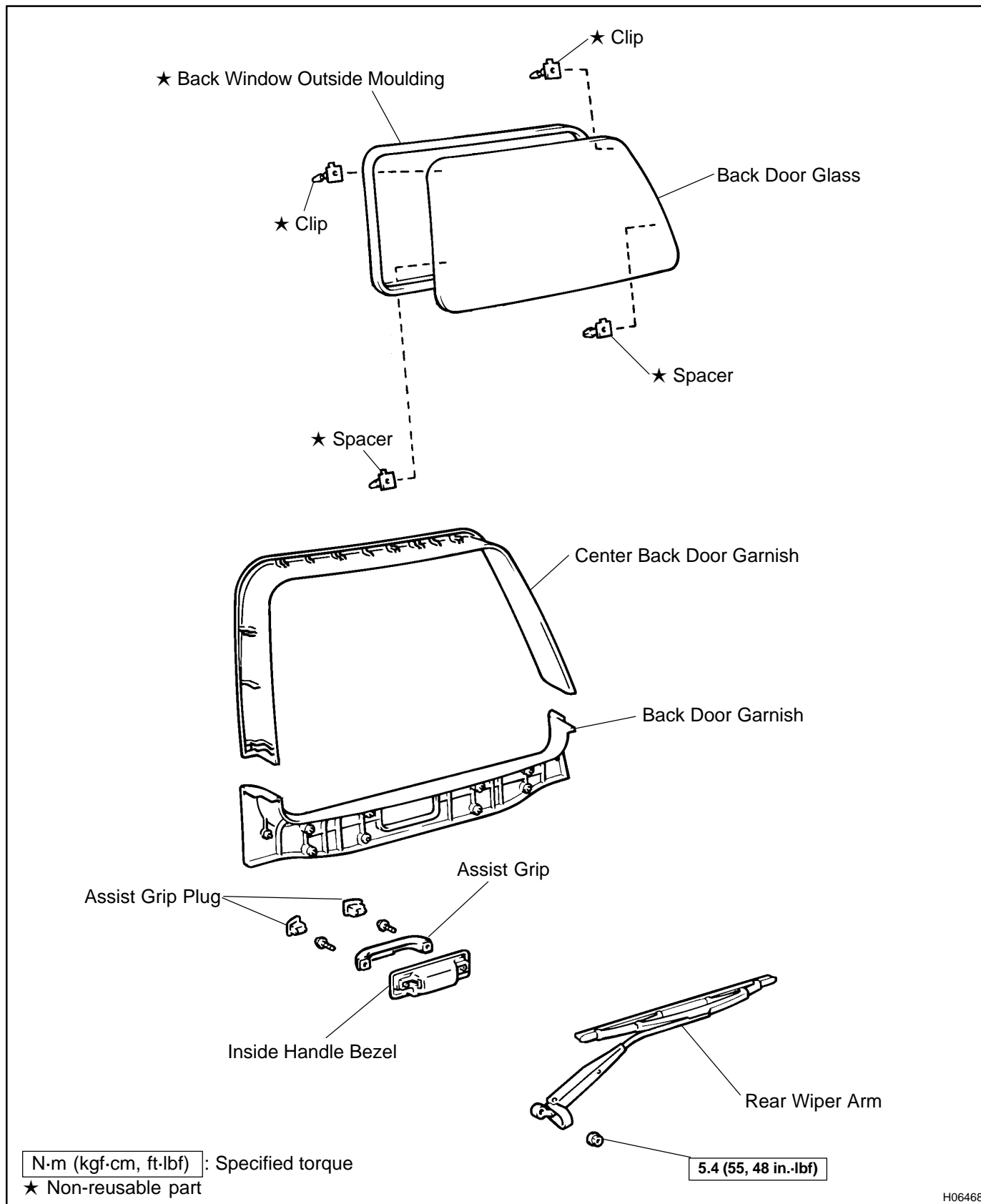
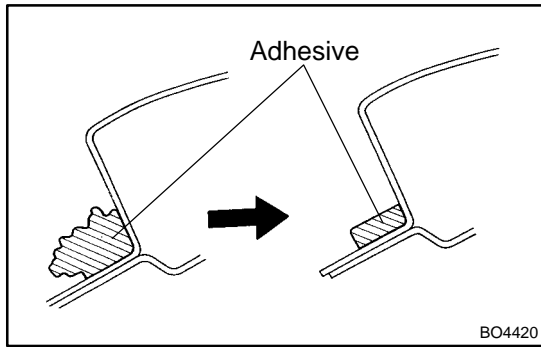


BACK DOOR GLASS COMPONENTS

BO1KA-02



H06468



INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF DOOR PANEL

- (a) Using a knife, cut away any rough areas on the door panel.

