

# Operation & Maintenance Manual



# WA320-5H

## WHEEL LOADER

SERIAL NUMBERS WA320H50051 AND UP



### DANGER

Incorrect operation and maintenance of this machine may be hazardous and cause injuries. The operator and maintenance personnel must read this manual before commencing operation or maintenance. Keep this manual within reach at all times and ensure that operating personnel read it at regular intervals.

### NOTE

Komatsu has had the operating and maintenance instructions translated into all the languages of the European Union. Should you require a copy in another language please inquire at your local dealer's.

# KOMATSU

# **FOREWORD**

## FOREWORD

This manual provides rules and guidelines which will help you use this machine safely and effectively. The precautions in this manual must be followed at all times when performing operation and maintenance. Most accidents are caused by the failure to follow fundamental safety rules for the operation and maintenance of machines. Accidents can be prevented by knowing beforehand conditions that may cause a hazard when performing operation and maintenance.

### WARNING

**Operators and maintenance personnel must always do as follows before beginning operation or maintenance.**

**Always be sure to read and understand this manual thoroughly before performing operation and maintenance.**

**Read the safety messages given in this manual and the safety labels affixed to the machine thoroughly and be sure that you understand them fully.**

**Keep this manual at the storage location for the Operation and Maintenance Manual given below, and have all personnel read it periodically.**

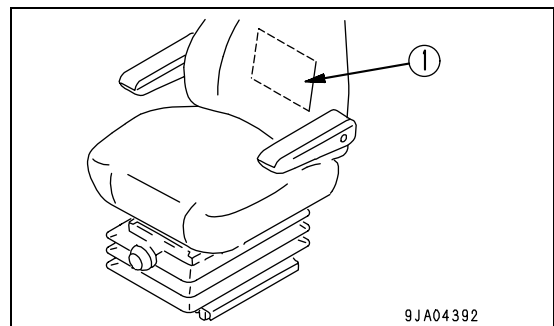
**If this manual has been lost or has become dirty and cannot be read, request a replacement manual immediately from Komatsu or your Komatsu distributor.**

**If you sell the machine, be sure to give this manual to the new owners together with the machine.**

**Komatsu delivers machines that comply with all applicable regulations and standards of the country to which it has been shipped. If this machine has been purchased in another country or purchased from someone in another country, it may lack certain safety devices and specifications that are necessary for use in your country. If there is any question about whether your product complies with the applicable standards and regulations of your country, consult Komatsu or your Komatsu distributor before operating the machine.**

Storage location for the Operation and Maintenance Manual:

Pocket (1) at rear of operator's seat



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## EU DIRECTIVES

Machines supplied by us fulfil the Directive for Machinery 89/392/EEC and all supplements. If the machine is being used in another country, it is possible that certain safety regulations and specifications may not be fulfilled for use in that country. For example, priority vehicle warning lamps may be used in some countries, but are forbidden in others.

Please contact our dealer before using the machine if you have any questions regarding the fulfilment of standards and regulations in a specific country.

### **Notes on subsequent installation of electrical and electronic equipment and components**

Electrical and electronic equipment and/or components which have been installed subsequently, emit electromagnetic radiation which can influence the function of the electronic components and sections of the machine. This can have an influence on the safety of the machine and endanger persons. For this reason, please ensure that the following safety instructions are observed.

If you are installing electrical or electronic equipment and/or components in the machine and connect them to the vehicle electrical system, you must check at own responsibility that the installations do not cause any disturbance to the vehicle's electronic system or other components. Above all, you must ensure that any subsequently installed electrical and electronic components comply with the EMV Directive 89/336/EEC in its current edition and bear the CE mark.

The following requirements also have to be met for subsequent installation of mobile communication systems (e.g. radio, telephone):

- Only equipment approved by national legislation (e.g. BZT approval for Germany) may be used
- The unit must be fixed in position
- Portable or mobile units may only be used inside the vehicles if they are connected to a fixed outside antenna
- The transmitter unit must be spatially separated from the vehicle's electronic system
- Make sure when installing the antenna that this is installed correctly with good earth connection between antenna and vehicle mass

Also observe Komatsu and manufacturer's installation instructions for wiring, installation and maximum permitted power consumption.

## SAFETY INFORMATION

To enable you to use this machine safely, safety precautions and labels are given in this manual and affixed to the machine to give explanations of situations involving potential hazards and of the methods of avoiding such situations.

### Signal words

The following signal words are used to inform you that there is a potential hazardous situation that may lead to personal injury or damage.

In this manual and on machine labels, the following signal words are used to express the potential level of hazard.



Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. This word is used also to alert against unsafe practices that may cause property damage.

### Example of safety message using signal word



**When standing up from the operator's seat, always place the safety lock lever in the LOCK position. If you accidentally touch the control levers when they are not locked, this may cause a serious injury or death.**

### Other signal words

In addition to the above, the following signal words are used to indicate precautions that should be followed to protect the machine or to give information that is useful to know.

### NOTICE

This word is used for precautions that must be taken to avoid actions which could shorten the life of the machine.

### REMARKS

This word is used for information that is useful to know.

### Safety labels

Safety labels are affixed to the machine to inform the operator or maintenance worker on the spot when carrying out operation or maintenance of the machine that may involve hazard.

For details of safety labels, see "SAFETY LABELS (2-3)".

### Safety labels using pictogram

Safety pictograms use a picture to express a level of hazardous condition equivalent to the signal word. These safety pictograms use pictures in order to let the operator or maintenance worker understand the level and type of hazardous condition at all times. Safety pictograms show the type of hazardous condition at the top or left side, and the method of avoiding the hazardous condition at the bottom or right side. In addition, the type of hazardous condition is displayed inside a triangle and the method of avoiding the hazardous condition is shown inside a circle.

