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Notes for the user

This service handbook is designed for trained specialists of the Liebherr organisation and their dealers.

This service handbook contains special knowledge for repairing Liebherr construction machines. Basic specialist knowledge on electronics, hydraulics, mechanics and engine technology is not contained in this service handbook. Therefore specialized training and qualifications are necessary. Liebherr recommends participation in the Liebherr training program for construction machines.

In this service handbook you will find information on:


- Special tools
- Technical data
- Maintenance intervals and maintenance tasks
- Testing and adjustment tasks
- Structure and function descriptions
- Removal and installation tasks
- Circuit diagrams, hydraulic plans and technical drawings

You will find information on controls and operation in the operating instructions. Information on spare parts are in the spare parts catalogue. Please observe the local accident prevention laws.

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Technical changes are reserved.


Warning symbols

	This is the warning symbol. It warns you of potential injuries. To prevent injury or death, carry out all the measures identified by this warning symbol.
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The warning symbol always appears together with the signal words

DANGER
WARNING
CAUTION

	DANGER	Indicates a hazardous situation that will immediately lead to serious or fatal injury if it is not avoided.
	WARNING	Indicates a hazardous situation that may lead to serious or fatal injury if it is not avoided.

	CAUTION	Indicates a hazardous situation that may lead to minor or moderate injury if it is not avoided.
	ATTENTION	Indicates a hazardous situation that may lead to damage if it is not avoided.

Structure of warnings

Warnings in this document are structured as follows:







WARNING

Here you will find information about the type and source of danger. Here you will be informed about possible consequences of not paying attention to the warning.

▶ Here you will be called on to take measures to avoid the dangerous situation.

Other designations

Symbol	Meaning
	Note Indicates useful tips and information.
	This symbol means: Carry out a task.
	This symbol means: Requirements must be fulfilled.
	This symbol means: Results of a task.
-	This symbol indicates a list.

Symbols

Contents

010	Introduction	010-1
010.1	Safety instructions	010-3
010.1.1	General safety instructions	010-3
010.1.2	Instructions on preventing crushing injuries and burns	010-4
010.1.3	Instructions on preventing fires and explosions	010-4
010.1.4	Safety instructions for start-up	010-5
010.1.5	Safety precautions during start-up	010-5
010.1.6	Instructions for safe working	010-6
010.1.7	Safety instructions for driving on slopes	010-7
010.1.8	Parking safely	010-7
010.1.9	Transporting the machine safely	010-7
010.1.10	Towing the machine safely	010-8
010.1.11	Measures for ensuring safe maintenance	010-8
010.1.12	Safety instructions for maintenance work on machines with hydro accumulators	010-11
010.1.13	Safety instructions for welding work on the machine	010-11
010.1.14	Instructions for working safely on the working attachment	010-11
010.1.15	Safety instructions for transporting the machine by crane	010-12
010.1.16	Safe maintenance of hydraulic hoses and hose lines	010-12
010.1.17	Roll-over protection structure (ROPS) and falling object protection structure (FOPS)	010-13
010.1.17.1	Preventing accidents	010-13
010.1.17.2	Preventing injuries	010-13
010.1.18	Attachments and accessories	010-14
010.1.19	Protection against vibrations	010-14
010.1.20	See and be seen	010-15
010.1.20.1	Field of view	010-15
010.1.20.2	Measures before and during operation	010-15
010.2	Special tools for maintenance and repair work	010-16
010.2.1	Special tools for the diesel engine	010-16

