

# Shop Manual

WHEEL LOADER

**WA270-7**

SERIAL NUMBERS 80001 and up

**KOMATSU**



SHOP MANUAL

# WHEEL LOADER

## WA270-7

Model                      Serial Number

WA270-7                  80001 and up

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# 00 Index and foreword

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# 00 Index and foreword

## Index

### Index (ALL-0310-001-A-00-A)

00 Index and foreword .....	00-1
Index .....	00-2
Foreword, safety and general information .....	00-17
Important safety notice .....	00-17
How to read the shop manual .....	00-24
Explanation of terms for maintenance standard .....	00-26
Handling equipment of fuel system devices .....	00-28
Handling of intake system parts .....	00-29
Handling of hydraulic equipment .....	00-30
Method of disconnecting and connecting of push-pull type coupler .....	00-32
Handling of electrical equipment .....	00-35
How to read electric wire code .....	00-43
Precautions when performing operation .....	00-46
Practical use of KOMTRAX .....	00-51
Standard tightening torque table .....	00-52
List of abbreviation .....	00-58
Conversion table .....	00-63
01 Specification .....	01-1
Table of contents .....	01-2
Specifications .....	01-3
Specification drawing .....	01-3
Specifications .....	01-7
Weight table .....	01-17
Table of fuel, coolant, and lubricants .....	01-21
10 Structure and function .....	10-1
Table of contents .....	10-2
Engine and cooling system .....	10-4
Engine related parts .....	10-4
KVTG .....	10-6
EGR system piping drawing .....	10-13
EGR system circuit diagram .....	10-15
EGR valve .....	10-17
EGR cooler .....	10-19
KCCV layout drawing .....	10-20
KCCV ventilator .....	10-22
KDPF .....	10-24
Cooling system .....	10-28
Cooling fan motor .....	10-30
Power train .....	10-40
Power train system .....	10-40
Layout of power train parts .....	10-42
Damper .....	10-43
HST pump .....	10-44
HST motor1 .....	10-57
HST motor2 .....	10-59
Transfer .....	10-64
Clutch solenoid valve .....	10-71
Drive shaft .....	10-73
Axle .....	10-74
Differential .....	10-76
Torque proportional differential .....	10-80
Limited slip differential .....	10-82
Final drive .....	10-87
Steering system .....	10-90
Layout of steering devices .....	10-90
Steering column .....	10-91
Priority valve .....	10-92
Cushion valve .....	10-96

Emergency steering valve.....	10-97
Orbitrol valve .....	10-100
2way restrictor valve.....	10-106
Brake system .....	10-107
Layout of brake parts.....	10-107
Brake accumulator charge valve.....	10-109
Brake valve .....	10-114
Brake accumulator .....	10-118
Slack adjuster.....	10-119
Brake .....	10-121
Parking brake control .....	10-124
Parking brake .....	10-125
Parking brake solenoid valve .....	10-126
Undercarriage and frame.....	10-128
Axle mount .....	10-128
Center hinge pin .....	10-130
Tire .....	10-131
Hydraulic system .....	10-133
Hydraulic component layout.....	10-133
Work equipment control.....	10-135
Hydraulic tank.....	10-136
Double type gear pump .....	10-139
Steering and work equipment pump.....	10-140
Control valve .....	10-152
CLSS.....	10-162
Hydraulic circuit diagram and names of valves.....	10-166
Self-pressure reducing valve.....	10-179
Work equipment PPC valve .....	10-184
Work equipment lock solenoid valve .....	10-192
PPC circuit accumulator .....	10-193
ECSS accumulator.....	10-194
Work equipment .....	10-195
Work equipment linkage .....	10-195
Bucket .....	10-196
Cab and its attachments.....	10-197
ROPS cab.....	10-197
Cab mount .....	10-199
Electrical system .....	10-200
Engine control system .....	10-200
Preheating system .....	10-203
Engine output limit function .....	10-205
Automatic warm-up function.....	10-206
Parking brake control system.....	10-207
System operating lamp function.....	10-211
Battery disconnect switch function .....	10-212
HST controller system.....	10-214
Machine monitor system.....	10-254
Rearview monitor system.....	10-275
KOMTRAX system.....	10-278
System component parts .....	10-281
Sensor .....	10-304
20 Standard value tables.....	20-1
Table of contents .....	20-2
Standard service value table.....	20-3
Standard value table for engine .....	20-3
Standard value table for machine .....	20-5
Standard value table for electrical system.....	20-17
30 Testing and adjusting .....	30-1
Table of contents .....	30-2

Related information on testing and adjusting .....	30-4
Tools for testing and adjusting .....	30-4
Sketch of tools for testing and adjusting .....	30-10
Engine and cooling system .....	30-11
Testing engine speed .....	30-11
Testing boost pressure .....	30-12
Testing exhaust gas temperature .....	30-14
Testing exhaust gas color .....	30-15
Testing and adjusting valve clearance .....	30-17
Testing compression pressure .....	30-19
Testing blowby pressure .....	30-23
Testing engine oil pressure .....	30-24
Testing EGR valve and KVGT driving oil pressure .....	30-25
Testing fuel pressure .....	30-26
Testing fuel discharge, return and leakage .....	30-30
Bleeding air from fuel system .....	30-35
Testing fuel circuit for leakage .....	30-37
Handling cylinder cutout mode operation .....	30-38
Handling no-injection cranking operation .....	30-39
Testing of KDPF and muffler stack for looseness and damage .....	30-40
Testing of installed condition of cylinder heads and manifolds .....	30-41
Testing engine piping for damage and looseness .....	30-42
Testing and adjusting air conditioner compressor belt tension .....	30-43
Replacing alternator belt .....	30-44
Power train .....	30-45
Testing oil leakage from axle final drive .....	30-45
Testing drive shaft for looseness, backlash, and damage .....	30-46
Testing accelerator pedal .....	30-47
Testing and adjusting HST oil pressure .....	30-48
Testing transfer clutch control pressure .....	30-51
Steering system .....	30-52
Testing directional lever .....	30-52
Testing steering wheel .....	30-53
Testing work equipment control lever .....	30-55
Testing and adjusting steering circuit oil pressure .....	30-57
Bleeding air from steering cylinder circuit .....	30-59
Brake system .....	30-60
Testing brake pedal .....	30-60
Testing braking performance .....	30-61
Testing and adjusting of accumulator charge pressure .....	30-62
Testing wheel brake oil pressure .....	30-64
Testing lowering of wheel brake pressure .....	30-65
Testing wear of wheel brake disc .....	30-67
Bleeding air from wheel brake circuit .....	30-68
Releasing remaining pressure in brake accumulator circuit .....	30-69
Testing parking brake performance .....	30-70
Testing wear of parking brake disc .....	30-71
Testing parking brake release pressure .....	30-72
Method of releasing parking brake manually .....	30-73
Hydraulic system .....	30-74
Testing cooling fan speed .....	30-74
Testing cooling fan pump circuit oil pressure .....	30-75
Bleeding air from hydraulic fan circuit .....	30-77
Testing and adjusting work equipment PPC oil pressure .....	30-78
Testing and adjusting work equipment oil pressure .....	30-80
Bleeding air from work equipment circuit .....	30-84
Releasing remaining pressure from work equipment circuit .....	30-85
Testing ECSS accumulator nitrogen gas pressure and procedure for charging accumulator with nitrogen gas .....	30-87

