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### **GENERAL INFORMATION....00-00**

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#### HOW TO USE THIS MANUAL

#### **Range of Topics**

- This manual contains procedures for performing all required service operations. The procedures are divided into the following five basic operations:
  - Removal/Installation
  - Disassembly/Assembly
  - Replacement
  - Inspection
  - Adjustment
- Simple operations which can be performed easily just by looking at the vehicle (i.e., removal/installation of parts, jacking, vehicle lifting, cleaning of parts, and visual inspection) have been omitted.

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#### Service Procedure Inspection, adjustment

 Inspection and adjustment procedures are divided into steps. Important points regarding the location and contents of the procedures are explained in detail and shown in the illustrations.



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#### Repair procedure

- 1. Most repair operations begin with an overview illustration. It identifies the components, shows how the parts fit together, and describes visual part inspection. However, only removal/installation procedures that need to be performed methodically have written instructions.
- 2. Expendable parts, tightening torques, and symbols for oil, grease, and sealant are shown in the overview illustration. In addition, symbols indicating parts requiring the use of special service tools or equivalent are also shown.
- 3. Procedure steps are numbered and the part that is the main point of that procedure is shown in the illustration with the corresponding number. Occasionally, there are important points or additional information concerning a procedure. Refer to this information when servicing the related part.



#### Symbols

• There are eight symbols indicating oil, grease, fluids, sealant, ane the use of **SST** or equivalent. use. These symbols show application points or use of these materials during service.

Symbol	Meaning	Kind
OIL	Apply oil	New appropriate engine oil or gear oil

Symbol	Meaning	Kind
<b>FLORE</b>	Apply brake fluid	New appropriate brake fluid
ATE	Apply automatic transaxle/ transmission fluid	New appropriate automatic transaxle/ transmission fluid
	Apply grease	Appropriate grease
SEALANT	Apply sealant	Appropriate sealant
C	Apply petroleum jelly	Appropriate petroleum jelly
R	Replace part	O-ring, gasket, etc.
SST	Use SST or equivalent	Appropriate tools

#### **Advisory Messages**

• You'll find several Warnings, Cautions, Notes, Specifications and Upper and Lower Limits in this manual.

#### Warning

• A Warning indicates a situation in which serious injury or death could result if the warning is ignored.

#### Caution

• A Caution indicates a situation in which damage to the vehicle or parts could result if the caution is ignored.

#### Note

• A Note provides added information that will help you to complete a particular procedure.

#### Specification

• The values indicate the allowable range when performing inspections or adjustments.

#### Upper and lower limits

• The values indicate the upper and lower limits that must not be exceeded when performing inspections or adjustments.

#### Troubleshooting Procedure Basic flow of troubleshooting



#### DTC troubleshooting flow (on-board diagnostic)

- Diagnostic trouble codes (DTCs) are important hints for repairing malfunctions that are difficult to simulate. Perform the specific DTC diagnostic inspection to quickly and accurately diagnose the malfunction.
- The on-board diagnostic function is used during inspection. When a DTC is shown specifying the cause of a malfunction, continue the diagnostic inspection according to the items indicated by the on-board diagnostic function.

#### **Diagnostic index**

• The diagnostic index lists the symptoms of specific malfunctions. Select the symptoms related or most closely relating to the malfunction.

#### Quick diagnosis chart (If mentioned)

• The quick diagnosis chart lists diagnosis and inspection procedures to be performed specifically relating to the cause of the malfunction.

#### Symptom troubleshooting

• Symptom troubleshooting quickly determines the location of the malfunction according to symptom type.

#### **Procedures for Use**

#### Using the basic inspection (section 05)

- Perform the basic inspection procedure before symptom troubleshooting.
- Perform each step in the order shown.
- The reference column lists the location of the detailed procedure for each basic inspection.
- Although inspections and adjustments are performed according to the reference column procedures, if the cause of the malfunction is discovered during basic inspection, continue the procedures as indicated in the remarks column.