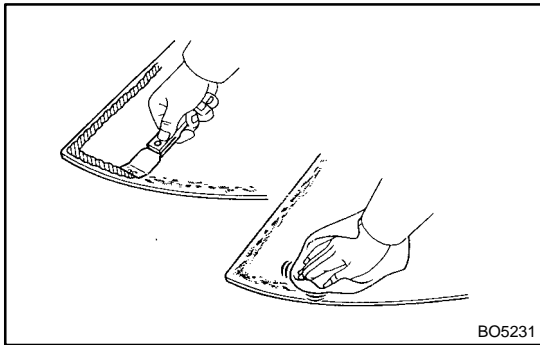
HINT:

Leave as much of the adhesive on the door panel as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the door panel.

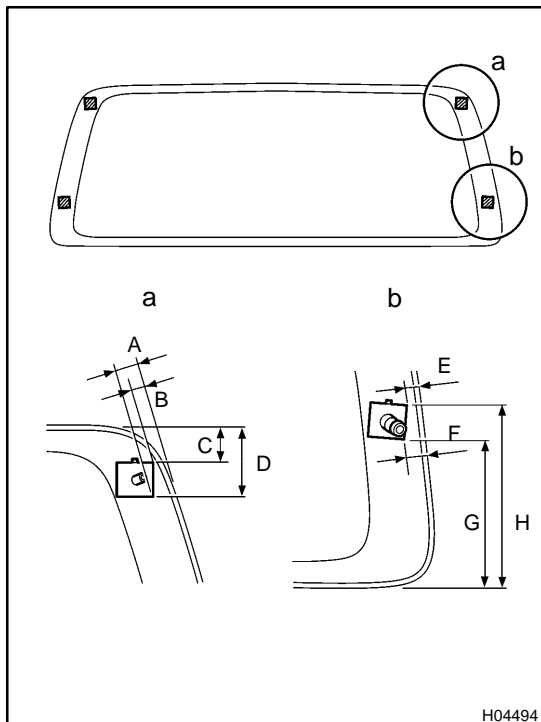


2. CLEAN REMOVED GLASS

- (a) Remove the damaged clips and spacers.
- (b) Using a scraper, remove the adhesive sticking to the glass.
- (c) Clean the glass with cleaner.

NOTICE:

Do not touch the glass after cleaning it.



3. INSTALL NEW CLIPS AND SPACERS

Install new clips and spacers onto the glass as shown in the illustration.

A: 24.3 mm (0.957 in.)

B: 18.6 mm (0.732 in.)

C: 33.1 mm (1.303 in.)

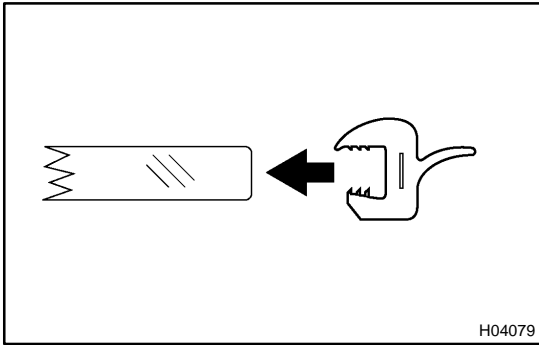
D: 52.8 mm (2.079 in.)

E: 14.4 mm (0.567 in.)

F: 18.0 mm (0.709 in.)

G: 156.6 mm (6.165 in.)

H: 176.8 mm (6.961 in.)