010.3	Standards and regulations	010-17
010.3.1	Prestressing forces and tightening torques for bolts with metric standard and fine threads	010-17
010.3.2	Assembly instructions for the piston and piston nut of the hydraulic cylinder (WN 4121)	010-21
010.3.2.1	Range of application and purpose	010-21
010.3.2.2	Requirements and description	010-21
010.3.2.3	Amendments	010-26
010.3.2.4	Other applicable documents	010-26
010.3.2.5	Maximum permissible adapter operating pressure	010-31
010.4	Preservation guidelines	010-32
010.4.1	General information	010-32
010.4.2	Putting the machine out of service – unknown duration	010-32
010.4.3	Putting the machine out of service	010-33
010.4.3.1	Out of service for up to 2 months	010-33
010.4.3.2	Out of service for up to 12 months	010-34
010.4.3.3	Out of service for longer than 12 months	010-35
010.4.4	Putting back into service	010-35
010.4.4.1	After being out of service for 2 months	010-35
010.4.4.2	After being out of service for 12 months	010-36
010.4.4.3	After being out of service for longer than 12 months	010-36
020	Technical data	020-1
020.1	Drive group	020-2
020.1.1	Engine <i>L508-1580/34975-;</i>	020-2
030	Maintenance	030-1
030.1	Maintenance and inspection schedule	030-7
030.2	Filling quantities and lubrication chart	030-11
030.2.1	Recommended lubricants <i>L508-1580/34975-;</i>	030-11
030.2.2	Recommended operating fluids <i>L508-1580/34975-;</i>	030-11
030.3	Lubricants and fuels	030-13
030.3.1	General information on changing lubricants and fuels	030-13
030.3.2	Converting the hydraulic system from mineral oils to environmentally harmless hydraulic fluids	030-13

030.3.3	Diesel fuels <i>L508-1580/34975-;</i>	030-14
030.3.3.1	Specification	030-14
030.3.3.2	Sulphur content of the diesel fuel, lubricity	030-14
030.3.3.3	Diesel fuel at low temperatures (winter operation)	030-14
030.3.3.4	Flow improvers at low temperatures	030-15
030.3.4	Lubricating oils for diesel engines <i>L508-1580/34975-;</i>	030-15
030.3.4.1	Lubricating oil quality	030-15
030.3.4.2	Lubricating oil viscosity	030-15
030.3.4.3	Complicating factors affect the oil change	030-16
030.3.5	Coolants for diesel engines <i>L508-1580/34975-;</i>	030-17
030.3.5.1	General recommendations	030-17
030.3.5.2	Water (fresh water)	030-17
030.3.5.3	Coolant mixing ratio	030-17
030.3.5.4	Permissible antifreeze and corrosion inhibitors	030-18
030.3.5.5	Corrosion inhibitors without antifreeze	030-18
030.3.6	Hydraulic oil <i>L508-1580/34975-;</i>	030-19
030.3.6.1	Liebherr hydraulic oil	030-19
030.3.6.2	Using engine oil as hydraulic oil	030-19
030.3.6.3	Warming up	030-20
030.3.6.4	Biodegradable hydraulic oils	030-20
030.3.6.5	Changing the oil, analysing the oil, changing filters	030-21
030.3.7	Lubricating oils for axles and transmissions <i>L508-1580/34975-;</i>	030-22
030.3.8	Brake oil <i>L508-1580/34975-;</i>	030-23
030.3.8.2	Service brake	030-23
030.3.9	Lubrication grease and other lubricants <i>L508-1580/34975-;</i>	030-23
030.3.9.1	Minimum quality requirements	030-24
030.3.9.2	Liebherr lubrication grease	030-24
030.4	Maintenance tasks	030-26
030.4.1	Safety precautions <i>L508-1580/34975-;</i>	030-26
030.4.2	Preparatory tasks for maintenance	030-27

