

WA65-6

WA70-6

WA80-6

WA90-6

WA100M-6

WHEEL LOADER

Model:

WA65-6

WA70-6

WA80-6

WA90-6

WA100M-6

Serial number:

H60051 AND UP

H60051 AND UP

H60051 AND UP

H00051 AND UP

H60051 AND UP

- This shop manual may contain attachments and optional equipment that are not available in your area. Please consult your local KOMATSU distributor for those items you may require.
- Materials and specifications are subject to change without notice.
- The Wheel Loaders WA65-6 and WA70-6 are equipped with the engine 4D95LWE-5.
The Wheel Loaders WA80-6 is equipped with the engine S4D95LWE-5.
The Wheel Loaders WA90-6 and WA100M-6 are equipped with the engine SAA4D95LE-5.
- For details of this engine see Engine Manual: WA65-WA80-6 SEN04408-00
WA90-6 and WA100M-6 SEN04357-00

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Safety notice



Important Safety Notice

Proper service and repair is extremely important for safe machine operation. Some of the described service and repair techniques require the use of tools specially designed by Komatsu for the specific purpose.

To prevent injury to workers, the symbol  is used to mark safety precautions in this manual. The cautions accompanying these symbols must always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.



General Precautions

Mistakes in operation are extremely dangerous. Read the **OPERATION AND MAINTENANCE MANUAL** carefully before operating the machine! Always follow the safety rules valid in your country carefully!

1. Before carrying out any greasing or repairs, read all the precautions given on the decals which are fixed to the machine.
2. When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
3. If welding repairs are needed, always have a trained, experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, glasses, cap and other clothes suited for welding work.
4. When carrying out any operation with two or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang **UNDER REPAIR** signs on the controls in the operator's compartment.

5. Keep all tools in good condition and learn the correct way to use them.
6. Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt or oil on the floor. Never smoke while working. Smoke only in the areas provided for smoking.

Preparations for work

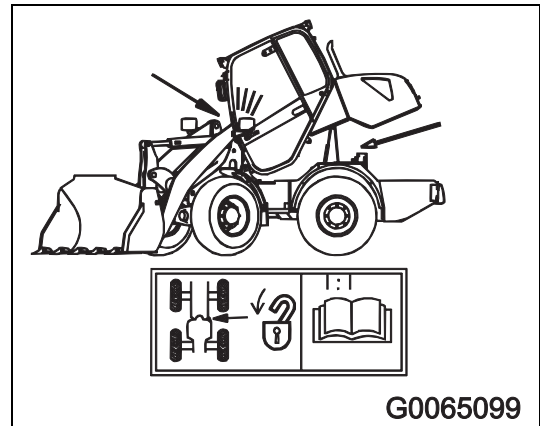
1. Before adding oil or making any repairs, park the machine on hard, level ground, and block the wheels or tracks to prevent the machine from moving.
2. Before starting work, lower blade, ripper, bucket or any other work equipment to the ground and install the safety bar on the frame. If this is not possible, insert the safety pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
3. When disassembling or assembling, support the machine with blocks, jacks or stands before starting work.
4. Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

Tipping up the driver's cab

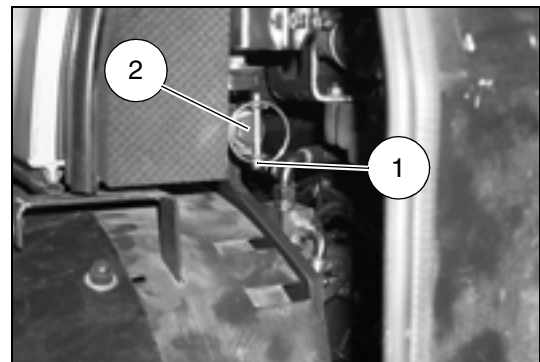
1. Park the machine on solid, level ground.
2. Lower the work unit to the ground and switch off the engine.
3. Close the cab door.
4. Use the locking bolt to secure the articulated steering.

NOTE

The machine has to be positioned straight and the articulated steering has to be secured with the locking bolt! If the driver's cab is tipped up while the machine is bent, the front frame can cause damage to the windscreen!



5. Open the bonnet.
6. Remove locking pins (1) and loosen the retaining screws (2) for the cab on both sides.



7. Take the hand pump lever from its holder on the radiator (3) and insert it into the receptacle of the pump (4).