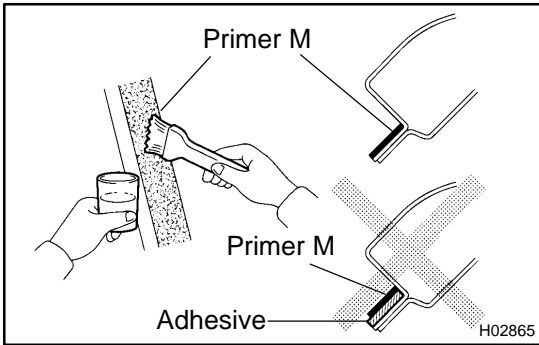


4. INSTALL BACK WINDOW MouldING

Install a new back window moulding as shown in the illustration.

NOTICE:

Do not touch the glass face after cleaning it.

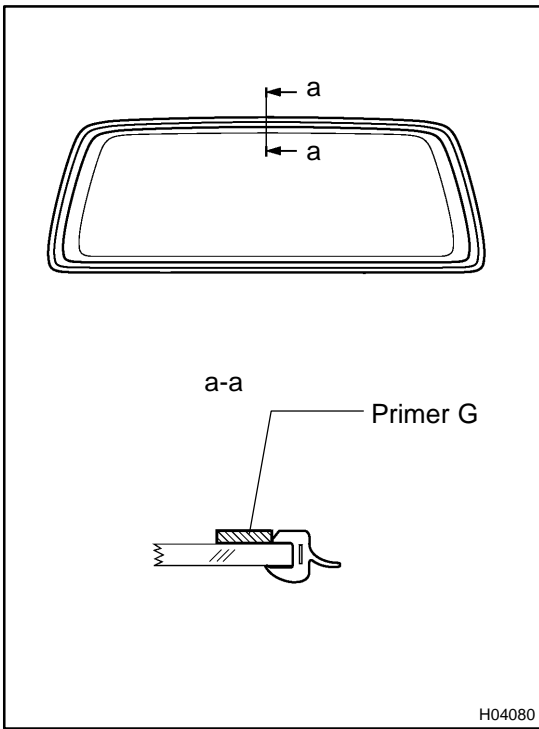


5. COAT CONTACT SURFACE OF DOOR PANEL WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of door panel on the vehicle side.

NOTICE:

- ★ Let the primer coating dry for 3 minutes or more.
- ★ Do not coat Primer M to the adhesive.
- ★ Do not keep any of the opened Primer M for later use.

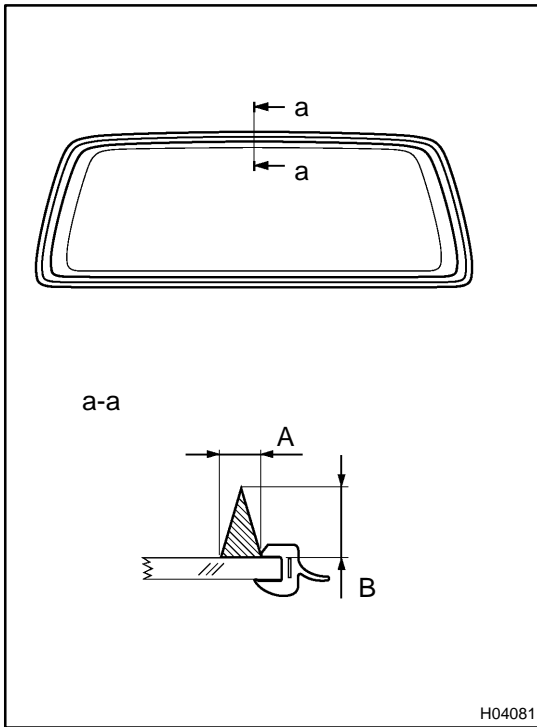


6. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or sponge, coat the edge of the glass and contact surface with Primer G.
- (b) When the primer coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- ★ Let the primer coating dry for 3 minutes or more.
- ★ Do not keep any of the opened Primer G for later use.



H04081

7. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.
 (c) Coat the glass with adhesive, as shown in the illustration.

A: 8.0 mm (0.315 in.)

B: 12.0 mm (0.472 in.)

