

Instructions for Parts Books

The heading at the top of the page will be the same for the picture of the parts at it is for the page with the part numbers.

Definition of column headings on part number pages:

REF.No → The number referring to the part on the picture page of the parts book.

Part No. → The number assigned to this part at the time of printing the parts book.

Description → Discription of part.

Q'ty → Quantity of part used on that page.

S.No. → Serial number range of the equipment that this part will fit.

>= Your serial number should be greater than or equal to the number shown.

<= Your serial number should be lesser than or equal to the serial number shown.

I/C → Interchangeability of part shown.

↔ The part shown will work for the older and later serial number.

The part shown is not interchangeable with the other serial number.

← new for old

→ old for new

Remarks → Notes about this particulart part. Sometimes this may say except [FR] or [CA]

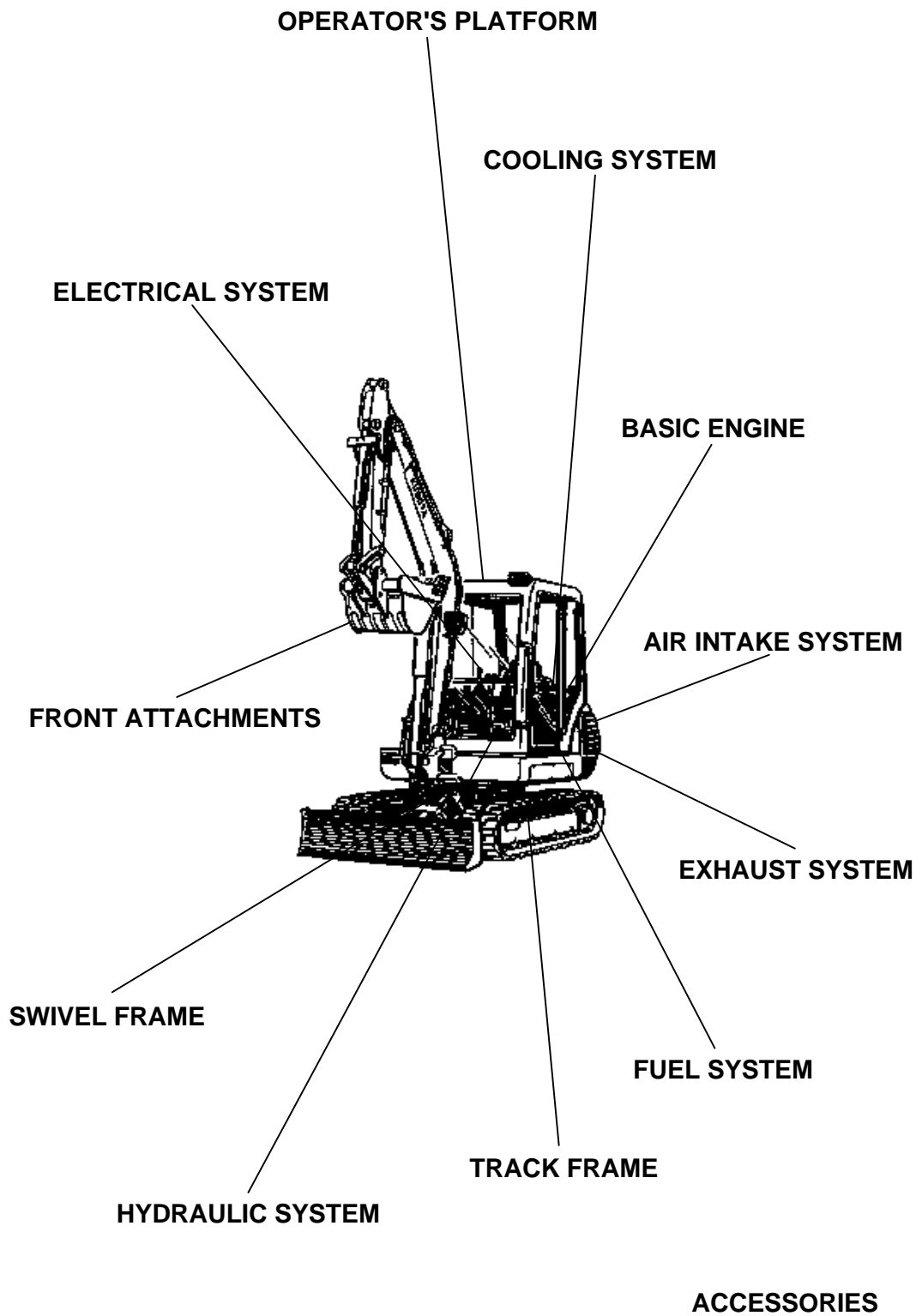
Note about Country Codes:

The parts books we use in the United States of America may also contain information about a part that would be different in another country. It is important that you are aware of the country codes in some instances.