SHOWS ORDER		ECTION SHOWS ITEM I DETAILED PRO	NAME DCED	S FOR URES	SHOW P ATTENTI INSPECT	OINTS REQUIRING ON BASED ON TON RESULTS
		ATTC TRANSAXLE BASIC INSPECTION			/	
	STEP	INSPECTION		ACTION	/	
	1	<ul> <li>Turn ignition switch to ON position.</li> <li>Does O/D OFF indicator light (illuminate/go out correspond to O/D OFF switch position (on/off)?</li> </ul>	Yes No	Go to next step. Perform symptom troubleshooting indicator light does not illuminate wh is turned to on", or No.27 "O/D C illuminates when O/D OFF switch is	No.26 "O/D en O/D OFF sv OFF indicator not turned to o	OFF vitch light n°.
	2	<ul> <li>Turn ignition switch to ON position.</li> <li>When selector lever is moved, are selector leve position and indicator aligned? Also, when othe ranges are selected from N or P during idling does vehicle creep within 1 to 2 seconds?</li> </ul>	Yes r No r	Go to next step. Inspect selector lever. Repair or replace defective areas.		
	3	<ul> <li>Inspect the ATF color condition. (See 05–17–8 Automatic Transaxle Fluid (ATF) Condition Inspection)</li> <li>Are ATF color and odor normal?</li> </ul>	Yes No	Go to next step. Repair or replace any defective p inspection result. Flush ATX and cooler line as necess	parts accordin sary.	g to
REFERENCE	4	<ul> <li>Perform line pressure test.</li> <li>(See 05–17–2 Line Pressure Test)</li> <li>Is line pressure okay?</li> </ul>	Yes No	Go to next step. Adjust accelerator cable as necessa Repair or replace any defective p inspection result.	ry. parts accordin	g to
	5	<ul><li>Perform stall test.</li><li>Is stall speed is okay?</li></ul>	Yes No	Go to next step. Repair or replace defective pa inspection result.	arts according	1 to

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#### Using the DTC troubleshooting flow

 DTC troubleshooting flow shows diagnostic procedures, inspection methods, and proper action to take for each DTC.



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#### Using the diagnostic index

- The symptoms of the malfunctions are listed in the diagnostic index for symptom troubleshooting.
  The exact malfunction symptoms can be selected by following the index.

NO.	TROUBLESH	IOOTING ITEM	DESCRIPTION	PAGE
1	Melts main or other fus	ie -		(See 01-03-6 MELT NO.1 MAIN OR OTHER FUSE)
2	MIL comes on		MIL is illuminated incorrectly.	(See 01-03-7 NO.2 MIL COMES ON)
3	Will not crank		Starter does not work.	(See 01-03-8 NO.3 WILL NOT CRANK)
4	Hard start/long crank/e	rratic crank	Starter cranks engine at normal speed but engine requires excessive cranking time before starting.	(See 01-03-9 NO.4 HARD START/LONG CRANK/ERRATIC CRANK)
5	Engine stalls	After start/at idle	Engine stops unexpectedly at idel and/or after start.	(See 01-03-11 NO.5 ENGINE STALLS-AFTER START/AT IDLE)
6	Cranks normally but w	ill not start	Starter cranks engine at normal speed but engine will not run.	(See 01-03-15 NO.5 CRANKS NORMALY BUT WILL NOT START)
7	Slow rerun to idle		Engine takes more time than normal to return to idle speed.	(See 01-03-19 NO.7 SLOW RERUN TO IDLE)
8	Engine runs rough/rolli	ng idle	Engine speed fluctuates between specified idle speed and lower speed and engine shakes excessively.	(See 01-03-20 NO.8 ENGINE RUNS ROUGH/ROLLING IDLE)
9	Fast idle/runs on		Engine speed continues at fast idle after warm-up. Engine runs after ignition switch is turned off.	(See 01-03-23 NO.9 FAST IDLE/RUNS ON)
10	Low idle/stalls during c	leceleration	Engine stops unexpectedly at beginning of deceleration or recovery from deceleration.	(01-03-24 NO.10 LOW IDLE/STALLS DURING DECELERATION)

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#### Using the quick diagnosis chart

- The chart lists the relation between the symptom and the cause of the malfunction.
  The chart is effective in quickly narrowing down the relation between symptom and cause of the malfunction. It also specifies the area of the common cause when multiple malfunction symptoms occur.
- The appropriate diagnostic inspection relating to malfunction cause as specified by the symptoms can be • selected by looking down the diagnostic inspection column of the chart.