8. INSTALL BACK DOOR GLASS

- (a) Install the glass to the body.
 (b) Hold back window glass in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to moving a car
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

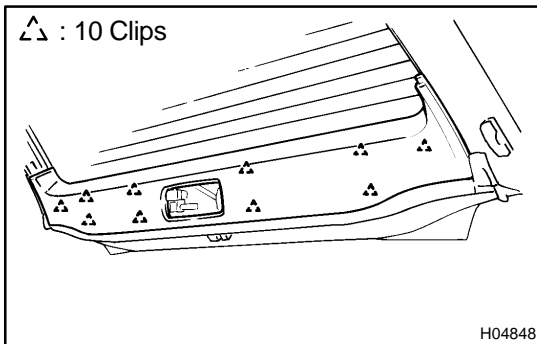
9. INSPECT FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
 (b) Seal any leak with sealant.

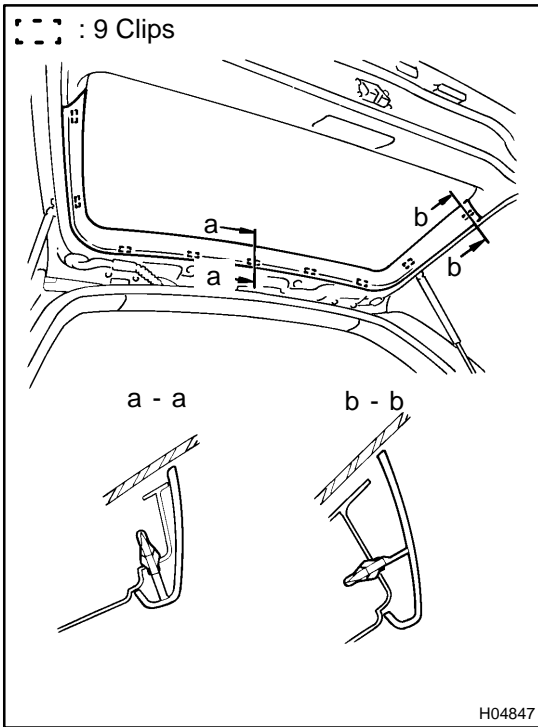
Part No. 08833-00030 or equivalent.

10. INSTALL REAR WIPER ARM (See page BO-42)

11. INSTALL BACK DOOR GARNISH



H04848



12. INSTALL CENTER BACK DOOR GARNISH

13. INSTALL INSIDE HANDLE BEZEL

14. INSTALL ASSIST GRIP

Install the assist grip with the 2 screws, then install 2 assist grip plugs.

REMOVAL

1. REMOVE ASSIST GRIP

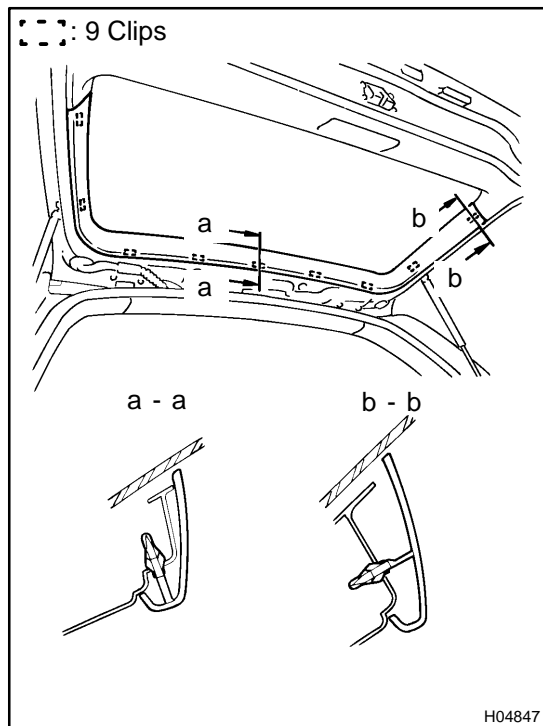
(a) Using a screwdriver, remove the 2 assist grip plugs.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 screws and assist grip.

2. REMOVE INSIDE HANDLE BEZEL

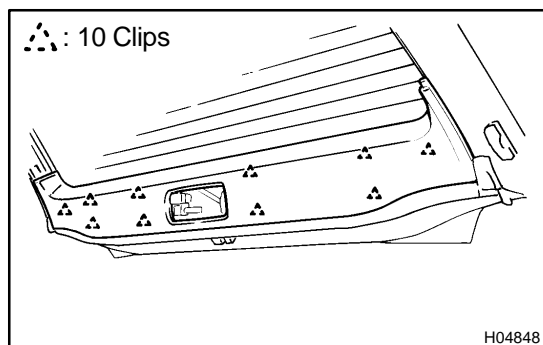


3. REMOVE CENTER BACK DOOR GARNISH

Using a screwdriver, remove the center back door garnish.

