

Operation & Maintenance Manual

WA70-5

WHEEL LOADER

SERIAL NUMBERS H50051 and up



WARNING

Unsafe use of this machine may cause serious injury or death. Operators and maintenance personnel must read this manual before operating or maintaining this machine. This manual should be kept near the machine for reference and periodically reviewed by all personnel who will come into contact with it.

NOTICE

Komatsu has had the operating and maintenance instructions translated into all the languages of the member states in the European Union. Should you wish to have a version of the operating instructions in another language, please don't hesitate to ask at your local dealer's.

1. Introduction

1.1. Product publications information

VARIOUS PRODUCT PARTS & SERVICE PUBLICATIONS ARE AVAILABLE TO ALL **KOMATSU** CONSTRUCTION EQUIPMENT OWNERS, INCLUDING OPERATION & MAINTENANCE MANUALS, PARTS BOOKS AND SHOP MANUALS.

SPECIAL PUBLICATIONS SUCH AS SERVICE TOOL, AIR CONDITIONING, AND TURBOCHARGER SHOP MANUALS ARE ALSO AVAILABLE AS WELL AS SELECTED OPERATION & MAINTENANCE AND SHOP MANUALS IN FOREIGN LANGUAGES.

THE PUBLICATIONS LISTED BELOW ARE AVAILABLE FOR THIS PARTICULAR MACHINE(S).

DESCRIPTION	FORM NUMBER
PARTS BOOK - PAPER:	
Engine and Chassis	VZPB193200
 OPERATION & MAINTENANCE MANUAL:	
Chassis	VEAM320200
 SHOP MANUAL:	
Engine	CU3666417-00
Chassis	VEBM250100
 SAFETY MANUAL:	 _____

PARTS AND SERVICE PUBLICATIONS CAN ONLY BE ACQUIRED BY AUTHORIZED KOMATSU DISTRIBUTORS, USING THE KOMATSU AMERICA INTERNATIONAL COMPANY PARTS INVENTORY PROCESSING SYSTEM (PIPS).

IF THE PIPS SYSTEM IS NOT AVAILABLE AT THE DISTRIBUTOR LOCATION, THEN THE FOLLOWING REQUISITION FOR TECHNICAL SERVICE PUBLICATIONS AND SERVICE FORMS CAN BE USED. FORM KDC91D IS SHOWN ON THE REVERSE SIDE OF THIS PAGE.

REQUISITION FOR TECHNICAL SERVICE PUBLICATIONS AND SERVICE FORMS

COMPLETE FORM

AND RETURN TO → **Komatsu America International Company**

440 North Fairway Drive
 Vernon Hills, IL 60061-8112 U.S.A.
 Attn: Technical Publications
 Fax No. (847) 970-4186
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IMPORTANT - TO ASSURE SHIPMENT OF THE CORRECT PUBLICATION(S), THE MODEL NUMBER AND MACHINE SERIAL NUMBER MUST BE SHOWN.

QTY.	PUBLICATION FORM NO.	PARTS BOOK ↓ P-PAPER M-MICROFICHE	PUBLICATION DESCRIPTION	MODEL NUMBER	SERIAL NUMBER

1.2. Foreword

The machine must be operated, cleaned, and maintained very carefully to ensure safe and troublefree operation. If you operate the machine correctly, these operating instructions will help you to avoid injuries and damage to property. To ensure this, these operating instructions take into account all applicable legal regulations and directives; the operating instructions comprise the following information:

- Notes on the Operating Instructions
- Notes on Transport
- Notes on Safety Regulations
- Operating Instructions
- Troubleshooting
- Maintenance Instructions
- Technical Data
- Notes on Lubricants and Operating Agents

The operating manual belongs to the machine and is stored in the lid of the hinged console, on the left of the driver's cab.

The operating instructions are part of the machine and must always be available at hand in the machine.

