

# 2005 Model Year PDF Service Manual

**GENERAL INFORMATION SECTION (Pub.No.G8090GE1)** 

**ENGINE SECTION 1 (Pub.No.G8090GE2)** 

**ENGINE SECTION 2 (Pub.No.G8090GE3)** 

**TRANSMISSION SECTION (Pub.No.G8090GE4)** 

**CHASSIS SECTION (Pub.No.G8090GE5)** 

**BODY SECTION (Pub.No.G8090GE6)** 

WIRING SYSTEM SECTION (Pub.No.G8090GE7)

# GENERAL INFORMATION SECTION

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

**FOREWORD** FW **HOW TO USE THIS MANUALS** HU SPC SPECIFICATION **PRECAUTION** PC NOTE NT **IDENTIFICATION** ID RMRECOMMENDED MATERIALS PRE-DELIVERY INSPECTION РΙ PERIODIC MAINTENANCE SERVICE  $\mathsf{PM}$ 

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

**FUJI HEAVY INDUSTRIES LTD.** 

G8090GE1

# **FOREWORD**



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# 1. Foreword

# A: FOREWORD

These manuals are used when performing maintenance, repair or diagnostic of the Subaru FOREST-ER.

Applied model: SG\*\*\*\*\* from 2005MY

The manuals contain the latest information at the time of publication. Changes in specifications, methods, etc. may be made without notice.

# **HOW TO USE THIS MANUALS**



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# 1. How to Use This Manuals

# **A: HOW TO USE THIS MANUAL**

### 1. STRUCTURE

Each section consists of SCT that are broken down into SC that are divided into sections for each component. The specification, maintenance and other information for the components are included, and diagnostic information has also been added where necessary.

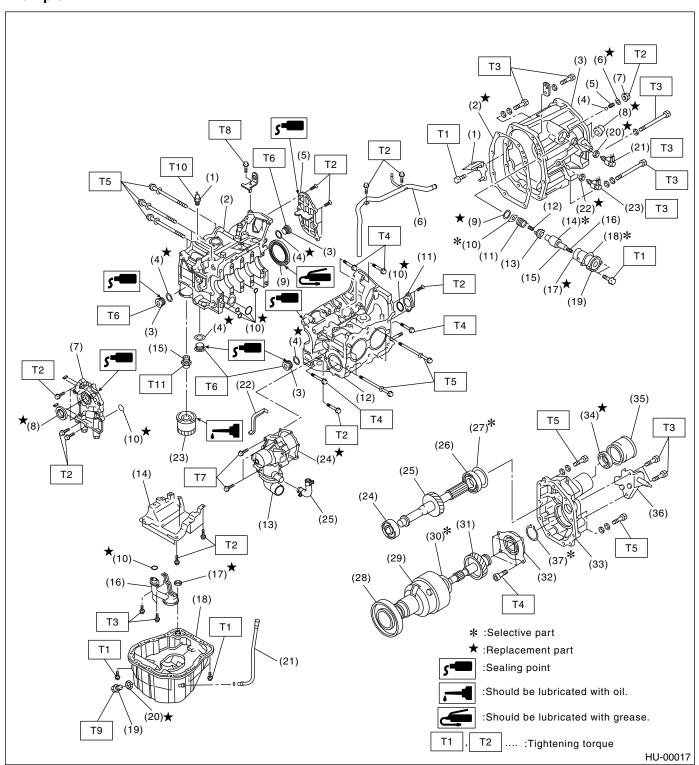
### 2. INDEX

The first page has an index with tabs.

### 3. COMPONENTS

Illustrations are listed for each component. The information necessary for repair work (tightening torque, grease up points, etc.) is described on these illustrations. Information is described using symbol. To order the parts, refer to parts catalogue.

### Example:



#### 4. SPECIFICATION

If necessary, specifications are also included.

