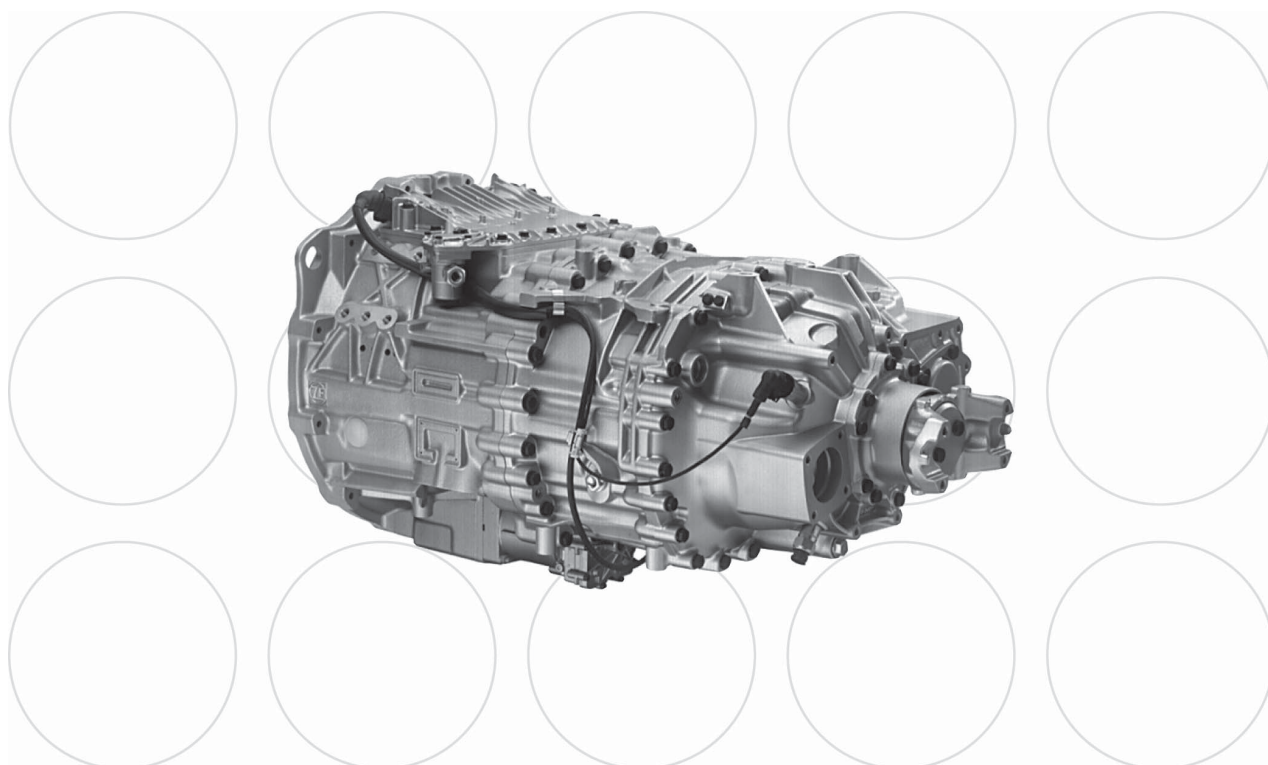




Parts Book PB-0127

ZF-FreedomLine Transmission

Revised 03-2009



How to Use This Parts Book

This parts book contains information for ZF-FreedomLine transmission.

Each component table in this catalog contains the following information:

- ① Item..... The numbers in the Item column correspond to the numbers in the illustration that identify parts.
- ② Quantity (Qty.) The numbers in the Quantity column indicate the parts required in each component.
- ③ Aftermarket Designates the ArvinMeritor ´s aftermarket part number.
- ④ ZF Friedrichshafen AG Part Number..... Designates the manufacturer’s part number.
- ⑤ Description Designates the part name.

Transmission Case

① Item	② Qty.	③ ArvinMeritor ´s Aftermarket Part Number	④ ZF Friedrichshafen AG Part Number	⑤ Description
1	2	R970001	0768 409 063 01	Fill Plug Assembly
2	2	R970002	1328 301 047 01	Tag, Oil
3	2	R970003	0736 304 145 01	Plug, Fill
4	2	R970004	0730 008 637 01	Sealing Ring
5	2	—	—	Adaptor, Air Line
6	1	2297-Y-8293	2297-Y-8293 01	Tag, Transmission Serial Number
7	1	R970005	0768 409 499 01	Drain Plug Assembly
8	1	R970006	0736 305 070 01	Plug, Drain
9	1	R970004	0730 008 637 01	Sealing Ring

Table of Contents

How to Use This Parts Book	inside cover
Transmission Case	inside cover
Model Nomenclature	1
12-Speed ZF-FreedomLine Transmission	2
16-Speed ZF-FreedomLine Transmission	2
ZF-FreedomLine Transmission Reman Quick Reference	2
ZF-FreedomLine Transmission TCU Quick Reference	3
Main Case	4
Transmission Case	4
Transmission Sensors	5
Driveline and Output Shaft Seal	6
Clutch Release	7
Clutch Release Assembly	8
Controls	9
Shift Lever	9
Configuration 1 – Kenworth, International	10
Configuration 2 – Peterbilt	11
Configuration 4 – Volvo	12
Configuration 5 – Freightliner	13
Configuration 6 – Mack	14
Configuration 7, 2007 Engine International Only (Pre 2007 Eng. Intern. See config 1)	15
Transmission Controller Unit (TCU)	16
Transmission Controller Unit (TCU) <i>Complete Unit!</i>	17
Transmission Controller Unit (TCU) Non warranty repair Kits	19
Transmission Controller Unit (TCU) <i>Top half only!</i> Kit includes gasket, O-ring and 2 screws	21
Display Gauge	23
Oil Cooler	24
Oil Cooler and Bypass Valve	24
Clutch	25
Clutch Assembly	25
Labels	26
Label Freightliner Only	26
Label Volvo/Mack Only	26
Label Peterbilt, Kenworth and International	27
Label „Warning“ Language English	27
Label „Warning“ Language French	28