030.4.2.1	Maintenance positions <i>L508-1580/34975-;</i>	030-27
030.4.2.2	Opening the service access <i>L508-1580/34975-;</i>	030-28
030.4.2.3	Turning off the battery main switch <i>L508-1580/34975-;</i>	030-29
030.4.3	Overall machine	030-30
030.4.3.1	Checking the machine for external damage <i>L508-1580/34975-;</i>	030-30
030.4.3.2	Removing loose parts, dirt, ice and snow from the machine <i>L508-1580/34975-;</i>	030-30
030.4.3.3	Cleaning the machine <i>L508-1580/34975-;</i>	030-30
030.4.3.4	Shutting down the machine for a lengthy period <i>L508-1580;</i>	030-32
030.4.3.5	Checking the machine for leaks <i>L508-1580/34975-;</i>	030-32
030.4.3.6	Making sure the bolted connections are tight <i>L508-1580/34975-;</i>	030-33
030.4.3.7	Corrosion protection on machines that work with salt and artificial fertilisers and exchanging VCI capsules <i>L508-1580/34975-;</i>	030-33
030.4.3.8	Oil analyses <i>L508-1580/34975-;</i>	030-33
030.4.4	Drive group	030-40
030.4.4.1	Checking the engine oil level <i>L508-1580/34975-;</i>	030-40
030.4.4.2	Changing the engine oil <i>L508-1580/34975-;</i>	030-40
030.4.4.3	Changing the engine oil filter <i>L508-1580/34975-;</i>	030-42
030.4.4.4	Checking the engine V-belt <i>L508-1580/34975-;</i>	030-43
030.4.4.5	Changing the engine V-belt <i>L508-1580/34975-;</i>	030-46
030.4.4.6	Checking the engine valve clearance <i>L508-1580/34975-;</i>	030-48
030.4.4.7	Draining off condensate and sediment from the fuel tank <i>L508-1580/34975-;</i>	030-52
030.4.4.8	Draining off condensate from the fuel pre-filter <i>L508-1580/34975-;</i>	030-52
030.4.4.9	Changing the fuel pre-filter insert <i>L508-1580/34975-;</i>	030-53

030.4.4.10	Changing the fuel fine filter <i>L508-1580/34975-;</i>	030-55
030.4.4.11	Cleaning the air filter service cover and dust discharge valve <i>L508-1580/34975-;</i>	030-56
030.4.4.12	Checking the air suction system for leaks and tight fitting <i>L508-1580/34975-;</i>	030-57
030.4.4.13	Testing the air filter vacuum switch <i>L508-1580/34975-;</i>	030-58
030.4.4.14	Changing the air filter main element <i>L508-1580/34975-;</i>	030-58
030.4.4.15	Changing the air filter safety element <i>L508-1580/34975-;</i>	030-59
030.4.4.16	Checking the exhaust system for leaks and tight fitting <i>L508-1580/34975-;</i>	030-60
030.4.4.17	Cleaning or changing the diesel particulate filter <i>L508-1580/34975-;</i>	030-61
030.4.5	Cooling system	030-64
030.4.5.1	Checking the coolant level <i>L508-1580/34975-;</i>	030-64
030.4.5.2	Checking the coolant antifreeze and corrosion inhibitor concentration <i>L508-1580/34975-;</i>	030-65
030.4.5.3	Cleaning the cooling system <i>L508-1580/34975-;</i>	030-69
030.4.5.4	Changing the coolant (at least once a year) <i>L508-1580/34975-;</i>	030-70
030.4.6	Working hydraulics	030-73
030.4.6.1	Checking the oil level in the hydraulic tank <i>L508-1580/34975-;</i>	030-73
030.4.6.2	Draining off condensate and sediment from the hydraulic tank <i>L508-1580/34975-;</i>	030-74
030.4.6.3	Changing the hydraulic tank return suction filter <i>L508-1580/34975-;</i>	030-75
030.4.6.4	Changing the hydraulic tank breather filter <i>L508-1580/34975-;</i>	030-76
030.4.6.5	Hydraulic tank - changing the oil in the hydraulic system <i>L508-1580/34975-;</i>	030-77
030.4.7	Steering system	030-79
030.4.7.1	Testing the steering <i>L508-1580/34975-;</i>	030-79