							٧	C	AU	SE	O	F P	RO	B		MS	; IH ;	C			
	SYN	IPTOM QUICK DIAG	NOSTIC CHART																		
			Possible factor	al or	u open									elts		berly	r, etc.)		ly .	roperly	tment
PART WHICH MAY BE				Mechanic	tion switcl			LIC LIC			X		pa	ed drive b	le l	ire improp	(Radiato	ction	improper	n seat imp	mis-adjus
THE SYMPTOM	$\downarrow$			function (I	uding igni	oil level	PLA	malfunctio	ning	ne	oil viscosìt	Inction	heel seize	or damag	coolant lev	eze mixtu	alfunction vstern, the	m malfund	le mounts	idenser fa	free play
				motor mat al)	circuit incl	er engine (	dead batte	ng system er engine r	er valve tin	ocked engi	er engine o	er dipstick	late or flyw	er tension	er engine (	and anti-fre	) system m overflow s	fan syster	or transax	fan or con	ator cable
	Tro	ubleshooting item		Starter electric	Starter	Improp	Low or	Chargir	Improp	Hydrold	Improp	Base e	Drive p	Improp	Improp	Water a	Cooling hoses.	Cooling	Engine	Cooling	Acceler
		Melts main or other fu	ise				_	_			_										
	2	MIL comes on		<b>.</b>	Ļ			_	-			+	-	$\square$	$\square$	_				┝╌┥	
	4	Hard start / long cran	k / erratic start / erratic	×	×		_	1		×			×								+
	5	Engine stalls	After start / at idle					×	×	×											
	6	Cranks normally but v	vill not start					×	×	×	_										
		Slow return to idle	• 112					+-						L				×			+
	8	Engine runs rough / runs on						+*	+×	+	-+-		+			-+				$\left[ + \right]$	÷
	10	Low idle / stalls during	deceleration						+		+									+	<u>^</u>
		Engine stalls / guits	Acceleration / cruise					+_	×		+	+				-				+-+	
		Engine runs rough	Acceleration / cruise					×	×				1								
		Misses	Acceleration / cruise					×	×												
	11	Buck / jerk	Acceleration / cruise /					×	×												
		Hegitation / stumble	Acceleration				-+-	+	÷							-				$\left  \cdot \right $	+
		Surges	Acceleration / cruise					+î	x		-+-	-				+				+	-
	12	Lack / loss of power	Acceleration / cruise					×	×		-+-	+-				-†				+	-+
	13	Knocking / pinging	Acceleration / cruise				-	×	1		-					-	×			$\uparrow \uparrow$	
	14	Poor fuel economy						×	×						×		×	×			
ACTUALSYMPTOM	15	Emissions compliance	2					×	×			×			_		×				
)	16	High oil consumption/	leakage			-		$\perp$			× :	××									_
	17	Cooling system conce	erns Overheating											×	<u>×</u>	×	×	×			-
	10	Exhaust smoke	erns   Runs cola									÷				_	<u>~</u>	^			-+
	20	Fuel odor (in engine c	compartment)					+				+^			+	-				┼╌╍┼	-
	21	Engine noise	in partmenty			×	+	+			-	×		×						+	-+-
	22	Vibration concerns (e	ngine)								-	-		×	-	-			×	x	+
	23	A/C does not work su	fficiently																	$\square$	
	24	A/C always on / A continuously	VC compressor runs							_									-		
	25	A/C does not cut off u conditions	nder wide open throttle																		
	26	Exhaust sulphur smel						_								_					
	27	Fuel refill concerns					_	+	$\vdash$		_		$\vdash$		+			$\left  - \right $			
	28	rue ming shut off iss	ues				-	<u> </u>										$\left  \cdot \right $		┨	+
	30	Constant voltage			$\left  - \right $	-	4			-+	+	+	┝┤		-+	+		$\left  - \right $		$\vdash$	+
	31	Spark plug condition			$\vdash$	+	-				×	×	┝╌┥			×		$\left  - \right $		$\left  - \right $	+
		Automatia			- 1					·		,	1	L				<u>ا</u> ا		L	i_