Symbol	Country
A	United States of America
CA	Canada
FR	France
GR	Greece
PO	Portugal
AU	Australia

If the remarks column says for example EXCEPT [FR] this part works in all countries except France. That means it will work here in the USA.

ALL PRODUCT INDEX
KX91-2

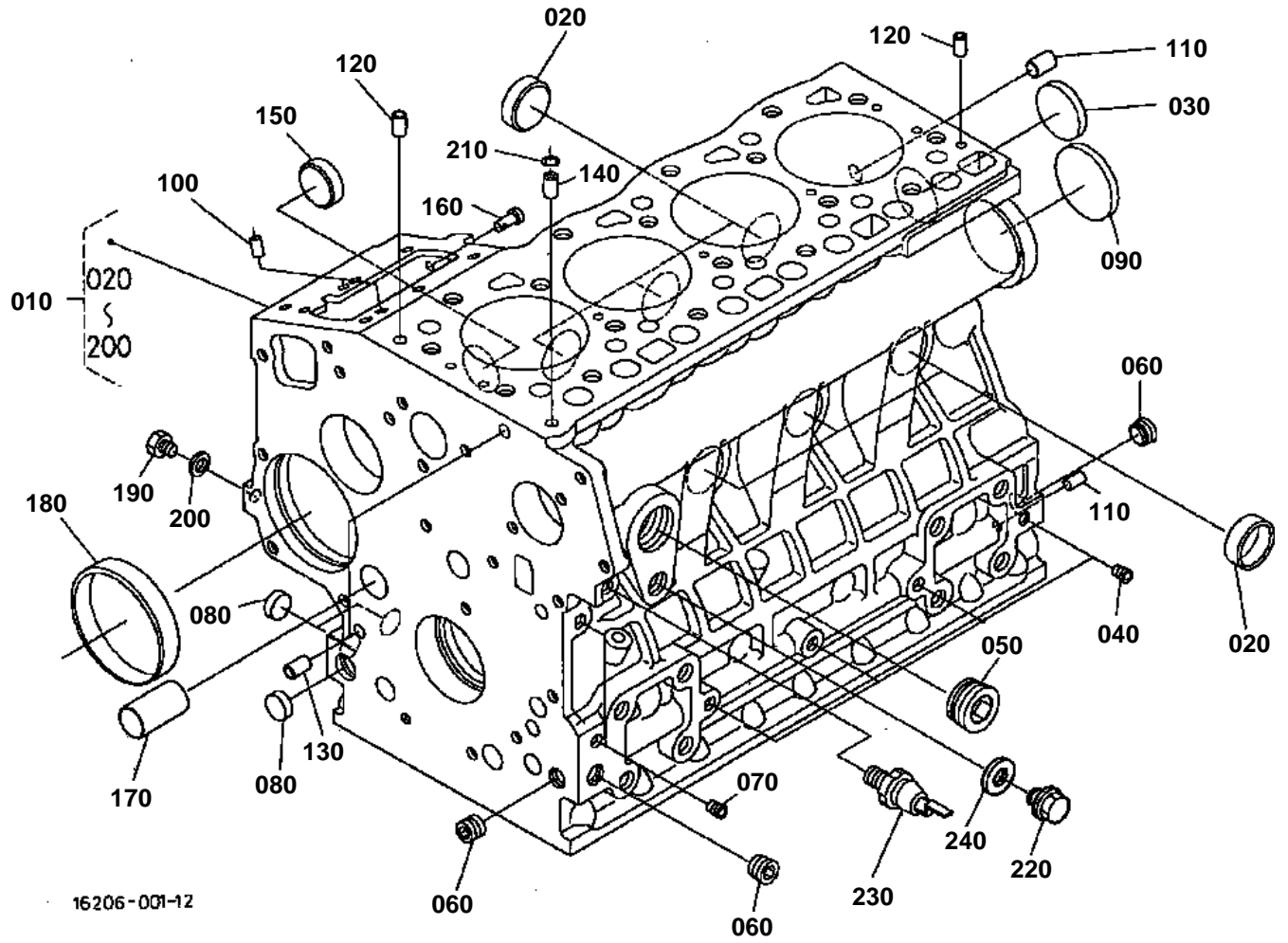


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	01S003	PISTON AND CRANKSHAFT	100A0035
	01S004	MAIN BEARING CASE	100A0035
	01S005	CAMSHAFT	100A0035
	01S006	CYLINDER HEAD	100A0035
	01S007	VALVE AND ROCKER ARM	100A0035
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	02S071-1	OIL PIPING (SWIVEL 1)	100A0035
	02S071-2	OIL PIPING (SWIVEL 1)	100A0035
	02S071-3	OIL PIPING (SWIVEL 1)	100A0035
	02S072	OIL PIPING (SWIVEL 2)	100A0035
	02S073	OIL PIPING (SWING)	100A0035
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	02S077-1	OIL PIPING (ARM 1)	100A0035
	02S077-2	OIL PIPING (ARM 1)	100A0035
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	02S092-2	ARM (TELESCOPIC)	100A0035
	02S092-3	TELESCOPIC CYLINDER [COMPONENT PARTS]	100A0035

Item	Part No.	Description	Book	
FRONT ATTACHMENTS	02S093-1	BUCKET LINK	100A0035	
	02S093-2	BUCKET LINK (TELESCOPIC)	100A0035	
TRACK FRAME	02S094	BUCKET	100A0035	
	02S095	BLADE	100A0035	
	02S096	TRACK FRAME	100A0035	
	02S097	IDLER	100A0035	
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02S115		CABIN (BODY)	100A0035	
02S116		CABIN (DOOR)	100A0035	
02S117		CABIN (WINDOW 1)	100A0035	
02S118		CABIN (WINDOW 2)	100A0035	
02S119		CABIN (SPONGE)	100A0035	
02S120		CABIN (ELECTRICAL WIRING)	100A0035	
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CRANKCASE