Work equipment .....	30-91
Testing and adjusting bucket positioner and bucket proximity switch .....	30-91
Testing and adjusting boom position detection lever .....	30-93
Electrical system .....	30-94
Adjusting replaced, reassembled or added sensor, controller, etc. with machine monitor .....	30-94
Special functions of machine monitor .....	30-95
Adjusting rearview camera angle .....	30-173
Handling voltage circuit of engine controller .....	30-174
Handling battery disconnect switch .....	30-175
Testing diodes .....	30-176
Pm clinic .....	30-177
Pm Clinic service .....	30-177
Check sheet .....	30-178
40 Troubleshooting .....	40-1
Table of contents .....	40-2
Related information on troubleshooting .....	40-11
Troubleshooting points .....	40-11
Sequence of events in troubleshooting .....	40-13
Checks before troubleshooting .....	40-15
Inspection procedure before troubleshooting .....	40-17
Preparation for troubleshooting of electrical system .....	40-34
Classification and procedures for troubleshooting .....	40-40
Symptom and troubleshooting numbers .....	40-43
Information described in troubleshooting table .....	40-46
Procedure for troubleshooting wiring harness of pressure sensor system for open circuit .....	40-48
Connector list and layout .....	40-51
Connector contact identification .....	40-65
T-branch box and T-branch adapter table .....	40-103
Fuse location table .....	40-108
Precautions for KDPF (KCSF and KDOC) Cleaning and Replacement .....	40-111
Precautions when performing troubleshooting of machine monitor .....	40-114
Processing procedure of harness checker for troubleshooting of machine monitor LCD unit .....	40-116
Preparation of dummy temperature sensor (for KDOC and KDPF temperature sensors) .....	40-121
Preparation of short circuit electrical connector (for failure codes [CA1883] and [CA3135]) .....	40-122
Failure codes table .....	40-123
Troubleshooting by failure code (Display of code) .....	40-135
Failure code [2F00MA] Failure of Parking Brake Circuit .....	40-135
Failure code [2F00MB] Malfunction of Parking Brake .....	40-138
Failure code [2G42ZG] Accumulator Oil Pressure Low (Front) .....	40-140
Failure code [2G43ZG] Accumulator Oil Pressure Low (Rear) .....	40-142
Failure code [6091NX] HST Oil Filter Clogging .....	40-144
Failure code [7RHYKA] Disconnection of Fan Variable Control Sol. .....	40-146
Failure code [7RHYKB] Ground Fault of Fan Variable Control Sol. .....	40-148
Failure code [7RHYKY] Hot Short of Fan Variable Control Sol. .....	40-150
Failure code [879AKA] A/C Inner Sensor Open Circuit .....	40-152
Failure code [879AKB] A/C Inner Sensor Short Circuit .....	40-153
Failure code [879BKA] A/C Outer Sensor Open Circuit .....	40-154
Failure code [879BKB] A/C Outer Sensor Short Circuit .....	40-155
Failure code [879CKA] Ventilating Sensor Open Circuit .....	40-156
Failure code [879CKB] Ventilating Sensor Short Circuit .....	40-157
Failure code [879DKZ] Sunlight Sensor Open or Short Circuit .....	40-158
Failure code [879EMC] Ventilation Damper Abnormality .....	40-159
Failure code [879FMC] Air Mix Damper Abnormality .....	40-160
Failure code [989L00] Engine Controller Lock Caution 1 .....	40-161

## 00 Index and foreword

### Index

---

Failure code [989M00] Engine Controller Lock Caution 2 .....	40-162
Failure code [989N00] Engine Controller Lock Caution 3 .....	40-163
Failure code [A1U0N3] HC Desorb Request 1 .....	40-164
Failure code [A1U0N4] HC Desorb Request 2 .....	40-166
Failure code [B@BAZG] Eng Oil Press Low .....	40-168
Failure code [B@BCNS] Eng Water Overheat .....	40-169
Failure code [B@BCZK] Eng Water Level Low .....	40-170
Failure code [B@CRNS] HST Oil Temp. Overheat .....	40-172
Failure code [CA115] Eng Ne and Bkup Speed Sens Error .....	40-173
Failure code [CA122] Chg Air Press Sensor High Error .....	40-174
Failure code [CA123] Chg Air Press Sensor Low Error .....	40-176
Failure code [CA131] Throttle Sensor High Error .....	40-178
Failure code [CA132] Throttle Sensor Low Error .....	40-180
Failure code [CA144] Coolant Temp Sens High Error .....	40-182
Failure code [CA145] Coolant Temp Sens Low Error .....	40-184
Failure code [CA153] Chg Air Temp Sensor High Error .....	40-186
Failure code [CA154] Chg Air Temp Sensor Low Error .....	40-188
Failure code [CA187] Sensor 2 Supply Volt Low Error .....	40-190
Failure code [CA221] Ambient Press Sensor High Error .....	40-192
Failure code [CA222] Ambient Press Sensor Low Error .....	40-194
Failure code [CA227] Sensor 2 Supply Volt High Error .....	40-196
Failure code [CA234] Eng Overspeed .....	40-197
Failure code [CA238] Ne Speed Sensor Supply Volt Error .....	40-198
Failure code [CA239] Ne Speed Sens Supply Volt High Error .....	40-199
Failure code [CA271] IMV/PCV1 Short Error .....	40-200
Failure code [CA272] IMV/PCV1 Open Error .....	40-202
Failure code [CA295] Ambient Press Sens In Range Error .....	40-204
Failure code [CA322] Inj #1(L#1) Open/Short Error .....	40-205
Failure code [CA323] Inj #5(L#5) Open/Short Error .....	40-207
Failure code [CA324] Inj #3(L#3) Open/Short Error .....	40-209
Failure code [CA325] Inj #6(L#6) Open/Short Error .....	40-211
Failure code [CA331] Inj #2(L#2) Open/Short Error .....	40-213
Failure code [CA332] Inj #4(L#4) Open/Short Error .....	40-215
Failure code [CA343] ECM Critical Internal Failure .....	40-217
Failure code [CA351] Injectors Drive Circuit Error .....	40-218
Failure code [CA352] Sensor 1 Supply Volt Low Error .....	40-219
Failure code [CA356] Mass Air Flow Sensor High Error .....	40-221
Failure code [CA357] Mass Air Flow Sensor Low Error .....	40-223
Failure code [CA386] Sensor 1 Supply Volt High Error .....	40-225
Failure code [CA428] Water in Fuel Sensor High Error .....	40-226
Failure code [CA429] Water in Fuel Sensor Low Error .....	40-228
Failure code [CA431] Idle Validation Sw Error .....	40-230
Failure code [CA432] Idle Validation Process Error .....	40-233
Failure code [CA435] Eng Oil Press Sw Error .....	40-236
Failure code [CA441] Battery Voltage Low Error .....	40-237
Failure code [CA442] Battery Voltage High Error .....	40-239
Failure code [CA449] Rail Press Very High Error .....	40-240
Failure code [CA451] Rail Press Sensor High Error .....	40-241
Failure code [CA452] Rail Press Sensor Low Error .....	40-243
Failure code [CA488] Chg Air Temp High Torque Derate .....	40-245
Failure code [CA515] Rail Press Sens Sup Volt High Error .....	40-246
Failure code [CA516] Rail Press Sens Sup Volt Low Error .....	40-248
Failure code [CA553] Rail Press High Error .....	40-250
Failure code [CA555] Crankcase Press High Error 1 .....	40-251
Failure code [CA556] Crankcase Press High Error 2 .....	40-252
Failure code [CA559] Rail Press Low Error .....	40-253
Failure code [CA595] Turbo Speed High Error 2 .....	40-255
Failure code [CA687] Turbo Speed Low Error .....	40-256
Failure code [CA689] Eng Ne Speed Sensor Error .....	40-258



