



LEVEL F



Air Conditioning Fundamentals

TC070-05-01S

SG

**Mazda Motor Corporation
Technical Service Training**



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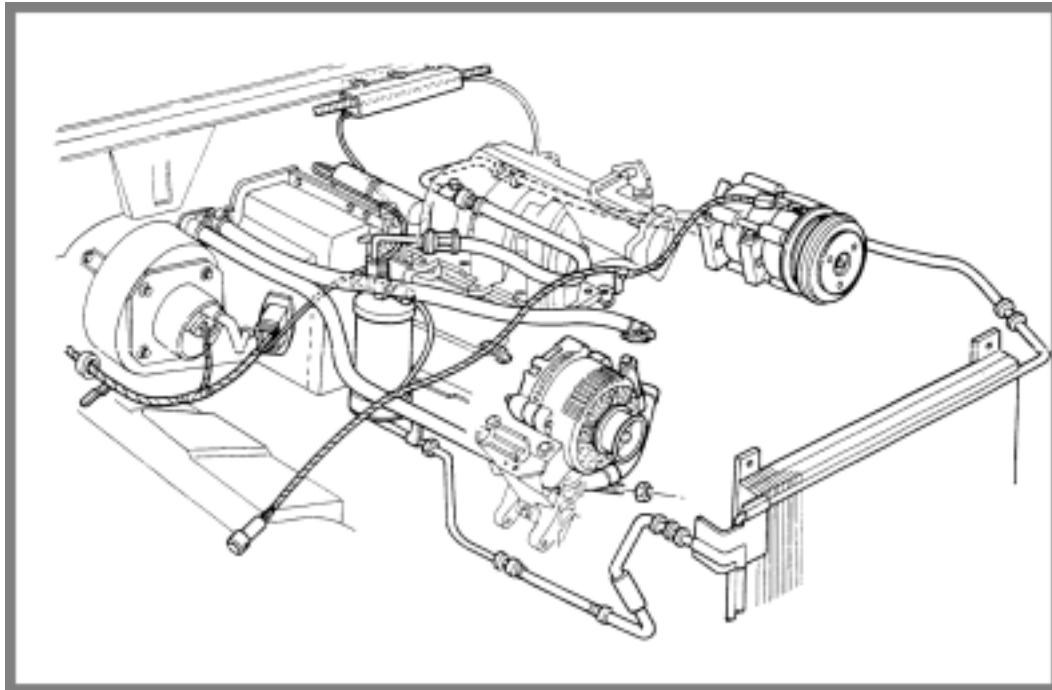
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1 – INTRODUCTION



COURSE OVERVIEW

Welcome to the Mazda self-study guide, *Air Conditioning Fundamentals*. Before you begin, please read the following information.

Audience and Purpose

This guide is designed for entry-level automotive technicians. It introduces the basic principles of air conditioning (A/C) operation and describes major A/C components.

The guide assumes that you have little or no knowledge about automotive A/C operation. Mazda requires the information covered in this guide for more advanced A/C courses.

**Course Content and Objectives**

In addition to this Introduction (Section 1), this guide includes 9 major sections and a glossary. The objectives for each section follow:

Section 2 — What is Air Conditioning?

- Describe the purpose of automotive air conditioning.
- Describe how various A/C system components contribute to passenger comfort.

Section 3 — Air Conditioning Terms and Concepts

- Define basic terms and concepts related to air conditioning systems.

Section 4 — Principles of Refrigeration

- Describe the following basic principles of refrigeration systems:
 - Heat transfer
 - Relationship of temperature to mass
 - Latent heat of vaporization
 - Latent heat of condensation
 - Relationship of pressure to boiling point
 - Properties of compressed vapor

Section 5 — Manual Air Conditioning Components

- Identify and describe the function of the following A/C components:
 - Compressor
 - Condenser
 - Receiver/Dryer
 - Expansion Valve
 - Evaporator



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Section 6 — Refrigeration Cycle

- Describe the changes that take place in refrigerant as it flows through the A/C system.
- Explain the role that each major A/C component plays in the refrigeration cycle.

Section 7 — Refrigerants

- Describe the chemical structure and properties of R-12 refrigerant.
- Describe the chemical structure and properties of R-134a refrigerant.
- Describe the differences between R-12 and R-134a.
- Define recycled, reclaimed, and extracted refrigerant.
- Follow safe procedures for storing recycled refrigerant.
- Describe the two approaches for retrofitting older A/C systems.
- Follow safety procedures and rules when working with A/C systems.

Section 8 — Air Conditioning Lubricants

- Explain the purpose of refrigeration lubrication.
- Identify the differences between mineral oil and PAG oil.
- Describe the characteristics of refrigeration oil.
- Explain why you must add oil to an A/C system when you replace components.

Section 9 — Air Discharge Management

- Describe how the following components direct air flow through the heating and A/C system:
 - Fresh/re-circulated air door
 - Blower fan
 - Temperature blend door
 - Defroster door
 - Vent/face and heater doors

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Section 10 — Servicing A/C Systems

- Use a manifold gauge.
- Recover refrigerant.
- Evacuate an A/C system.
- Test for leaks.
- Charge an A/C system using liquid or vapor refrigerant.

Section 11 — Glossary

- Define terms used throughout this guide.