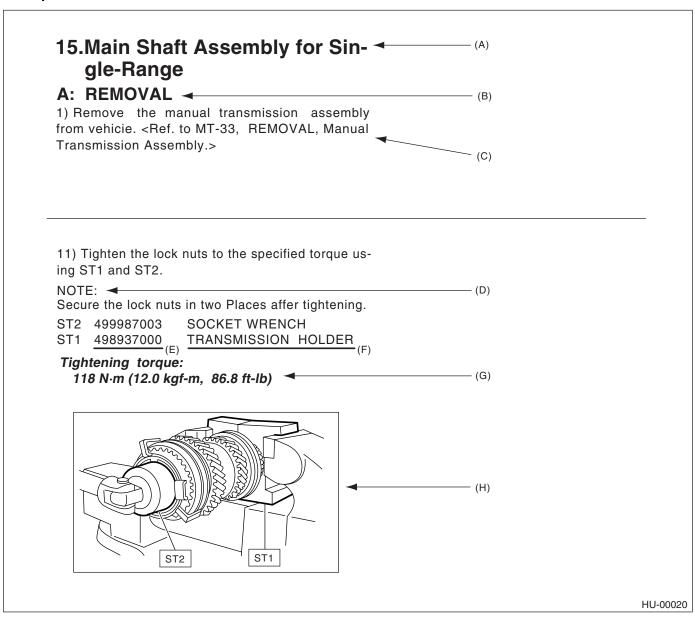
#### 5. INSPECTION

Inspections are included to be carried out before and after maintenance.

#### 6. MAINTENANCE

- Maintenance instructions for serviceable parts describes work area and detailed steps with illustration. It also describes the use of special tool, tightening torque, cautions for each procedure.
- If many serviceable parts are included in one service procedure, appropriate reference are provided for each part.

### **Example:**



- (A) Component
- (D) Caution
- (G) Tightening torque
- (B) Process
- (E) Tool number of special tool
- (H) Illustration

- (C) Reference
- (F) Name of special tool

### 7. DIAGNOSTIC

Tables showing a step-by-step process make it easy to conduct diagnostic.

### 8. SI UNITS

Measurements in these manuals are according to the SI units. Metric and yard/pound measurements are also included.

### Example:

Tightening torque: 44 N⋅m (4.5 kgf-m, 33 ft-lb)

# **SPECIFICATION**

# SPC

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# 1. Forester

# A: DIMENSIONS

Model			2.0 L Non-turbo	2.0 L Turbo	2.5 L Non-turbo	2.5 L Turbo
Overall length		mm (in)	4,450 (175.2)			
Overall width		mm (in)		1,735	(68.3)	
Overall height (a	at C.W.)	mm (in)	1,590 (62.6)	1,585 (62.4)	1,590 (62.6)	1,585 (62.4)
	Length	mm (in)		1,795	(70.7)	
Compartment	Width	mm (in)	1,455 (57.3)			
	Height	mm (in)	1,245 (49.0), 1,210 (47.6)*			
Wheelbase		mm (in)		2,525	(99.4)	
Tread	Front	mm (in)		1,495	(58.9)	
lieau	Rear	mm (in)	1,485 (58.5)			
Minimum road clearance mm (in)		190 (7.5)	195 (7.7)	200 (7.9)	KA: 200 (7.9) Except for KA: 19.5 (7.7)	

<sup>★:</sup> With sunroof

# **B: ENGINE**

Model		2.0 L Non-turbo	2.0 L Turbo	2.5 L Non-turbo	2.5 L Turbo
Engine type		Horizontally opposed, liquid cooled, 4-cylinder, 4-stroke gasoline engine			gasoline engine
Valve arrangement			Overhead ca	amshaft type	
Bore × Stroke	mm (in)	92 × 75 (3	.62 × 2.95)	99.5 × 79 (3	3.92 × 3.11)
Displacement	cm <sup>3</sup> (cu in)	1,994 (121.67)		2,457 (149.94)	
Compression ratio		10.0±0.2	8.0±0.2	10.0±0.2	8.2±0.2
Firing order		1-3-2-4			
Idle speed at Park or Neutral position	rpm	650±100	700±100	650±100	700±100
Maximum output	kW (PS)/rpm	92 (125)/5,600	130 (177)/5,600	112 (152)/5,600	155 (211)/5,600
Maximum torque	N·m (kgf-m, ft-lb)/rpm	184 (18.8, 41.4)/ 3,600	245 (25.0, 55.1)/ 3,200	223 (22.7, 50.1)/ 3,600	320 (32.6, 71.8)/ 3,600

# C: ELECTRICAL

Model		2.0 L Non-turbo	2.0 L Turbo	2.5 L Non-turbo	2.5 L Turbo
Ignition timing at idling speed BTDC/rpm		10°±10°/650	12°±10°/700	MT: 10°±10°/650 AT: 15°±10°/650	17°±10°/700
Spark plug Type and manufacturer		NGK: PFR5B-11	NGK: PFR6G	NGK: PFR5B-11	NGK: ILFR6B
Generator			12 V -	— 90 A	
Battery	Type and capacity (5HR)	MT: 12 V — 48 AH (55D23L) AT: 12 V — 52 AH (65D23L)		12 V — 27 AH (34B19L) 12 V — 48 AH (55D23L)*	12 V — 48 AH (55D23L)