030.4.7.2	Lubricating the bearing points on the steering cylinders <i>L508-1580/34975-;</i>	030-79
030.4.8	Brake system	030-80
030.4.8.1	Testing the service brake and parking brake <i>L508-1580/34975-;</i>	030-80
030.4.8.1	Testing the parking brake <i>L508-1580/34975-;</i>	030-80
030.4.8.2	Checking the oil level in the brake system equalising reservoir <i>L508-1580/34975-;</i>	030-81
030.4.8.3	Checking the gap and wear on the service brake linings <i>L508-1580/34975-;</i>	030-82
030.4.9	Electrical system	030-82
030.4.9.1	Checking the lights <i>L508-1580/34975-;</i>	030-82
030.4.9.2	Checking the batteries, fluid level and terminals <i>L508-1580/34975-36021;</i>	030-83
030.4.9.3	Checking the batteries, fluid level and terminals <i>L508-1580/36022-;</i>	030-85
030.4.9.4	Changing the travel direction rocker switch and cap (optional) on the control lever <i>L508-1580/34975-;</i>	030-88
030.4.10	Transmission	030-90
030.4.10.1	Checking the transmission oil level <i>L508-1580/34975-;</i>	030-90
030.4.10.2	Changing the transmission oil <i>L508-1580/34975-;</i>	030-90
030.4.11	Axles and cardan shafts	030-91
030.4.11.1	Checking the axle oil levels <i>L508-1580/34975-;</i>	030-91
030.4.11.2	Changing the axle oil <i>L508-1580/34975-;</i>	030-92
030.4.11.3	Checking the tightening torque of the fastening bolts <i>L508-1580/34975-;</i>	030-93
030.4.11.4	Checking the cardan shafts <i>L508-1580/34975-;</i>	030-94
030.4.11.5	Checking the tyre pressure <i>L508-1580/34975-;</i>	030-94
030.4.11.6	Checking the wheel tightness <i>L508-1580/34975-37498;</i>	030-95
030.4.11.7	Checking the wheel tightness <i>L508-1580/37499-;</i>	030-96

030.4.12	Steel components of the basic machine	030-96
030.4.12.1	Lubricating the articulated bearing <i>L508-1580/34975-;</i>	030-96
030.4.12.2	Lubricating the contact faces of the articulation stops <i>L508-1580/34975-;</i>	030-97
030.4.12.3	Checking the tightening torque of the bolts on the pressure flanges of the articulation bearing <i>L508-1580/34975-;</i>	030-98
030.4.12.4	Covering - lubricating locks and hinges <i>L508-1580/34975-;</i>	030-98
030.4.13	Working attachment	030-99
030.4.13.1	Lubricating the lift arms and attachment <i>L508-1580/34975-;</i>	030-99
030.4.13.2	Checking the lift arm bearing bushings <i>L508-1580/34975-;</i>	030-100
030.4.13.3	Checking the lift arm bucket stops <i>L508-1580/34975-;</i>	030-101
030.4.13.4	Lubricating and testing the quick-change device <i>L508-1580/34975-;</i>	030-101
030.4.14	Cab, heating and air conditioning	030-102
030.4.14.1	Cleaning the fresh air filter <i>L508-1580/34975-;</i>	030-102
030.4.14.2	Changing the fresh air filter <i>L508-1580/34975-;</i>	030-103
030.4.14.3	Checking the condition and function of the safety belt <i>L508-1580/34975-;</i>	030-104
030.4.14.4	Checking and topping up the windscreen washer reservoir <i>L508-1580/34975-;</i>	030-104
030.4.14.5	Checking the rubber seals on the driver's cab <i>L508-1580/34975-;</i>	030-105
030.4.14.6	Testing the air conditioning unit <i>L508-1580/34975-;</i>	030-105
030.4.15	Lubrication system	030-107
030.4.15.1	Checking the lubrication system grease reservoir level <i>L508-1580/34975-;</i>	030-107
030.4.15.2	Checking the pipes, hoses and lubrication points of the lubrication system <i>L508-1580/34975-;</i>	030-107
030.4.15.3	Checking whether metered quantities are adequate at the bearing points (grease collars) of the lubrication system <i>L508-1580/34975-;</i>	030-107

