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WORKSHOP MANUAL **DIESEL ENGINE**

03-E2B SERIES

Kubota

TO THE READER

This Workshop Manual has been prepared to provide servicing personnel with information on the mechanism, service and maintenance of 03-E2B series. It is divided into three parts, "General", "Mechanism" and "Servicing".

■ General

Information on the engine identification, the general precautions, maintenance check list, check and maintenance and special tools are described.

■ Mechanism

Information on the construction and function are included. This part should be understood before proceeding with troubleshooting, disassembling and servicing.

Refer to Diesel Engine Mechanism Workshop Manual (Code No. 9Y021-01870) for the one which has not been described to this workshop manual.

■ Servicing

Information on the troubleshooting, servicing specification lists, tightening torque, checking and adjusting, disassembling and assembling, and servicing which cover procedures, precautions, factory specifications and allowable limits.

All information illustrations and specifications contained in this manual are based on the latest product information available at the time of publication.

The right is reserved to make changes in all information at any time without notice.

Do to covering many models of this manual, information or picture being used have not been specified as one model.

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SAFETY FIRST

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully.

It is essential that you read the instructions and safety regulations before you attempt to repair or use this unit.



DANGER

: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



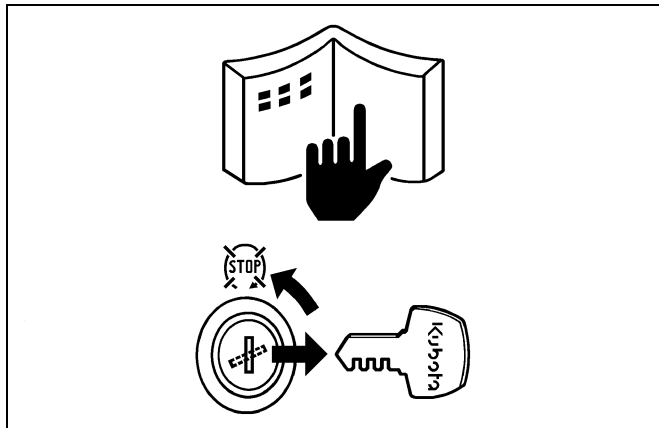
IMPORTANT

: Indicates that equipment or property damage could result if instructions are not followed.



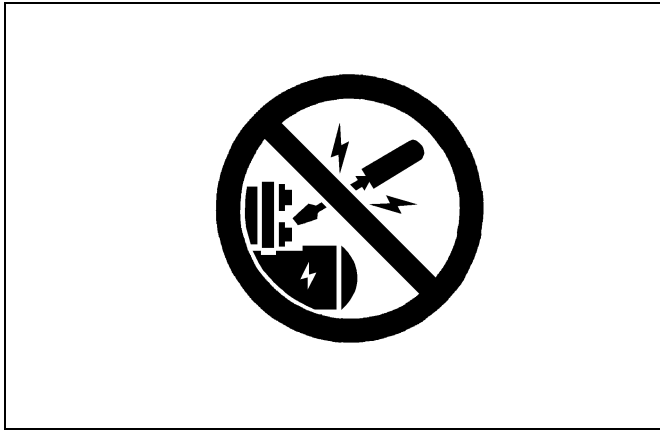
NOTE

: Gives helpful information.



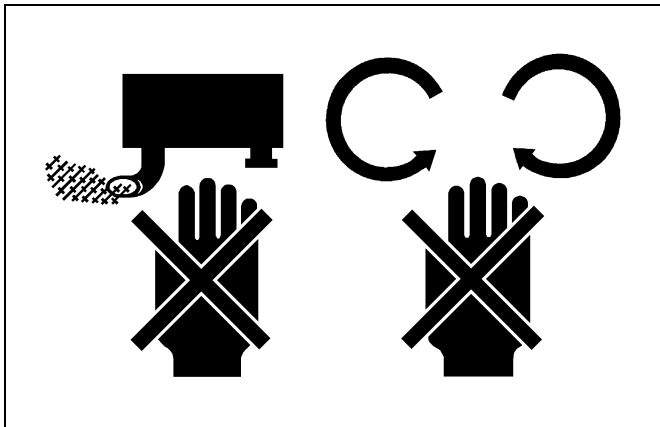
BEFORE SERVICING AND REPAIRING

- Read all instructions and safety instructions in this manual and on your engine safety decals.
- Clean the work area and engine.
- Park the machine on a firm and level ground.
- Allow the engine to cool before proceeding.
- Stop the engine, and remove the key.
- Disconnect the battery negative cable.
- Hang a "**DO NOT OPERATE**" tag in operator station.