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Using the symptom troubleshooting
Symptom troubleshooting shows diagnostic procedures, inspection methods, and proper action to take for each trouble symptom.

DESCRIPTION						
kind of TROUBLE			TR	OUBI	LESYMPTOM	
SYMPTOM.	1/		Engine flares up or slips when upshiftin	a or da	own shifting	
			• When accelerator pedal is depressed to	or drive	eway, engine speed increase but vehicle speed increase	
	DESCR	IPTION	slowly.			
			When accelerator is depressed while dri     There is clutch slip because clutch is stu	ving, er ck or lir	ngine speed increases but vehicle not.	
			<ul> <li>Clutch stuck, slippage (forward clutch</li> </ul>	n, 3-4 c	lutch, 2-4 brake band, one-way clutch 1, one-way clutch 2)	
			Line pressure low			
CAUSE			Manufaction of Mis-adjustment of T     Malfunction of VSS	r sens	21	
describes			Malfunction of input/turbine speed	sensor		
possible			Malfunction of sensor ground     Malfunction of shift selengid A. B.o.	C C		
point of malfunction			Malfunction of smill solenoid A, B c     Malfunction of TCC solenoid valve	0		
manufiction.	CAL	JSE	Malfunction of body ground			
		-	Malfunction of throttle cable     Malfunction of throttle valve body			
			<ul> <li>Poor operating of mechanical pressu</li> </ul>	re		
			Selector lever position disparity			
			• TH switch position disparity			
STED shows the			Note			
order of			Before following troubleshooting sto     Automatic Transayle Basic Inspect	eps, ma ion are	ke sure that Automatic Transaxle On-board Diagnostic and conducted	
troubleshooting.				onalo		
	Diagno	stic pro	ocedure			
1						
	SIEP	e le lin		Ves	ACTION	ACTION describes the
	1	• Is lin	INSPECTION he pressure okay?	Yes No	ACTION Go to next step. Repair or replace any defective parts according to	ACTION describes the appropriate
Beference	1	• Is lir	INSPECTION le pressure okay?	Yes No	ACTION Go to next step. Repair or replace any defective parts according to inspection results.	ACTION describes the appropriate action to take
Reference item(s) for	2	• Is lin	INSPECTION e pressure okay? hift point okay?	Yes No Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to next step.	ACTION describes the appropriate action to take as according
Reference item(s) for additional	2 2	Is lin     Is st     (See	INSPECTION re pressure okay? ift point okay? 05–17–5 ROAD TEST) consistent turn institute switch on	Yes No Yes No	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control value body and repair or replace any	ACTION describes the appropriate action to take as according to the result (Yes/No) of
Reference item(s) for additional information to perform	2 3	Is lin     Is st     (See     Stop     Con	INSPECTION re pressure okay? htt point okay? 05–17–5 ROAD TEST) o engine and turn ignition switch on. nect NGS tester to DLC-2.	Yes No Yes No Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts.	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION.
Reference item(s) for additional information to perform INSPECTION	2 3	Is lin     Is st     (See     Stop     Con     Simu     for C	INSPECTION re pressure okay? ift point okay? 05–17–5 ROAD TEST) rengine and turn ignition switch on. nect NGS tester to DLC-2. Jlate SHIFT A, SHIFT B and SHIFT C PIDs N.	Yes No Yes No Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A–EL (9999–95– GF4A–00))	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION.
Reference item(s) for additional information to perform INSPECTION	2 3	Is lir     Is str     (See     Stop     Con     Simu     for C     Is op	INSPECTION le pressure okay? off point okay? 05–17–5 ROAD TEST) le engine and turn ignition switch on. nect NGS tester to DLC-2. Jate SHIFT A, SHIFT B and SHIFT C PIDs DN. berating sound of shift solenoids heard?	Yes No Yes No Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A-EL (9999-95- GF4A-00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts.	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is
Reference item(s) for additional information to perform INSPECTION	2 3	Is lir     Is str     (See     Stop     Con     Simu     for C     Is op	INSPECTION ie pressure okay? off point	Yes No Yes Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A–EL (9999–95– GF4A–00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05–17–15 AUTOMATIC TRANSAXLE	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the
Reference item(s) for additional information to perform INSPECTION INSPECTION describes the	2 3	Is lir     Is st     (See     Stop     Con     Simu     for C     Is op	INSPECTION re pressure okay? off point okay? 05–17–5 ROAD TEST) rengine and turn ignition switch on. nect NGS tester to DLC-2. Jate SHIFT A, SHIFT B and SHIFT C PIDs IN. berating sound of shift solenoids heard?	Yes No Yes Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A–EL (9999–95– GF4A–00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05–17–15 AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION)	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the relative material