030.5	Testing and adjustment checklist <i>L508-1580/34975-;</i>	030-109
030.6	Testing and adjustment tasks	030-112
030.6.1	Safety precautions <i>L508-1580/34975-;</i>	030-112
030.6.2	Overall machine	030-113
030.6.2.1	Testing and adjusting: Preparation <i>L508-1580/34975-;</i>	030-113
030.6.2.2	Hydraulic system: Operating temperature <i>L508-1580/34975-;</i>	030-114
030.6.3	Drive group	030-115
030.6.3.1	Engine: Speed <i>L508-1580/34975-;</i>	030-115
030.6.4	Working hydraulics	030-116
030.6.4.1	Control valve block: Primary pressure relief valve <i>L508-1580/34975-;</i>	030-116
030.6.5	Travel hydraulics	030-117
030.6.5.1	Travel pump: Replenishing pressure relief valve <i>L508-1580/34975-;</i>	030-117
030.6.5.2	Blocked condition <i>L508-1580/34975-;</i>	030-119
030.6.5.3	Travel pump: Control valve <i>L508-1580/28031-;</i>	030-120
030.6.5.4	Travel pump: Pump output <i>L508-1580/34975-;</i>	030-121
030.6.5.5	Travel pump: High pressure relief valves <i>L508-1580/34975-;</i>	030-122
030.6.5.6	Travel pump: Pressure cut-off <i>L508-1580/34975-;</i>	030-125
030.6.5.7	Travel motor: Regulation range <i>L508-1580/34975-;</i>	030-126
030.6.6	Steering system	030-127
030.6.6.1	Servostat: LS pressure relief valve <i>L508-1580/34975-;</i>	030-127
030.6.7	Brake system	030-128
030.6.7.1	Inch/brake pedal: Idle path <i>L508-1580/34975-;</i>	030-128
030.6.7.2	Inch/brake pedal: Inching valve leakage <i>L508-1580/34975-;</i>	030-129
030.6.8	Cab, heating and air conditioning	030-130
030.6.8.1	Setting the service hours in the display <i>L508-1580/34975-;</i>	030-130

050	Cooling system	050-1
050.1	Cooler	050-2
050.1.1	Water cooler <i>L508-1580/34975-;</i>	050-2
050.1.2	Hydraulic oil cooler <i>L508-1580/34975-;</i>	050-4
060	Working hydraulics	060-1
060.1	Working hydraulics - Overview <i>L508-1580/34975-;</i>	060-2
060.2	Working hydraulics pump <i>L508-1580/34975-;</i>	060-5
060.3	Control valve block <i>L508-1580/34975-;</i>	060-9
060.4	Working hydraulics cylinder	060-19
060.4.1	Hydraulic cylinders for Z kinematics	060-19
060.4.1.1	Z kinematics lift cylinder <i>L508-1580/34975-;</i>	060-19
060.4.1.2	Z kinematics tilt cylinder <i>L508-1580/34975-;</i>	060-20
070	Travel hydraulics	070-1
070.1	Travel hydraulics overview <i>L508-1580/34975-;</i>	070-2
070.2	Travel pump <i>L508-1580/34975-;</i>	070-5
070.3	Travel motors	070-19
070.3.1	Travel motor <i>L508-1580/34975-;</i>	070-19
080	Hydraulic components	080-1
080.1	Hydraulic tank	080-2
080.1.1	Overview of the hydraulic tank <i>L508-1580/34975-;</i>	080-2
080.1.2	Filter unit <i>L508-1580/34975-;</i>	080-4
080.1.3	Breather filter <i>L508-1580/34975-;</i>	080-10
090	Steering system	090-1
090.1	Steering system overview <i>L508-1580/34975-;</i>	090-2

090.2	Servostat <i>L508-1580/34975-;</i>	090-5
090.3	Steering cylinder	090-9
090.3.1	Steering cylinder overview <i>L508-1580/34975-;</i>	090-9
100	Brake system	100-1
100.1	Overview of the brake system <i>L508-1580/34975-;</i>	100-2
100.2	Service brake and parking brake	100-4
100.2.1	Drum brake <i>L508-1580/34975-;</i>	100-4
100.3	Service brake	100-8
100.3.1	Overview of the service brake <i>L508-1580/34975-;</i>	100-8
100.3.2	Inching-brake pedal <i>L508-1580/34975-;</i>	100-10
100.3.3	Inching valve <i>L508-1580/34975-;</i>	100-11
100.3.4	Brake master cylinder <i>L508-1580/34975-;</i>	100-13
100.3.5	Brake light pressure switch <i>L508-1580/34975-;</i>	100-17
100.3.6	Brake fluid equalising reservoir <i>L508-1580/34975-;</i>	100-18
100.4	Parking brake	100-19
100.4.1	Overview of the parking brake <i>L508-1580/34975-;</i>	100-19
100.4.2	Parking brake switch <i>L508-1580/34975-;</i>	100-20
110	Electrical system	110-1
110.1	Circuit diagrams <i>L508-1580/34975-;</i>	110-2
120	Transmission	120-1
120.1	Overview of the transmission <i>L508-1580/34975-;</i>	120-2
130	Axles and cardan shafts	130-1
130.1	Axles	130-2