If the operating instructions have been lost or if they have become unreadable, because they are dirty, you may receive a new copy from Komatsu or your local Komatsu dealer. If the machine is resold, the operating instructions, the EU Declaration of Conformity (CE), and the licence are to be handed over to the new owner.

The owner of the machine has to ensure that

- all persons driving the machine have the legally required minimum age and are physically and mentally fit to perform the tasks they are charged with.
- all persons in charge with operating or maintaining the machine are appropriately instructed before operation or maintenance is started. They must have completely read and understood these operating instructions. In particular, this applies to the following section "Notes on Safety Regulations" and the chapter "Safety".
- the machine is correctly operated.
- the machine is not improperly modified.



Please note:

If the owner modifies safety-related parts of the machine, the certificate of conformity of the manufacturer will lapse and the person who has performed the modification has to issue a new certificate. Should you have any questions concerning this point, please do not hesitate to ask Komatsu.

Our continuous effort to improve the machine's design may lead to changes of machine details. However, the introduction of these improvements does not oblige us to perform them on machines which have already been delivered and are already in use.

If these improvements result in minor changes, these minor changes will not be described in the operating instructions. Should you require new available information about your machine or have any questions concerning the information given in the operating instructions, please do not hesitate to contact either Komatsu or your responsible Komatsu dealer.

These operating instructions may refer to attachments and special equipment not available from your local Komatsu dealer. Should you require attachments or special equipment, ask your responsible Komatsu dealer.

EU Directives

This machine is labelled with the CE mark indicating that it meets all basic requirements concerning safety and protection of health of the EU Machinery Directive 89/392/EEC, its supplements 91/368 EEC and 93/44 EEC for Europe, and the regulation 95/27/EEC. In addition, the harmonised European standards EN 292-2 and EN 474/1 of 1994, and EN 474-3 of 1996 were applied for manufacture of the machine. This fact is documented in the EU Declaration of Conformity (CE) which is supplied together with the machine.

This means that in those cases in which the machine is modified in such a way that safety of the machine is affected, the person responsible for safety of the machine is the one who has arranged for the machine to be modified. If you use the machine for any other purpose than that defined as correct use, you are the person who has to ensure that safety is maintained. Modifications of the machine or use of the machine for any other purpose than that specified as correct use may require a new CE mark and thus new issuing of an EU Declaration of Conformity.

If a machine is used in other countries than Germany, it may be possible that special national safety devices and specifications are missing which may be required for the application in the relevant country. For example, for Komatsu machines, the manufacturer has to design the cab roof in such a way that a warning beacon can be attached to the roof. However, when driving the machine on roads, this warning beacon must be covered.

Should you have any questions concerning standards and guidelines in the respective country the machine is to be used in, please ask your Komatsu dealer before you start commissioning the machine.

In addition to the operating instructions, you must also adhere to all legal regulations on public traffic and all applicable regulations on prevention of accidents.

Notes on later installation of electrical and electronic devices and components

Electrical or electronic devices and/or components installed later emit electromagnetic radiation which may influence the proper function of electronic components and parts of the machine. This may impair safety of the machine and endanger persons. For this reason, strictly adhere to the following safety notes.

If you later install electrical and electronic devices and/or components in the machine and connect them to the vehicle electrical system, you are responsible for any malfunctions of the vehicle electronics or other components resulting from this installation. Above all, check that all electrical and electronic components which you install later comply with the valid version of the EMC directive 89/336/EEC and that they are labelled with the CE mark.

The following requirements must additionally be met for a later installation of mobile communication systems.

- Only install devices which have a licence referring to valid national regulations.
- The device must be stationary.
- Only use portable or mobile devices in the cab, if they are connected to a stationary external aerial.
- Install the sender in such a way that it is physically separated from the vehicle electronics.
- When installing the aerial, make sure that it is installed correctly with a good chassis earth connection between the aerial and the chassis of the vehicle.

In addition, adhere to all information about installation and connection of cables and maximum power input indicated in the manufacturer's installation instructions of the machine.