Failure code [CA691] Intake Air Temp Sens High Error .....	40-260
Failure code [CA692] Intake Air Temp Sens Low Error .....	40-262
Failure code [CA697] ECM Internal Temp Sensor High Error .....	40-264
Failure code [CA698] ECM Int Temp Sensor Low Error .....	40-265
Failure code [CA731] Eng Bkup Speed Sens Phase Error .....	40-266
Failure code [CA778] Eng Bkup Speed Sensor Error .....	40-268
Failure code [CA1117] Persistent Data Lost Error .....	40-273
Failure code [CA1664] KDOC Malfunction .....	40-274
Failure code [CA1691] Regeneration Ineffective .....	40-277
Failure code [CA1695] Sensor 5 Supply Volt High Error .....	40-280
Failure code [CA1696] Sensor 5 Supply Volt Low Error .....	40-281
Failure code [CA1843] Crankcase Press Sens High Error .....	40-283
Failure code [CA1844] Crankcase Press Sens Low Error .....	40-285
Failure code [CA1879] KDPF Delta P Sensor High Error .....	40-287
Failure code [CA1881] KDPF Delta P Sensor Low Error .....	40-289
Failure code [CA1883] KDPF Delta P Sens In Range Error .....	40-291
Failure code [CA1921] KDPF Soot Load High Error 1 .....	40-295
Failure code [CA1922] KDPF Soot Load High Error 2 .....	40-298
Failure code [CA1942] Crankcase Press Sens In Range Error .....	40-303
Failure code [CA1993] KDPF Delta Pressure Low Error .....	40-304
Failure code [CA2185] Throt Sensor Sup Volt High Error .....	40-307
Failure code [CA2186] Throt Sensor Sup Volt Low Error .....	40-309
Failure code [CA2249] Rail Press Very Low Error .....	40-311
Failure code [CA2271] EGR Valve Pos Sens High Error .....	40-312
Failure code [CA2272] EGR Valve Pos Sens Low Error .....	40-314
Failure code [CA2288] Turbo Speed High Error 1 .....	40-317
Failure code [CA2311] IMV Solenoid Error .....	40-318
Failure code [CA2349] EGR Valve Solenoid Open Error .....	40-319
Failure code [CA2353] EGR Valve Solenoid Short Error .....	40-321
Failure code [CA2357] EGR Valve Servo Error .....	40-323
Failure code [CA2373] Exhaust Manifold Press Sens High error .....	40-324
Failure code [CA2374] Exhaust Manifold Press Sens Low error .....	40-326
Failure code [CA2375] EGR Orifice Temp Sens High Error .....	40-328
Failure code [CA2376] EGR Orifice Temp Sens Low Error .....	40-330
Failure code [CA2381] KVGt Pos Sens High Error .....	40-332
Failure code [CA2382] KVGt Pos Sens Low Error .....	40-334
Failure code [CA2383] KVGt Solenoid Open Error .....	40-337
Failure code [CA2386] KVGt Solenoid Short Error .....	40-339
Failure code [CA2387] KVGt Servo Error .....	40-341
Failure code [CA2554] Exh Manifold Press Sens In Range Error .....	40-342
Failure code [CA2555] Grid Htr Relay Volt Low Error .....	40-343
Failure code [CA2556] Grid Htr Relay Volt High Error .....	40-345
Failure code [CA2637] KDOC Face Plugging .....	40-347
Failure code [CA2639] Manual Stationary Regeneration Request .....	40-349
Failure code [CA2961] EGR Orifice Temp High Error 1 .....	40-352
Failure code [CA2973] Chg Air Press Sensor In Range Error .....	40-353
Failure code [CA3133] KDPF Outlet Press Sens High Error .....	40-354
Failure code [CA3134] KDPF Outlet Press Sens Low Error .....	40-356
Failure code [CA3135] KDPF Outlet Press Sens In Range Error .....	40-358
Failure code [CA3251] KDOC Inlet Temp High Error .....	40-362
Failure code [CA3253] KDOC Temp Error - Non Regeneration .....	40-365
Failure code [CA3254] KDOC Outlet Temp High Error 1 .....	40-368
Failure code [CA3255] KDPF Temp Error - Non Regeneration .....	40-371
Failure code [CA3256] KDPF Outlet Temp High Error 1 .....	40-374
Failure code [CA3311] KDOC Outlet Temp High Error 2 .....	40-377
Failure code [CA3312] KDPF Outlet Temp High Error 2 .....	40-380
Failure code [CA3313] KDOC Inlet Temp Sensor Low Error .....	40-383
Failure code [CA3314] KDOC Inlet Temp Sens High Error .....	40-386
Failure code [CA3315] KDOC Inlet Temp Sens In Range Error .....	40-389