CRANKCASE

220 15841-7302-0



RG108-801-10

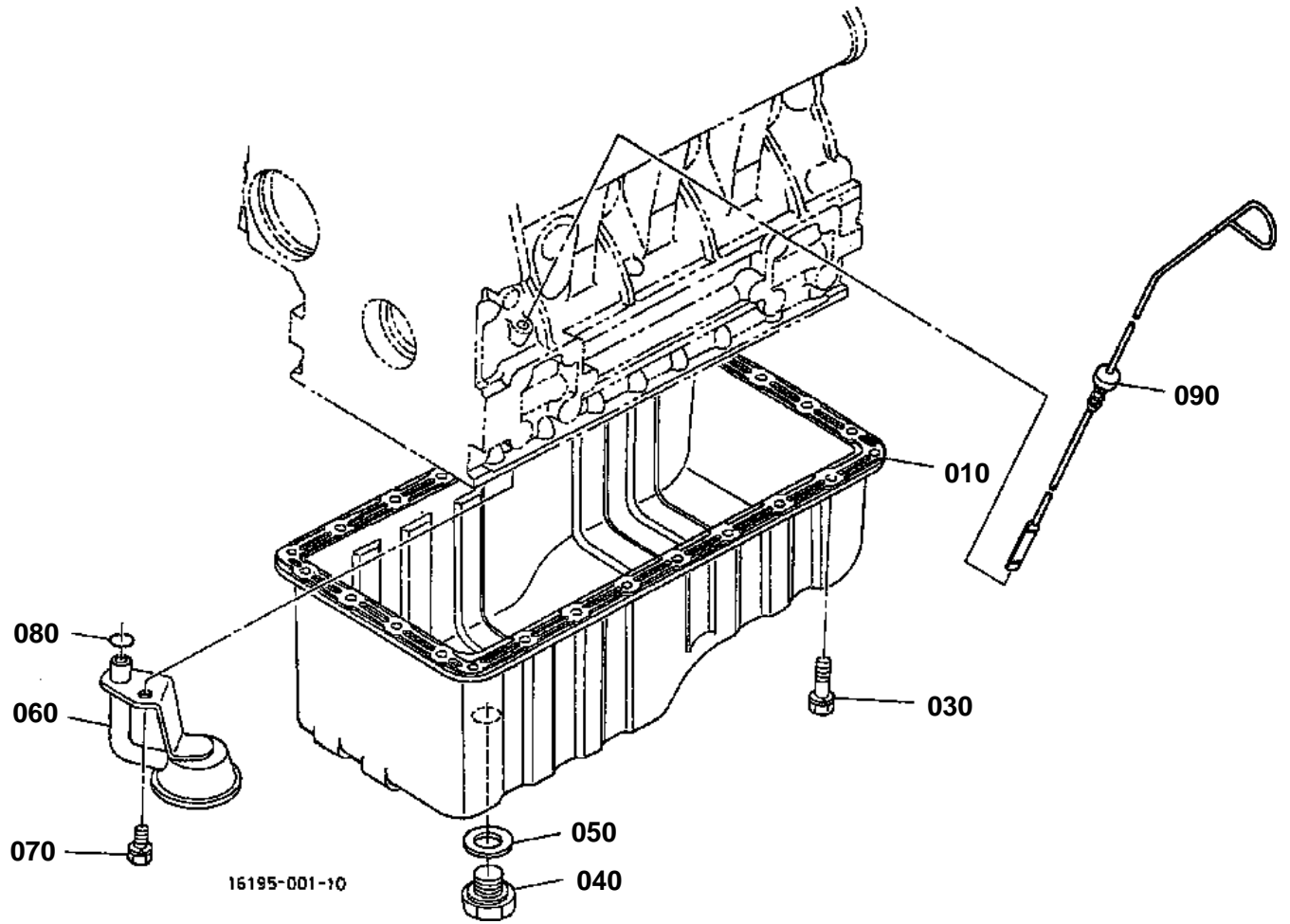


CRANKCASE

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

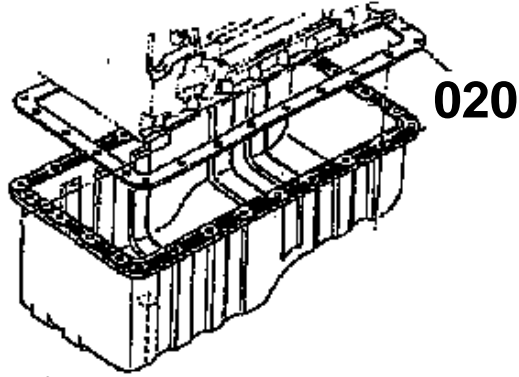
REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16626-01010	COMP.CRANKCASE	1	<=116859			32.5	71.5
010	16626-01013	COMP.CRANKCASE	1	>=116860	≠		52	114.4
020	15451-96270	CAP SEALING	6				0.012	0.0264
030	15221-03490	CAP SEALING	1				0.02	0.044
040	15261-96010	PLUG	4				0.002	0.0044
050	16683-96020	PLUG	1				0.47	1.034
060	16241-96010	PLUG	3				0.007	0.0154
070	15521-96020	PLUG	2				0.003	0.0066
080	17391-96160	PLUG EXPANSION	3				0.003	0.0066
090	16271-96160	PLUG EXPANSION	1				0.025	0.055
100	05012-00508	PIN STRAIGHT	2	<=WT2678			0.001	0.0022
100	16225-94510	PIN STRAIGHT	2	>=WU0001	↔		0.001	0.0022
110	05012-00814	PIN STRAIGHT	2	<=WT2678			0.006	0.0132