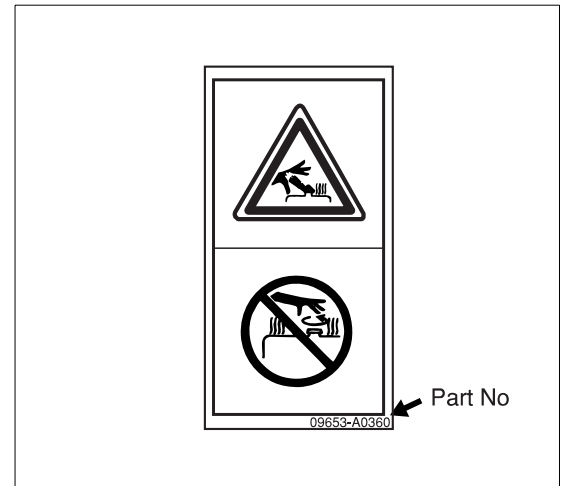
Komatsu cannot predict every circumstance that might involve a potential hazard in operation and maintenance. Therefore, the safety messages in this manual and on the machine may not include all possible safety precautions.

If any procedures or actions not specifically recommended or allowed in this manual are used, it is your responsibility to take the necessary steps to ensure safety.

In no event should you engage in prohibited uses or actions described in this manual.

The explanations, values, and illustrations in this manual were prepared based on the latest information available at that time. Continuing improvements in the design of this machine can lead to changes in detail which may not be reflected in this manual. Consult Komatsu or your Komatsu distributor for the latest available information of your machine or for questions regarding information in this manual.

The numbers in circles in the illustrations correspond to the numbers in ( ) in the text. (For example: ① -> (1))



## INTRODUCTION

This loader is a machine with independent transmission, moving on chains or wheels. Driving in forward direction, the loader can load or dig material using its attachments intended for loading operations (i.e. bucket).

The standard operation cycle of a loader includes filling up and loading of the bucket, transporting the material and emptying the bucket.

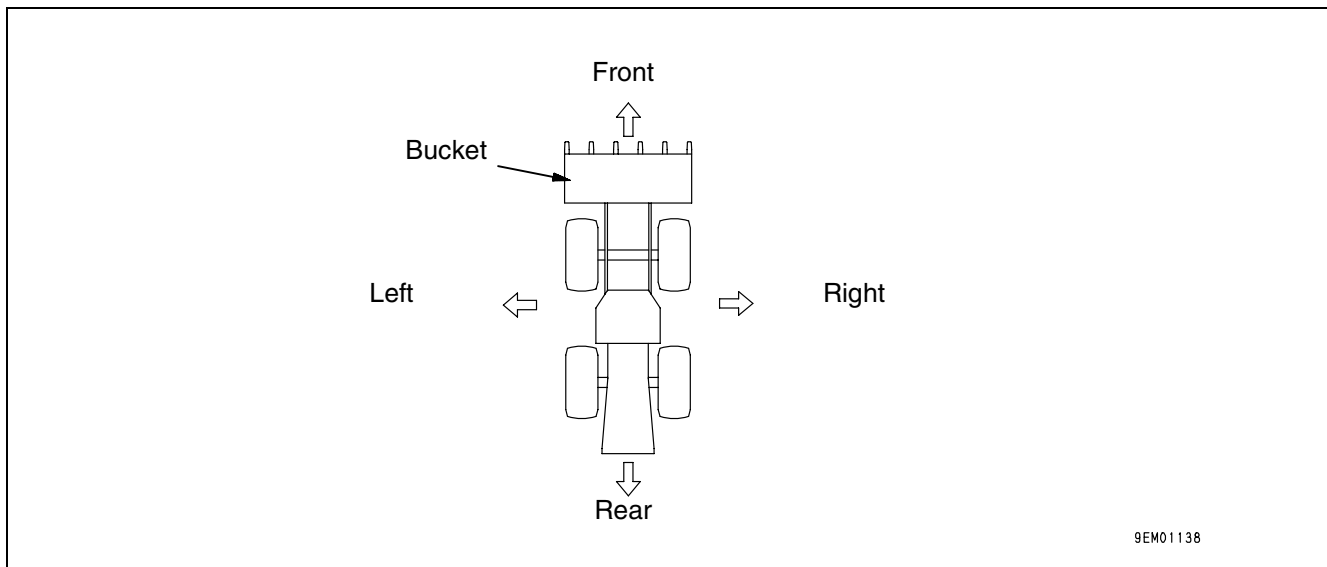
## INTENDED USE

If you use the machine for any other purpose than specified above, we will not accept any responsibility for safety. All considerations concerning safety will then be up to the owner or the operating and maintenance personnel. In any case, neither you nor any other person are/is authorised to perform work and functions explicitly prohibited in these operating instructions.

**The transport of persons in the work equipment is strictly forbidden!**

For details of the operating procedure, see “WORK POSSIBLE USING WHEEL LOADER (3-86)“.