<sup>\*:</sup> For Australia model

### D: TRANSMISSION

Model			2.0 L No	on-turbo	2.0 L	Turbo	2.5 L Non-turbo		2.5 L Turbo	
Transmission	n type		5MT	4AT	5MT	4AT	5MT	4AT	5MT	4AT
Clutch type			DSPD	TCC	DSPD	TCC	DSPD	TCC	DSPD	TCC
		1st	3.454	2.785	3.454	2.785	3.454	2.785	3.454	2.785
		2nd	2.062	1.545	1.947	1.545	2.062	1.545	1.947	1.545
		3rd	1.448	1.000	1.366	1.000	1.448	1.000	1.366	1.000
Gear ratio		4th	1.088	0.694	0.972	0.694	1.088	0.694	0.972	0.694
		5th	0.871	_	0.738	_	0.780	_	0.738	_
		Reverse	3.333	2.272	3.333	2.272	3.333	2.272	3.333	2.272
		Dual range	1.447	_	_	_	1.196	_	_	_
	1st reduc-	Type of gear	_	Helical	_	Helical	_	Helical	_	Helical
Reduction	tion	Gear ratio	_	1.000	_	1.000		1.000	_	1.000
gear (Front)	Final reduc-	Type of gear	Hypoid							
	tion	Gear ratio	4.111	4.444	4.444	4.111	4.111	4.444	4.444	4.444
	Transfer	Type of gear	Helical	_	Helical	_	Helical	1	Helical	_
Reduction	Transfer reduction	Gear ratio	1.000	_	1.081*, 1.000	_	1.000	_	1.081*, 1.000	_
gear (Rear)		Type of gear				Нур	ooid			
	Final reduc- tion	Gear ratio	4.111	4.444	4.111 <b>*</b> , 4.444	4.111	4.111	4.444	4.111 <b>*</b> , 4.444	4.444

5MT: 5 forward speeds with synchromesh and 1-reverse

4AT: Electronically controlled fully-automatic, 4-forward speeds and 1-reverse

DSPD: Dry Single Plate Diaphragm TCC: Torque Converter Clutch

# **E: STEERING**

Type		Rack and Pinion, Integral
Turns, lock to lock		3.0
Minimum turning circle m	Curb to curb	10.6 (34.8)
Willimidit turning circle	Wall to wall	11.4 (37.4)

<sup>\*:</sup> For Europe model

# F: SUSPENSION

Front	Macpherson strut type, Independent, Coil spring
Rear	Dual-link type, Independent, Coil spring

# G: BRAKE

Model	2.0 L Non-turbo, 2.5 L Non-turbo (LHD model) 2.0 L Turbo, 2.5 L Non-turbo (RHD mo		
Service brake system	Dual circuit hydraulic with vacuum suspended power unit		
Front	Ventilated disc brake		
Rear	Drum brake Disc brake		
Parking brake	Mechanical on rear brakes		

# H: TIRE

Rim size	15 × 6J	16 × 6 1/2J, 16 × 6 1/2JJ				
Tire size	205/70 R15 95H	215/60 R16 95V, P215/60 R16 94H*				
Type	Steel belted ra	adial, Tubeless				

<sup>★:</sup> KA only

# I: CAPACITY

Model		2.0 L Non-turbo         2.0 L Turbo         2.5 L Non-turbo         2.5 L Turbo					Turbo		
Transmission		5MT	5MT   4AT   5MT   4AT   5MT   4AT   5MT   4						4AT
Fuel tank		60 (15.9, 13.2)							
Engine oil (When replacing)	ℓ (US qt, Imp qt)		Approx. 4.0 (4.2, 3.5)						
Transmis- sion gear oil	ℓ (US qt, Imp qt)	4.0 (4.2, 3.5)	_	3.5 (3.7, 3.1), 3.9 (4.1, 3.4) *1	_	4.0 (4.2, 3.5)	_	3.5 (3.7, 3.1), 3.9 (4.1, 3.4) *1	
ATF	ℓ (US qt, Imp qt)	_	8.4 (8.9, 7.4)	_	9.3 (9.8, 8.2)	_	9.3 (9.8, 8.2)	_	9.3 (9.8, 8.2)
Front differ- ential gear oil	ℓ (US qt, Imp qt)		1.2 (1.3, 1.1)	_	1.2 (1.3, 1.1)	_	1.2 (1.3, 1.1)	_	1.2 (1.3, 1.1)
Rear differ- ential gear oil	ℓ (US qt, Imp qt)	0.8 (0.8, 0.6)							
Power steering fluid	ℓ (US qt, Imp qt)	0.7 (0.7, 0.6)							
Engine coolant	ℓ (US qt, Imp qt)	6.6 (7.0, 5.8)	6.5 (6.9, 5.7), 6.9 (7.3, 6.1) *3	7.4 (7.8, 6.5)	7.3 (7.7, 6.4) *2	6.9 (7.3, 6.1)	6.8 (7.2, 6.0)	7.4 (7.8, 6.5)	7.3 (7.7, 6.4) *2