110	16221-94530	PIN STRAIGHT	2	>=WU0001	↔		0.006	0.0132
120	05012-00610	PIN STRAIGHT	2	<=WT2678			0.003	0.0066
120	16221-94520	PIN STRAIGHT	2	>=WU0001	↔		0.005	0.011
130	15231-33960	PIN PIPE	2				0.001	0.0022
140	16241-33650	PIN PIPE	1				0.002	0.0044
150	16241-96262	PLUG	1	<=49889			0.007	0.0154
150	16241-96262	PLUG FUEL CAMSHAFT	1	>=49890	←		0.007	0.0154
160	15221-56280	PIN START SPRING	1				0.006	0.0132
170	16282-96010	PLUG	1				0.09	0.198
180	16271-55350	BUSH GOVERNOR GEAR	1				0.06	0.132
190	15221-33610	PLUG	1				0.009	0.0198
200	15021-33660	GASKET	1				0.001	0.0022
210	15221-33700	O RING	1				0.001	0.0022
220	15841-73020	ASSY COCK DRAIN	1	<=139735			0.03	0.066
220	06311-55020	PLUG	1	>=139736	←		0.031	0.0682
230	15531-39010	SWITCH OIL	1				0.032	0.0704
240	04714-00200	GASKET	1	>=139736			0.002	0.0044