Reference item(s) for additional information to perform INSPECTION describes the method to	2 3	Is lin     Is st     (See     Stop     Con     Simu     for C     Is op	INSPECTION re pressure okay? off point okay? 05-17-5 ROAD TEST) re engine and turn ignition switch on. nect NGS tester to DLC-2. ulate SHIFT A, SHIFT B and SHIFT C PIDs DN. berating sound of shift solenoids heard?	Yes No Yes Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A-EL (9999-95- GF4A-00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05-17-15 AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION)	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the relative material shown.
Reference item(s) for additional information to perform INSPECTION INSPECTION describes the method to quickly dotoming the	3	Is lin     Is st     (See     Stop     Con     Simu     for C     Is op	INSPECTION e pressure okay? off point okay? 05-17-5 ROAD TEST) e engine and turn ignition switch on. nect NGS tester to DLC-2. ulate SHIFT A, SHIFT B and SHIFT C PIDs N. perating sound of shift solenoids heard?	Yes No Yes Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A-EL (9999-95- GF4A-00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05-17-15 AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION) • Inspect for bend, damage, corrosion or loose	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the relative material shown.
Reference item(s) for additional information to perform INSPECTION INSPECTION describes the method to quickly determine the failed part.	3	Is lir     Is st     (See     Stop     Con     Simu     for C     Is op	INSPECTION e pressure okay? off point okay? 05-17-5 ROAD TEST) e engine and turn ignition switch on. nect NGS tester to DLC-2. ulate SHIFT A, SHIFT B and SHIFT C PIDS N. perating sound of shift solenoids heard?	Yes No Yes Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A-EL (9999-95- GF4A-00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05-17-15 AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION) • Inspect for bend, damage, corrosion or loose connection if shift solenoid A, B, or C terminal on ATX. • Inspect for shift solenoid A, B, or C terminal on ATX.	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the relative material shown.
Reference item(s) for additional information to perform INSPECTION describes the method to quickly determine the failed part.	2 3	Is stine     (See     Stop     Con     Simu     for C     Is op	INSPECTION le pressure okay? off point okay? 05–17–5 ROAD TEST) e engine and turn ignition switch on. nect NGS tester to DLC-2. ulate SHIFT A, SHIFT B and SHIFT C PIDs N. berating sound of shift solenoids heard?	Yes No Yes Yes	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A–EL (9999–95– GF4A–00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05–17–15 AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION) • Inspect for bend, damage, corrosion or loose connection if shift solenoid A, B, or C terminal on ATX. • Inspect for shift solenoid mechanical stuck. (See 05–17–14 Inspection of Operation)	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the relative material shown.
Reference item(s) for additional information to perform INSPECTION describes the method to quickly determine the failed part.	2 3	Is sti (See Stop Con Simu for C Is op	INSPECTION le pressure okay? off point okay? 05–17–5 ROAD TEST) engine and turn ignition switch on. nect NGS tester to DLC-2. Jate SHIFT A, SHIFT B and SHIFT C PIDs N. berating sound of shift solenoids heard?	Yes No Yes Yes No	ACTION Go to next step. Repair or replace any defective parts according to inspection results. Go to next step. Go to symptom troubleshooting No.9 "Abnormal shift". • Overhaul control valve body and repair or replace any defective parts. (See ATX Workshop Manual GF4A-EL (9999-95- GF4A-00)) • If problem remains, replace or overhaul transaxle and repair or replace defective parts. (See 05-17-15 AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION) • Inspect for bend, damage, corrosion or loose connection if shift solenoid A, B, or C terminal on ATX. • Inspect for shift solenoid mechanical stuck. (See 05-17-14 Inspection of Operation) • If shift solenoids are okay, inspect for open-or short circuit betwean PCM connection terminal A B or C	ACTION describes the appropriate action to take as according to the result (Yes/No) of INSPECTION. How to perform ACTION is described in the relative material shown.
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#### UNITS