HINT:

Tape the screwdriver tip before use.



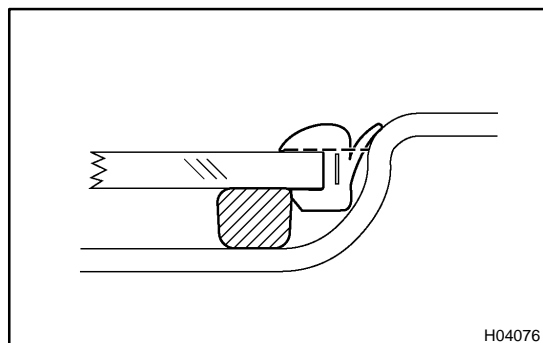
4. REMOVE BACK DOOR GARNISH

Using a screwdriver, remove the back door garnish.

HINT:

Tape the screwdriver tip before use.

5. REMOVE REAR WIPER ARM (See page [BO-38](#))

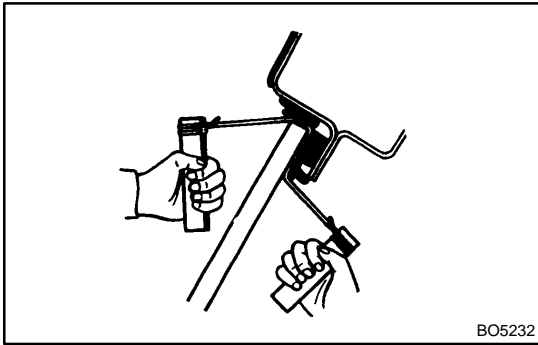


6. REMOVE OUTSIDE BACK WINDOW MOULDING

Using a knife, cut off the moulding as shown in the illustration.

NOTICE:

Do not damage the body with the knife.

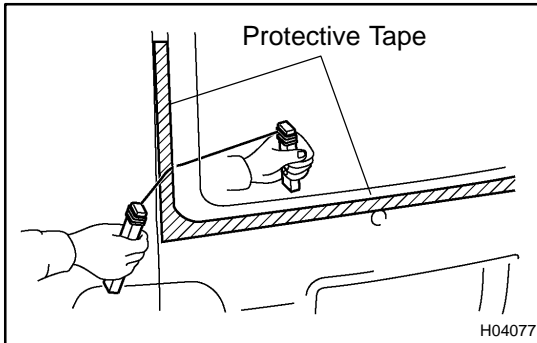


7. REMOVE BACK DOOR GLASS

- (a) Disconnect the connector.
- (b) Push piano wire through between the body and glass from the interior.
- (c) Tie both wire ends to wooden blocks or similar objects.

HINT:

Apply protective tape to the outer surface to keep the surface from being scratched.



NOTICE:

When separating the glass, take care not to damage the paint and exterior ornaments.

- (d) Cut the adhesive by pulling the piano wire around it.
- (e) Remove the glass.

NOTICE:

Leave as much of the adhesive on the body as possible when cutting off the glass.

BACK DOOR STAY REPLACEMENT

BO1JQ-03

1. REMOVE BACK DOOR STAY

(a) Remove the bolts and back door stay from the back door.

HINT:

While supporting the back door with your hand, remove the back door stay.

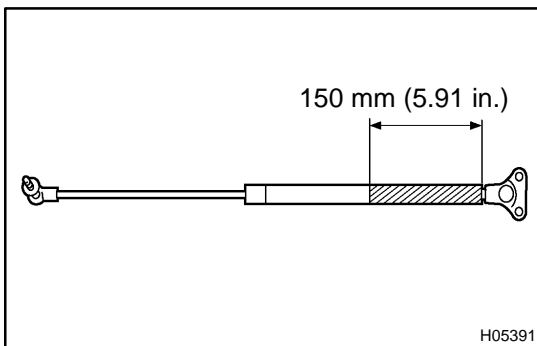
(b) Remove the bolt and back door stay from the body.