OIL PAN



OIL PAN

020 16299-0162-0



16195-800-10

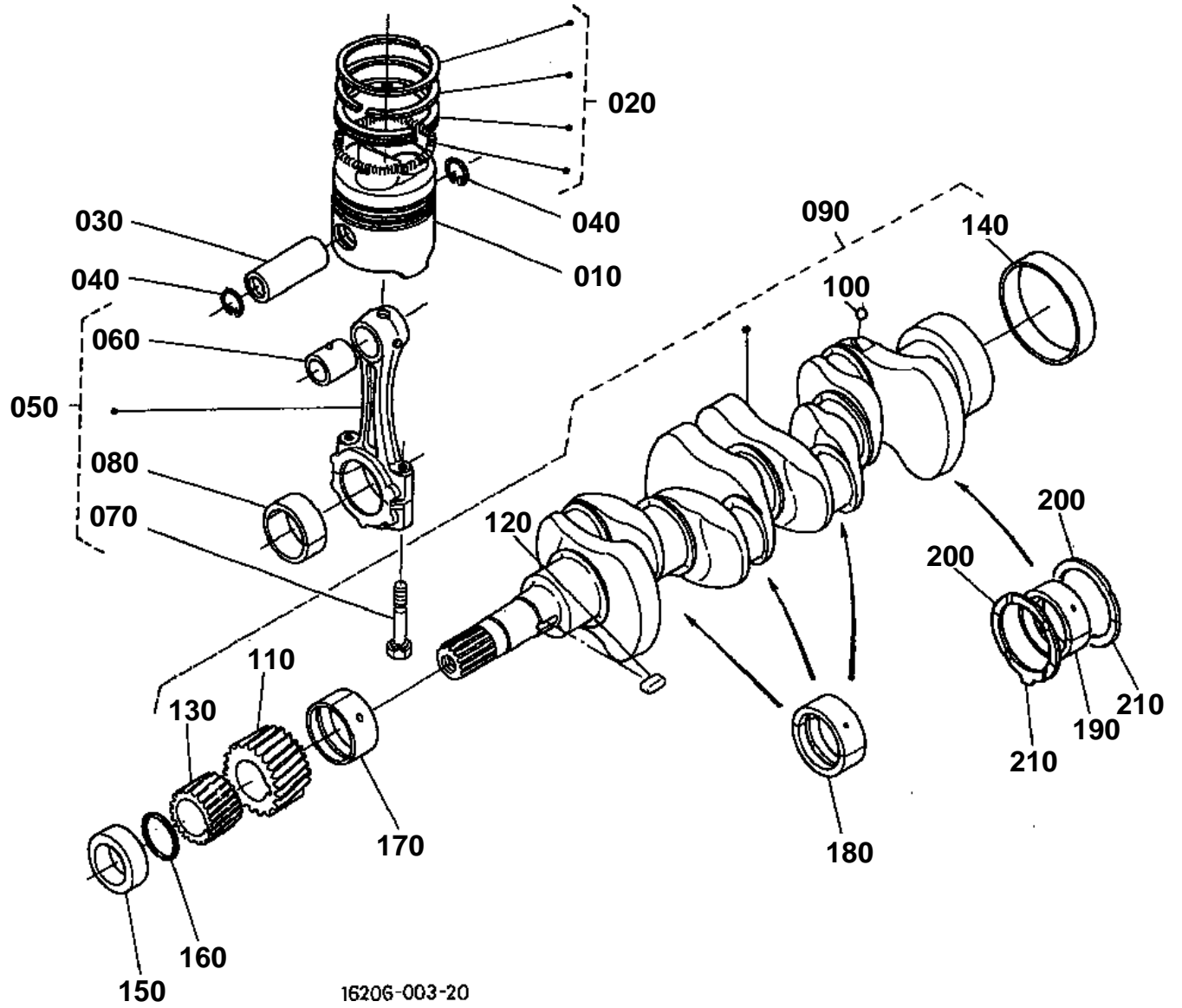


OIL PAN

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16285-01500	COMP.OIL PAN	1				1.9	4.18
020	16299-01620	GASKET OIL PAN	1	≤=31856			0.003	0.0066
030	01023-50612	BOLT	26				0.005	0.011
040	16541-33750	PLUG DRAIN	1				0	0
050	15451-96670	GASKET	1				0.003	0.0066
060	16241-32114	FILTER OIL	1	≤=XB9999			0.25	0.55
060	16226-32110	FILTER OIL	1	≥=XC0001	←		0.28	0.616
070	01123-60816	BOLT	1				0.01	0.022
080	04814-00160	O RING	1				0.001	0.0022
090	16264-36413	GAUGE OIL	1				0.047	0.1034