Electric current	A (ampere)				
Electric power	W (watt)				
Electric resistance	$\Omega$ (ohm)				
Electric voltage	V (volt)				
Longth	mm (millimeter)				
Lengui	in (inch)				
	kPa (kilo pascal)				
Negative pressure	mmHg (millimeters of mercury)				
	inHg (inches of mercury)				
	kPa (kilo pascal)				
Positive pressure	kgf/cm <sup>2</sup> (kilogram force per square centimeter)				
	psi (pounds per square inch)				
Number of revolutions	rpm (revolutions per minute)				

	A3U0000002W01
	N·m (Newton meter)
	kgf·m (kilogram force meter)
Torque	kgf.cm (kilogram force centimeter)
	ft-lbf (foot pound force)
	in-lbf (inch pound force)
	L (liter)
	US qt (U.S. quart)
	Imp qt (Imperial quart)
Volume	ml (milliliter)
	cc (cubic centimeter)
	cu in (cubic inch)
	fl oz (fluid ounce)
Waight	g (gram)
weigin	oz (ounce)

#### Conversion to SI Units (Système International d'Unités)

 All numerical values in this manual are based on SI units. Numbers shown in conventional units are converted from these values.

#### **Rounding Off**

• Converted values are rounded off to the same number of places as the SI unit value. For example, if the SI unit value is 17.2 and the value after conversion is 37.84, the converted value will be rounded off to 37.8.

#### Upper and Lower Limits

 When the data indicates upper and lower limits, the converted values are rounded down if the SI unit value is an upper limit and rounded up if the SI unit value is a lower limit. Therefore, converted values for the same SI unit value may differ after conversion. For example, consider 2.7 kgf/cm<sup>2</sup> in the following specifications:

• The actual converted values for 2.7 kgf/cm<sup>2</sup> are 264 kPa and 38.4 psi. In the first specification, 2.7 is used as an upper limit, so the converted values are rounded down to 260 and 38. In the second specification, 2.7 is used as a lower limit, so the converted values are rounded up to 270 and 39.

#### FUNDAMENTAL PROCEDURES

#### **Protection of the Vehicle**

 Always be sure to cover fenders, seats and floor areas before starting work.



#### **Preparation of Tools and Measuring Equipment**

• Be sure that all necessary tools and measuring equipment are available before starting any work.



Special Service Tools

• Use special service tools or equivalent when they are required.



#### **Oil Leakage Inspection**

• Use either of the following procedures to identify the type of oil that is leaking:

#### Using UV light (black light)

1. Remove any oil on the engine or transaxle.

#### Note

- Referring to the fluorescent dye instruction manual, mix the specified amount of dye into the engine oil or ATF (or transaxle oil).
- 2. Pour the fluorescent dye into the engine oil or ATF (or transaxle oil).
- 3. Allow the engine to run for 30 minutes.
- 4. Inspect for dye leakage by irradiating with UV light (black light), and identify the type of oil that is leaking.
  If no dye leakage is found, allow the engine to run for another 30 minutes or drive the vehicle then
  - If no dye leakage is found, allow the engine to run for another 30 minutes or drive the vehicle then reinspect.
- 5. Find where the oil is leaking from, then make necessary repairs.