2. IF NECESSARY, REPLACE BACK DOOR STAY

NOTICE:

When handling the back door stay.

- ★ Do not disassemble the back door stay because the cylinder is filled with pressurized gas.



- ★ If the back door stay is to be replaced, drill a 2.0 - 3.0 mm (0.079 - 0.118 in.) hole in the bottom of the back door stay as shown in the illustration to completely release the high-pressure gas before disposing of it.
- ★ When drilling, chips may fly out so work carefully.
- ★ The gas is colorless, odorless and non-toxic.
- ★ When working, handle the back door stay carefully. Never score or scratch the exposed part of the piston rod, and never allow paint or oil to get on it.
- ★ Do not turn the piston rod and cylinder with the back door stay fully extended.

3. INSTALL BACK DOOR STAY

(a) Install the bolt and back door stay to the body.

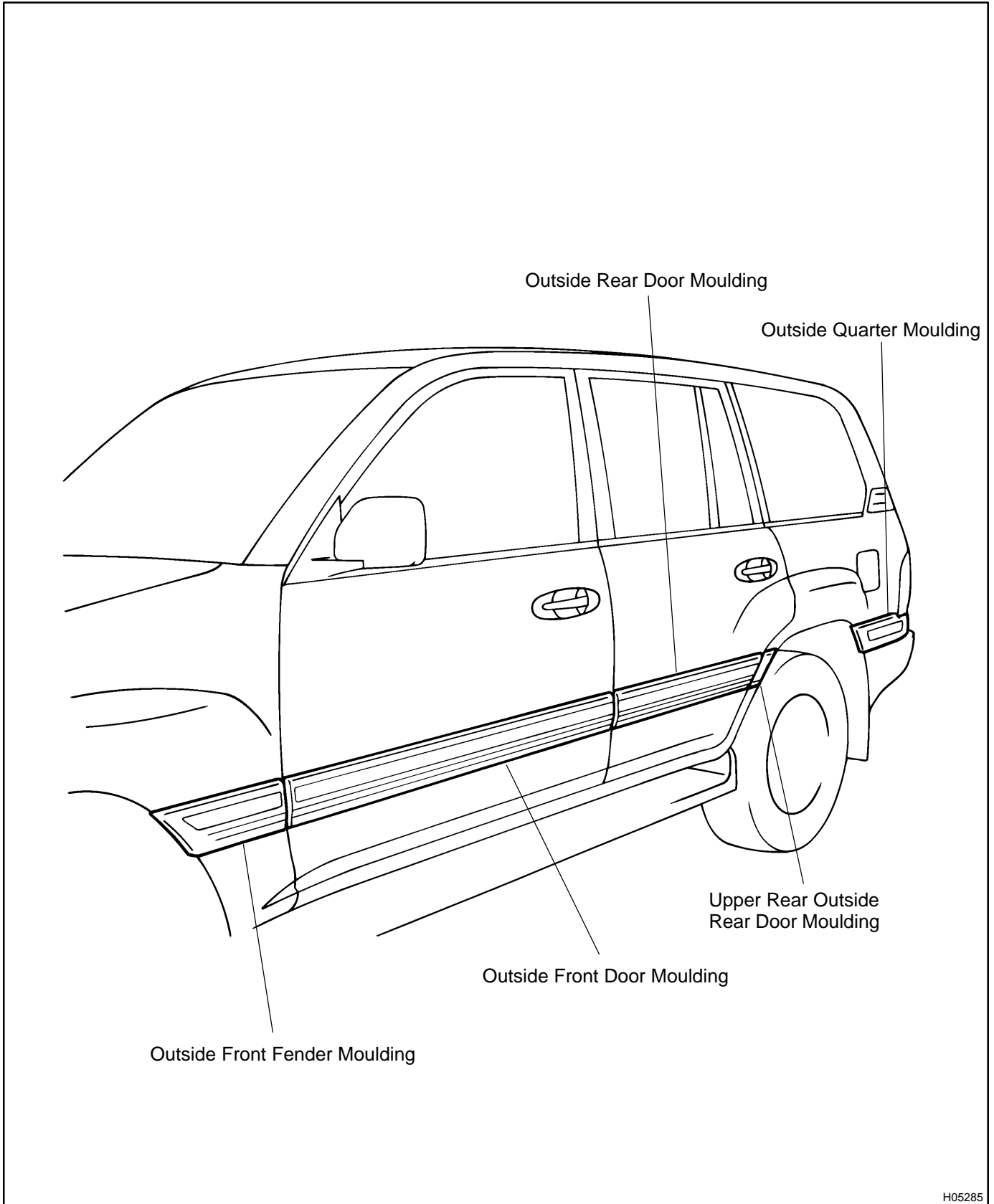
Torque: 17.5 N·m (178 kgf·cm, 13 ft·lbf)

(b) Install the bolts and back door stay to the back door.