PISTON AND CRANKSHAFT





PISTON AND CRANKSHAFT

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16060-21110	PISTON	4			STD	0.4	0.88
010	16060-21910	PISTON	4			+0.5MM	0.415	0.913
010	16060-21910	PISTON	1		↔		0.415	0.913
020	16261-21050	ASSY PISTON RING	4			STD	0.042	0.0924
020	16261-21090	ASSY PISTON RING	4			+0.5MM	0.05	0.11
030	16241-21310	PIN PISTON	4				0.135	0.297
040	16241-21330	CIR CLIP PISTON PIN	8				0.002	0.0044
050	16241-22012	ASSY ROD CONNECTING	4				0.545	1.199
060	16241-21980	BUSH PISTON PIN	4				0.003	0.0066
070	16241-22140	BOLT CONNECTING ROD	8				0	0
080	16241-22310	METAL CRANKPIN	4			STD SET	0.038	0.0836
080	16241-22970	METAL CRANKPIN	4			-0.2MM SET	0.08	0.176
080	16241-22980	METAL CRANKPIN	4			-0.4MM SET	0.1	0.22
090	16282-23013	COMP.CRANKSHAFT	1				11	24.2
100	07715-00401	BALL	4				0.001	0.0022
110	16241-24110	GEAR CRANK	1				0.15	0.33
120	16271-95230	KEY	1				0.005	0.011
130	16241-35630	GEAR OIL PUMP DRIVE	1				0.102	0.2244
140	16241-23280	SLEEVE CRANKSHAFT	1				0.06	0.132
150	16241-23250	COLLAR CRANKSHAFT	1				0.05	0.11
160	15667-96750	O RING	1	≤=WH4447			0.02	0.044
160	04814-10280	O RING	1	≥=WJ0001	↔		0.001	0.0022
170	16241-23470	METAL CRANKSHAFT	1			STD	0.06	0.132
170	16241-23910	METAL CRANKSHAFT	1			-0.2MM	0.03	0.066
170	16241-23920	METAL CRANKSHAFT	1			-0.4MM	0.068	0.1496
180	16241-23480	METAL CRANKSHAFT	3			STD SET	0.05	0.11
180	16241-23930	METAL CRANKSHAFT	3			-0.2MM SET	0.1	0.22
180	16241-23940	METAL CRANKSHAFT	3			-0.4MM SET	0.05	0.11
190	16292-23490	METAL CRANKSHAFT	1			STD SET	0.07	0.154
190	16241-23860	METAL CRANKSHAFT	1			-0.2MM SET	0.1	0.22
190	16292-23860	METAL CRANKSHAFT	1		↔		0.05	0.11
190	16241-23870	METAL CRANKSHAFT	1			-0.4MM SET	0.068	0.1496
190	16292-23870	METAL CRANKSHAFT	1		↔		0.05	0.11
200	15521-23530	METAL SIDE	2			STD	0.01	0.022
200	15521-23950	METAL SIDE	2			+0.2MM	0.01	0.022
200	15521-23960	METAL SIDE	2			+0.4MM	0.01	0.022
210	19202-23540	METAL SIDE	2			STD	0.01	0.022
210	19202-23970	METAL SIDE	2			+0.2MM	0.01	0.022
210	19202-23980	METAL SIDE	2			+0.4MM	0.01	0.022