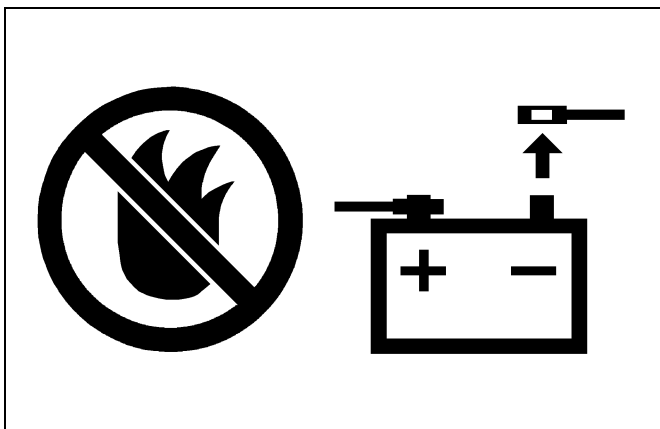
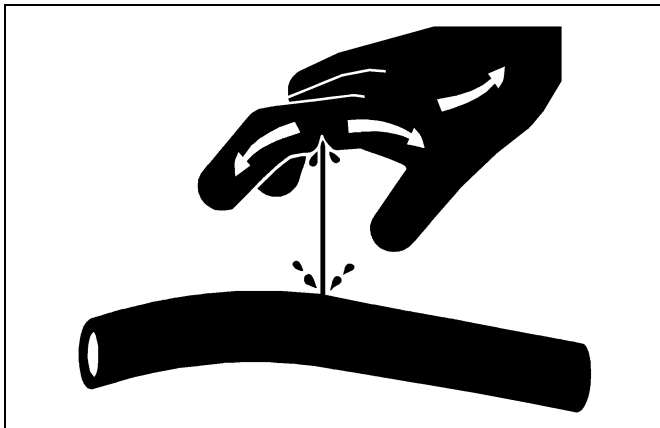
SAFETY STARTING

- Do not start the engine by shorting across starter terminals or bypassing the safety start switch.
- Unauthorized modifications to the engine may impair the function and / or safety and affect engine life.



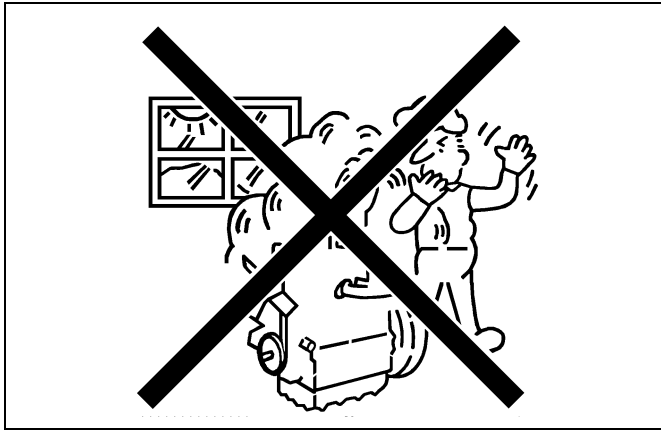
SAFETY WORKING

- Do not work on the machine while under the influence of alcohol, medication, or other substances or while fatigued.
- Wear close fitting clothing and safety equipment appropriate to the job.
- Use tools appropriate to the work. Makeshift tools, parts, and procedures are not recommended.
- When servicing is performed together by two or more persons, take care to perform all work safely.
- Do not touch the rotating or hot parts while the engine is running.
- Never remove the radiator cap while the engine is running, or immediately after stopping. Otherwise, hot water will spout out from radiator. Only remove radiator cap when cool enough to touch with bare hands. Slowly loosen the cap to first stop to relieve pressure before removing completely.
- Escaping fluid (fuel or hydraulic oil) under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or fuel lines. Tighten all connections before applying pressure.
- Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