1.3. Safety information

The procedures and precautionary measures concerning operation and maintenance only apply on the provision that the machine is used as intended.

Most accidents are caused by disregard of basic safety regulations during operation and maintenance of machines. In order to avoid accidents and thus damage to persons and property, read all applicable safety notes and warnings in these operating instructions and on the machine, before you start operation or maintenance of the machine and always adhere to these safety notes and warnings.

The following words are used in this manual and on stickers on the machine to signify safety instructions and enable them to be recognized as such at a glance:



DANGER

This word is used for safety messages and safety label where there is a probability of serious injury if the danger is not avoided. The safety instruction or sticker contains precautions which must be observed in order to avoid the danger. Failure to do so can also result in damage to the machine.



WARNING

This word is used for safety messages and safety label where there is a potentially dangerous situation which could lead to serious injury if the danger is not avoided. The safety instruction or sticker contains precautions which must be observed in order to avoid the danger. Failure to do so can also result in damage to the machine.



CAUTION

This word is used for safety messages and safety label in the event of danger which could result in minor or partly serious injuries if the danger is not avoided. It may also relate to dangers which may only result in damage to the machine.

NOTE

This word is used for precautions which have to be taken in order to avoid situations which could result in shortening the service life of the machine.

The safety instructions are listed in the chapter "2. Safety" on page 2-1 and following.

The transport of persons in the work equipment is strictly forbidden!

We cannot foresee all circumstances which could result in potential danger during maintenance and operation. The safety instructions in this manual and on the machine, therefore, do not necessarily contain all possible safety precautions. If you are using a procedure or measure not explicitly permitted and recommended in this manual, you must ensure that you and anyone else can use any such procedure without any danger or damage to the machine whatsoever. Please contact your local Komatsu dealer if you have any doubts about the safety of any procedures.

1.4. Introduction

1.4.1. Intended use

This loader is a machine with independent transmission, moving on wheels. Driving in forward direction, the loader can load or dig material using its attachments intended for loading operations (i.e. bucket).

The standard operation cycle of a loader includes filling up and loading of the bucket, transporting the material and emptying the bucket.

In combination with the forklift truck attachment the picking up, transporting and putting down of stacked material is also considered to be part of the machine's intended use.

If you use the machine for any other purpose than specified above, we will not accept any responsibility for safety. All considerations concerning safety will then be up to the owner or the operating and maintenance personnel. In any case, neither you nor any other person are/is authorised to perform work and functions explicitly prohibited in these operating instructions.

Refer to chapter "3.3.9. Working with the wheel loader" on page 3-55 for more details.

1.4.2. Breaking-in the machine

Before the shipment, each machine was carefully checked and adjusted. A machine that is to be newly commissioned has to be treated with utmost care during its first 100 operating hours.

If the machine is used for work involving loads exceeding the specified maximum load for the running-in period, its performance may be impaired prematurely and its service life may be shortened. A new machine must be run in and maintained very carefully and thoroughly.

The following points are particularly important:

- Idle the engine for 5 minutes after starting it up.
- Avoid operation with heavy loads or at high speeds.
- Avoid sudden starts, sudden acceleration, sudden steering and sudden stops except in cases of emergency.

The precautions given in this manual for operating, maintenance, and safety procedures are only those that apply when this product is used for the specified purpose. If the machine is used for a purpose that is not listed in this manual Komatsu cannot bear any responsibility for safety. All consideration of safety in such operations is the responsibility of the user.

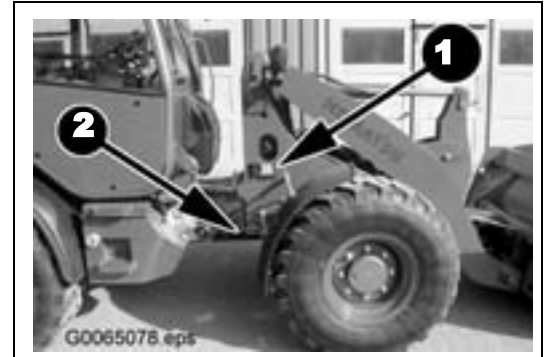
Operations that are prohibited in this manual must never be carried out under any circumstances.

