

YZF-R1 (M) 2000
4XV1-AE2

SUPPLEMENTARY SERVICE MANUAL

FOREWORD

This Supplementary Service Manual has been prepared to introduce new service and data for the YZF-R1 2000. For complete service information procedures it is necessary to use this Supplementary Service Manual together with the following manual.

YZF-R1 SERVICE MANUAL: 4XV1-AE1

YZF-R1 2000
SUPPLEMENTARY
SERVICE MANUAL
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NOTICE

This manual was produced by the Yamaha Motor Company, Ltd. primarily for use by Yamaha dealers and their qualified mechanics. it is not possible to include all the knowledge of a mechanic in one manual. Therefore, anyone who uses this book to perform maintenance and repairs on Yamaha vehicles should have a basic understanding of mechanics and the techniques to repair these types of vehicles. Repair and maintenance work attempted by anyone without this knowledge is likely to render the vehicle unsafe and unfit for use.

Yamaha Motor Company, Ltd. is continually striving to improve all of its models. Modifications and significant changes in specifications or procedures will be forwarded to all authorized Yamaha dealers and will appear in future editions of this manual where applicable.

NOTE: ————	
Designs and specifications are subject to change without notice.	

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IMPORTANT MANUAL INFORMATION

Particularly important information is distinguished in this manual by the following.

The Safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

Failure to follow WARNING instructions could result in severe injury or death to the motorcycle operator, a bystander or a person checking or repairing the mo-

torcycle.

CAUTION: A CAUTION indicates special precautions that must be taken to avoid damage

to the motorcycle.

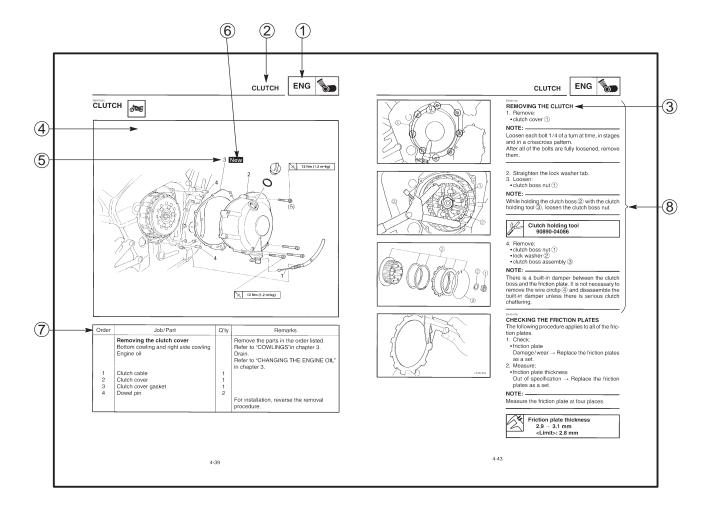
NOTE: A NOTE provides key information to make procedures easier or clearer.

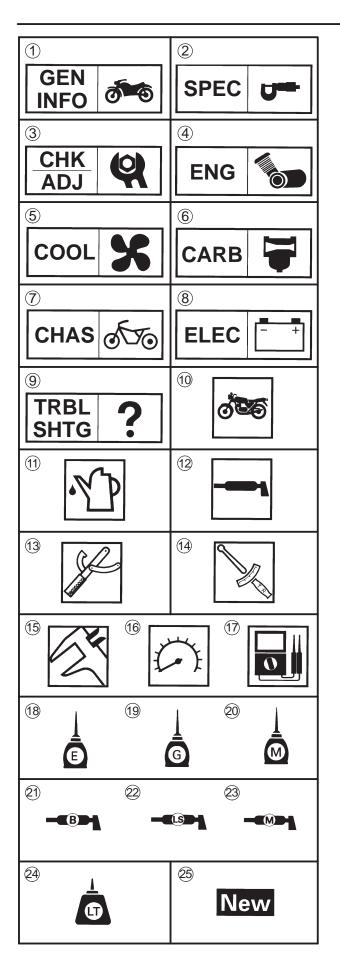
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HOW TO USE THIS MANUAL

This manual is intended as a handy, easy-to-read reference book for the mechanic. Comprehensive explanations of all installation, removal, disassembly, assembly, repair and check procedures are laid out with the individual steps in sequential order.

