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YANMAR

SERVICE MANUAL

FUEL INJECTION EQUIPMENT

MODEL YPD-MP2/YPD-MP4 SERIES



YANMAR CO.,LTD.

Introduction

This document describes the features, disassembly, reassembly and adjustment procedure of the fuel injection unit (Model YPD-MP2,MP4) for Yanmar Diesel Engine Model TNV.

Fuel injection unit is an essential mechanism of diesel engines, and thus, has to be designed to allow fine adjustment to the engine load.

Therefore, the components of the fuel injection pumps are required to be given high-precision. To meet this requirement, we process and assemble them very accurately.

Accordingly, when performing disassembly and adjustment works in the market, keep the workbenches and their environment clean to surely prevent dirt and dust from attaching to the components of the unit, and take special care that the components are not rusted.

Please note that the specifications of the components are revised to improve the quality of the product, and thus, the details of the changed specifications will be notified through the correction table every time the change occurs.

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1. For Safe Servicing

- Most accidents are caused by negligence of basic safety rules and precautions. For accident prevention, it is important to avoid such causes before development to accidents.

Please read this manual carefully before starting repair or maintenance to fully understand safety precautions and appropriate inspection and maintenance procedures.

Attempting at a repair or maintenance job without sufficient knowledge may cause an unexpected accident.

- It is impossible to cover every possible danger in repair or maintenance in the manual. Sufficient consideration for safety is required in addition to the matters marked CAUTION. Especially for safety precautions in a repair or maintenance job not described in this manual, receive instructions from a knowledgeable leader.

1.1. Warning Symbols

- Safety marks used in this manual and their meanings are as follows:



DANGER indicates an imminently hazardous situation, which if not avoided, WILL result in death or serious injury.



WARNING indicates a potentially hazardous situation, which if not avoided, COULD result in death or serious injury.



CAUTION indicates a potentially hazardous situation, which if not avoided, may result in minor or moderate injury.

- Any matter marked **[NOTICE]** in this manual is especially important in servicing. If not observed, the product performance and quality may not be guaranteed.