## DIRECTIONS OF MACHINE



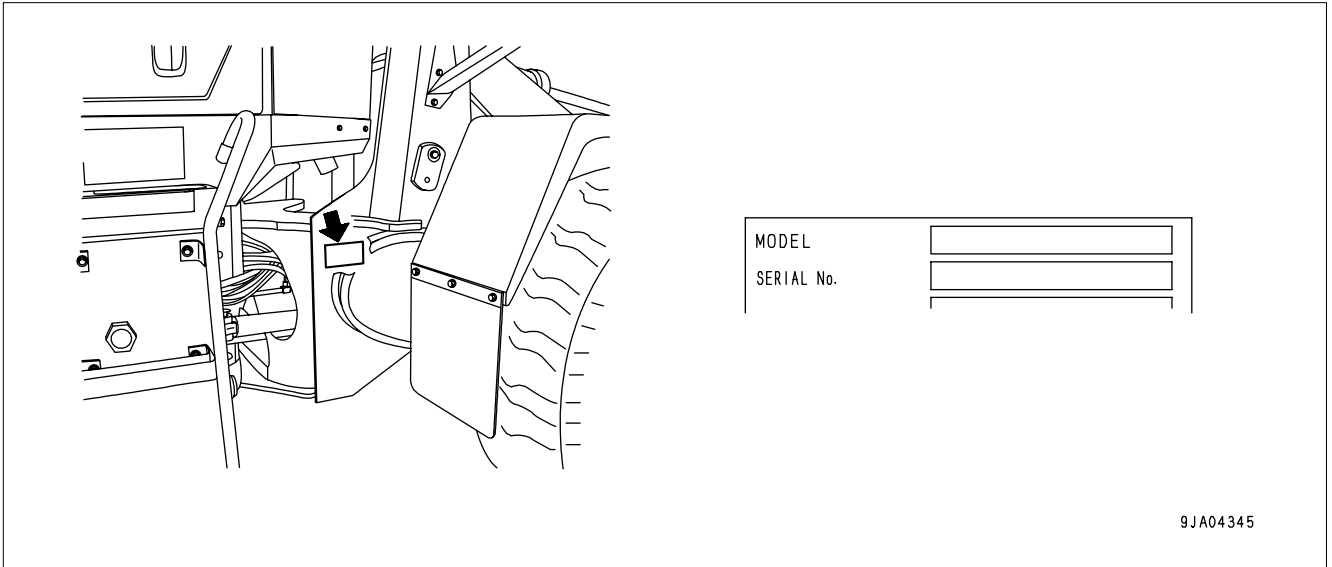
In this manual, the directions of the machine (front, rear, left, right) are determined according to the view from the operator's seat in the direction of travel (front) of the machine.

# NECESSARY INFORMATION

When requesting service or ordering replacement parts, please inform your Komatsu distributor of the following items.

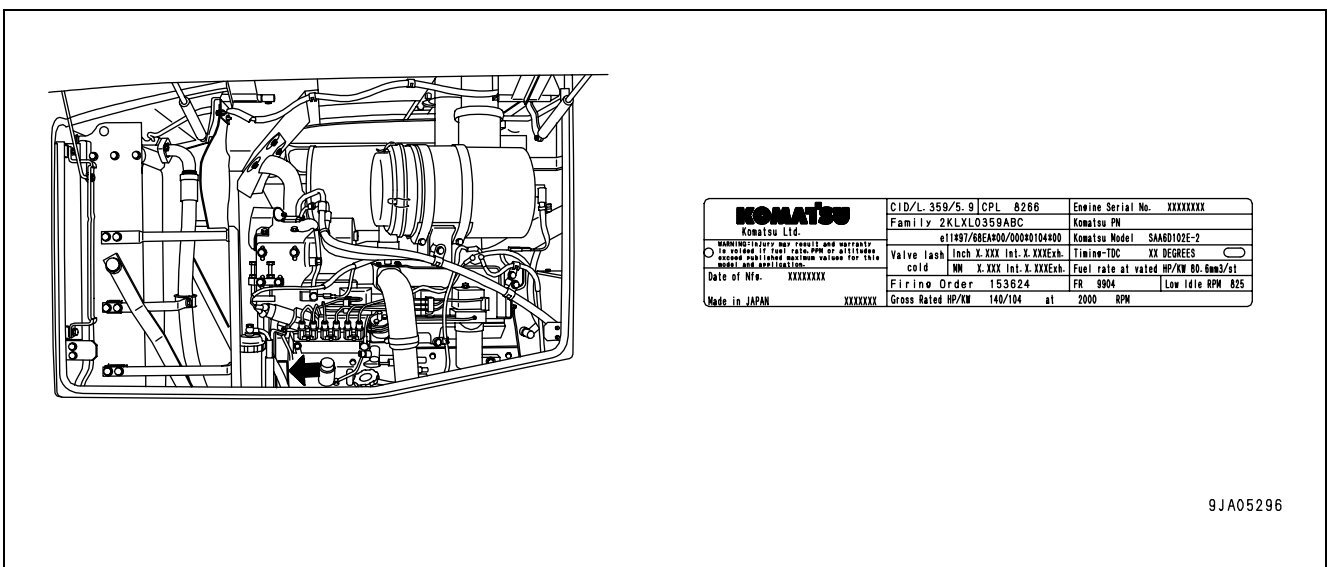
## MACHINE SERIAL NO. PLATE AND POSITION

On the center right of the front frame.



## ENGINE SERIAL NO. PLATE AND POSITION

This is on the side face of the engine cover on the right side of the machine.

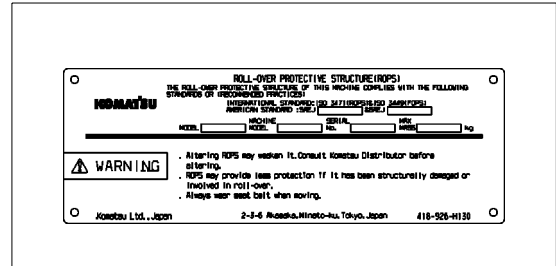


EPA: Environmental Protection Agency, U.S.A.



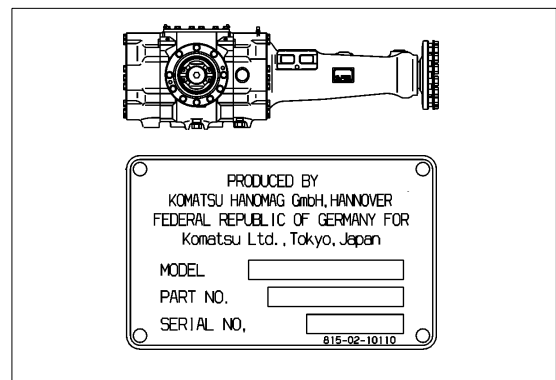
## ROPS/FOPS-CAB SERIAL NO. PLATE

This plate is located on the right inside cab on the rear beam.



## AXLE SERIAL NO. PLATE

This plate is located on the right of front axle and on the left of rear axle.