#### Note

• To determine whether it is necessary to replace the oil after adding the fluorescent dye, refer to the fluorescent dye instruction manual.

#### Not using UV light (black light)

- 1. Gather some of the leaking oil using an absorbent white tissue.
- 2. Take samples of engine oil and ATF (or transaxle oil), both from the dipstick, and place them next to the leaked oil already gathered on the tissue.

- 3. Compare the appearance and smell, and identify the type of oil that is leaking.
- 4. Remove any oil on the engine or transaxle.
- 5. Allow the engine to run for 30 minutes.
- 6. Check the area where the oil is leaking, then make necessary repairs.



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#### **Disconnection of the Negative Battery Cable**

• Before beginning any work, turn the ignition switch to LOCK position, then disconnect the negative battery cable and wait for more than 1 minute to allow the backup power supply of the SAS control module to deplete its stored power. Disconnecting the battery cable will delete the memories of the clock, audio, and DTCs, etc. Therefore, it is necessary to verify those memories before disconnecting the cable.

#### **Removal of Parts**

 While correcting a problem, also try to determine its cause. Begin work only after first learning which parts and subassemblies must be removed and disassembled for replacement or repair. After removing the part, plug all holes and ports to prevent foreign material from entering.



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#### Disassembly

 If the disassembly procedure is complex, requiring many parts to be disassembled, all parts should be marked in a place that will not affect their performance or external appearance and identified so that reassembly can be performed easily and efficiently.



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#### Inspection During Removal, Disassembly

• When removed, each part should be carefully inspected for malfunction, deformation, damage, and other problems.



#### **Arrangement of Parts**

- All disassembled parts should be carefully arranged for reassembly.
- Be sure to separate or otherwise identify the parts to be replaced from those that will be reused.



#### **Cleaning of Parts**

All parts to be reused should be carefully and thoroughly cleaned in the appropriate method.

#### Warning

 Using compressed air can cause dirt and other particles to fly out causing injury to the eyes. Wear protective eye wear whenever using compressed air.



#### Reassembly

- · Standard values, such as torques and certain adjustments, must be strictly observed in the reassembly of all parts.
- · If removed, these parts should be replaced with new ones:
  - Oil seals
  - Gaskets
  - O-rings
  - Lockwashers
  - Cotter pins
  - Nylon nuts
- Depending on location:
- Sealant and gaskets, or both, should be applied to specified locations. When sealant is applied, parts should be installed before sealant hardens to prevent leakage.
- Oil should be applied to the moving components of parts.
- Specified oil or grease should be applied at the prescribed locations (such as oil seals) before reassembly.







#### Adjustment

• Use suitable gauges and/or testers when making adjustments.



#### **Rubber Parts and Tubing**

• Prevent gasoline or oil from getting on rubber parts or tubing.



#### **Hose Clamps**

 When reinstalling, position the hose clamp in the original location on the hose and squeeze the clamp lightly with large pliers to ensure a good fit.



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#### **Torque Formulas**

• When using a torque wrench-**SST** or equivalent combination, the written torque must be recalculated due to the extra length that the **SST** or equivalent adds to the torque wrench. Recalculate the torque using the following formulas. Choose the formula that applies to you.

Torque Unit	Formula
N∙m	$N \cdot m \times [L/(L+A)]$
kgf∙m	kgf⋅m × [L/(L+A)]
kgf∙cm	kgf⋅cm × [L/(L+A)]
ft-lbf	$ft \cdot lbf \times [L/(L+A)]$
in·lbf	in-lbf $\times$ [L/(L+A)]

A : The length of the **SST** past the torque wrench drive.

L : The length of the torque wrench.



#### Vise

• When using a vise, put protective plates in the jaws of the vise to prevent damage to parts.