130.1.1	Front axle <i>L508-1580/34975-;</i>	130-2
130.1.2	Rear axle <i>L508-1580/34975-;</i>	130-6
130.2	Cardan shafts	130-10
130.2.1	Cardan shaft <i>L508-1580/34975-;</i>	130-10
150	Working attachment	150-1
150.1	Lift arms with Z kinematics	150-2
150.1.1	Lift arms with Z kinematics <i>L508-1580/34975-;</i>	150-2
150.2	Quick-change device <i>L508-1580/34975-;</i>	150-4
200	Service codes, diagnosis	200-1
200.1	Malfunctions	200-2
200.2	Troubleshooting	200-3

010 Introduction

Contents

010.1	Safety instructions	010-3
010.1.1	General safety instructions	010-3
010.1.2	Instructions on preventing crushing injuries and burns	010-4
010.1.3	Instructions on preventing fires and explosions	010-4
010.1.4	Safety instructions for start-up	010-5
010.1.5	Safety precautions during start-up	010-5
010.1.6	Instructions for safe working	010-6
010.1.7	Safety instructions for driving on slopes	010-7
010.1.8	Parking safely	010-7
010.1.9	Transporting the machine safely	010-7
010.1.10	Towing the machine safely	010-8
010.1.11	Measures for ensuring safe maintenance	010-8
010.1.12	Safety instructions for maintenance work on machines with hydro accumulators	010-11
010.1.13	Safety instructions for welding work on the machine	010-11
010.1.14	Instructions for working safely on the working attachment	010-11
010.1.15	Safety instructions for transporting the machine by crane	010-12
010.1.16	Safe maintenance of hydraulic hoses and hose lines	010-12
010.1.17	Roll-over protection structure (ROPS) and falling object protection structure (FOPS)	010-13
010.1.17.1	Preventing accidents	010-13
010.1.17.2	Preventing injuries	010-13
010.1.18	Attachments and accessories	010-14
010.1.19	Protection against vibrations	010-14
010.1.20	See and be seen	010-15
010.1.20.1	Field of view	010-15
010.1.20.2	Measures before and during operation	010-15
010.2	Special tools for maintenance and repair work	010-16

010.2.1	Special tools for the diesel engine	010-16
010.3	Standards and regulations	010-17
010.3.1	Prestressing forces and tightening torques for bolts with metric standard and fine threads	010-17
010.3.2	Assembly instructions for the piston and piston nut of the hydraulic cylinder (WN 4121)	010-21
010.3.2.1	Range of application and purpose	010-21
010.3.2.2	Requirements and description	010-21
010.3.2.3	Amendments	010-26
010.3.2.4	Other applicable documents	010-26
010.3.2.5	Maximum permissible adapter operating pressure	010-31
010.4	Preservation guidelines	010-32
010.4.1	General information	010-32
010.4.2	Putting the machine out of service – unknown duration	010-32
010.4.3	Putting the machine out of service	010-33
010.4.3.1	Out of service for up to 2 months	010-33
010.4.3.2	Out of service for up to 12 months	010-34
010.4.3.3	Out of service for longer than 12 months	010-35
010.4.4	Putting back into service	010-35
010.4.4.1	After being out of service for 2 months	010-35
010.4.4.2	After being out of service for 12 months	010-36
010.4.4.3	After being out of service for longer than 12 months	010-36