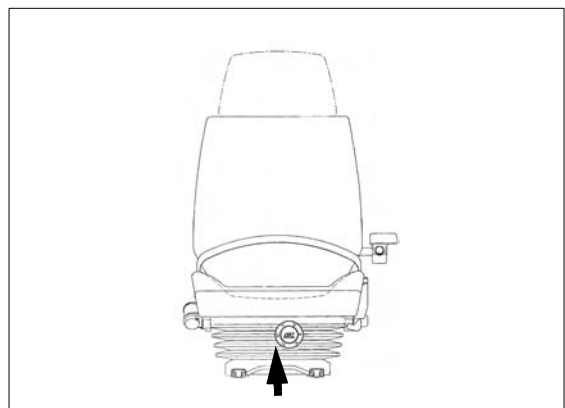
## TRANSMISSION SERIAL NO. PLATE

This plate is located in travel direction front, above the transmission output.



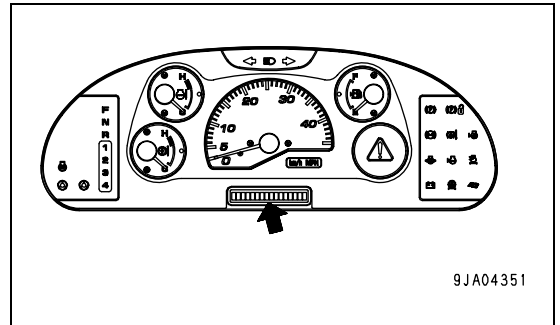
## SEAT OPERATOR SERIAL NO. PLATE

This plate is located in front of seat, covered by the bellows.



**POSITION OF SERVICE METER**

It is at the center bottom of the machine monitor.



**TABLE TO ENTER SERIAL NO. AND DISTRIBUTOR**

|                    |  |
|--------------------|--|
| Machine serial No. |  |
| Engine serial No.  |  |
| Distributor name   |  |
| Address            |  |
|                    |  |
| Service Personnel  |  |
| Phone/Fax          |  |

# CONTENTS

## FOREWORD

|   |      |
|---|------|
| <b>FOREWORD</b> .....   | 1-2  |
| <b>SAFETY INFORMATION</b> .....   | 1-4  |
| <b>INTRODUCTION</b> .....   | 1-6  |
| INTENDED USE .....  | 1-6  |
| DIRECTIONS OF MACHINE .....   | 1-6  |
| <b>NECESSARY INFORMATION</b> .....  | 1-7  |
| MACHINE SERIAL NO. PLATE AND POSITION .....   | 1-7  |
| ENGINE SERIAL NO. PLATE AND POSITION .....  | 1-7  |
| ROPS/FOPS-CAB SERIAL NO. PLATE .....  | 1-8  |
| AXLE SERIAL NO. PLATE .....   | 1-8  |
| TRANSMISSION SERIAL NO. PLATE .....   | 1-8  |
| SEAT OPERATOR SERIAL NO. PLATE .....  | 1-8  |
| POSITION OF SERVICE METER.....  | 1-9  |
| TABLE TO ENTER SERIAL NO. AND DISTRIBUTOR .....   | 1-9  |
| <b>CONTENTS</b> .....   | 1-10 |
| <b>DIMENSIONS, WEIGHTS AND OPERATING DATA</b> .....   | 1-17 |
| WA320-5H: DIMENSIONS, WEIGHTS AND OPERATING DATA.....                                       | 1-17 |
| <b>CE-CONFORMING EQUIPMENT</b> .....  | 1-18 |
| CE-CONFORMING EQUIPMENT.....  | 1-18 |
| MANUFACTURER-SUPPLIED CE-CONFORMING EQUIPMENT, ACCORDING TO DOCUMENT 421-93-<br>H1900 ..... | 1-19 |

## SAFETY

|  |      |
|--|------|
| <b>SAFETY LABELS</b> .....               | 2-3  |
| LOCATION OF SAFETY LABELS .....          | 2-3  |
| PRESENTATION OF SAFETY LABELS.....       | 2-4  |
| <b>GENERAL PRECAUTIONS</b> .....         | 2-7  |
| <b>PRECAUTIONS FOR OPERATION</b> .....   | 2-17 |
| STARTING ENGINE .....                    | 2-17 |
| OPERATION.....                           | 2-19 |
| TRANSPORTATION .....                     | 2-25 |
| BATTERY.....                             | 2-26 |
| TOWING .....                             | 2-28 |
| <b>PRECAUTIONS FOR MAINTENANCE</b> ..... | 2-29 |
| <b>PRECAUTIONS WITH TIRES</b> .....      | 2-36 |

## OPERATION

|  |     |
|--|-----|
| <b>GENERAL VIEW</b> .....                | 3-2 |
| GENERAL VIEW OF MACHINE .....            | 3-2 |
| GENERAL VIEW OF CONTROLS AND GAUGES..... | 3-3 |
| <b>EXPLANATION OF COMPONENTS</b> .....   | 3-5 |
| MACHINE MONITOR.....                     | 3-5 |
| MONITOR SYSTEM .....                     | 3-6 |
| TYPES OF WARNING.....                    | 3-7 |

