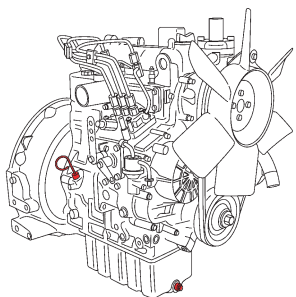
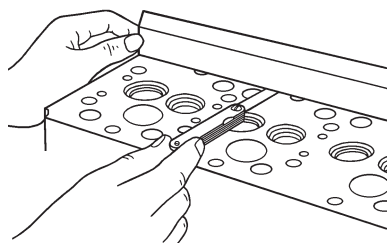
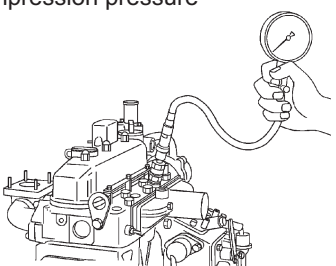
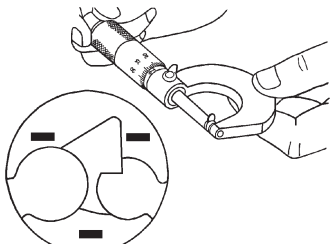


SERVICING SPECIFICATIONS

(1) ENGINE BODY

Item			Factory Specification	Allowable Limit
Lubricating oil capacity 	Oil pan depth 125 mm (4.92 in.)	D905-E2B D1005-E2B D1105-E2B D1105-T-E2B	5.1 L 1.35 U.S.gals. 1.12 Imp.gals.	—
		V1305-E2B V1505-E2B	6.0 L 1.59 U.S.gals. 1.32 Imp.gals.	—
		V1505-T-E2B	6.7 L 1.77 U.S.gals. 1.47 Imp.gals.	—
	Oil pan depth 101 mm (3.98 in.)	D905-E2B D1005-E2B D1105-E2B D1105-T-E2B	4.0 L 1.06 U.S.gals. 0.88 Imp.gals.	—
		V1305-E2B V1505-E2B	4.7 L 1.24 U.S.gals. 1.03 Imp.gals.	—
		V1505-T-E2B	—	—
Cylinder head surface 	Flatness	All models	—	0.05 mm / 500 mm 0.0020 in. / 19.69 in.
Compression pressure 		All models	2.84 to 3.23 MPa 29.0 to 33.0 kgf/cm ² 412 to 469 psi	2.25 MPa 23.0 kgf/cm ² 327 psi
Top clearance 		All models	0.55 to 0.70 mm 0.0217 to 0.0276 in.	—