TB108

Compact Excavator

Serial No.108202134~ Book No. AB5E014

OPERA TOR'S MANUAL Original instructions

WARNING

Read and understand these instructions. Failure to do so can cause injury or death.

1akeuchi

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SAFETY ALERT SYMBOL

This symbol means Attention! Be Alert! Your Safety Is Involved. The message that follows the symbol contains important information about safety.

Read and understand the message to avoid personal injury or death.

- It is the owner or employer's responsibility to fully instruct each operator in the proper and safe operation of all equipment. All persons using this machine should thoroughly familiarize themselves with the following sections.
- All operators must be instructed on the proper functions of the excavator before running the machine.
- Learn and practice correct use of the machine controls in a safe, clear area before operating this machine on a job site.

A CAUTION



Improper operation, inspection and maintenance of this machine can cause injury or death.

Read and understand this manual before performing any operation, inspection or maintenance on this machine.

- Always store this manual near at hand preferably on the machine itself. If it should be lost or damaged, immediately order a new one from your Takeuchi dealer. When transferring ownership of this machine, be sure to provide this manual to the next owner.
- Takeuchi supplies machines complying to the local regulations and standards of the country of export. If your machine has been purchased in another country or from a person or company of another country, it may not have the safety devices or safety standards required for use in your country. Should you have any question about whether your machine complies with the regulations and standards of your country, contact a Takeuchi dealer.
- Please note that the contents and diagrams included in this manual may not match your machine exactly.

It is your responsibility to observe all pertinent laws and regulations and to follow the manufacturer's instructions on machine operation, inspection and maintenance.

Virtually all accidents occur as the result of a failure to observe basic safety rules and precautions. An accident can often be avoided by recognizing potentially hazardous situations beforehand. Read and understand all of the safety messages which explain how to prevent these accidents from occurring. Do not operate the machine until you are sure that you have gained a proper understanding of its operation, inspection and maintenance.

■ SIGNAL WORDS

Safety messages appearing in this manual and on machine decals are identified by the words "DANGER", "WARNING" and "CAUTION". These signal words mean the following:

↑ DANGER

The word "DANGER" indicates an imminently hazardous situation which, if not avoided, can result in serious injury or death.

WARNING

The word "WARNING" indicates a potentially hazardous situation which, if not avoided, could result in serious injury or death.

A CAUTION

The word "CAUTION" indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

IMPORTANT: The word "IMPORTANT" is used to alert against operators and maintenance personnel about situations which can result in possible damage to the machine and its components.

It is impossible to foresee every possible circumstance that might involve a potential hazard. The warnings in this manual or on the machine can not cover all possible contingencies. You must exercise all due care and follow normal safety procedures when operating the machine so as to ensure that no damage occurs to the machine, its operators or other persons.

■ EXPLANATION OF GRAPHICAL SYMBOLS

⊘ / X..... prohibition

______Lock

INTRODUCTION

Foreword

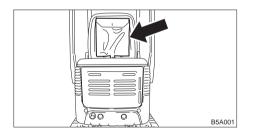
This manual describes operation, inspection and maintenance of the machine, as well as safety instructions to be heeded during these operations.

If you have any questions about the machine, please contact a Takeuchi sales or service outlet.

■ Manual storage

A compartment for storing this manual is provided at the position shown on the diagram below.

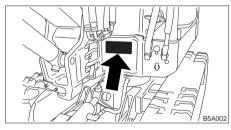
After using the manual, place it in the plastic pouch and store it back in the manual storage compartment.



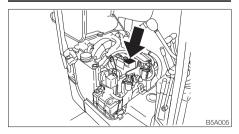
■ Serial numbers

Check the serial numbers of the machine and the engine and write them in the spaces provided below.

Machine number:



Engine number :



MACHINE DESCRIPTION

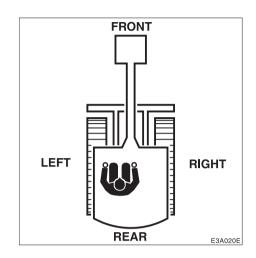
■ Front, rear, left and right

This manual refers the front, rear, left and right of the machine as seen when sitting in the operator's seat with the dozer blade visible to the front.

■ Designated operations

Use this machine primarily for the following operations:

- Excavating
- Digging ditches
- Digging side ditches
- Leveling
- Loading



■ Features

- Short pitch rubber crawler
- Low engine noise and exhaust emissions
- Fast working speed and low-shock working equipment
- Excellent stability thanks to a low center of gravity

■ Break-in period

When is new, heed the instructions below when operating the machine for the first 100 hours (as indicated on the hour meter).

Using a new machine roughly without breaking it in will lead to quicker deterioration of machine performance and may shorten the machine's service life.

- Warm up the engine and hydraulic oil sufficiently.
- Avoid heavy loads and rapid operations. Operate with a load of about 80% the maximum load.
- Do not start up, accelerate, change directions, or stop abruptly unless necessary.



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Observe all safety rules

- Operation, inspection and maintenance of this machine must be performed only by a trained and qualified person.
- All rules, regulations, precautions and safety procedures must be understood and followed when performing operation, inspection and maintenance of this machine.
- Do not perform any operation, inspection and maintenance of this machine when under the adverse influence of alcohol, drugs, medication, fatigue, or insufficient sleep.

When a problem is found on the machine

When a problem is found on the machine If any problem (noise, vibration, smell, disorder of instrument, smoke, oil leak, wrong indication of alarm or unusual indication in the instrument cluster, etc.) is detected during the operation or inspection and maintenance of the machine, immediately inform your sales or service dealer and take proper actions. Do not operate the machine until the trouble is cleared.

Operating temperature range

To maintain the performance of machine and to prevent it from early wear, observe the following operating conditions.

- Do not operate the machine if the ambient temperature is higher than +45°C (+113°F) or lower than -15°C (+5°F).
 - If operated at an ambient temperature of higher than +45°C (+113°F), the engine may overheat and cause the engine oil to degrade.

- If operated at an ambient temperature of lower than -15°C (+5°F), the parts made of rubber such as gaskets may get hardened to cause an early wear or damage to the machine.
- If the machine is to be used outside the ambient temperature range described above, consult your sales or a service dealer

Wear appropriate clothing and personal protective equipment



- Do not wear loose clothing or any accessory that can catch on controls or in moving parts.
- Do not wear oily or fuel stained clothing that can catch fire.
- Wear a hard hat, safety shoes, safety glasses, filter mask, heavy gloves, ear protection and other protective equipment as required by job conditions. Wear required appropriate equipment such as safety glasses and filter mask when using grinders, hammers or compressed air, as metal fragments or other objects can fly and cause serious injury.
- Use hearing protection when operating the machine. Loud prolonged noise can cause hearing impairments, even the total loss of hearing.