|   |      |
|---|------|
| CENTRAL WARNING LAMP .....  | 3-7  |
| CHARACTER DISPLAY PORTION .....                                     | 3-8  |
| EMERGENCY STOP ITEM .....   | 3-14 |
| CAUTION ITEMS .....   | 3-16 |
| WARNING/LIMIT FUNCTIONS FOR TRAVEL SPEED .....                      | 3-18 |
| INSPECTION AND MAINTENANCE ITEM .....                               | 3-19 |
| PILOT DISPLAY PORTION .....   | 3-22 |
| METER DISPLAY PORTION .....   | 3-25 |
| OTHER FUNCTIONS OF MACHINE MONITOR .....                            | 3-27 |
| SWITCHES .....  | 3-30 |
| CONTROL LEVERS, PEDALS .....  | 3-39 |
| STEERING TILT LOCK LEVER .....                                      | 3-43 |
| CAP AND COVER WITH LOCK .....                                       | 3-43 |
| SAFETY BAR .....  | 3-44 |
| TOWING PIN .....  | 3-45 |
| GREASE PUMP .....   | 3-45 |
| CAB DOOR INNER LOCK .....   | 3-45 |
| CAB DOOR OPEN LOCK .....  | 3-46 |
| CAB WINDOW OPEN LOCK CANCEL KNOB .....                              | 3-46 |
| FUSE .....  | 3-46 |
| FUSE CAPACITY AND NAME OF CIRCUIT .....                             | 3-47 |
| SLOW BLOW FUSE .....  | 3-48 |
| POWER OUTLET .....  | 3-48 |
| STORAGE BOX .....   | 3-48 |
| AIR CONDITIONER .....   | 3-49 |
| GENERAL LOCATIONS AND FUNCTION OF CONTROL PANEL .....               | 3-49 |
| METHOD OF OPERATION .....   | 3-52 |
| PRECAUTIONS WHEN USING .....  | 3-53 |
| HANDLING CAB WIPER .....  | 3-53 |
| PREVENTING DAMAGE TO WIPER ARM BRACKET .....                        | 3-53 |
| <b>OPERATION</b> .....  | 3-54 |
| CHECK BEFORE STARTING ENGINE, ADJUST .....                          | 3-54 |
| WALK-AROUND CHECK .....   | 3-54 |
| CHECK BEFORE STARTING .....   | 3-57 |
| ADJUSTMENT .....  | 3-63 |
| OPERATIONS AND CHECKS BEFORE STARTING ENGINE .....                  | 3-68 |
| STARTING ENGINE .....   | 3-70 |
| NORMAL STARTING .....   | 3-70 |
| STARTING IN COLD WEATHER .....                                      | 3-72 |
| OPERATIONS AND CHECKS AFTER STARTING ENGINE .....                   | 3-74 |
| BREAKING-IN THE MACHINE .....                                       | 3-74 |
| NORMAL OPERATION .....  | 3-75 |
| STOPPING ENGINE .....   | 3-76 |
| MOVING THE MACHINE (DIRECTIONAL, SPEED), STOPPING THE MACHINE ..... | 3-77 |
| MOVING THE MACHINE .....  | 3-77 |
| CHANGING DIRECTION .....  | 3-79 |
| STOPPING THE MACHINE .....  | 3-81 |
| TURNING .....   | 3-82 |
| EMERGENCY STEERING .....  | 3-83 |
| OPERATION OF WORK EQUIPMENT .....                                   | 3-84 |
| WORK POSSIBLE USING WHEEL LOADER .....                              | 3-86 |
| DIGGING OPERATIONS .....  | 3-86 |
| LEVELING OPERATIONS .....   | 3-89 |
| PUSHING OPERATION .....   | 3-89 |
| LOAD AND CARRY OPERATIONS .....                                     | 3-89 |
| LOADING OPERATIONS .....  | 3-90 |
| PRECAUTIONS FOR OPERATION .....                                     | 3-92 |
| PERMISSIBLE WATER DEPTH .....                                       | 3-92 |
| IF WHEEL BRAKE DOES NOT WORK .....                                  | 3-92 |

PRECAUTIONS WHEN DRIVING UP OR DOWN SLOPES ..... 3-92

ADJUSTING WORK EQUIPMENT POSTURE ..... 3-94

ADJUSTING BOOM KICKOUT ..... 3-94

ADJUSTING BUCKET POSITIONER ..... 3-95

BUCKET LEVEL INDICATOR ..... 3-95

PARKING MACHINE ..... 3-96

CHECK AFTER STOPPING ENGINE ..... 3-97

CHECKS AFTER COMPLETION OF OPERATION ..... 3-97

LOCKING ..... 3-98

HANDLING THE TIRES ..... 3-99

PRECAUTIONS WHEN HANDLING TIRES ..... 3-99

TIRE PRESSURE ..... 3-99

PRECAUTIONS FOR USING LOAD AND CARRY METHOD ..... 3-100

**TRANSPORTATION** ..... 3-101

TRANSPORTATION PROCEDURE ..... 3-101

LOADING, UNLOADING WORK WITH TRAILERS ..... 3-101

LOADING ..... 3-101

SECURING MACHINE ..... 3-102

UNLOADING ..... 3-103

LIFTING MACHINE ..... 3-104

LOCATION OF LIFTING POSITION MARK ..... 3-105

WEIGHT TABLE ..... 3-105

LIFTING PROCEDURE ..... 3-106

**COLD WEATHER OPERATION** ..... 3-107

PRECAUTIONS FOR LOW TEMPERATURE ..... 3-107

FUEL AND LUBRICANTS ..... 3-107

COOLANT ..... 3-107

BATTERY ..... 3-108

PRECAUTIONS AFTER COMPLETION OF WORK ..... 3-108

AFTER COLD WEATHER ..... 3-109

WARMING-UP OPERATION FOR STEERING HYDRAULIC CIRCUIT IN COLD WEATHER ..... 3-109

**LONG-TERM STORAGE** ..... 3-110

BEFORE STORAGE ..... 3-110

DURING STORAGE ..... 3-110

AFTER STORAGE ..... 3-110

**TROUBLESHOOTING** ..... 3-111

WHEN MACHINE RUNS OUT OF FUEL ..... 3-111

TOWING THE MACHINE ..... 3-111

WHEN ENGINE CAN BE USED ..... 3-112

WHEN ENGINE CANNOT BE USED ..... 3-112

IF BATTERY IS DISCHARGED ..... 3-113

REMOVAL AND INSTALLATION OF BATTERY ..... 3-113

PRECAUTIONS FOR CHARGING BATTERY ..... 3-114

STARTING ENGINE WITH BOOSTER CABLE ..... 3-115

OTHER TROUBLE ..... 3-117

ELECTRICAL SYSTEM ..... 3-117

CHASSIS ..... 3-118

ENGINE ..... 3-120

**MAINTENANCE**

**GUIDES TO MAINTENANCE** ..... 4-2

**OUTLINES OF SERVICE** ..... 4-4

HANDLING OIL, FUEL, COOLANT, GREASE AND CARRYING OUT KOWA (Komatsu Oil Wear Analysis) 4-4