<sup>★</sup>¹: With oil pump
★²: MT model with oil cooler Included
★³: Model with ATF warmer

# J: WEIGHT

# 1. LHD MODEL

Option code*			EC		K	[4	KS	
Model				2.0 L No	2.5 L Non-turbo			
Grade				2.0 X			2.5 X	
Transmission			5MT	4AT	5MT	4AT	5MT	4AT
	Front	kg (lb)	760 (1,675)	775 (1,710)	775 (1,710)	790 (1,740)	780 (1,720)	800 (1,765)
Curb weight (C.W.)	Rear	kg (lb)	600 (1,325)	600 (1,325)	595 (1,310)	595 (1,310)	620 (1,370)	620 (1,370)
	Total	kg (lb)	1,360 (3,000)	1,375 (3,035)	1,370 (3,020)	1,385 (3,055)	1,400 (3,090)	1,420 (3,135)
Maximum permissi- ble axle weight	Front	kg (lb)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)
(M.P.A.W.)	Rear	kg (lb)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)
Maximum permissible weight (M.P.W.)	Total	kg (lb)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)
Sport package base			_	_	_	_	_	_
Aluminum wheel			_	_	_	_	_	_
Front fog light			_	_	_	_	0	0
Cruise control			_	_	_	_	О	0
High-grade audio			_	_	_	_	_	_
Sport steering			_	_	О	О	_	_
Leather package base			_	_	_	_	_	_
Leather seat, Leather	door trim		_	_	_	_	_	
Navigation system			_	_	_	_	_	_
Full auto A/C			_	_	О	О	О	0
Manual A/C			_	_	_	_	_	_
Side airbag			_	_	_	_	_	_
Sunroof			_	_	_	_	_	_
Self-leveling function F	Rr		0	О	_	_	_	_
VDC+VTD			_	_	_	_	_	_
Cold area function A			_	_	_	_	_	_
Cold area function B		_	_	_	_	_	_	
Cold area function C		_	_	_	_	_	_	
Cold area function D		_	_	_	_	_	_	
Heated mirror			О	О	_	_	_	_
Security system			_	_	_	_	_	_

Option code*		EC EH K4					(4	EC	
Model				2.5 L					
				Turbo					
Grade				4.4-	2.0				2.5 XT
Transmission	1		5MT	4AT	5MT	4AT	5MT	4AT	5MT
	Front	kg (lb)	820 (1,810)	840 (1,850)	825 (1,820)	845 (1,865)	815 (1,795)	835 (1,840)	820 (1,810)
Curb weight (C.W.)	Rear	kg (lb)	620 (1,370)	620 (1,370)	635 (1,400)	635 (1,400)	630 (1,390)	630 (1,390)	625 (1,375)
	Total	kg (lb)	1,440 (3,180)	1,460 (3,220)	1,460 (3,220)	1,480 (3,265)	1,445 (3,185)	1,465 (3,230)	1,445 (3,185)
Maximum permissi-	Front	kg (lb)	1,010 (2,225)						
ble axle weight (M.P.A.W.)	Rear	kg (lb)	1,035 (2,280)						
Maximum permissi- ble weight (M.P.W.)	Total	kg (lb)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	2,000 (4,140)
Sport package base			_	_	_	_	_	_	_
Aluminum wheel			0	О	0	О	О	0	0
Front fog light			0	О	0	О	О	0	0
Cruise control			_	_	0	О	_	_	0
High-grade audio			О	О	О	_	_	_	_
Sport steering				_	_			_	_
Leather package base	)		0	О	О	0	0	О	О
Leather seat, Leather	door trim		1	_	0	0	1	_	_
Navigation system				_	_			_	_
Full auto A/C			0	0	0	0	0	0	0
Manual A/C			1	_	_			_	_
Side airbag			О	О	О	О	О	О	0
Sunroof			1	_	0	0	0	0	_
Self-leveling function I	Rr		O	О	0	О	_	_	О
VDC+VTD			_	_	_	_	_	_	_
Cold area function A		1		_			_		
Cold area function B		_	_	О	О	_	_	О	
Cold area function C	Cold area function C		_	_	_		_	_	_
Cold area function D		_	_	_	-		_	_	
Heated mirror			O	О	О	О	_	_	О
Security system				_	_			_	_

