



# WORKSHOP MANUAL FOR DIESEL ENGINES

**4.108M**

**4.107M**

**4.99M**



# **workshop manual for 4.108 4.107 and 4.99 marine engines**

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©

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**CONTENTS**

	SECTION
ENGINE PHOTOGRAPHS	A
TECHNICAL DATA	B
OPERATING AND MAINTENANCE	C
FAULT DIAGNOSIS	D
CYLINDER HEAD MAINTENANCE	E
PISTONS AND CONNECTING RODS	F
CYLINDER BLOCK AND LINERS	G
CRANKSHAFT AND MAIN BEARINGS	H
TIMING CASE AND DRIVE	J
TIMING	K
LUBRICATING SYSTEM	L
COOLING SYSTEM	M
AIR FILTER AND FUEL SYSTEM	N
FLYWHEEL AND FLYWHEEL HOUSING	P
ELECTRICAL SYSTEM	Q
APPROVED LUBRICATING OILS	APPENDIX
SERVICE FACILITIES	"
APPROVED SERVICE TOOLS	"
INDEX	"

# UNIFIED THREADS AND ENGINE No. LOCATION

## Unified Threads

All threads used on 4.99, 4.107 and 4.108 Marine engines, except on proprietary equipment are Unified Series and American Pipe Series.

## Engine Number

The engine number is stamped on the top edge of the facing on the cylinder block to which the fuel injection pump is secured as shown in the accompanying diagram. The number should be quoted when requesting information or ordering Parts.

Three systems of engine numbering have been used.

On early engines, the serial number consisted of seven digits i.e.:—

Engine Type	Typical Engine No.
4.108	7300269
4.107	7100399
4.99	7000251

On later engines, the number consisted of figures and letters i.e.:—

Engine Type	Typical Engine No.
4.108	108U251
4.107	107U251
4.99	99U251

The first three figures represent the capacity of the engine in cubic inches, the letter "U" signifies the engine was built in the United Kingdom and the last group of figures comprises the engine number.

With current engines, up to fifteen figures and letters are used, a typical number being ED13541U510256D. For further details, see Page 5.

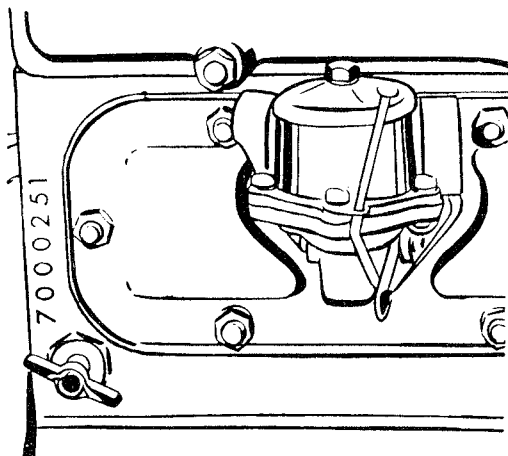
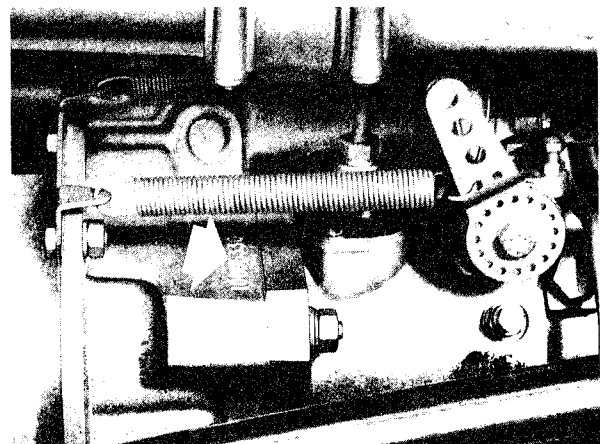


Diagram showing location of Engine No. on earlier 4.99 Engines.



Engine Number Location on Current Engines.

### Engine Identification — New Series

A new system of Engine Identification is being introduced into various Manufacturing Operations throughout the world, within the Perkins Group of Companies.

