

SHOP

MANUAL

KOMATSU

PW180-7E0

MACHINE MODEL
PW180-7E0

SERIAL NUMBER
H55051 AND UP

- This shop manual may contain attachments and optional equipment that are not available in your area. Please consult your local Komatsu distributor for those items you may require.
- Materials and specifications are subject to change without notice.
- PW180-7E0 mount the SAA6D107E-1 engine.
- For details of the engine, see the 107 Series Engine Shop Manual.

CONTENTS


	No. of page
01 GENERAL	01-1
10 STRUCTURE, FUNCTION AND MAINTENANCE STANDARD	10-1
20 TESTING AND ADJUSTING	20-1
30 DISASSEMBLY AND ASSEMBLY.....	30-1
90 OTHERS.....	90-1

SAFETY

SAFETY NOTICE

IMPORTANT SAFETY NOTICE

Proper service and repair is extremely important for the safe operation of your machine. The service and repair techniques recommended and described in this manual are both effective and safe methods of operation. Some of these operations require the use of tools specially designed for the purpose.

To prevent injury to workers, the symbol  is used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

GENERAL PRECAUTIONS

Mistakes in operation are extremely dangerous. Read the OPERATION & MAINTENANCE MANUAL carefully BEFORE operating the machine.

1. Before carrying out any greasing or repairs, read all the precautions given on the decals which are fixed to the machine.
2. When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
3. If welding repairs are needed, always have a trained, experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, glasses, cap and other clothes suited for welding work.
4. When carrying out any operation with two or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR signs on the controls in the operator's compartment.
5. Keep all tools in good condition and learn the correct way to use them.
6. Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.

PREPARATIONS FOR WORK

1. Before adding oil or making repairs, park the machine on hard, level ground, and block the wheels or tracks to prevent the machine from moving.
2. Before starting work, lower blade, ripper, bucket or any other work equipment to the ground. If this is not possible, insert the safety pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
3. When disassembling or assembling, support the machine with blocks, jacks or stands before starting work.
4. Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

PRECAUTIONS DURING WORK

1. When removing the oil filler cap, drain plug or hydraulic pressure measuring plugs, loosen them slowly to prevent the oil from spurting out. Before disconnecting or removing components of the oil, water or air circuits, first remove the pressure completely from the circuit.
2. The water and oil in the circuits are hot when the engine is stopped, so be careful not to get burned. Wait for the oil and water to cool before carrying out any work on the oil or water circuits.
3. Before starting work, remove the leads from the battery. ALWAYS remove the lead from the negative (-) terminal first.
4. When raising heavy components, use a hoist or crane. Check that the wire rope, chains and hooks are free from damage. Always use lifting equipment which has ample capacity. Install the lifting equipment at the correct places. Use a hoist or crane and operate slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.
5. When removing covers which are under internal pressure or under pressure from a spring, always leave two bolts in position on opposite sides. Slowly release the pressure, then slowly loosen the bolts to remove.
6. When removing components, be careful not to break or damage the wiring, Damaged wiring may cause electrical fires.
7. When removing piping, stop the fuel or oil from spilling out. If any fuel or oil drips on to the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip, or can even start fires.
8. As a general rule, do not use gasoline to wash parts. In particular, use only the minimum of gasoline when washing electrical parts.
9. Be sure to assemble all parts again in their original places. Replace any damaged part with new parts.
 - When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is being operated.
10. When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. Also check that connecting parts are correctly installed.
11. When assembling or installing parts, always use the specified tightening torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
12. When aligning two holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
13. When measuring hydraulic pressure, check that the measuring tool is correctly assembled before taking any measurements.
14. Take care when removing or installing the tracks of track-type machines. When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.

The affected pages are indicated by the use of the following marks. It is requested that necessary actions be taken to these pages according to the table below.

Mark	Indication	Action required
○	Page to be newly added	Add
●	Page to be replaced	Replace
()	Page to be deleted	Discard

Pages having no marks are those previously revised or made additions.