<sup>\*:</sup> For the option codes, refer to ID section. <Ref. to ID-5, MODEL NUMBER PLATE, Identification.>

# 2. RHD MODEL

Option code*			EK, ER EN			EK, ER		
Model			2.0 L Non-turbo			2.0 L Turbo		2.5 L Turbo
Grade	irade			2.0 X			2.0 XT	
Transmission			5MT	4AT	5MT	5MT	4AT	5MT
	Front	kg (lb)	780 (1,720)	795 (1,750)	770 (1,698)	820 (1,810)	840 (1,850)	820 (1,810)
Curb weight (C.W.)	Rear	kg (lb)	600 (1,325)	600 (1,325)	595 (1,312)	635 (1,400)	625 (1,378)	640 (1,410)
	Total	kg (lb)	1,380 (3,045)	1,395 (3,075)	1,365 (3,009)	1,455 (3,210)	1,465 (3,230)	1,460 (3,220)
Maximum permissi- ble axle weight	Front	kg (lb)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)
(M.P.A.W.)	Rear	kg (lb)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)
Maximum permissi- ble weight (M.P.W.)	Total	kg (lb)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,950 (4,300)	1,950 (4,300)	2,000 (4,140)
Sport package base			_	_	_	_	_	_
Aluminum wheel			_	_	О	О	О	О
Front fog light			_	_	О	О	О	О
Cruise control			_	_		О	О	О
High-grade audio			_	_	1	0	О	О
Sport steering			_	_	1	1	_	_
Leather package base			_	_	0	0	О	0
Leather seat, Leather	door trim		_	-	1	1	_	_
Navigation system			_	_	_	_	_	_
Full auto A/C			О	0		0	О	0
Manual A/C			_	_	О	_	_	_
Side airbag			_	_	_	О	О	О
Sunroof			_	_	_	О	О	О
Self-leveling function F	Rr		О	О	0	0	О	О
VDC+VTD			_	_	_	_	_	_
Cold area function A			_	_	_	_	_	_
Cold area function B		_	_	_	_	_	_	
Cold area function C			_	_	_	О	О	О
Cold area function D			_	_	_	_	_	_
Heated mirror			О	О	_	О	О	О
Security system			_	_	_	О	О	0

 $<sup>\</sup>star$ : For the option codes, refer to ID section. **<Ref. to ID-5**, MODEL NUMBER PLATE, **Identification.>** 

### **Subaru Forester 2005 Service Manual**

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**SPECIFICATION** 

Option code*	KA							
Model				2.5 L No	2.5 L Turbo			
Grade			2.5	5 X	2.5	XS	2.5 XT	
Transmission			5MT	4AT	5MT	4AT	5MT	4AT
	Front	kg (lb)	765 (1,685)	785 (1,730)	760 (1,675)	780 (1,720)	810 (1,785)	830 (1,830)
Curb weight (C.W.)	Rear	kg (lb)	610 (1,345)	610 (1,345)	605 (1,335)	605 (1,335)	615 (1,355)	615 (1,355)
	Total	kg (lb)	1,375 (3,030)	1,395 (3,075)	1,365 (3,010)	1,385 (3,055)	1,425 (3,140)	1,445 (3,185)
Maximum permissi- ble axle weight	Front	kg (lb)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)	1,010 (2,225)
(M.P.A.W.)	Rear	kg (lb)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)	1,035 (2,280)
Maximum permissi- ble weight (M.P.W.)	Total	kg (lb)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)	1,950 (4,300)
Sport package base			_	_	_	_	_	_
Aluminum wheel			_	_	0	О	О	0
Front fog light		_	_	0	О	О	0	
Cruise control			О	0	0	О	О	0
High-grade audio			_	_	0	О	О	О
Sport steering			_	_	0	О	О	О
Leather package base	e		_	_	_	_	0	О
Leather seat, Leather	door trim		_	_	_	_	_	_
Navigation system			_	_	_	_	_	_
Full auto A/C			_	_	0	О	О	О
Manual A/C			О	0	_	_	_	_
Side airbag			О	0	0	О	О	О
Sunroof			_	_	_	_	_	
Self-leveling function I	Rr		_	_	О	O	О	О
VDC+VTD				_	_		_	О
Cold area function A		_	_	_	_	_	_	
Cold area function B				_	_	_	_	_
Cold area function C				_	_	_	_	
Cold area function D				_	_		_	_
Heated mirror				_	_			
Security system					_			

<sup>\*:</sup> For the option codes, refer to ID section. <Ref. to ID-5, MODEL NUMBER PLATE, Identification.>