OIL ..... 4-4

FUEL ..... 4-4

COOLANT ..... 4-5

|   |      |
|---|------|
| GREASE .....  | 4-5  |
| CARRYING OUT KOWA (Komatsu Oil Wear Analysis) .....                     | 4-5  |
| STORING OIL AND FUEL .....  | 4-6  |
| FILTERS .....   | 4-6  |
| BIODEGRADABLE HYDRAULIC OIL AND LUBRICANTS .....                        | 4-7  |
| OUTLINE OF ELECTRIC SYSTEM .....  | 4-7  |
| <b>WEAR PARTS</b> .....   | 4-8  |
| WEAR PARTS LIST .....   | 4-8  |
| <b>FUEL, COOLANT AND LUBRICANTS</b> .....                               | 4-9  |
| LUBRICATION CHART .....   | 4-9  |
| PROPER SELECTION OF FUEL, COOLANT AND LUBRICANTS .....                  | 4-10 |
| <b>STANDARD TIGHTENING TORQUES FOR BOLTS AND NUTS</b> .....             | 4-15 |
| TORQUE LIST .....   | 4-15 |
| <b>PERIODIC REPLACEMENT OF SAFETY CRITICAL PARTS</b> .....              | 4-16 |
| <b>MAINTENANCE SCHEDULE CHART</b> .....                                 | 4-17 |
| MAINTENANCE SCHEDULE CHART .....  | 4-17 |
| <b>SERVICE PROCEDURE</b> .....  | 4-19 |
| INITIAL 250 HOURS SERVICE .....   | 4-19 |
| WHEN REQUIRED .....   | 4-20 |
| CHECK, CLEAN, OR REPLACE AIR CLEANER ELEMENT .....                      | 4-20 |
| DUST PRE-EXTRACTOR "TURBO II": CHECK, CLEAN .....                       | 4-22 |
| CLEAN INSIDE OF COOLING SYSTEM .....                                    | 4-23 |
| CHECK OIL LEVEL IN TRANSFER CASE, ADD OIL .....                         | 4-26 |
| CHECK AXLE OIL LEVEL, ADD OIL .....                                     | 4-27 |
| CLEAN AXLE CASE BREATHER .....  | 4-28 |
| CLEAN AIR CONDITIONER CONDENSER .....                                   | 4-29 |
| CHECK WINDOW WASHING FLUID LEVEL, ADD FLUID .....                       | 4-29 |
| CLEAN RADIATOR FINS AND COOLER FINS .....                               | 4-30 |
| CLEAN TRANSFER OIL COOLER FINS .....                                    | 4-31 |
| CHECK ELECTRICAL INTAKE AIR HEATER .....                                | 4-31 |
| REPLACE BOLT ON CUTTING EDGE .....                                      | 4-32 |
| REPLACE BUCKET TEETH .....  | 4-33 |
| CHECK AIR CONDITIONER .....   | 4-34 |
| REPLACE SLOW BLOW FUSE .....  | 4-35 |
| SELECTION AND INSPECTION OF TIRES .....                                 | 4-36 |
| CHECK BEFORE STARTING .....   | 4-38 |
| EVERY 50 HOURS SERVICE .....  | 4-39 |
| DRAIN WATER, SEDIMENT FROM FUEL TANK .....                              | 4-39 |
| EVERY 100 HOURS SERVICE .....   | 4-40 |
| LUBRICATE REAR AXLE PIVOT PIN .....                                     | 4-40 |
| CLEAN ELEMENT IN AIR CONDITIONER FRESH AIR FILTER .....                 | 4-40 |
| CHECK OIL LEVEL IN HYDRAULIC TANK, ADD OIL .....                        | 4-41 |
| EVERY 250 HOURS SERVICE .....   | 4-42 |
| CHECK BATTERY ELECTROLYTE LEVEL .....                                   | 4-42 |
| CHECK PARKING BRAKE .....   | 4-44 |
| CHECK AIR CONDITIONER COMPRESSOR BELT TENSION, ADJUST .....             | 4-44 |
| CHECK FOR LOOSE WHEEL HUB BOLTS, TIGHTEN .....                          | 4-45 |
| CLEAN ELEMENT IN AIR CONDITIONER RECIRCULATION FILTER .....             | 4-46 |
| LUBRICATING .....   | 4-46 |
| EVERY 500 HOURS SERVICE .....   | 4-48 |
| CHANGE OIL IN ENGINE OIL PAN, REPLACE ENGINE OIL FILTER CARTRIDGE ..... | 4-48 |
| REPLACE FUEL FILTER CARTRIDGE .....                                     | 4-49 |
| CLEAN WATER SEPARATOR STRAINER .....                                    | 4-50 |
| EVERY 1000 HOURS SERVICE .....  | 4-51 |
| CHANGE OIL IN TRANSFER CASE .....                                       | 4-51 |
| CLEAN TRANSFER CASE BREATHER .....                                      | 4-52 |
| REPLACE HST OIL FILTER ELEMENT .....                                    | 4-53 |
| LUBRICATING .....   | 4-54 |
| CHECK TIGHTENING PARTS OF TURBOCHARGER .....                            | 4-54 |