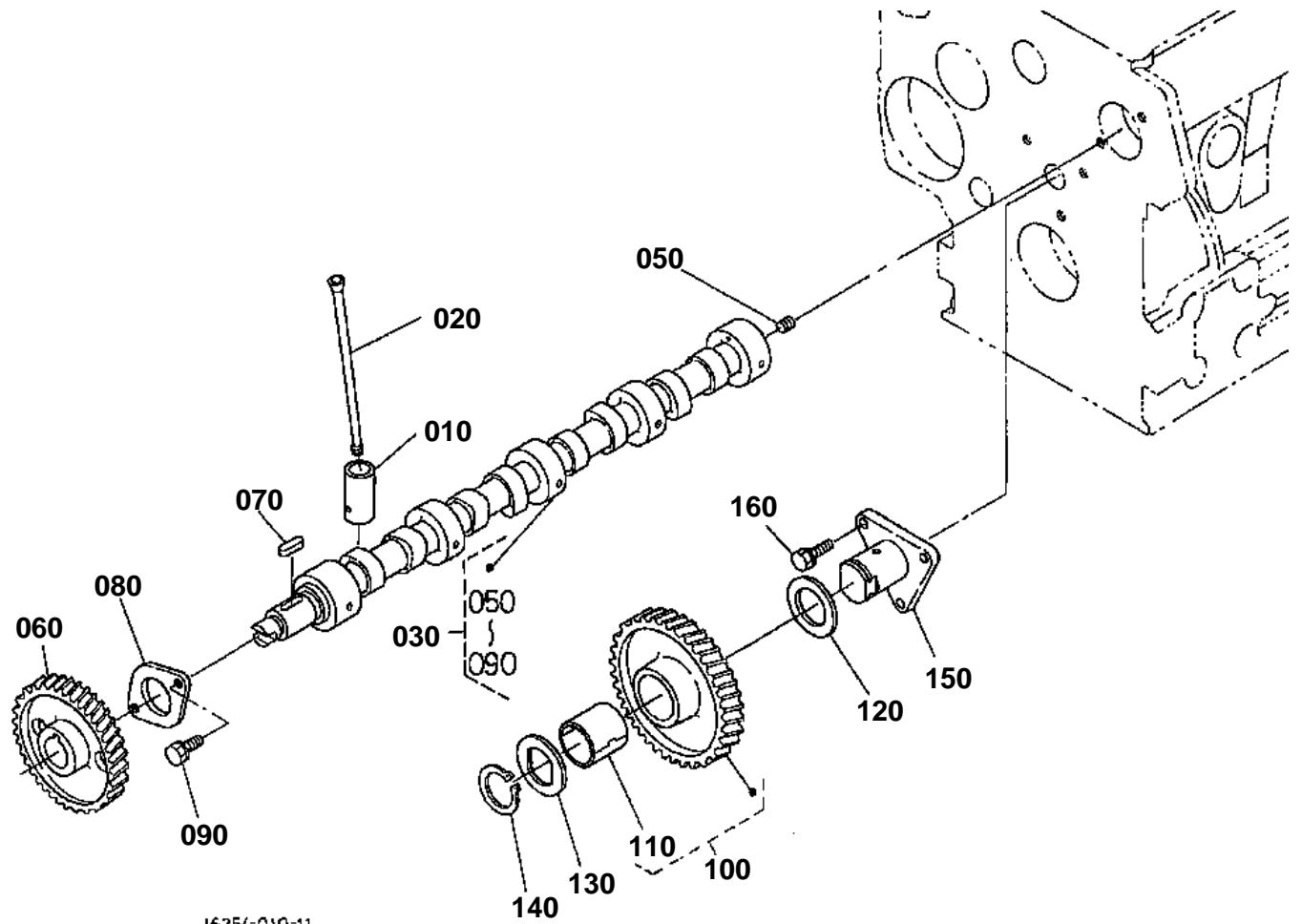


MAIN BEARING CASE

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16241-04092	ASSY CASE MAIN BRG.	1				1.13	2.486
020	16241-04540	BOLT BEARING CASE	2				0.02	0.044
030	16264-04360	GASKET BRG.CASE	1				0.002	0.0044
040	16241-04813	COVER BEARING CASE	1				0.22	0.484
050	16241-04460	SEAL OIL	1				0.02	0.044
060	16264-04820	GASKET	1				0.008	0.0176
070	01023-50625	BOLT	8				0.007	0.0154
080	01023-50620	BOLT	9				0.006	0.0132
090	16261-04040	ASSY CASE MAIN BRG.	1				0.9	1.98
100	16241-04540	BOLT BEARING CASE	2				0.02	0.044
110	16241-04560	BOLT BEARING CASE	3				0.03	0.066
120	16261-04050	ASSY CASE MAIN BRG.	1				1.11	2.442
130	16241-04540	BOLT BEARING CASE	2				0.02	0.044
140	16282-04060	ASSY CASE MAIN BRG.	1				1	2.2
150	16241-04540	BOLT BEARING CASE	2				0.02	0.044