1.5. Location of plates

1.5.1. Machine identification plate (PIN)

Position of the identification plate (1) (see enlargement)

Serial no. stamp marking (2)



Machine identification plate (PIN)

MODEL	<input style="width: 90%;" type="text"/>
SERIAL NO.	<input style="width: 90%;" type="text"/>
CE	TOTAL WEIGHT LIMIT <input style="width: 80%;" type="text"/> kg
	ENGINE POWER <input style="width: 80%;" type="text"/> kW
	FRONT AXLE WEIGHT LIMIT <input style="width: 80%;" type="text"/> kg
	REAR AXLE WEIGHT LIMIT <input style="width: 80%;" type="text"/> kg
Product Identification Number	<input style="width: 90%;" type="text"/>
MANUFACTURER	Manufactured by KOMATSU HANDTAG GmbH For Komatsu Ltd., Tokyo, Japan.
KOMATSU	

GK020001_USA.eps

1.5.2. Engine name-plate

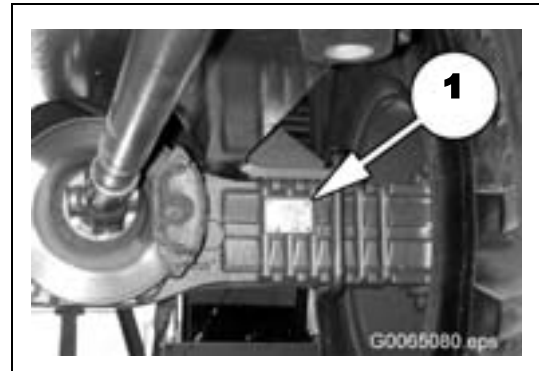
Engine name-plate with serial no.

G0065167

G0065095 eps

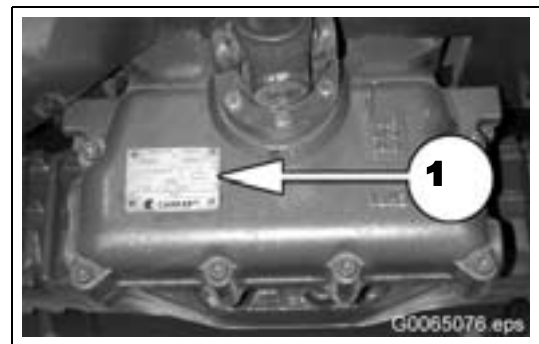
1.5.3. Axle serial no. plate

This plate is located on the right of front axle and on the left of rear axle (1).



1.5.4. Transmission serial no. plate

This plate is located in travel direction front, above the transmission output (1).



1.5.5. ROPS/FOPS-Cab serial no. plate

This plate is located on the right inside cab on the rear beam (1).



1.5.6. Seat operator serial no. plate

This plate is located in front of seat, covered by the bellows.



1.5.7. Table to enter serial no. and distributor

Must be filled in before machine is put into service:

Machine serial No.:

Engine serial No.:

Name of Dealer:

Phone:

Address:

Fax:

Service Personnel for your machine:

E-mail

1.6. Emission Control Warranty

1.6.1. Emission control warranty statement (Applies to Canada only)

1. Products Warranted

Komatsu America International Company, Komatsu Mining Systems Inc. and Komatsu Utility Corporation (collectively "Komatsu") produce and/or market products under brand names of Komatsu, Dresser, Dressta, Haulpak and Galion. This emission warranty applies to new engines bearing the Komatsu name installed in these products and used in Canada in machines designed for industrial off-highway use. This warranty applies only to these engines produced on or after January 1, 2000. This warranty will be administered by Komatsu distribution in Canada.

