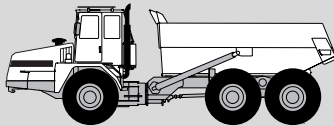


Terex Ta25 27 Operation Safety Maintenance

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TA25/TA27

Operation - Safety - Maintenance

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WHEN RE-ORDERING THIS HANDBOOK,
SPECIFY - **PART NUMBER 15274234**

TECHNICAL PUBLICATIONS DEPARTMENT
TEREX EQUIPMENT LIMITED
MOTHERWELL, SCOTLAND ML1 5RY
Ref No. OHE 805 July 2000

**ONLY TRAINED PERSONNEL SHOULD BE
ALLOWED TO OPERATE THIS VEHICLE**

The operator is responsible and must be familiar with the contents of the Operator's Handbook and any local regulations prior to operating this vehicle.



CALIFORNIA
Proposition 65 Warnings

WARNING: Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm.
Wash hands after handling.

SPARE PARTS STATEMENT

When carrying out repairs, alterations or fitting attachments, it is important that only genuine spare parts are used to ensure the operating safety of the machine is not impaired.

It is only by using genuine parts that the technical requirements stipulated by the manufacturer can be maintained.

If a General Operating Approval is issued for this machine, it may be considered null and void if non-genuine parts are used.



EC DECLARATION OF CONFORMITY

MANUFACTURERS NAME AND FULL ADDRESS

TEREX EQUIPMENT LIMITED,
MOTHERWELL,
SCOTLAND,
ML1 5RY

DESCRIPTION OF MACHINERY

MAKE:	TEREX		
MODEL:	TA25 ARTICULATED TRUCK		
	TA27 ARTICULATED TRUCK		

DIRECTIVES COMPLIED WITH

87/404/EEC
89/336/EEC
98/37/EEC

UNIT SERIAL NO.

DATE OF MANUFACTURE:

INSPECTOR:

THE ABOVE MACHINERY, TAKING INTO ACCOUNT THE STATE OF THE ART,
COMPLIES WITH, OR IS DESIGNED AND CONSTRUCTED AS FAR AS POSSIBLE TO COMPLY WITH,
THE ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF THE MACHINERY DIRECTIVE.

FOR AND ON BEHALF OF THE MANUFACTURER:

NAME:	TOM McILWAIN
POSITION:	CHIEF ENGINEER

SIGNATURE: *Tom McIlwain*

SPARE PARTS STATEMENT

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Terex Ta25 27 Operation Safety Maintenance

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INTRODUCTION

This Handbook is provided as a guide to familiarize the operator and serviceman with the controls, recommended inspections, start-up, operating, shutdown and parking procedures for TA25 and TA27 Articulated Trucks.



Look for this symbol to point out important safety precautions. It means: ATTENTION! BECOME ALERT! YOUR SAFETY AND THE SAFETY OF OTHERS IS INVOLVED!

Safety Precautions

The machine should be properly operated and maintained to keep it in safe, efficient operating condition. Be sure that all controls are free of mud, grease, or other matter that might cause slips hazardous to the operator, serviceman, or other personnel or equipment. Report all malfunctions to those responsible for maintenance, and, do not operate the equipment until corrected. Normal service or maintenance performed as required can prevent unexpected and unnecessary downtime.

This Handbook describes general inspections, servicing and operation with the normal safety precautions required for normal servicing and operating conditions. It is not a guide however, for other than normal conditions or situations, and therefore, servicemen and operators must be safety conscious and alert to recognize potential servicing or operating safety hazards at all times, and take, necessary precautions to assure safe servicing and operation of the machine.

READ the CIMA Safety Manual supplied with this machine.