- ① The manual is divided into chapters. An abbreviation and symbol in the upper right corner of each page indicate the current chapter. Refer to "SYMBOLS".
- ② Each chapter is divided into sections. The current section title is shown at the top of each page, except in Chapter 3 ("PERIODIC CHECKS AND ADJUSTMENTS"), where the sub-section title(-s) appears.
- ③ Sub-section titles appear in smaller print than the section title.
- ④ To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section.
- ⑤ Numbers are given in the order of the jobs in the exploded diagram. A circled number indicates a disassembly step.
- 6 Symbols indicate parts to be lubricated or replaced. Refer to "SYMBOLS".
- (7) A job instruction chart accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.





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SYMBOLS

The following symbols are not relevant to every vehicle.

Symbols ① to ⑨ indicate the subject of each chapter.

- (1) General information
- (2) Specifications
- (3) Periodic checks and adjustments
- 4 Engine
- (5) Cooling system
- 6 Carburetor(-s)
- (7) Chassis
- (8) Electrical system
- (9) Troubleshooting

Symbols 10 to 17 indicate the following.

- (10) Serviceable with engine mounted
- (11) Filling fluid
- (12) Lubricant
- 13 Special tool
- 14) Tightening torque
- (15) Wear limit, clearance
- 16) Engine speed
- (17) Electrical data

Symbols ⁽¹⁸⁾ to ⁽²³⁾ in the exploded diagrams indicate the types of lubricants and lubrication points.

- 18 Engine oil
- (19) Gear oil
- 20 Molybdenum disulfide oil
- 21) Wheel bearing grease
- 22 Lithium soap base grease
- 23 Molybdenum disulfide grease

Symbols 24 to 25 in the exploded diagrams indicate the following.

- 24 Apply locking agent (LOCTITE®)
- 25 Replace the part

CONTENTS

SPECIFICATIONS	
GENERAL SPECIFICATIONS 1	1
ENGINE SPECIFICATIONS	2
CHASSIS SPECIFICATIONS	3
ELECTRICAL SPECIFICATIONS	_
	_
TIGHTENING TORQUES	
ENGINE TIGHTENING TORQUES	
CHASSIS TIGHTENING TORQUES	12
LUBRICATION POINTS AND LUBRICANT TYPES	13
ENGINE LUBRICATION POINTS AND LUBRICANT TYPES 1	13
OIL FLOW DIAGRAMS	14
COOLANT FLOW DIAGRAMS	
CABLE ROUTING	
CABLE ROUTING	20
PERIODIC CHECKS AND ADJUSTMENTS	
INTRODUCTION	33
PERIODIC MAINTENANCE AND LUBRICATION INTERVALS 3	33
COWLINGS 3	35
AIR FILTER CASE AND IGNITION COIL PLATE	
AIR FIETER GAGE AND TORTHOR GOILT EATE	50
OVERHAULING THE ENGINE	
AIR INDUCTION SYSTEM	37
ENGINE	38
INSTALLING THE ENGINE	39
CYLINDER HEAD	
CRANKCASE	
ASSEMBLING THE CRANKCASE	
ASSEMBLING THE CRAINCASE	+3
COOLING SYSTEM	
RADIATOR	45
CARRUPETORS	
CARBURETORS	
AIR INDUCTION SYSTEM	
AIR INJECTION	47
AIR CUTOFF VALVE	47
AIR INDUCTION SYSTEM DIAGRAMS	48
CHECKING THE AIR INDUCTION SYSTEM	49
CHASSIS	
FRONT WHEEL AND BRAKE DISCS	
INSTALLING THE FRONT WHEEL 5	
FRONT AND REAR BRAKES 5	52
REAR BRAKE MASTER CYLINDER AND BRAKE	
FLUID RESERVOIR	52