Failure code [CA3316] KDOC Outlet Temp Sens Low Error .....	40-393
Failure code [CA3317] KDOC Outlet Temp Sens High Error.....	40-396
Failure code [CA3318] KDOC Outlet Temp Sens In Range Error .....	40-399
Failure code [CA3319] KDPF Outlet Temp Sens High Error .....	40-403
Failure code [CA3321] KDPF Outlet Temp Sens Low Error .....	40-406
Failure code [CA3322] KDPF Outlet Temp Sens In Range Error.....	40-409
Failure code [CA3419] Mass Air Flow Sensor Sup Volt High Error .....	40-413
Failure code [CA3421] Mass Air Flow Sensor Sup Volt Low Error.....	40-415
Failure code [CA3741] Rail Press Valve Trip Error.....	40-417
Failure code [D110L4] Disconnection of Battery Relay Signal.....	40-418
Failure code [D160KA] Disconnection of Backup Lamp Relay Output.....	40-420
Failure code [D160KY] Hot Short of Backup Lamp Relay Output.....	40-422
Failure code [D191KA] Disconnection of Neutral Output Relay.....	40-424
Failure code [D191KB] Ground Fault of Neutral Output Relay .....	40-426
Failure code [D191KY] Hot Short of Neutral Output Relay.....	40-428
Failure code [D192KA] Disconnection of ECSS Solenoid.....	40-430
Failure code [D192KB] Ground Fault of ECSS Solenoid .....	40-432
Failure code [D192KY] Hot Short of ECSS Solenoid .....	40-433
Failure code [D19JKZ] Personal Code Relay Abnormality.....	40-434
Failure code [D1B0KA] Disconnection of HST Safety Relay.....	40-436
Failure code [D1B0KB] Ground Fault of HST Safety Relay .....	40-438
Failure code [D1B0KY] Hot Short of HST Safety Relay.....	40-440
Failure code [D1B0MC] Malfunction of HST Safety Relay .....	40-442
Failure code [D1E6KA] Disconnection of Parking Brake Relay.....	40-443
Failure code [D1E6KB] Ground Fault of Parking Brake Relay.....	40-445
Failure code [D1E6KY] Hot Short of Parking Brake Relay .....	40-447
Failure code [D5ZHKA] Failure of Key SW C Signal .....	40-449
Failure code [D5ZHKB] Key SW C Signal Short Circuit.....	40-451
Failure code [D5ZHL6] Disconnection of Key SW C .....	40-453
Failure code [D811MC] KOMTRAX Error.....	40-454
Failure code [D862KA] GPS Antenna Open Circuit .....	40-455
Failure code [D8ALKA] Operating Lamp Open Circuit (KOMTRAX).....	40-456
Failure code [D8ALKB] Operating Lamp Short Circuit (KOMTRAX).....	40-458
Failure code [D8AQK4] CAN2 Discon (KOMTRAX) 2.....	40-460
Failure code [D8AQKR] CAN2 Discon (KOMTRAX).....	40-461
Failure code [DAF0KT] Abnormality of Non-volatile Memory (MON) .....	40-463
Failure code [DAF0MB] Monitor ROM Abnormality.....	40-464
Failure code [DAF0MC] Monitor Error .....	40-465
Failure code [DAF3KK] Controller Power Source Low (MON).....	40-466
Failure code [DAF8KB] Camera Power Supply Short Circuit .....	40-468
Failure code [DAFDKB] Monitor 12V Power Output Short Circuit.....	40-469
Failure code [DAFGMC] GPS Module Error.....	40-470
Failure code [DAFLKA] Operating Lamp Open Circuit (MON).....	40-471
Failure code [DAFLKB] Operating Lamp Short Circuit (MON).....	40-473
Failure code [DAFQKR] CAN2 Discon (Monitor) .....	40-475
Failure code [DAJ0KK] Controller Power Source Low (HST).....	40-476
Failure code [DAJ0KT] Abnormality of Non-volatile Memory (HST).....	40-479
Failure code [DAJ0MC] HST Con Error .....	40-480
Failure code [DAJ1KA] Disconnection of Key SW ACC (HST).....	40-481
Failure code [DAJ2KK] Solenoid Power Source Low (HST).....	40-483
Failure code [DAJ4KB] Ground Fault of Sol. Self-Holding Relay .....	40-486
Failure code [DAJ4KZ] Failure of Sol. Self-Holding Relay .....	40-488
Failure code [DAJ5KX] Failure of 5V Power Source 0.....	40-490
Failure code [DAJ6KX] Failure of 5V Power Source 1.....	40-492
Failure code [DAJ9KQ] Inconsistency of Model Selection (HST) .....	40-494
Failure code [DAJLKA] Operating Lamp Open Circuit (HST).....	40-495
Failure code [DAJLKB] Operating Lamp Short Circuit (HST).....	40-497
Failure code [DAJQKR] CAN2 Discon ( HST Con) .....	40-499
Failure code [DAJRKR] CAN1 Discon ( HST Con) .....	40-500

Failure code [DAJRMA] Inconsistency of Option Selection (HST) .....	40-501
Failure code [DAZ9KQ] A/C Model Selection Abnormality .....	40-502
Failure code [DAZQKR] CAN2 Discon (Aircon ECU) .....	40-503
Failure code [DB2QKR] CAN2 Discon (Engine Con) .....	40-504
Failure code [DB2RKR] CAN1 Discon (Engine Con) .....	40-509
Failure code [DD1ALD] Ground Fault of Remote Positioner Set SW .....	40-513
Failure code [DDAAL6] Discon of Engine Shutdown Secondary Switch .....	40-515
Failure code [DDB2L4] Stop Lamp Switch Signal Malfunction .....	40-517
Failure code [DDB6L4] Parking Brake Signal Malfunction .....	40-519
Failure code [DDD7KA] Failure of Variable Speed Control .....	40-522
Failure code [DDD7KY] Hot Short of Variable Speed Control .....	40-524
Failure code [DDK3KA] FNR SW Input Signal Disconnection .....	40-526
Failure code [DDK3KB] FNR SW Input Signal Short Circuit .....	40-528
Failure code [DDK6KA] FNR Lever Input Signal Disconnection .....	40-530
Failure code [DDK6KB] FNR Lever Input Signal Short Circuit .....	40-533
Failure code [DDNRLD] Ground Fault of Work Equip. Lock Switch .....	40-535
Failure code [DF10KA] Disconnection of Speed Range Input .....	40-537
Failure code [DF10KB] Ground Fault of Speed Range Input .....	40-540
Failure code [DGH1KX] Out of Range of HST Oil Temp. Sensor .....	40-543
Failure code [DGR2KB] Ground Fault of Brake Oil Temp. Sensor .....	40-545
Failure code [DGR2KZ] Failure of Brake Oil Temp. Sensor .....	40-547
Failure code [DHHBKA] Failure of HST Press. Sens. Circuit (MA) .....	40-549
Failure code [DHHBKY] Hot Short of HST Press. Sens. Circuit (MA) .....	40-551
Failure code [DHHCKA] Failure of HST Press. Sens. Circuit (MB) .....	40-553
Failure code [DHHCKY] Hot Short of HST Press. Sens. Circuit (MB) .....	40-555
Failure code [DHPCKA] Failure of Boom Press. Sensor (Bottom) .....	40-557
Failure code [DHPCKY] Hot Short of Boom Press. Sensor (Bottom) .....	40-559
Failure code [DHPEKA] Failure of Steering & Loader Pump Press. ....	40-561
Failure code [DHPEKY] Hot Short of Steering & Loader Pump Press. ....	40-563
Failure code [DHS8KA] Failure of Boom Raise PPC Sens. Circuit .....	40-565
Failure code [DHS8KY] Hot Short of Boom Raise PPC Sens. Circuit .....	40-567
Failure code [DHS9KA] Failure of Boom Lower PPC Sens. Circuit .....	40-569
Failure code [DHS9KY] Hot Short of Boom Lower PPC Sens. Circuit .....	40-571
Failure code [DHSDKA] Failure of Bucket Dump PPC Sens. Circuit .....	40-573
Failure code [DHSDKY] Hot Short of Bucket Dump PPC Sens. Circuit .....	40-575
Failure code [DHSNKA] Failure of Bucket Tilt PPC Sens. Circuit .....	40-577
Failure code [DHSNKY] Hot Short of Bucket Tilt PPC Sens. Circuit .....	40-579
Failure code [DHT8ZG] Steering Oil Pressure Low .....	40-581
Failure code [DHTCL6] Failure of HST Oil Filter Sensor Circuit .....	40-582
Failure code [DJF1KA] Disconnection of Fuel Level Sensor .....	40-584
Failure code [DK55KA] Failure of FNR Lever Potentio .....	40-586
Failure code [DK55KY] Hot Short of FNR Lever Potentio .....	40-589
Failure code [DK55L5] Failure of FNR Lever Potentio .....	40-591
Failure code [DK5DKA] Failure of 3rd Lever Potentio (Main) .....	40-592
Failure code [DK5DKY] Hot Short of 3rd Lever Potentio (Main) .....	40-595
Failure code [DK5DL8] 3rd Lever Potentio (Main & Sub) Disagree .....	40-598
Failure code [DK5EKA] Failure of 3rd Lever Potentio (Sub) .....	40-601
Failure code [DK5EKY] Hot Short of 3rd Lever Potentio (Sub) .....	40-604
Failure code [DK70KA] Failure of inching sensor Circuit .....	40-607
Failure code [DK70KY] Hot Short of inching sensor Circuit .....	40-610
Failure code [DKA0KA] Failure of Boom Angle Sensor .....	40-612
Failure code [DKA0KY] Hot Short of Boom Angle Sensor Circuit .....	40-614
Failure code [DKA0L0] Boom Angle Sensor Dislocation .....	40-616
Failure code [DLM3KA] Disconnection of Radiator Fan Speed Sensor .....	40-618
Failure code [DLM3LC] Failure of Radiator Fan Speed Sensor .....	40-620
Failure code [DLT3KX] Vehicle Speed Sensor Circuit Failure (B) .....	40-622
Failure code [DLT4KX] Vehicle Speed Sensor Circuit Failure (A) .....	40-624
Failure code [DLT4L0] Vehicle Speed Sensor Failure (A & B) .....	40-626
Failure code [DLT4LC] Vehicle Speed Sensor Failure (A or B) .....	40-629