LIST OF REVISED PAGES

Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision
	00-1			01-4			10-21			10-51			10-81	
	00-2			01-5			10-22			10-52			10-82	
○	00-2-1	(1)		01-6			10-23			10-53			10-83	
○	00-2-2	(1)		01-7			10-24			10-54			10-84	
○	00-2-3	(1)		01-8			10-25			10-55			10-85	
○	00-2-4	(1)		01-9			10-26			10-56			10-86	
○	00-2-5	(1)		01-10			10-27			10-57			10-87	
○	00-2-6	(1)		01-11			10-28			10-58			10-88	
	00-3			01-12			10-29			10-59			10-89	
	00-4						10-30			10-60			10-90	
	00-5			10-1			10-31			10-61			10-91	
	00-6			10-2			10-32			10-62			10-92	
	00-7			10-3			10-33			10-63			10-93	
	00-8			10-4			10-34			10-64			10-94	
	00-9			10-5			10-35			10-65			10-95	
	00-10			10-6			10-36			10-66			10-96	
	00-11			10-7			10-37			10-67			10-97	
	00-12			10-8			10-38			10-68			10-98	
	00-13			10-9			10-39			10-69			10-99	
	00-14			10-10			10-40			10-70			10-100	
	00-15			10-11			10-41			10-71			10-101	
	00-16			10-12			10-42			10-72			10-102	
	00-17			10-13			10-43			10-73			10-103	
	00-18			10-14			10-44			10-74			10-104	
	00-19			10-15			10-45			10-75			10-105	
	00-20			10-16			10-46			10-76			10-106	
				10-17			10-47			10-77			10-107	
	01-1			10-18			10-48			10-78			10-108	
	01-2			10-19			10-49			10-79			01-109	
	01-3			10-20			10-50			10-80			01-110	

Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision
	10-111			10-154			10-197			10-240			20-115	
	10-112			10-155			10-198			10-241			20-116	
	10-113			10-156			10-199			10-242			20-117	
	10-114			10-157			10-200			10-243			20-118	
	10-115			10-158			10-201			10-244			20-119	
	10-116			10-159			10-202			10-245			20-120	
	10-117			10-160			10-203			10-246			20-121	
	10-118			10-161			10-204			10-247			20-122	
	10-119			10-162			10-205			10-248			20-123	
	10-120			10-163			10-206			10-249			20-124	
	10-121			10-164			10-207			10-250			20-125	
	10-122			10-165			10-208						20-126	
	10-123			10-166			10-209			20-1			20-127	
	10-124			10-167			10-210			20-2			20-128	
	10-125			10-168			10-211			20-3			20-129	
	10-126			10-169			10-212			20-4			20-130	
	10-127			10-170			10-213			20-5			20-131	
	10-128			10-171			10-214			20-6			20-132	
	10-129			10-172			10-215			20-7			20-133	
	10-130			10-173			10-216			20-8			20-134	
	10-131			10-174			10-217			20-9			20-135	
	10-132			10-175			10-218			20-10			20-136	
	10-133			10-176			10-219			20-11			20-137	
	10-134			10-177			10-220			20-12			20-138	
	10-135			10-178			10-221			20-13			20-139	
	10-136			10-179			10-222			20-14			20-140	
	10-137			10-180			10-223			20-15			20-141	
	10-138			10-181			10-224			20-16			20-142	
	10-139			10-182			10-225						20-143	
	10-140			10-183			10-226			20-101			20-144	
	10-141			10-184			10-227			20-102			20-145	
	10-142			10-185			10-228			20-103			20-146	
	10-143			10-186			10-229			20-104			20-147	
	10-144			10-187			10-230			20-105			20-148	
	10-145			10-188			10-231			20-106			20-149	
	10-146			10-189			10-232			20-107			20-150	
	10-147			10-190			10-233			20-108			20-151	
	10-148			10-191			10-234			20-109			20-152	
	10-149			10-192			10-235			20-110			20-153	
	10-150			10-193			10-236			20-111			20-154	
	10-151			10-194			10-237			20-112			20-155	
	10-152			10-195			10-238			20-113			20-156	
	10-153			10-196			10-239			20-114			20-157	

Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision
	20-158			20-218			20-261			20-331			20-374	
	20-159			20-219			20-262			20-332			20-375	
	20-160			20-220			20-263			20-333			20-376	
	20-161			20-221			20-264			20-334			20-377	
	20-162			20-222			20-265			20-335			20-378	
	20-163			20-223			20-266			20-336			20-379	
	20-164			20-224			20-267			20-337			20-380	
	20-165			20-225			20-268			20-338			20-381	
	20-166			20-226			20-269			20-339			20-382	
	20-167			20-227			20-270			20-340			20-383	
	20-168			20-228			20-271			20-341			20-384	
	20-169			20-229			20-272			20-342			20-385	
	20-170			20-230						20-343			20-386	
	20-171			20-231			20-301			20-344				
	20-172			20-232			20-302			20-345			20-501	
	20-173			20-233			20-303			20-346			20-502	
	20-174			20-234			20-304			20-347			20-503	
	20-175			20-235			20-305			20-348			20-504	
	20-176			20-236			20-306			20-349			20-505	
	20-177			20-237			20-307			20-350			20-506	
	20-178			20-238			20-308			20-351			20-507	
	20-179			20-239			20-309			20-352			20-508	
	20-180			20-240			20-310			20-353			20-509	
	20-181			20-241			20-311			20-354			20-510	
	20-182			20-242			20-312			20-355			20-511	
				20-243			20-313			20-356			20-512	
	20-201			20-244			20-314			20-357			20-513	
	20-202			20-245			20-315			20-358			20-514	
	20-203			20-246			20-316			20-359			20-515	
	20-204			20-247			20-317			20-360			20-516	
	20-205			20-248			20-318			20-361			20-517	
	20-206			20-249			20-319			20-362			20-518	
	20-207			20-250			20-320			20-363			20-519	
	20-208			20-251			20-321			20-364			20-520	
	20-209			20-252			20-322			20-365			20-521	
	20-210			20-253			20-323			20-366			20-522	
	20-211			20-254			20-324			20-367			20-523	
	20-212			20-255			20-325			20-368			20-524	
	20-213			20-256			20-326			20-369			20-525	
	20-214			20-257			20-327			20-370			20-526	
	20-215			20-258			20-328			20-371			20-527	
	20-216			20-259			20-329			20-372			20-528	
	20-217			20-260			20-330			20-373			20-529	

Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision
	20-530			20-622			20-665			20-717			30-35	
	20-531			20-623			20-666			20-718			30-36	
	20-532			20-624			20-667			20-719			30-37	
	20-533			20-625			20-668			20-720			30-38	
	20-534			20-626			20-669			20-721			30-39	
	20-535			20-627			20-670			20-722			30-40	
	20-536			20-628			20-671			20-723			30-41	
	20-537			20-629			20-672			20-724			30-42	
	20-538			20-630			20-673						30-43	
	20-539			20-631			20-674			30-1			30-44	
	20-540			20-632			20-675			30-2			30-45	
	20-541			20-633			20-676			30-3			30-46	
	20-542			20-634			20-677			30-4			30-47	
	20-543			20-635			20-678			30-5			30-48	
	20-544			20-636			20-679			30-6			30-49	
	20-545			20-637			20-680			30-7			30-50	
	20-546			20-638			20-681			30-8			30-51	
	20-547			20-639			20-682			30-9			30-52	
	20-548			20-640			20-683			30-10			30-53	
	20-549			20-641			20-684			30-11			30-54	
	20-550			20-642			20-685			30-12			30-55	
				20-643			20-686			30-13			30-56	
	20-601			20-644			20-687			30-14			30-57	
	20-602			20-645			20-688			30-15			30-58	
	20-603			20-646			20-689			30-16			30-59	
	20-604			20-647			20-690			30-17			30-60	
	20-605			20-648						30-18			30-61	
	20-606			20-649			20-701			30-19			30-62	
	20-607			20-650			20-702			30-20			30-63	
	20-608			20-651			20-703			30-21			30-64	
	20-609			20-652			20-704			30-22			30-65	
	20-610			20-653			20-705			30-23			30-66	
	20-611			20-654			20-706			30-24			30-67	
	20-612			20-655			20-707			30-25			30-68	
	20-613			20-656			20-708			30-26			30-69	
	20-614			20-657			20-709			30-27			30-70	
	20-615			20-658			20-710			30-28			30-71	
	20-616			20-659			20-711			30-29			30-72	
	20-617			20-660			20-712			30-30			30-73	
	20-618			20-661			20-713			30-31			30-74	
	20-619			20-662			20-714			30-32			30-75	
	20-620			20-663			20-715			30-33			30-76	
	20-621			20-664			20-716			30-34			30-77	

Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision	Mark	Page	Time of revision
	30-78			30-121			30-164			30-207				
	30-79			30-122			30-165			30-208				
	30-80			30-123			30-166			30-209				
	30-81			30-124			30-167			30-210				
	30-82			30-125			30-168			30-211				
	30-83			30-126			30-169			30-212				
	30-84			30-127			30-170			30-213				
	30-85			30-128			30-171			30-214				
	30-86			30-129			30-172			30-215				
	30-87			30-130			30-173			30-216				
	30-88			30-131			30-174			30-217				
	30-89			30-132			30-175			30-218				
	30-90			30-133			30-176			30-219				
	30-91			30-134			30-177			30-220				
	30-92			30-135			30-178			30-221				
	30-93			30-136			30-179			30-222				
	30-94			30-137			30-180			30-223				
	30-95			30-138			30-181			30-224				
	30-96			30-139			30-182			30-225				
	30-97			30-140			30-183			30-226				
	30-98			30-141			30-184							
	30-99			30-142			30-185			90-1				
	30-100			30-143			30-186			90-2				
	30-101			30-144			30-187			90-3				
	30-102			30-145			30-188			90-4				
	30-103			30-146			30-189			90-5				
	30-104			30-147			30-190			90-6				
	30-105			30-148			30-191			90-7				
	30-106			30-149			30-192			90-8				
	30-107			30-150			30-193			90-9				
	30-108			30-151			30-194			90-10				
	30-109			30-152			30-195			90-11				
	30-110			30-153			30-196			90-12				
	30-111			30-154			30-197			90-13				
	30-112			30-155			30-198			90-14				
	30-113			30-156			30-199			90-15				
	30-114			30-157			30-200			90-16				
	30-115			30-158			30-201			90-17				
	30-116			30-159			30-202			90-18				
	30-117			30-160			30-203							
	30-118			30-161			30-204							
	30-119			30-162			30-205							
	30-120			30-163			30-206							

GENERAL

This shop manual has been prepared as an aid to improve the quality of repairs by giving the serviceman an accurate understanding of the product and by showing him the correct way to perform repairs and make judgements. Make sure you understand the contents of this manual and use it to full effect at every opportunity.

This shop manual mainly contains the necessary technical information for operations performed in a service workshop. For ease of understanding, the manual is divided into the following sections. These sections are further divided into each main group of components.

GENERAL

This section lists the general machine dimensions, performance specifications, component weights, and fuel, coolant and lubricant specification charts.

STRUCTURE AND FUNCTION

This section explains the structure and function of each component. It serves not only to give an understanding of the structure, but also serves as reference material for troubleshooting.

TESTING, ADJUSTING AND TROUBLESHOOTING

This section explains checks to be made before and after performing repairs, as well as adjustments to be made at completion of the checks and repairs. Troubleshooting charts correlating "Problems" to "Causes" are also included in this section.

DISASSEMBLY AND ASSEMBLY

This section explains the order to be followed when removing, installing, disassembling or assembling each component, as well as precautions to be taken for these operations.

MAINTENANCE STANDARD

This section gives the judgement standards when inspecting disassembled parts.

NOTICE

The specifications contained in this shop manual are subject to change at any time and without any advance notice. Contact your distributor for the latest information.

HOW TO READ THE SHOP MANUAL

VOLUMES

Shop manuals are issued as a guide to carrying out repairs. They are divided as follows:

Chassis volume: Issued for every machine model

Engine volume: Issued for each engine series

Electrical volume: Each issued as one to cover all models

Attachment volume: Each issued as one to cover all models

These various volumes are designed to avoid duplication of information. Therefore to deal with all repairs for any model, it is necessary that chassis, engine, electrical and attachment be available.

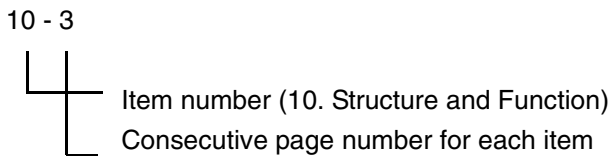
DISTRIBUTION AND UPDATING

Any additions, amendments or other changes will be sent to your distributors. Get the most up-to-date information before you start any work.

FILING METHOD

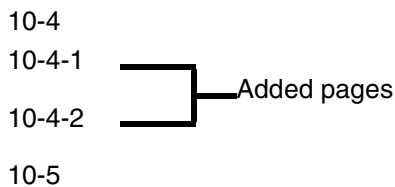
1. See the page number on the bottom of the page. File the pages in correct order.
2. Following examples show how to read the page number:

Example:



3. Additional pages: Additional pages are indicated by a hyphen (-) and numbered after the page number. File as in the example.

Example:



REVISED EDITION MARK

When a manual is revised, an edition mark (①②③...) is recorded on the bottom outside corner of the pages.

REVISIONS

Revised pages are shown at the LIST OF REVISED PAGES between the title page and SAFETY page.

SYMBOLS

So that the shop manual can be of ample practical use, important places for safety and quality are marked with the following symbols.

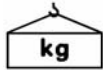
Symbol	Item	Remarks
	Safety	Special safety precautions are necessary when performing the work.
★	Caution	Special technical precautions or other precautions for preserving standards are necessary when performing the work.
	Weight	Weight of parts or systems. Caution necessary when selecting hoisting wire or when working posture is important, etc.
	Tightening torque	Places that require special attention for tightening torque during assembly.
	Coat	Places to be coated with adhesives and lubricants etc.
	Oil, water	Places where oil, water or fuel must be added, and the capacity.
	Drain	Places where oil or water must be drained, and quantity to be drained.

