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**NORTH AMERICA VERSION**

*over haul*

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## INSTRUCTIONS - CORE & OPTION PARTS BOOK

The principles of using the Core & Option Parts Book are as follows:

1. One must first consult the Build List Section for the breakdown on the specific list. This breakdown has been layed out with the core initially, which generally has six sections, followed by the options, accessories and gasket sets.

Within each breakdown, a brief summary of the components is given for each core, option and accessory pack. Each pack has the page number on which you can find that specific breakdown.

2. Once the core, option or accessory pack number has been determined, it is then necessary to go to the applicable page. Each page is also marked at the top with its C & O pack (i.e. AFNT00175).
3. The illustration for each specific page is opposite the page. The illustrations shown are as exact as possible. If a specific part is not shown, it is either supplied by the OEM or not required on this engine.
4. The layout of the data shows the illustration number first, followed by the part number. The third column will sometimes list a number (i.e. #10) next to the part number (item #11). This signifies that this part (#11) is included in the assembly (#10). The fourth column will list a part number when that particular item is not serviced and you must purchase the assembly or repair kit. In this case, column #2 (part number) will be blank. The fifth column lists the quantity and the sixth column lists the description.

ACHE0045	CYLINDER BLOCK BLOC - CYLINDRES BLOQUE - CILINDROS	1
ACHE0045	CRANKSHAFT, PISTONS, CONNECTING RODS VILEBREQUIN, PISTONS ET BIELLES CIGUENAL, PISTONES Y BIELAS	2
ACHE0045	CYLINDER HEAD CULASSE CULATA	3
ACHE0045	ROCKER SHAFT AXE DES CULBUTEURS EJE DE BALANCIN	4
ACHE0045	TIMING GEAR & CAMSHAFT DISTRIBUTION ET ARBRE A CAMES DISTRIBUCION Y EJE DE LEVAS	5
ACHE0045	LUBRICATING OIL PUMP & DELIVERY HOUSING POMPE A HUILE ET CLAPET DE DECHARGE BOMBA DEL ACEITE Y CARTER DE ALIMENTACION	6
AFHE00855	FUEL INJECTION EQUIPMENT (DIESEL) EQUIPEMENT D'INJECTION (DIESEL) EQUIPO DE INYECCION DE COMBUSTIBLE (DIESEL)	7
BDNE00010	PTO CLUTCH & GEARBOX PRISE DE FORCE EMBRAYAGE ET BOITE VITESSES EMBRAGUE DE LA T DE F Y CAJA DE CAMBOIS	8
BDNE00011	PTO CLUTCH AND GEARBOX PRISE DE FORCE EMBRAYAGE ET BOITE VITESSES EMBRAGUE DE LA T DE F Y CAJA DE CAMBOIS	9
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<b>EDNE00032</b>	STARTER MOTOR DEMARREUR ARRANCADOR	12
<b>GBHE00497</b>	LUBRICATING OIL SUMP CARTER D'HUILE CARTER DEL ACEITE LUBRICANTE	13
<b>GBNE00020</b>	LUBRICATING OIL SUMP CARTER D'HUILE CARTER DEL ACEITE LUBRICANTE	14
<b>HBHE00596</b>	LUBRICATING OIL FILLER & BREATHER REMPLEUSEUR D'HUILE ET RENIFLARD RENIFLARD Y LLENADO DEL ACEITE LUBRICANTE	15
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<b>LBNE00034</b>	WATER PUMP, HEADER TANK, HEAT EXCHANGER POMPE A EAU, TETE RESEVOIR, REFROIDISSEUR BOMBA DEL AGUA, CULATA TANQUE, ENFRIADOR	21

<b>LBNE00034</b>	WATER PUMP, HEADER TANK, HEAT EXCHANGER POMPE A EAU, TETE RESEVOIR, REFROIDISSEUR BOMBA DEL AGUA, CULATA TANQUE, ENFRIADOR	22
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