Failure code [DPQ1KR] LIN Discon (Switch Panel) .....	40-631
Failure code [DPQ2KR] LIN Discon (LED Unit) .....	40-634
Failure code [DPQ3KR] LIN Discon (Rear View Monitor) .....	40-637
Failure code [DSJ0KR] CAN2 Discon (Meter Unit) .....	40-640
Failure code [DT22KB] Ground Fault of Work Equip. Lock Indic. ....	40-642
Failure code [DV00KB] Ground Fault of Buzzer Output.....	40-644
Failure code [DW26KA] Disconnection of Motor 2 Solenoid .....	40-646
Failure code [DW26KB] Ground Fault of Motor 2 Solenoid .....	40-648
Failure code [DW26KY] Hot Short of Motor 2 Solenoid .....	40-650
Failure code [DW4BKA] Disconnection of Parking Brake Valve .....	40-652
Failure code [DW4BKB] Ground Fault of Parking Brake Valve.....	40-654
Failure code [DW4BKY] Hot Short of Parking Brake Valve .....	40-656
Failure code [DW4RKA] Disconnection of Bucket EPC Sol. (Tilt).....	40-657
Failure code [DW4RKB] Ground Fault of Bucket EPC Solenoid (Tilt) .....	40-659
Failure code [DW4RKY] Hot Short of Bucket EPC Solenoid (Tilt).....	40-661
Failure code [DWM1KA] Disconnection of Neutral Lock Solenoid .....	40-662
Failure code [DWM1KB] Ground Fault of Neutral Lock Solenoid.....	40-664
Failure code [DWM1KY] Hot Short of Neutral Lock Solenoid .....	40-666
Failure code [DWN6KA] Disconnection of Detent Solenoid (Boom) .....	40-667
Failure code [DWN6KB] Ground Fault of Detent Solenoid (Boom).....	40-669
Failure code [DWN6KY] Hot Short of Detent Solenoid (Boom) .....	40-671
Failure code [DWN8KA] Disconnection of Detent Solenoid (Bucket).....	40-673
Failure code [DWN8KB] Ground Fault of Detent Solenoid (Bucket).....	40-675
Failure code [DWN8KY] Hot Short of Detent Solenoid (Bucket).....	40-677
Failure code [DX19KA] Disconnection of Motor 1 Solenoid .....	40-678
Failure code [DX19KB] Ground Fault of Motor 1 Solenoid.....	40-680
Failure code [DX19KY] Hot Short of Motor 1 Solenoid .....	40-682
Failure code [DX20KA] Disconnection of Clutch Control Solenoid .....	40-684
Failure code [DX20KB] Ground Fault of Clutch Control Solenoid .....	40-686
Failure code [DX20KY] Hot Short of Clutch Control Solenoid .....	40-688
Failure code [DXAWKA] Disconnection of HST Pump EPC Sol. ....	40-690
Failure code [DXAWKB] Ground Fault of HST Pump EPC Sol.....	40-692
Failure code [DXAWKY] Hot Short of HST Pump EPC Sol. ....	40-694
Failure code [DXH7KA] Disconnection of Reverse Solenoid .....	40-696
Failure code [DXH7KB] Ground Fault of Reverse Solenoid .....	40-698
Failure code [DXH7KY] Hot Short of Reverse Solenoid .....	40-700
Failure code [DXH8KA] Disconnection of Forward Solenoid.....	40-702
Failure code [DXH8KB] Ground Fault of Forward Solenoid .....	40-704
Failure code [DXH8KY] Hot Short of Forward Solenoid.....	40-706
Failure code [DXHJKA] Disconnection of 3rd EPC Solenoid (EXT).....	40-708
Failure code [DXHJKB] Ground Fault of 3rd EPC Solenoid (EXT).....	40-710
Failure code [DXHJKY] Hot Short of 3rd EPC Solenoid (EXT).....	40-712
Failure code [DXHKKA] Disconnection of 3rd EPC Solenoid (RET) .....	40-713
Failure code [DXHKKB] Ground Fault of 3rd EPC Solenoid (RET).....	40-715
Failure code [DXHKKY] Hot Short of 3rd EPC Solenoid (RET) .....	40-717
Failure code [H2K0KA] Failure of Quick Coupler Lock Signal .....	40-718
Failure code [H2K0KY] Hot Short of Quick Coupler Lock Signal .....	40-721
Failure code [J141N1] Steering Pump Over Run .....	40-723
Failure code [LA00L3] Failure of Fan Reverse .....	40-724
Failure code [M100N1] HST Pump Over Run .....	40-725
Failure code [M400N1] HST Motor 1 Over Run .....	40-726
Troubleshooting of electrical system (E-mode) .....	40-727
E-1 Engine does not start.....	40-727
E-2 Manual preheating system does not work.....	40-734
E-3 Automatic preheating system does not work.....	40-737
E-4 While preheating is working, preheating monitor does not light up .....	40-739
E-5 All of LCD unit, LED unit, and meter unit on machine monitor display nothing .....	40-741
E-6 LCD unit on machine monitor displays nothing.....	40-744