2. Coverage

Komatsu warrants to the ultimate purchaser and each subsequent purchaser that the engine is designed, built and equipped so as to conform, at the time of sale by Komatsu, with all U.S. Federal emission regulations applicable at the time of manufacture and that is free from defects in workmanship or material which would cause it not meet these regulations within five years or 3,000 hours of operation, whichever occurs first, as measured from the date of delivery of the engine to the ultimate purchaser.

3. Limitations

Failures, other than those resulting from defects in materials or workmanship, are not covered by this warranty. Komatsu is not responsible for failures or damage resulting from what Komatsu determines to be abuse or neglect, including, but not limited to: operation without adequate coolant or lubricants; over fueling; over speeding; lack of maintenance of lubricating, cooling or intake systems; improper storage, starting, warm-up, run-in or shutdown practices; unauthorized modifications of the engine. Komatsu is also not responsible for failures caused by incorrect fuel or by water, dirt or other contaminants in the fuel. Komatsu is not responsible for non-engine repairs, "downtime" expense, related damage, fines, all business costs or other losses resulting from a warrantable failure.

KOMATSU IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This warranty, together with the express commercial warranties, are the sole warranties of Komatsu. **THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

1.7. Garantie sur le contrôle des émissions

1.7.1. Énoncé de garantie sur le contrôle des émissions (applicable au Canada seulement)

1. Produits garantis:

Komatsu America International Company, Komatsu Mining Systems Inc. et Komatsu Utility Corporation (collectivement Komatsu) produisent et/ou font la mise en marché de produits portant les noms de marque Komatsu, Dresser, Dressta, Haulpak et Galion. Cette garantie sur le émissions s'applique à tous les nouveaux moteurs portant le nom Komatsu, installés dans ces produits et utilisés au Canada dans des machines conçues pour utilisation industrielle non-routière. Cette garantie s'applique seulement sur les moteurs produits à partir du 1^{er} Janvier 2000. Cette garantie sera administrée par la distribution de Komatsu au Canada.

2. Couverture

Komatsu garantit à l'acheteur ultime et chaque acheteur subséquent que le moteur est conçu, construit et équipé en toute conformité, au moment de la vente par Komatsu, avec toutes les Réglementations fédérales américaines sur les émissions applicables au moment de la fabrication et qu'il est exempt de défauts de construction ou de matériaux qui auraient pour effet de contrevenir à ces réglementations en dedans de 5 ans ou 3000 heures d'opération, mesuré à partir de la date de livraison du moteur au client ultime.

3. Limitations

Les bris, autres que ceux résultant de défauts de matériaux ou de construction, ne sont pas couverts par cette Garantie. Komatsu n'est pas responsable pour bris ou dommages résultant de ce que Komatsu détermine comme étant de l'abus ou négligence, incluant mais ne se limitant pas à: l'opération sans lubrifiants ou agent refroidissants adéquats; la suralimentation d'essence; la survitesse; le manque d'entretien des systèmes de lubrification, de refroidissement ou d'entrée; de pratiques non-propices d'entreposage, de mise en marche, de réchauffement, de conditionnement ou d'arrêt; les modifications non autorisées du moteur. De plus Komatsu n'est pas responsable de bris causés par de l'essence inadéquate ou de l'eau, des saletés ou autres contaminants dans l'essence. Komatsu n'est pas responsable des réparations non-relées au moteur, des dépenses encourues suite aux temps d'arrêts, des dommages relatifs, amendes, et de tout autre coût d'affaires ou autres pertes résultant d'un bris couvert par la garantie.

KOMATSU N'EST PAS RESPONSABLE DES INCIDENTS OU DOMMAGES CONSÉQUENTS.

Cette garantie ainsi que les garanties expresses commerciales, sont les seules garanties Komatsu. **IL N'Y A AUCUNE AUTRE GARANTIE, EXPRESSE OU SOUS-ENTENDUE, MARCHANDABLE OU PROPICE A UNE UTILISATION PARTICULIÈRE.**

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