Dynamometer

- When test-running a vehicle on a dynamometer:
  - Place a fan, preferably a vehicle-speed proportional type, in front of the vehicle.
  - Connect an exhaust gas ventilation unit.
  - Cool the exhaust pipes with a fan.
  - Keep the area around the vehicle uncluttered.
  - Watch the water temperature gauge.

#### Note

• When the vehicle is on a chassis roller and only the front wheels rotate, the ABS warning light may illuminate. (Refer to 04–10–1 PRECAUTION (BRAKES) to turn off the warning light.)

#### INSTALLATION OF RADIO SYSTEM

If a radio system is installed improperly or if a high-powered type is used, the CIS and other systems may be affected. When the vehicle is to be equipped with a radio, observe the following precautions:

- Install the antenna at the farthest point from control modules.
- Install the antenna feeder as far as possible from the control module harnesses.
- Ensure that the antenna and feeder are properly adjusted.
- Do not install a high-powered radio system.

#### ELECTRICAL SYSTEM

#### **Electrical Parts**

#### **Battery cable**

• Before disconnecting connectors or removing electrical parts, disconnect the negative battery cable.



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#### Wiring Harness

• To remove the wiring harness from the clip in the engine room, pry up the hook of the clip using a flathead screwdriver.



Connectors Disconnecting connectors

• When disconnecting connector, grasp the connectors, not the wires.

• Connectors can be disconnected by pressing or pulling the lock lever as shown.





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#### Locking connector

• When locking connectors, listen for a click indicating they are securely locked.



#### Inspection

- When a tester is used to inspect for continuity or measuring voltage, insert the tester probe from the wiring harness side.
- Inspect the terminals of waterproof connectors from the connector side since they cannot be accessed from the wiring harness side.



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### Caution

• To prevent damage to the terminal, wrap a thin wire around the tester probe before inserting into terminal.



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### Terminals

#### Inspection

• Pull lightly on individual wires to verify that they are secured in the terminal.



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#### Replacement

- Use the appropriate tools to remove a terminal as shown. When installing a terminal, be sure to insert it until it locks securely.
- Insert a thin piece of metal from the terminal side of the connector and with the terminal locking tab pressed down, pull the terminal out from the connector.



#### Sensors, Switches, and Relays

 Handle sensors, switches, and relays carefully. Do not drop them or strike them against other objects.



Wiring Harness Wiring color codes

- Two-color wires are indicated by a two-color code symbol.
- The first letter indicates the base color of the wire and the second the color of the stripe.

CODE	COLOR	CODE	COLOR
В	Black	0	Orange
BR	Brown	Р	Pink
G	Green	R	Red
GY	Gray	V	Violet
L	Blue	W	White
LB	Light Blue	Y	Yellow
LG	Light Green		



### Fuse

#### Replacement

- When replacing a fuse, be sure to replace it with one of the same capacity. If a fuse fails again, the circuit probably has a short and the wiring should be inspected.
- Be sure the negative battery terminal is disconnected before replacing a main fuse.



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• When replacing a pullout fuse, use the fuse puller.



# Electrical Troubleshooting Tools Jumper wire

• A jumper wire is used to create a temporary circuit. Connect the jumper wire between the terminals of a circuit to bypass a switch.

#### Caution

 Do not connect a jumper wire from the power source line to a body ground. This may cause burning or other damage to wiring harnesses or electronic components.



#### Voltmeter

• The DC voltmeter is used to measure circuit voltage. A voltmeter with a range of **15 V or more** is used by connecting the positive (+) probe (red lead wire) to the point where voltage will be measured and the negative (-) probe (black lead wire) to a body ground.



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#### Ohmmeter

• The ohmmeter is used to measure the resistance between two points in a circuit and to inspect for continuity and short circuits.

#### Caution

• Do not connect the ohmmeter to any circuit where voltage is applied. This will damage the ohmmeter.



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#### **Precautions Before Welding**

A vehicle has various electrical parts. To protect the parts from excessive current generated when welding, be sure to perform the following procedure.

1. Turn the ignition switch to the LOCK position.