E-7 Backlight of LCD unit on machine monitor is abnormal (Backlight goes out or flickers) .....	40-746
E-8 LCD on machine monitor does not display properly .....	40-748
E-9 Meter unit display on machine monitor is abnormal .....	40-750
E-10 Night lighting lamp of meter unit on machine monitor is abnormal .....	40-753
E-11 Caution LED on machine monitor is abnormal .....	40-756
E-12 LED of switch panel on machine monitor is abnormal or switches does not operate properly .....	40-758
E-13 Two switches operation of switch panel on machine monitor does not function .....	40-760
E-14 Switch panel buzzer of machine monitor is abnormal .....	40-763
E-15 Rearview monitor does not light up or backlight flickers .....	40-765
E-16 Rearview monitor images are not displayed clearly .....	40-768
E-17 Rearview monitor brightness cannot be adjusted .....	40-771
E-18 Night lighting lamp of rearview monitor is abnormal .....	40-774
E-19 Some items of gauges and caution lamps on machine monitor are not displayed properly .....	40-776
E-20 Parking brake indicator lamp does not light when the parking brake is set to ON (Parking) position .....	40-777
E-21 When brake accumulator oil pressure drops, the brake oil pressure caution lamp does not light .....	40-781
E-22 The HST oil filter clogging caution lamp does not light up .....	40-783
E-23 Radiator coolant level caution lamp does not light .....	40-785
E-24 Indication of HST oil temperature gauge does not increase, or HST oil temperature caution lamp does not light .....	40-787
E-25 When brake pedal (inching pedal) is depressed, inching function does not work (travel speed or traction force does not lower), or while not depressed, inching function operates .....	40-788
E-26 Fuel level gauge does not indicate correct level .....	40-790
E-27 Seat belt caution lamp indication is abnormal .....	40-792
E-28 Horn does not sound .....	40-793
E-29 Horn does not stop sounding .....	40-796
E-30 Alarm buzzer does not sound .....	40-798
E-31 When starting switch is in ON position, alarm buzzer does not stop sounding .....	40-800
E-32 When emergency HST pump drive switch is operated, emergency HST pump does not work or when emergency HST pump drive switch is not operated, emergency HST pump works .....	40-801
E-33 Setting does not change while operating traction control switch .....	40-803
E-34 Parking brake does not work even if it is applied, or the brake drags when parking brake is released and FR drive is operated .....	40-805
E-35 Remote positioner does not work or cannot be released .....	40-808
E-36 Bucket positioner does not work or cannot be released .....	40-810
E-37 Direction selector (FNR) switch mode is not selected or not released .....	40-813
E-38 PZ auto tilt-in does not work .....	40-815
E-39 Tractraction level does not display MAX when max traction switch is turned ON .....	40-818
E-40 ECSS function cannot be selected or cannot be released .....	40-820
E-41 None of headlamp, clearance lamp, and tail lamp lights .....	40-822
E-42 Clearance lamp, tail lamp and license-plate lamp do not light up or go out .....	40-824
E-43 Both High and Low beams of headlamp do not light up or go out .....	40-828
E-44 Low beam of headlamp does not light up or go out .....	40-832
E-45 High beam of headlamp does not light up or go out .....	40-834
E-46 Front working lamp does not light up or go out .....	40-836
E-47 Rear working lamp does not light up or go out .....	40-840
E-48 All of turn signal lamps and hazard lamps do not flash or go out .....	40-844
E-49 Turn signal lamps do not flash or go out .....	40-847
E-50 Hazard lamp does not flash or go out .....	40-850
E-51 Brake lamp does not light or stays lighted .....	40-853
E-52 Backup lamp does not light up or does not go out .....	40-856
E-53 Backup buzzer does not sound or continues to sound .....	40-859
E-54 Front wiper does not operate .....	40-861

E-55 Rear wiper does not operate .....	40-864
E-56 Window washer does not operate .....	40-866
E-57 KOMTRAX system does not operate normally .....	40-869
Troubleshooting of hydraulic and mechanical system (H-mode) .....	40-871
Information described in troubleshooting table (H-mode) .....	40-871
System chart of hydraulic and mechanical systems .....	40-872
Failure mode and cause table .....	40-874
H-1 Machine does not travel forward or backward .....	40-881
H-2 Machine does not travel forward (Machine travels backward normally) .....	40-884
H-3 Machine does not travel backward (Machine travels forward normally) .....	40-885
H-4 Machine does not travel forward or backward fast .....	40-886
H-5 Machine does not travel forward fast (Machine travel backward fast) .....	40-890
H-6 Machine does not travel backward fast (Machine travel forward fast) .....	40-891
H-7 Machine lacks power neither when traveling forward nor backward .....	40-892
H-8 Machine lacks power when traveling forward (Machine has sufficient power when traveling backward) .....	40-895
H-9 Machine lacks power when traveling backward (Machine have sufficient power when traveling forward) .....	40-896
H-10 Engine stalls during travel or engine speed drops significantly .....	40-897
H-11 Steering wheel is too heavy to turn .....	40-898
H-12 Steering wheel is heavy to turn .....	40-900
H-13 Machine sways or large shocks are made while machine turns .....	40-901
H-14 Machine unintentionally turns when machine travels .....	40-902
H-15 Wheel brakes do not work or are weak .....	40-903
H-16 Wheel brakes are not released or drag .....	40-904
H-17 Parking brake does not work or it is weak .....	40-905
H-18 Parking brake is not released or drags .....	40-906
H-19 Boom does not rise .....	40-907
H-20 Boom moves slow or boom lacks lifting force .....	40-909
H-21 Rising boom slows down at certain height .....	40-911
H-22 Lift cylinders do not serve to hold bucket on ground (bucket rises off ground) .....	40-912
H-23 Hydraulic drift of boom is large .....	40-913
H-24 Boom moves up and down during operation .....	40-914
H-25 Bucket does not tilt back .....	40-915
H-26 Bucket moves slow or lacks tilt-back force .....	40-917
H-27 Bucket decelerates during tilt-back operation .....	40-919
H-28 Bucket cylinder does not hold bucket on ground .....	40-920
H-29 Hydraulic drift of bucket is large .....	40-921
H-30 Bucket tilts back and forth during carrying load (work equipment valve in HOLD) .....	40-922
H-31 Boom and bucket control levers do not move smoothly and are heavy to move .....	40-923
H-32 Operating work equipment causes engine speed to lower significantly or engine to stall .....	40-924
H-33 Large shocks are made when work equipment starts to move and stops .....	40-925
H-34 When certain work equipment is relieved hydraulically, other work equipment moves .....	40-926
H-35 E.C.S.S. (travel damper) does not work and machine pitches and bounces .....	40-927
H-36 Fan speed is abnormal (too high or low, or fan does not rotate) .....	40-928
H-37 Unusual noise is heard from around fan .....	40-930
Troubleshooting of engine (S-mode) .....	40-931
Information described in troubleshooting table (S mode) .....	40-931
S-1 Engine does not crank when starting switch is turned to START position .....	40-932
S-2 Engine cranks but no exhaust smoke comes out .....	40-933
S-3 Fuel is being injected but engine does not start (misfiring: engine cranks but does not start) .....	40-934
S-4 Engine startability is poor .....	40-935
S-5 Engine does not pick up smoothly .....	40-937
S-6 Engine stops during operation .....	40-939
S-7 Engine runs rough or is unstable .....	40-941
S-8 Engine lacks power .....	40-942