010.1 Safety instructions

010.1.1 General safety instructions

1. Familiarise yourself with the **“operating manual”** before starting up the machine.
Make sure that you are in possession of and have read and understood additional instructions applicable to any special equipment installed on your machine.
2. Only expressly authorised personnel may operate, service or repair the machine.
Observe the legal minimum ages.
3. Only trained or instructed personnel may operate the machine. Clearly assign responsibility for operation, rigging, maintenance and repair work.
4. Clearly establish the driver's responsibilities (also with respect to traffic regulations) and authorise him to refuse to carry out unsafe instructions from third parties.
5. Personnel undergoing training, instruction or who are not yet fully qualified may only be allowed to work on the machine under constant supervision by an experienced person.
6. Now and again check that your personnel are working safely and are aware of possible dangers in observance of the **“operating manual”**.
7. Wear safe working clothes when working on the machine.
Do not wear rings, wristwatches, ties, scarves, unbuttoned jackets, loose clothing or similar garments, as they can become caught in the machinery and cause injury.
Certain tasks require safety goggles, safety boots, hard hats, gloves, reflective vests, ear protection etc.
8. Ask the site manager about any special safety regulations in force on the site.
9. Do not hold onto the steering column, the control panel or the control levers when getting on or off the machine.
You might inadvertently trigger movements which could lead to accidents.
10. Never jump down from the machine. Use the steps, ladders and platforms provided for getting on and off.
11. Keep all handles, steps, rails, gangways, platforms and ladders free from oil, grease, mud snow and ice. This reduces the risk of slipping, tripping up or falling.
12. Familiarise yourself with the emergency exit through the right cab door and/or the rear window.
13. Unless there are other instructions, perform maintenance and repair work as follows:
Procedure:
 - Park the machine on firm, level ground and lower the working attachment to the ground.
 - Move all control levers to neutral.
 - Shut down the engine and take out the ignition key.
14. Before starting any work on the hydraulic circuit, you must also press the working hydraulics lockout button and actuate all pilot control units (joystick and pedals) in both directions in order to reduce the control pressure and accumulated pressure in the operating circuits. You must then reduce the internal tank pressure.
15. Lock the working hydraulics to prevent accidental actuation before leaving the driver's cab.
Lock the working hydraulics in accordance with the instructions in the **“operating manual”**.

16. Secure all loose parts of the machine.
17. Never start up a machine without first making a thorough tour of inspection and checking if any warning signs are missing or illegible.
18. Observe all signs with warnings or safety instructions.
19. Special safety apparatus must be fitted to the machine for certain applications. If this is the case, only work with this apparatus fitted and in working order.
20. Do not make any modifications, extensions or conversions to the machine with possible safety implications without the approval of the supplier. This also applies to installing and adjusting safety apparatus and valves, as well as to welding load-bearing components.
21. Avoid standing near the diesel engine while it is running. People that have a pacemaker must not stand next to the diesel engine while it is running (minimum distance 50 cm).
22. Do not touch live components of the solenoid controlled unit pumps on their electrical connections.

010.1.2 Instructions on preventing crushing injuries and burns

1. Do not work under the attachment if it is not resting on the ground or supported.
2. Do not use any ropes or chains which are damaged or which have insufficient load bearing capacity.
Wear protective gloves when handling wire ropes.
3. When working with the attachment, never align the boreholes with your fingers, instead, use a suitable mandrel for this purpose.
4. Make sure no objects come into contact with the fan when the engine is running.
Objects which fall or project into the fan will be thrown back out or destroyed and could damage the fan.
5. When the machine is near operating temperature, the engine cooler system is hot and pressurised.
Do not touch parts carrying cooling water.
This can lead to burns.
6. Only check the coolant level once the cap on the expansion tank has cooled down enough to touch.
Carefully open the cap to let out excess pressure.
7. When running at or near the operating temperature, the engine oil and hydraulic oil are hot.
Avoid touching hot oil or parts which carry oil.
8. Wear goggles and safety gloves when working on the battery.
Avoid sparks and naked lights.
9. Never let anyone move the bucket or other working attachments into position by hand.
10. Any time you open the engine compartment, prevent the compartment doors from falling shut using the struts provided.
11. Before starting up the machine, close and lock the engine compartment doors and the battery compartment cover.
12. Never lie under the machine when it is raised using the working attachment, unless the undercarriage is securely supported using wooden beams.
13. Avoid touching hot surfaces and liquids. This can lead to burns.

010.1.3 Instructions on preventing fires and explosions

1. When refuelling, the engine must be turned off. Switch off the auxiliary heater, if installed.