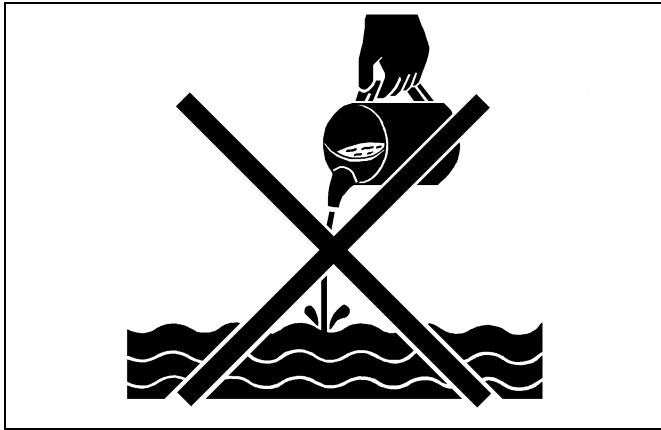
AVOID FIRES

- Fuel is extremely flammable and explosive under certain conditions. Do not smoke or allow flames or sparks in your working area.
- To avoid sparks from an accidental short circuit, always disconnect the battery negative cable first and connect it last.
- Battery gas can explode. Keep sparks and open flame away from the top of battery, especially when charging the battery.
- Make sure that no fuel has been spilled on the engine.



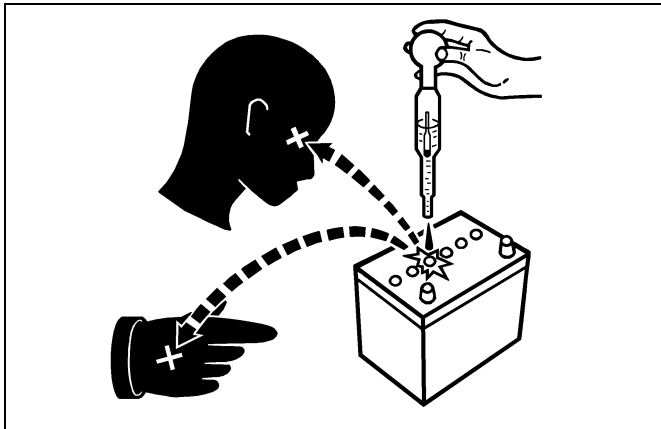
VENTILATE WORK AREA

- If the engine must be running to do some work, make sure the area is well ventilated. Never run the engine in a closed area. The exhaust gas contains poisonous carbon monoxide.



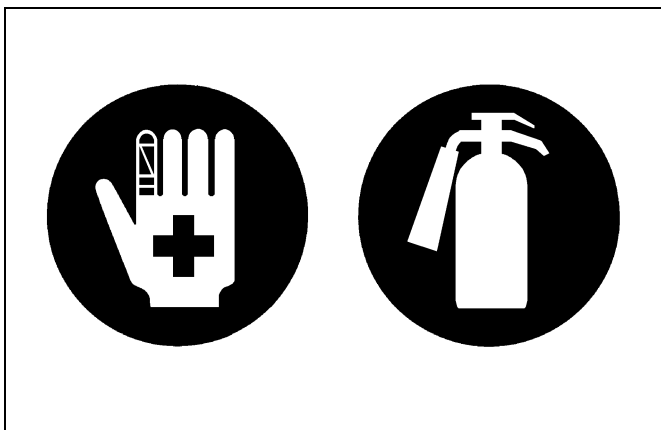
DISPOSE OF FLUIDS PROPERLY

- Do not pour fluids into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, electrolyte and other harmful waste.



PREVENT ACID BURNS

- Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and cause blindness if splashed into eyes. Keep electrolyte away from eyes, hands and clothing. If you spill electrolyte on yourself, flush with water, and get medical attention immediately.



PREPARE FOR EMERGENCIES

- Keep a first aid kit and fire extinguisher handy at all times.
- Keep emergency numbers for doctors, ambulance service, hospital and fire department near your telephone.