CHECK PLAY OF TURBOCHARGER ROTOR..... 4-54  
 CHECK ALTERNATOR DRIVING BELT TENSION AND REPLACEMENT..... 4-54  
 EVERY 2000 HOURS SERVICE ..... 4-55  
     CHANGE OIL IN HYDRAULIC TANK, REPLACE HYDRAULIC FILTER ELEMENT ..... 4-55  
     REPLACE HYDRAULIC TANK BREATHER ELEMENT ..... 4-56  
     CLEANING THE STRAINER OF THE BRAKE FILTER ..... 4-57  
     CHANGE AXLE OIL..... 4-58  
     REPLACE ELEMENT IN AIR CONDITIONER RECIRCULATION AIR FILTER, FRESH AIR FILTER .. 4-59  
     CHECK ALTERNATOR, STARTING MOTOR..... 4-59  
     CHECK ENGINE VALVE CLEARANCE, ADJUST ..... 4-59  
     CHECK BRAKE DISC WEAR..... 4-59  
     CLEAN AND CHECK TURBOCHARGER ..... 4-60  
     CHECK ACCUMULATOR GAS PRESSURE ..... 4-60  
     CHECK VIBRATION DAMPER..... 4-60  
 EVERY 4000 HOURS SERVICE ..... 4-61  
     LUBRICATING ..... 4-61  
     CHECK WATER PUMP ..... 4-61

**TECHNICAL DATA**

TECHNICAL DATA ..... 5-2  
 NOISE EMISSION LEVELS ..... 5-4  
 VIBRATION LEVEL ..... 5-4

**ATTACHMENTS, OPTIONS**

SELECTING BUCKET AND TIRES ..... 6-2  
 MACHINE MONITOR WITH LOAD METER ..... 6-3  
     EXPLANATION OF COMPONENTS ..... 6-3  
         MACHINE MONITOR ..... 6-3  
         MONITOR PANEL MODE SELECTOR SWITCH 1 ..... 6-4  
         MONITOR PANEL MODE SELECTOR SWITCH 2 ..... 6-4  
         LOAD METER CANCEL SWITCH ..... 6-4  
         LOAD METER SUB TOTAL SWITCH ..... 6-5  
     MACHINE MONITOR..... 6-6  
         MONITOR SYSTEM ..... 6-6  
         TYPES OF WARNING ..... 6-7  
         CENTRAL WARNING LAMP ..... 6-7  
         CHARACTER DISPLAY PORTION ..... 6-8  
         EMERGENCY STOP ITEM ..... 6-14  
         CAUTION ITEMS ..... 6-17  
         WARNING/LIMIT FUNCTIONS FOR TRAVEL SPEED ..... 6-19  
         INSPECTION AND MAINTENANCE ITEM ..... 6-20  
         PILOT DISPLAY PORTION ..... 6-23  
         METER DISPLAY PORTION ..... 6-26  
         LOAD METER..... 6-28  
         OTHER FUNCTIONS OF MACHINE MONITOR ..... 6-51  
 HANDLING MULTI-FUNCTION LEVER ..... 6-58  
     EXPLANATION OF COMPONENTS ..... 6-58  
         WORK EQUIPMENT LEVER..... 6-58  
         DIRECTIONAL SELECTOR SWITCH ..... 6-59  
         DIRECTIONAL SELECTOR SWITCH ACTUATION SWITCH ..... 6-59  
         DIRECTIONAL SELECTOR PILOT LAMP ..... 6-60  
     OPERATION ..... 6-61  
         USING SWITCH TO CHANGE BETWEEN FORWARD AND REVERSE ..... 6-61

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|   |      |
|---|------|
| <b>CENTRAL LUBRICATION SYSTEM</b> .....       | 6-63 |
| OPERATING THE CENTRAL LUBRICATION SYSTEM..... | 6-63 |
| DISPLAY AND CONTROL UNIT .....                | 6-63 |
| LED-DISPLAY.....                              | 6-64 |
| PUSHBUTTONS.....                              | 6-64 |
| CHANGING THE LUBRICATION INTERVAL TIMES.....  | 6-65 |

**INDEX**

|             |     |
|-------------|-----|
| INDEX ..... | 7-3 |
|-------------|-----|

**NOTES**

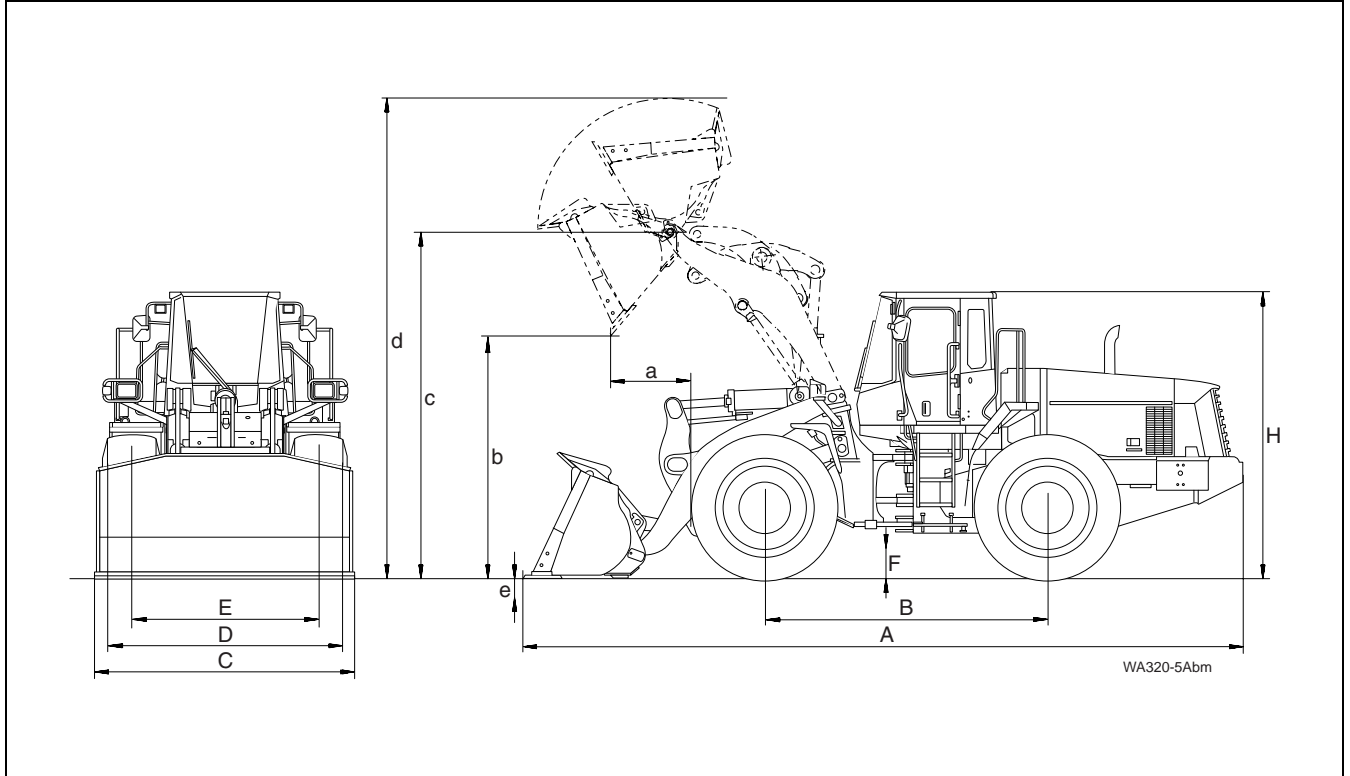
|             |     |
|-------------|-----|
| NOTES ..... | 8-2 |
|-------------|-----|