Torque: 13 N·m (133 kgf·cm, 10 ft·lbf)

BODY OUTSIDE MOULDING COMPONENTS

BO1K1-02



H05285

INSTALLATION

1. CLEAN BODY MOUNTING SURFACE

- (a) Using a heat light, heat the body mounting surface to 40 - 60 °C (104 - 140 °F).

NOTICE:

Do not heat the body excessively.

- (b) Wipe off stains with cleaner.

2. If reusing the moulding:

CLEAN MOULDING

- (a) Using a heat light, heat the moulding surface to 20 - 30 °C (68 - 86 °F).

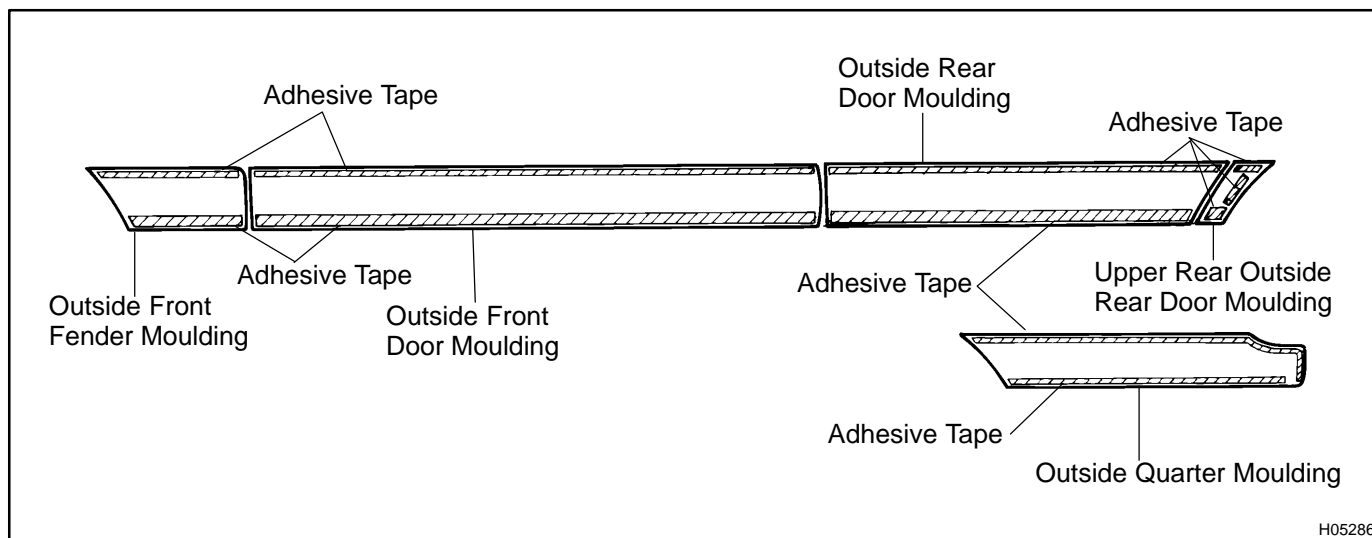
NOTICE:

Do not heat the moulding excessively.

- (b) Remove the adhesive tape from the moulding.

- (c) Wipe off stains with cleaner.

- (d) Apply new adhesive tape to moulding as shown in the illustration.



H05286

3. INSTALL MOULDING

- (a) Using a heat light, heat the body and moulding.

Body: 40 - 60 °C (104 - 140 °F)

Moulding: 20 - 30 °C (68 - 86 °F)

NOTICE:

Do not heat the body and moulding excessively.

- (b) Lift moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get onto the uncoated area.