

ENGINE BASE

SERVICE MANUAL

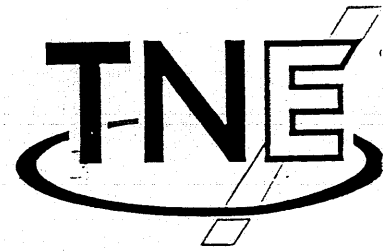
YANMAR

4TNE94, 98, 106

MANUAL

REFERENCE ONLY

- MINI-EXCAVATOR(5TON, -3SERIES)
- SKID STEER LOADER



YANMAR

SERVICE MANUAL

INDUSTRIAL DIESEL ENGINE

MODEL **4TNE94.98.106(T)**
(Direct Injection System)



YANMAR DIESEL ENGINE CO., LTD.

FOREWORD

This manual describes the service procedures for the 4TNE94-98-106(T) engines (direct injection) for industrial use.


Please use this manual for accurate, quick and safe servicing of the said engine. Since the explanation in this manual assumes the standard type engine, the specifications and components may partially be different from the engine installed on individual work equipment (power generator, pump, compressor, etc.). Please also refer to the service manual for each work equipment for details.

The specifications and components may be subject to change for improvement of the engine quality. If any modification of the contents described herein becomes necessary, it will be notified in the form of a correction information each time.



This product has been developed, designed and manufactured in a plant certified by the JMI, BSI and EQNET to conform to the quality assurance system standard provided as ISO 9001 (International Standard for Quality Assurance).

For Safe Servicing

- Most accidents are caused by negligence of basic safety rules and precautions. For accident prevention, it is important to avoid such causes before development to accidents. Please read this manual carefully before starting repair or maintenance to fully understand safety precautions and appropriate inspection and maintenance procedures. Attempting at a repair or maintenance job without sufficient knowledge may cause an unexpected accident.
- It is impossible to cover every possible danger in repair or maintenance in the manual. Sufficient consideration for safety is required in addition to the matters marked  CAUTION. Especially for safety precautions in a repair or maintenance job not described in this manual, receive instructions from a knowledgeable leader.
- Safety marks used in this manual and their meanings are as follows:



DANGER

DANGER-indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.



WARNING

WARNING-indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.



CAUTION

CAUTION-indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

- Any matter marked **[NOTICE]** in this manual is especially important in servicing. If not observed, the product performance and quality may not be guaranteed.

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Precautions for Safe Servicing

(A) Service Shop (Place)

WARNING



- **Place allowing sufficient ventilation**
Jobs such as engine running, part welding and polishing the paint with sandpaper should be done in a well-ventilated place.
[Otherwise]
Very dangerous for human body due to the possibility of poisonous gas or dust inhalation.

CAUTION

- **Sufficiently wide and flat place**
The floor space of the service shop for inspection and maintenance shall be sufficiently wide and flat without any hole.
[Otherwise]
An accident such as a violent fall may be caused.

CAUTION

- **Clean, orderly arranged place**
No dust, mud, oil or parts shall left uncleaned on the floor surface.
[Otherwise]
An unexpected accident may be caused.

CAUTION



- **Bright, safely illuminated place**
The working place should be illuminated sufficiently and safely. For a job in a dark position involving difficulty in observation, use a portable safety lamp. The bulb shall be covered with a wire cage.
[Otherwise]
The bulb may be broken accidentally to cause ignition of leaking oil.

CAUTION



- **Place equipped with a fire extinguisher**
Keep a fast aid kit and fire extinguisher close at hand in preparation for an emergency of fire starting.

(B) Working Wear

⚠ CAUTION



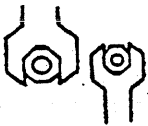
- **Wears for Safe Operation**
Wear a helmet, working clothes, safety shoes and other safety protectors matching each job. Especially, wear well-fitting working clothes.
[Otherwise]
A serious accident such as trapping by a machine may arise.

(C) Tools to Be Used

⚠ WARNING

- **Appropriate holding and lifting**
Never operate when the engine is supported with blocks or wooden pieces or only with a jack. To lift and hold the engine, always use a crane with a sufficient allowance in limit load or a rigid jack.
[Otherwise]
A serious accident may arise.

⚠ WARNING



- **Use of Appropriate Tools**
Use tools matching the jobs to be done. Use a correctly sized tool for loosening or tightening a machine part.
[Otherwise]
A serious injury or engine damage may arise.

(D) Use of Genuine Parts, Oil and Grease

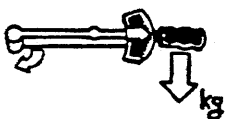
⚠ CAUTION



- **Always use genuine parts.**
[Otherwise]
Shortening of engine life or an unexpected accident may arise.

(E) Bolt and Nut Tightening Torques

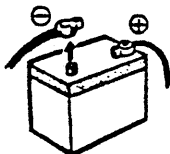
⚠ WARNING



- **Always tighten to the specified torque if designated in the manual.**
[Otherwise]
Loosening or falling may cause parts damage or an injury.

(F) Electrical Parts

WARNING



- **Harness Short-circuit**
Disconnect the battery negative (-) terminal before starting the service job.
[Otherwise]
Shorting of a harness may occur to start a fire.

WARNING



- **Battery Charging**
Since flammable gas is generated during battery charging, keep any fire source away.
[Otherwise]
Explosion may arise.

WARNING



- **Battery Electrolyte**
Since the electrolyte is diluted sulfuric acid, do not let it be splashed onto clothes or skin.
[Otherwise]
The clothes or skin may be burnt.

(G) Waste Treatment

CAUTION

Observe the following instructions with regard to waste disposal. Negligence of each instruction will cause environmental pollution.

- Waste fluids such as engine oil and cooling water shall be discharged into a container without spillage onto the ground.
- Do not let waste fluids be discharged into the sewerage, a river or the sea.
- Harmful wastes such as oil, fuel, solvents, filter elements and battery shall be treated according to the respective laws and regulations. Ask a qualified collecting company for example.

(H) Handling the Product

WARNING



- **Supplying the Fuel**
When supplying the fuel, always keep any fire source like a cigarette or match away.
[Otherwise]
A fire or explosion may arise.

WARNING



- **Pay attention to hot portions.**
Do not touch the engine during running or immediately after it is stopped.
[Otherwise]
Scalding may be caused by a high temperature.

WARNING



- **Pay attention to the rotating part.**
Never bring clothes or a tool close to the rotating part during engine running.
[Otherwise]
Injury may be caused by entrapping.