SPECIFICATIONS

Model	D1403-E2B	D1503-E2B	D1703-E2B
Number of Cylinders	3		
Type	Vertical, Water-cooled, 4 cycle diesel engine		
Bore × Stroke	80 × 92.4 mm (3.15 × 3.64 in.)	83 × 92.4 mm (3.27 × 3.64 in.)	87 × 92.4 mm (3.43 × 3.64 in.)
Total Displacement	1393 cm ³ (85.01 cu.in.)	1499 cm ³ (91.47 cu.in.)	1647 cm ³ (100.51 cu.in.)
ISO Net Continuous	18.8 kW / 2800 min ⁻¹ (rpm) (25.5 HP / 2800 min ⁻¹ (rpm))	20.4 kW / 2800 min ⁻¹ (rpm) (27.3 HP / 2800 min ⁻¹ (rpm))	22.4 kW / 2800 min ⁻¹ (rpm) (30.0 HP / 2800 min ⁻¹ (rpm))
ISO/SAE Net Intermittent	21.6 kW / 2800 min ⁻¹ (rpm) (29.0 HP / 2800 min ⁻¹ (rpm))	23.5 kW / 2800 min ⁻¹ (rpm) (31.5 HP / 2800 min ⁻¹ (rpm))	25.7 kW / 2800 min ⁻¹ (rpm) (34.5 HP / 2800 min ⁻¹ (rpm))
SAE Gross Intermittent	23.1 kW / 2800 min ⁻¹ (rpm) (31.0 HP / 2800 min ⁻¹ (rpm))	24.9 kW / 2800 min ⁻¹ (rpm) (33.4 HP / 2800 min ⁻¹ (rpm))	27.5 kW / 2800 min ⁻¹ (rpm) (36.9 HP / 2800 min ⁻¹ (rpm))
Maximum Bare Speed	3000 min ⁻¹ (rpm)		
Minimum Bare Idling Speed	700 to 750 min ⁻¹ (rpm)		
Combustion Chamber	Spherical type (E-TVCS)		
Fuel Injection Pump	Bosch type mini pump		
Governor	All speed mechanical governor		
Direction of Rotation	Counter-clockwise (viewed from flywheel side)		
Injection Nozzle	Bosch throttle type		
Injection Timing	0.314 rad (18 °) before T.D.C.		
Firing Order	1-2-3		
Injection Pressure	13.73 MPa (140 kgf/cm ² , 1991 psi)		
Compression Ratio	23 : 1		
Lubricating System	Forced lubrication by trochoid pump		
Oil Pressure Indicating	Electrical type switch		
Lubricating Filter	Full flow paper filter (cartridge type)		
Cooling System	Pressurized radiator, forced circulation with water pump		
Starting System	Electric starting with starter		
Starting Motor	12 V, 1.4 kW		
Starting Support Device	By glow plug in combustion chamber		
Battery	12 V, 60 AH equivalent		
Charging Alternator	12 V, 360 W		
Fuel	Diesel Fuel No.2-D (ASTM D975)		
Lubricating Oil	Class CF lubricating oil as per API classification is recommended. If this class of lubricating oil is not available, preferably use Class CD or CE lubricating oil. For details on recommended lubricating oils, see page G-5, 8.		
Lubricating Oil Capacity	Oil Pan Depth 90 mm (3.54 in.)	5.6 L (1.48 U.S.gals)	
	Oil Pan Depth 124 mm (4.88 in.)	7.0 L (1.85 U.S.gals)	
Weight (Dry)	148 kg (326.3 lbs)		

* The specification described above is of the standard engine of each model.

* Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

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Model	V1903-E2B		V2003-TE2B		
Number of Cylinders	4				
Type	Vertical, Water-cooled, 4 cycle diesel engine				
Bore × Stroke	80 × 92.4 mm (3.15 × 3.64 in.)		83 × 92.4 mm (3.27 × 3.64 in.)		
Total Displacement	1857 cm ³ (113.32 cu.in.)		1999 cm ³ (121.99 cu.in.)		
ISO Net Continuous	25.4 kW / 2800 min ⁻¹ (rpm) (34.0 HP / 2800 min ⁻¹ (rpm))		36.3 kW / 2800 min ⁻¹ (rpm) (48.7 HP / 2800 min ⁻¹ (rpm))		
ISO/SAE Net Intermittent	29.1 kW / 2800 min ⁻¹ (rpm) (39.0 HP / 2800 min ⁻¹ (rpm))		41.8 kW / 2800 min ⁻¹ (rpm) (56.0 HP / 2800 min ⁻¹ (rpm))		
SAE Gross Intermittent	31.0 kW / 2800 min ⁻¹ (rpm) (41.6 HP / 2800 min ⁻¹ (rpm))		44.5 kW / 2800 min ⁻¹ (rpm) (59.7 HP / 2800 min ⁻¹ (rpm))		
Maximum Bare Speed	3000 min ⁻¹ (rpm)				
Minimum Bare Idling Speed	700 to 750 min ⁻¹ (rpm)		750 to 850 min ⁻¹ (rpm)		
Combustion Chamber	Spherical type (E-TVCS)				
Fuel Injection Pump	Bosch type mini pump				
Governor	All speed mechanical governor				
Direction of Rotation	Counter-clockwise (viewed from flywheel side)				
Injection Nozzle	Bosch throttle type				
Injection Timing	0.314 rad (18 °) before T.D.C.				
Firing Order	1-3-4-2				
Injection Pressure	13.73 MPa (140 kgf/cm ² , 1991 psi)				
Compression Ratio	23 : 1				
Lubricating System	Forced lubrication by trochoid pump				
Oil Pressure Indicating	Electrical type switch				
Lubricating Filter	Full flow paper filter (cartridge type)				
Cooling System	Pressurized radiator, forced circulation with water pump				
Starting System	Electric starting with starter				
Starting Motor	12 V, 1.4 kW				
Starting Support Device	By glow plug in combustion chamber				
Battery	12 V, 80 AH equivalent				
Charging Alternator	12 V, 360 W		12 V, 480 W		
Fuel	Diesel Fuel No.2-D (ASTM D975)				
Lubricating Oil	Class CF lubricating oil as per API classification is recommended. If this class of lubricating oil is not available, preferably use Class CD or CE lubricating oil. For details on recommended lubricating oils, see page G-5, 8.				
Lubricating Oil Capacity	Oil Pan Depth 90 mm (3.54 in.)	7.6 L (2.01 U.S.gals)		7.9 L (2.09 U.S.gals)	
	Oil Pan Depth 124 mm (4.88 in.)	9.5 L (2.51 U.S.gals)		9.8 L (2.59 U.S.gals)	
Weight (Dry)	180 kg (397 lbs)		186 kg (410 lbs)		

* The specification described above is of the standard engine of each model.

* Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

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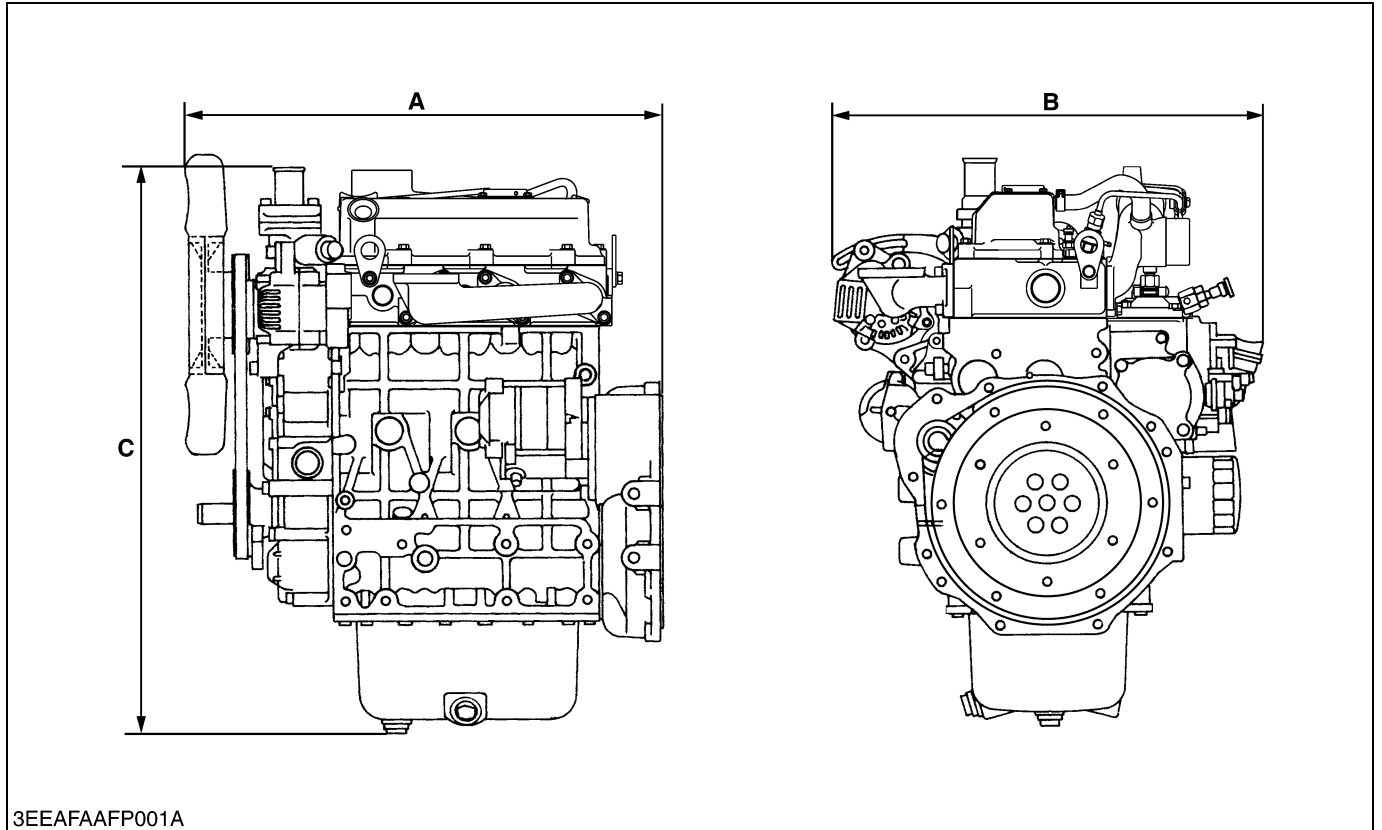
Model	V2203-E2B		F2803-E2B	
Number of Cylinders	4		5	
Type	Vertical, Water-cooled, 4 cycle diesel engine			
Bore × Stroke	87 × 92.4 mm (3.43 × 3.64 in.)			
Total Displacement	2197 cm ³ (134.07 cu.in.)		2746 cm ³ (167.57 cu.in.)	
ISO Net Continuous	29.8 kW / 2800 min ⁻¹ (rpm) (39.9 HP / 2800 min ⁻¹ (rpm))		37.3 kW / 2800 min ⁻¹ (rpm) (50.0 HP / 2800 min ⁻¹ (rpm))	
ISO/SAE Net Intermittent	34.3 kW / 2800 min ⁻¹ (rpm) (46.0 HP / 2800 min ⁻¹ (rpm))		42.9 kW / 2800 min ⁻¹ (rpm) (57.5 HP / 2800 min ⁻¹ (rpm))	
SAE Gross Intermittent	36.4 kW / 2800 min ⁻¹ (rpm) (48.8 HP / 2800 min ⁻¹ (rpm))		46.2 kW / 2800 min ⁻¹ (rpm) (61.9 HP / 2800 min ⁻¹ (rpm))	
Maximum Bare Speed	3000 min ⁻¹ (rpm)			
Minimum Bare Idling Speed	700 to 750 min ⁻¹ (rpm)			
Combustion Chamber	Spherical type (E-TVCS)			
Fuel Injection Pump	Bosch type mini pump			
Governor	All speed mechanical governor			
Direction of Rotation	Counter-clockwise (viewed from flywheel side)			
Injection Nozzle	Bosch throttle type			
Injection Timing	0.314 rad (18 °) before T.D.C.		0.332 rad (19 °) before T.D.C.	
Firing Order	1-3-4-2		1-3-5-4-2	
Injection Pressure	13.73 MPa (140 kgf/cm ² , 1991 psi)			
Compression Ratio	23 : 1			
Lubricating System	Forced lubrication by trochoid pump			
Oil Pressure Indicating	Electrical type switch			
Lubricating Filter	Full flow paper filter (cartridge type)			
Cooling System	Pressurized radiator, forced circulation with water pump			
Starting System	Electric starting with starter			
Starting Motor	12 V, 1.4 kW			
Starting Support Device	By glow plug in combustion chamber			
Battery	12 V, 80 AH equivalent			
Charging Alternator	12 V, 420 W			
Fuel	Diesel Fuel No.2-D (ASTM D975)			
Lubricating Oil	Class CF lubricating oil as per API classification is recommended. If this class of lubricating oil is not available, preferably use Class CD or CE lubricating oil. For details on recommended lubricating oils, see page G-5, 8.			
Lubricating Oil Capacity	Oil Pan Depth 90 mm (3.54 in.)	7.6 L (2.01 U.S.gals)		–
	Oil Pan Depth 124 mm (4.88 in.)	9.5 L (2.51 U.S.gals)		12.0 L (3.17 U.S.gals)
Weight (Dry)	180 kg (397 lbs)		223 kg (492 lbs)	

* The specification described above is of the standard engine of each model.

* Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

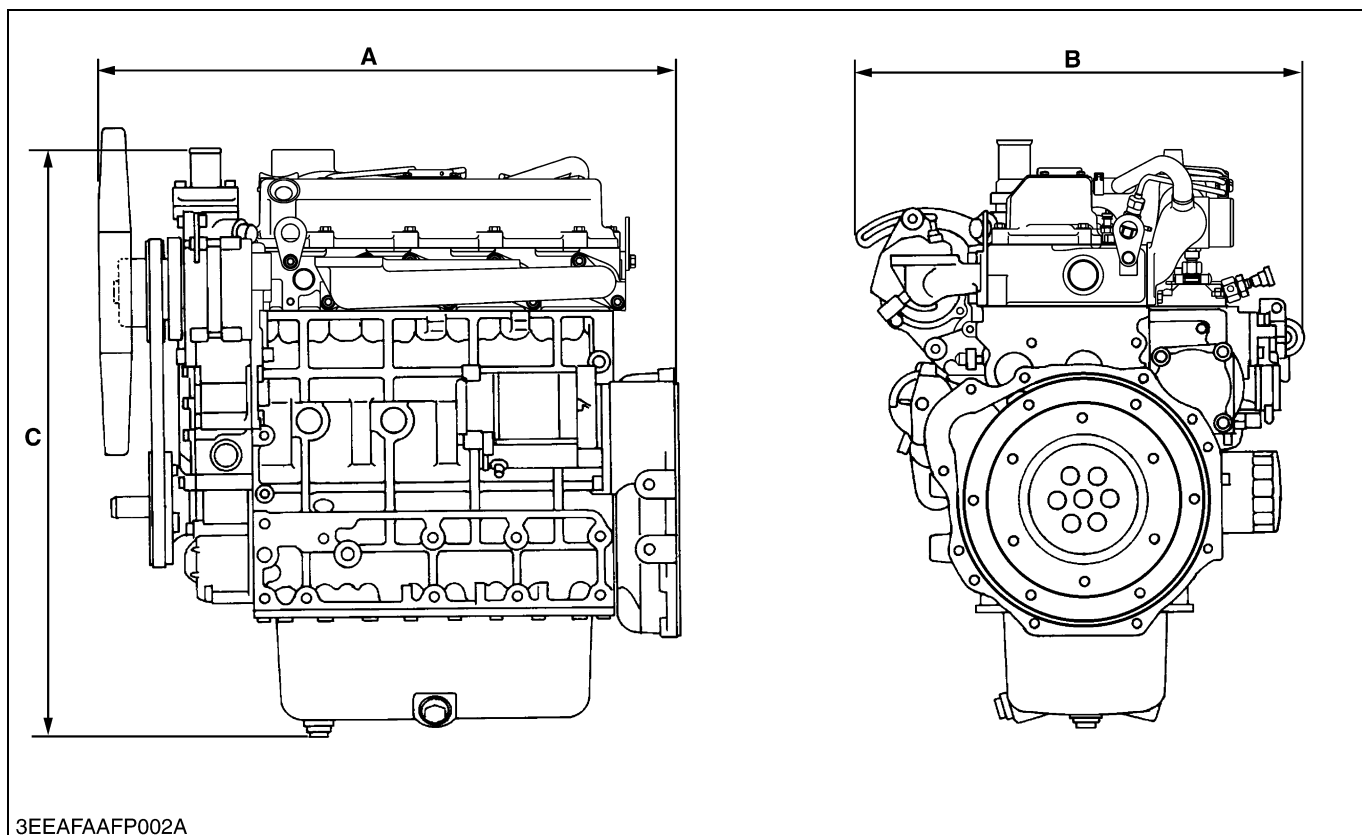
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DIMENSIONS



	D1403-E2B	D1503-E2B	D1703-E2B
A	560.1 mm (22.05 in.)	560.1 mm (22.05 in.)	560.1 mm (22.05 in.)
B	502.5 mm (19.78 in.)	502.5 mm (19.78 in.)	502.5 mm (19.78 in.)
C	678.2 mm (26.70 in.)	678.2 mm (26.70 in.)	678.2 mm (26.70 in.)

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	V1903-E2B	V2003-TE2B	V2003-E2B
A	652.1 mm (25.67 in.)	667.1 mm (26.26 in.)	652.1 mm (25.67 in.)
B	502.5 mm (19.78 in.)	520.0 mm (20.47 in.)	502.5 mm (19.78 in.)
C	678.2 mm (26.70 in.)	678.0 mm (26.69 in.)	678.2 mm (26.70 in.)

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