S-9 KDPF gets clogged in a short time .....	40-944
S-10 Engine oil consumption is excessive .....	40-946
S-11 Engine oil becomes contaminated early .....	40-947
S-12 Fuel consumption is excessive .....	40-948
S-13 Oil is in coolant (or coolant spurts or coolant level goes down) .....	40-949
S-14 Oil pressure drops .....	40-950
S-15 Fuel mixes into engine oil .....	40-951
S-16 Water mixes into engine oil (milky) .....	40-952
S-17 Coolant temperature rises too high (overheating) .....	40-953
S-18 Unusual noise is heard .....	40-954
S-19 Vibration is excessive .....	40-955
S-20 Air cannot be bled from fuel circuit .....	40-957
S-21 Active regeneration is executed frequently .....	40-958
S-22 Active regeneration takes time .....	40-959
S-23 White smoke is exhausted during active regeneration .....	40-960
50 Disassembly and assembly .....	50-1
Table of contents .....	50-2
Related information on disassembly and assembly .....	50-4
How to read this manual .....	50-4
Coating materials list .....	50-6
Special tools list .....	50-10
Sketches of special tools .....	50-17
Engine and cooling system .....	50-33
Removal and installation of supply pump assembly .....	50-33
Removal and installation of injector assembly .....	50-37
Removal and installation of cylinder head assembly .....	50-46
Removal and installation of engine hood assembly .....	50-53
Removal and installation of grille assembly .....	50-56
Removal and installation of radiator core assembly .....	50-58
Removal and installation of aftercooler .....	50-61
Removal and installation of hydraulic oil cooler .....	50-63
Removal and installation of engine assembly .....	50-64
Removal and installation of engine front oil seal .....	50-70
Removal and installation of engine rear oil seal .....	50-73
Removal and installation of cooling fan and fan motor assembly .....	50-76
Removal and installation of KDPF assembly .....	50-78
Disassembly and assembly of KDPF assembly .....	50-82
Removal and installation of KCCV assembly .....	50-91
Removal and installation of air cleaner assembly .....	50-92
Removal and installation of KVGT assembly .....	50-94
Removal and installation of EGR (Exhaust Gas Recirculation) valve assembly .....	50-98
Removal and installation of EGR (Exhaust Gas Recirculation) cooler assembly .....	50-100
Removal and installation of alternator belt .....	50-103
Removal and installation of fuel tank assembly .....	50-105
Power train .....	50-108
Removal and installation of transfer assembly .....	50-108
Disassembly and assembly of transfer assembly .....	50-113
Disassembly and assembly of parking brake assembly .....	50-145
Disassembly and assembly of differential assembly .....	50-153
Removal and installation of front axle assembly .....	50-177
Removal and installation of rear axle assembly .....	50-179
Disassembly and assembly of axle housing assembly .....	50-182
Undercarriage and frame .....	50-191
Removal and installation of center hinge pin .....	50-191
Removal and installation of counterweight assembly .....	50-200
Hydraulic system .....	50-202
Removal and installation of hydraulic tank assembly .....	50-202
Removal and installation of control valve assembly .....	50-205
Disassembly and assembly of control valve assembly .....	50-209

Removal and installation of hydraulic pump assembly .....	50-212
Removal and installation of HST motor1 assembly.....	50-216
Removal and installation of HST motor2 assembly.....	50-218
Disassembly and assembly of hydraulic cylinder assembly .....	50-220
Work equipment .....	50-227
Removal and installation of work equipment assembly .....	50-227
Cab and its attachments .....	50-233
Removal and installation of operator's cab and floor frame assembly .....	50-233
Removal and installation of operator's cab glass (adhered glass) .....	50-238
Removal and installation of operator's seat assembly .....	50-246
Removal and installation of seat belt .....	50-248
Electrical system .....	50-249
Removal and installation of machine monitor assembly .....	50-249
Removal and installation of engine controller assembly .....	50-251
Removal and installation of HST controller assembly .....	50-253
Removal and installation of air conditioner controller assembly .....	50-255
Removal and installation of monitor controller assembly .....	50-256
Removal and installation of mass air flow and temperature sensor .....	50-258
Removal and installation of KOMTRAX terminal assembly .....	50-259
Air conditioner unit .....	50-260
Removal and installation of air conditioner compressor .....	50-260
Removal and installation of air conditioner condenser .....	50-262
Removal and installation of air conditioner unit assembly.....	50-264
60 Maintenance standard .....	60-1
Table of contents .....	60-2
Engine and cooling system .....	60-3
Engine related parts .....	60-3
Cooling fan motor .....	60-4
Power train.....	60-6
Damper .....	60-6
Transfer .....	60-7
Drive shaft .....	60-14
Axle .....	60-15
Differential .....	60-17
Limited slip differential .....	60-21
Final drive .....	60-23
Steering system.....	60-27
Steering column .....	60-27
Priority valve .....	60-28
Emergency steering valve .....	60-29
Steering cylinder .....	60-30
Brake system .....	60-32
Brake accumulator charge valve.....	60-32
Slack adjuster .....	60-33
Brake .....	60-34
Parking brake .....	60-36
Parking brake solenoid valve .....	60-37
Undercarriage and frame.....	60-38
Axle mount .....	60-38
Center hinge pin .....	60-40
Hydraulic system .....	60-44
Hydraulic tank.....	60-44
Double type gear pump .....	60-45
Steering and work equipment pump.....	60-46
Control valve .....	60-50
Self-pressure reducing valve .....	60-63
Work equipment PPC valve .....	60-65
Work equipment lock solenoid valve .....	60-67
Work equipment .....	60-68



Work equipment linkage .....	60-68
Bucket .....	60-72
Work equipment cylinder .....	60-74
Cab and its attachments .....	60-75
Cab mount .....	60-75
Electrical system .....	60-76
Bucket positioner .....	60-76
Fork positioner .....	60-77
Remote boom positioner .....	60-78
80 Appendix .....	80-1
Table of contents .....	80-2
Air conditioner components .....	80-3
Precautions for refrigerant .....	80-3
Air conditioner component .....	80-4
Configuration and function of refrigeration cycle .....	80-6
Outline of refrigeration cycle .....	80-7
Air conditioner unit .....	80-9
Dual pressure switch .....	80-14
Air conditioner controller .....	80-15
Compressor .....	80-16
Condenser .....	80-17
Receiver drier .....	80-18
Sunlight sensor .....	80-20
Outer temperature sensor (outside air temperature sensor) .....	80-21
Procedure for testing and troubleshooting .....	80-22
Circuit diagram and arrangement of connector pins .....	80-24
System diagram .....	80-27
Parts and connectors layout .....	80-30
Testing with self-diagnosis function .....	80-35
How to open the electrical system abnormality record screen in service mode of the machine monitor .....	80-36
Testing temperature control system .....	80-38
Testing vent (mode) changeover .....	80-40
Testing FRESH/RECIRC air changeover .....	80-42
Testing evaporator temperature sensor .....	80-44
Testing relays .....	80-46
Troubleshooting chart 1 .....	80-48
Troubleshooting chart 2 .....	80-49
Information in troubleshooting table .....	80-51
Failure code list related to air conditioner .....	80-52
Failure code [879AKA] A/C Inner Sensor Open Circuit .....	80-53
Failure code [879AKB] A/C Inner Sensor Short Circuit .....	80-55
Failure code [879BKA] A/C Outer Sensor Open Circuit .....	80-57
Failure code [879BKB] A/C Outer Sensor Short Circuit .....	80-59
Failure code [879CKA] Ventilating Sensor Open Circuit .....	80-61
Failure code [879CKB] Ventilating Sensor Short Circuit .....	80-63
Failure code [879DKZ] Sunlight Sensor Open or Short Circuit .....	80-65
Failure code [879EMC] Ventilation Damper Abnormality .....	80-67
Failure code [879FMC] Air Mix Damper Abnormality .....	80-70
A-1 Troubleshooting for power supply and CAN communication system (Air conditioner does not operate) .....	80-73
A-2 Troubleshooting for compressor and refrigerant system (Air is not cooled) .....	80-76
A-3 Troubleshooting for blower motor system (No air comes out or air flow is abnormal) .....	80-79
A-4 Troubleshooting for FRESH/RECIRC air changeover .....	80-82
Troubleshooting with gauge pressure .....	80-84
Connection of service tool .....	80-87
Precautions for disconnecting and connecting hoses and tubes in air conditioner circuit .....	80-89