# DIMENSIONS, WEIGHTS AND OPERATING DATA

## WA320-5H: DIMENSIONS, WEIGHTS AND OPERATING DATA



Measurements, operating data

|   |  |                      |        |   |
|---|--|----------------------|--------|---|
|   | <b>Bucket capacity to ISO 7546</b>     | <b>m<sup>3</sup></b> | 2,7    |   |
|   | Material density                       | t/m <sup>3</sup>     | 1,8    |   |
|   | Bucket weight without teeth            | kg                   | 1.040  |   |
|   | Static tipping load, straight          | kg                   | 12.000 |   |
|   | Static tipping load, 40° angle         | kg                   | 10.355 |   |
|   | Breakout force, hydraulic              | kN                   | 134    |   |
|   | Lifting capacity, hydraulic, on ground | kN                   | 155    |   |
|   | Operating weight *)                    | kg                   | 14.040 |   |
| a | Reach at 45° discharge                 | mm                   | 990    |   |
| b | Dumping height at 45° discharge        | mm                   | 2.855  |   |
| c | Lift height, hinge pin                 | mm                   | 3.910  |   |
| d | Height to upper edge of bucket         | mm                   | 5.260  |   |
| e | Digging depth                          | mm                   | 105    |   |
| A | Overall length, bucket on ground       | mm                   | 7.475  |   |
| B | Wheel base                             | mm                   | 3.030  |   |
| C | Bucket width                           | mm                   | 2.740  | These values refer to machines with 20.5 R25 L3 |
| D | Width over tyres                       | mm                   | 2.525  |   |
| E | Gauge                                  | mm                   | 2.050  |   |
| F | Ground clearance                       | mm                   | 440    |   |
| H | Overall height                         | mm                   | 3.200  | *) Machine without additional counterweight     |

# CE-CONFORMING EQUIPMENT

## CE-CONFORMING EQUIPMENT

CE-conforming equipment

|        | 1        | 2            | 3                        | 4                      | 5                            | -            |
|--------|----------|--------------|--------------------------|------------------------|------------------------------|--------------|
|        | Type     | Part No.     | Volume<br>m <sup>3</sup> | Load<br>Capacity<br>kg | Hydraulic<br>pressure<br>bar | Weight<br>kg |
| Bucket | WA320-5H | 419-72-H2100 | 2,7                      |                        |                              | 1.040        |
|        |          | 419-72-H2110 | 2,7                      |                        |                              | 1.143        |
|        |          | 419-72-H2160 | 2,7                      |                        |                              | 1.118        |
|        |          | 419-72-H2170 | 2,7                      |                        |                              | 2.217        |
|        |          | 419-72-H2120 | 2,85                     |                        |                              | 1.254        |
|        |          | 419-72-H2180 | 2,85                     |                        |                              | 1.325        |
|        |          | 419-72-H2130 | 3,0                      |                        |                              | 1.265        |
|        |          | 419-72-H2140 | 3,0                      |                        |                              | 1.363        |
|        |          | 419-72-H2150 | 3,1                      |                        |                              | 1.472        |

**KOMATSU HANOMAG**  
AKTIENGESELLSCHAFT HANNOVER-GERMANY

|                                |   |                |                |
|--------------------------------|---|----------------|----------------|
| Typ<br>Type                    | ① |                |                |
| Teile Nr.<br>Part number       | ② |                |                |
| Volumen<br>Volume              | ③ | m <sup>3</sup> | m <sup>3</sup> |
| Tragfähigkeit<br>Load Capacity | ④ | kg             | kg             |
| Hyd. Druck<br>Hydr. pressure   | ⑤ | bar            | bar            |

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## MANUFACTURER-SUPPLIED CE-CONFORMING EQUIPMENT, ACCORDING TO DOCUMENT 421-93-H1900

The responsibility for observing valid regulations in the case of wheel loaders with "interchangeable equipment" (e.g. bucket or fork-lift) which was not supplied from works lies with the customer which was subsequently fitted to the machine.

The directives for CE conformity and road-traffic registration are deemed to have been fulfilled when the manufacturer of the equipment confirms fulfilment of the form 421-93-H1900 alongside.

The certification must be sent to the customer and the wheel loader manufacturer. The CE conformity declaration for a specific wheel loader is only legally valid once this has taken place. The dimensions X1, X2, Y1 and Y2 must be provided by the customer for approval for use on public roads. (valid in Germany)

The dimension Sh (smallest tyre radius) must be added to the dimension D2.

The figure G (in kg) represents the maximum load (equipment and operating load) which may act upon this point.