CAMSHAFT



16254-010-11

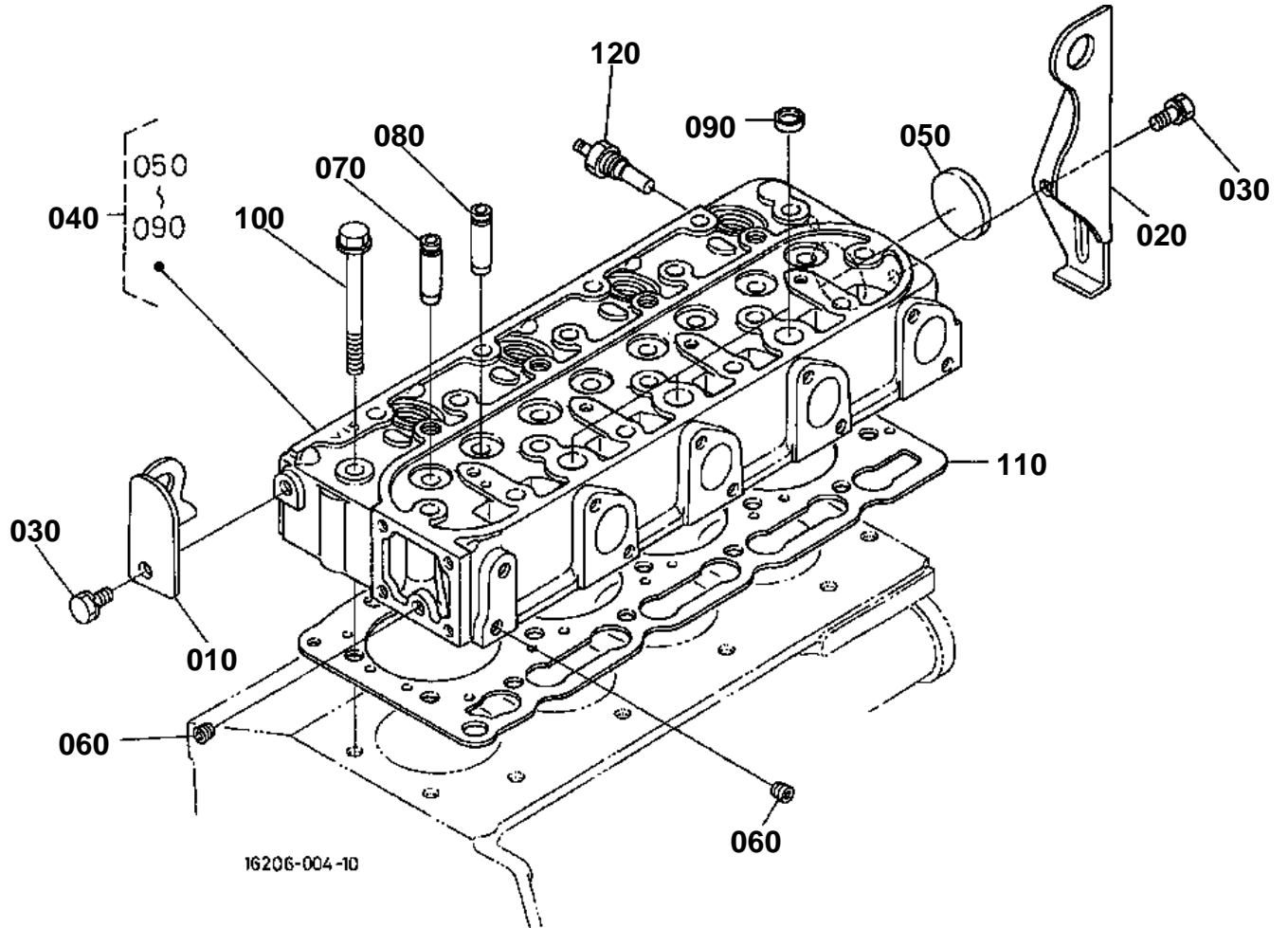


CAMSHAFT

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16261-15550	TAPPET	8				0.035	0.077
020	16241-15110	PUSH ROD	8				0.03	0.066
030	16271-16010	ASSY CAMSHAFT	1				1.8	3.96
040	99999-99999	BLANK	0				0	0
050	15521-93610	SCREW SET	1				0.002	0.0044
060	16241-16510	GEAR CAM	1				0.45	0.99
070	05712-00518	KEY FEATHER	1				0.003	0.0066
080	16241-16270	STOPPER CAMSHAFT	1				0.04	0.088
090	01023-50614	BOLT	2				0.005	0.011
100	16271-24010	COMP GEAR IDLE	1				0.6	1.32
110	16271-24980	BUSH IDLE GEAR	1				0.02	0.044
120	16241-24360	COLLAR IDLE GEAR	1				0.01	0.022
130	16241-24370	COLLAR IDLE GEAR	1				0.012	0.0264
140	16241-24320	CIR CLIP IDLE GEAR	1				0.003	0.0066
150	16241-24250	SHAFT IDLE GEAR	1				0.255	0.561
160	01023-50616	BOLT	3				0.005	0.011

CYLINDER HEAD





CYLINDER HEAD

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16241-01750	HOOK ENGINE	1				0.08	0.176
020	16241-01770	HOOK ENGINE	1				0.175	0.385
030	01123-60814	BOLT	2				0.01	0.022
040	16062-03040	COMP.CYLINDER HEAD	1	<=116859			12.5	27.5
040	16062-03042	COMP.CYLINDER HEAD	1	>=116860	≠		11.5	25.3
050	15321-96260	CAP SEALING	1				0.014	0.0308
060	15261-96010	PLUG	2				0.002	0.0044
070	16241-13540	GUIDE INLET VALVE	4				0.02	0.044
080	16241-13560	GUIDE EXHAUST VALVE	4				0.01	0.022
090	15261-03370	CAP SEALING	3				0.005	0.011
100	16241-03450	BOLT CYLINDER HEAD	18				0.07	0.154
110	16282-03310	GASKET CYLINDER HEAD	1	<=116859			0.085	0.187
110	16292-03310	GASKET CYLINDER HEAD	1	>=116860	≠		0.09	0.198
120	31351-32830	SENSOR THERMO	1				0.02	0.044