This new number consists of up to fifteen letters and numbers which represent:

- Engine Family
- Engine Type and Phase
- Parts List
- Country of Origin
- Production Serial Number
- Year of Manufacture

ENGINE FAMILY AND TYPE CODES			
The first two characters are letters, the first of which indicates the engine FAMILY and the second letter is the engine TYPE and PHASE			
FAMILY	TYPE CODE	FAMILY	TYPE CODE
D2.101	A	6.305	P
	D2.101 AA		P6 PA
			6.288 PB
3.152	C		6.305 PC
	P3 CA	6.247	PC
	3.144 CB		6.247 RA
	P3.144 CC		
	3.152 CD		
	D3.152 CE		
	G3.152 CF	6.354	T
	P3.152 CG		6.306 TA
4.108	E		6.335 TB
	4.99 EA		6.354 TC
	4.107 EB		H6.354 TD
	14.107 EC		T6.354 TE
	4.108 ED		HT6.354 TF
4.154	G		6.3541 TG
	4.154 GA		T6.3541 TH
4.165	H		6.3542 TJ
	4.165 HA		C6.3542 TK
			6.3543 TL
4.203	J		C6.3543 TM
	P4 JA		H6.3543 TN
	4.192 JB		T6.3543 TP
	P4.192 JC		HT6.3543 TQ
	4.203 JD		6.372 TR
	D4.203 JE		6.3723 TS
	G4.203 JF		TC6.3541 TT
	4.2032 JG		T6.3544 TU
			6.3724 TV
4.236	L		6.3544 TW
	4.212 LA	6.357	C6.3544 TX
	G4.212 LB		
	4.224 LC		V
	4.236 LD		6.357 VA
	G4.236 LE		6.3572 VB
	4.248 LF		C6.3572 VC
4.270	N		6.358 VD
	4.270 NA	V8.510	X
	4.300 NB		V8.510 XA
	4.318 NC		TV8.510 XB
			V8.540 XC
			V8.605 XD
		V8.640	Z
			V8.640 ZA
			TV8.640 ZB

COUNTRY OF ORIGIN CODE	
A code, as below, indicates the country in which the basic engine was manufactured	
A = ARGENTINE	N = U.S.A.
B = BRAZIL	P = POLAND
C = AUSTRALIA	R =
D = GERMANY	S = INDIA
E = SPAIN	T = TURKEY
F = FRANCE	U = UNITED KINGDOM
G = GREECE	V =
H =	W = IRAN
J = JAPAN	X = PERU
K = KOREA	Y = YUGOSLAVIA
L = ITALY	Z =
M = MEXICO	

YEAR OF MANUFACTURE CODE	
The last character indicates the calendar year of manufacture: —	
B = 1975	
C = 1976	
D = 1977	
E = 1978	
Etc.	
The letters I, O and Q, will not be used.	

EXAMPLE OF MAIN ENGINE NUMBER	
Example : ED13541U510256D	
THUS	
E =	4.108 Family
D =	4.108 Type
13541 =	Parts List Number
U =	Built in United Kingdom
510256 =	Serial Number
D =	Built in 1977

This publication is produced by the Service Publications Department, Perkins Engines Ltd., and every endeavour is made to ensure that the information contained in this Manual is correct at the time of publication, but due to continuous developments the Manufacturers reserve the right to make alterations without notice.

**PERKINS PARTS**  
**for**  
**PERKINS PRODUCTS**

TO ENSURE YOU OBTAIN THE BEST RESULTS FROM  
YOUR ENGINE AND TO SAFEGUARD YOUR OWN  
GUARANTEE, FIT ONLY GENUINE PERKINS PARTS.  
THESE ARE READILY OBTAINABLE THROUGHOUT THE  
WORLD.



## FOREWORD

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This Workshop Manual has been compiled for use in conjunction with normal workshop practice. Therefore, certain accepted practices have been purposely omitted in order to avoid repetition.

Reference to renewing joints and cleaning off joint faces, has to a great extent been omitted from the text, it being understood that this will be carried out where applicable.

Similarly, it is understood that in reassembly and inspection, all parts are to be thoroughly cleaned, and where present, burrs and scale are to be removed.

It follows that any open ports of high precision components, e.g. fuel injection equipment, exposed by dismantling, will be blanked off until reassembled, to prevent the ingress of foreign matter.

Where left hand or right hand is referred to in this manual, it is that side when viewed from the flywheel end.

This engine manual is to guide you in dismantling and re-assembly. For information regarding the application of the engine, the reader should refer to the Perkins "MARINE INSTALLATION KNOW-HOW" Publication No. 235.

**Perkins 4 108m Workshop Manual**

Full download: <http://manualplace.com/download/perkins-4-108m-workshop-manual/>