## 00 Index and foreword

### Index


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Handling of compressor oil.....	80-91
90 Diagrams and drawings.....	90-1
Table of contents .....	90-2
Hydraulic circuit diagram .....	90-3
Symbols in hydraulic circuit diagram .....	90-3
Hydraulic circuit diagram.....	90-7
Electric circuit diagram .....	90-9
Symbols in electric circuit diagram .....	90-9
Electrical circuit diagram of machine body .....	90-13
Electrical circuit diagram of floor .....	90-21
Index.....	1


## Foreword, safety and general information (ALL-0370-001-A-00-A)

### Important safety notice (ALL-1120-012-A-01-A)

(Rev. 2012/10)

- Appropriate servicing and repair are extremely important to ensure safe operation of the machine. The shop manual describes the effective and safe servicing and repair methods recommended by Komatsu. Some of these methods require the use of the special tools designed by Komatsu for the specific purpose.
- The symbol mark  is used for such matters that require special cautions during the work. The work indicated by the caution mark should be performed according to the instructions with special attention to the cautions. Should hazardous situation occur or be anticipated during such work, be sure to keep safe first and take every necessary measure.

### General precautions

** Inappropriate handling causes an extreme danger. Read and understand what is described in the operation and maintenance manual before operating the machine. Read and understand what is described in this manual before starting the work.**

- Before performing any greasing or repairs, read all the safety labels stuck to the machine. For the locations of the safety labels and detailed explanation of precautions, see the operation and maintenance manual.
- Locate a place in the repair workshop to keep the tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt, water or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.
- When performing any work, always wear the safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
  1. Always wear the protective eyeglasses when hitting parts with a hammer.
  2. Always wear the protective eyeglasses when grinding parts with a grinder, etc.
- When performing any work with 2 or more workers, always agree on the working procedure before starting. While working, always keep conversations of the work between your fellow workers and your self on any step of the work. During the work, hang the warning tag of "UNDER WORKING" in the operator's compartment.
- Only qualified workers must perform the work and operation which require license or qualification.
- Keep the tools in good condition. And learn the correct way to use the tools, and use the proper ones among them. Before starting the work, thoroughly check the tools, lift truck, service vehicle, etc.
- If welding repairs is required, always have a trained and experienced welder with good

knowledge of welding perform the work. When performing welding work, always wear welding gloves, apron, shielding goggles, cap, etc.

- Before starting work, warm up your body thoroughly to start work under good condition.
- Avoid continuing work for long hours and take rests with proper intervals to keep your body in good condition. Take a rest in a specified safe place.

### Safety points

<b>1</b>	Good arrangement
<b>2</b>	Correct work clothes
<b>3</b>	Observance of work standard
<b>4</b>	Practice of making and checking signals
<b>5</b>	Prohibition of operation and handling by unlicensed workers
<b>6</b>	Safety check before starting work
<b>7</b>	Wearing protective goggles (for cleaning or grinding work)
<b>8</b>	Wearing shielding goggles and protectors (for welding work)
<b>9</b>	Good physical condition and preparation
<b>10</b>	Precautions against work which you are not used to or you are used to too much

### Preparation

- Before adding oil or making any repairs, place the machine on a firm and level ground, and apply the parking brake and chock the wheels or tracks to prevent the machine from moving.
- Before starting work, lower the work equipment (blade, ripper, bucket, etc.) to the ground. If it is not possible to lower the equipment to the ground, insert the lock pin or use blocks to prevent the work equipment from falling. And be sure to lock all the work equipment control levers and hang a warning tag on them.
- When performing the disassembling or assembling work, support the machine securely with blocks, jacks, or stands before starting the work.
- Remove all of mud and oil from the steps or other places used to get on and off the machine completely. Always use the handrails, ladders of

steps when getting on or off the machine. Never jump on or off the machine. When the scaffold is not provided, use steps or stepladder to secure your footing.

**Precautions during work**

- For the machine equipped with the battery disconnect switch, check that the system operating lamp is turned off before starting the work. Then, turn the battery disconnect switch to OFF (○) position and remove the switch key. For the machine not equipped with the battery disconnect switch, remove the cable from the battery before starting the work. Be sure to remove the negative end (-) of the battery cable first.
- Release the remaining pressure in the circuits completely before the work when the parts in the circuits of oil, fuel, coolant and air are disconnected or removed. When the cap of the oil filter, drain plug or oil pressure pickup plug is removed, loose them slowly to prevent the oil from spurting out.
- When removing or installing the checking plug or the piping in the fuel circuit, wait 30 seconds or longer after the engine is shut down and start the work after the remaining pressure is released from the fuel circuit.
- Immediately after the engine is shut down, the coolant and oil in the circuits are hot. Be careful not to get scalded by the hot coolant and oil. Start the work after checking that the coolant and oil are cooled down sufficiently.
- Start the work after the engine is shut down. Be sure to shut down the engine when working on or around the rotating parts in particular. When checking the machine without shutting down the engine (measuring oil pressure, rotational speed, oil or coolant temperature), take extreme care not to get caught in the rotating parts or the working equipment.
- The hoist or crane must be used to sling the components weighing 25 kg or heavier. Check the slings (wire rope, nylon sling, chain and hook) for damage before the work. Use the slings with ample capacity and install them to the proper places. Operate the hoist or crane slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.
- When removing the part which is under internal pressure or reaction force of the spring, always leave 2 bolts in diagonal positions. Loosen those 2 bolts gradually and alternately and release the pressure, then, remove the part.
- When removing the part, be careful not to break or damage the electrical wiring. The damaged wiring may cause electrical fires.
- When removing piping, prevent the fuel or oil from spilling out. If any fuel or oil drips onto the floor, wipe it off immediately. Fuel or oil on the floor can cause you to slip and can even cause fires.
- As a general rule, do not use gasoline to wash parts. Do not use gasoline to clean the electrical parts, in particular.
- Reinstall the parts removed to their original places. Replace the damaged parts and the parts which must not be used with new ones. When installing the hoses and wiring harnesses, be careful that they are not damaged by contacting with other parts when the machine is operated.
- When connecting the high pressure hoses and tubes, make sure that they are not twisted. The damaged high pressure hoses and tubes are very dangerous when they are installed. So, be extremely careful when connecting the high pressure pipings. In addition, check that their connections are correct.
- When assembling or installing the parts, be sure to tighten the bolts to the specified torque. When installing the protective parts such as guards, or the parts which vibrate violently or rotate at high speeds, be sure to check that they are installed correctly.
- When aligning 2 holes, never insert your fingers or hand into the holes. Align the holes with care so that your fingers are not caught in the hole.
- When measuring hydraulic pressure, check that the measuring tools are correctly installed.
- Pay attention to safety when removing and installing the tracks of the track type machines. When removing the track, it separates suddenly. The workers should not stand at either end of the track.
- If the engine is operated for a long time in a closed place which is not ventilated well, you may suffer from gas poisoning. Accordingly, open the windows and doors to ventilate the place well.

**Precautions for slinging work and making signals**

- Only one appointed worker must make signals and co-worker must communicate with each other frequently. The appointed signaler must make specified signals clearly at the place where the signaler is well seen from the operator's seat and where the signaler can see the working condition easily. The signaler must always stand in front of the load and guide the operator safely.
  1. Do not stand under the load.
  2. Do not step on the load.
- Check the slings before starting sling work.