HOISTING INSTRUCTIONS

HOISTING

⚠ WARNING

Heavy parts (25 kg or more) must be lifted with a hoist etc. In the **DISASSEMBLY AND ASSEMBLY** section, every part weighing 25 kg or more is indicated clearly with the symbol



- If a part cannot be smoothly removed from the machine by hoisting, the following checks should be made:
 1. Check for removal of all bolts fastening the part to the relative parts.
 2. Check for existence of another part causing interface with the part to be removed.

WIRE ROPES

3. Use adequate ropes depending on the weight of parts to be hoisted, referring to the table below:

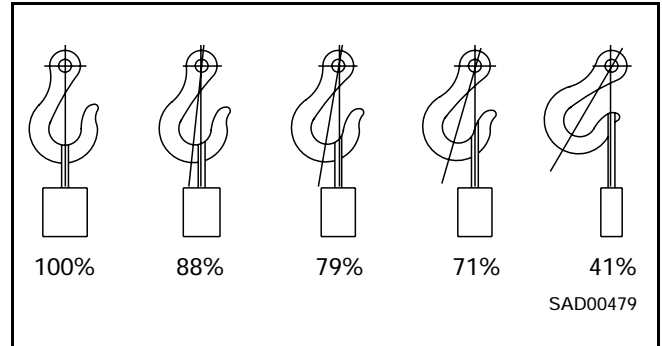
Wire ropes

(Standard "Z" or "S" twist ropes without galvanizing)

Rope diameter mm	Allowable load	
	kN	tons
10	9.8	1.0
11.2	13.7	1.4
12.5	15.7	1.6
14	21.6	2.2
16	27.5	2.8
18	35.3	3.6
20	43.1	4.4
22.4	54.9	5.6
30	98.1	10.0
40	176.5	18.0
50	274.6	28.0
60	392.2	40.0

- The allowable load value is estimated to be 1/6 or 1/7 of the breaking strength of the rope used.

4. Sling wire ropes from the middle portion of the hook. Slings near the edge of the hook may cause the rope to slip off the hook during hoisting, and a serious accident can result. Hooks have maximum strength at the middle portion.

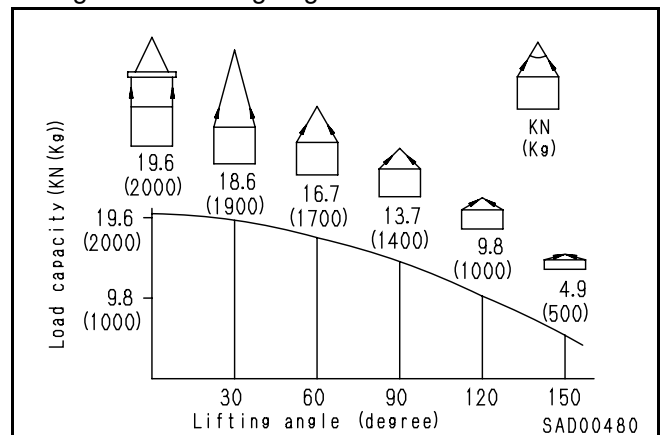


5. Do not sling a heavy load with one rope alone, but sling with two or more ropes symmetrically wound on to the load.

⚠ WARNING

Slings with one rope may cause turning of the load during hoisting, untwisting of the rope, or slipping of the rope from its original winding position on the load, which can result in a dangerous accident

6. Do not sling a heavy load with ropes forming a wide hanging angle from the hook. When hoisting a load with two or more ropes, the force subjected to each rope will increase with the hanging angles. The table below shows the variation of allowable load (kg) when hoisting is made with two ropes, each of which is allowed to sling up to 1000 kg vertically, at various hanging angles. When two ropes sling a load vertically, up to 2000 kg of total weight can be suspended. This weight becomes 1000 kg when two ropes make a 120° hanging angle. On the other hand, two ropes are subject to an excessive force as large as 4000 kg if they sling a 2000 kg load at a lifting angle of 150°



COATING MATERIALS

- The recommended coating materials prescribed in the shop manuals are listed below.



Category	Code	Part No.	Quantity	Container	Main applications, features
Adhesives	LT-1A	790-129-9030	150 g	Tube	<ul style="list-style-type: none"> ● Used to prevent rubber gaskets, rubber cushions and cork plugs from coming out
	LT-1B	790-129-9050	20 g (2 pes.)	Polyethylene container	<ul style="list-style-type: none"> ● Used in places requiring an immediately effective, strong adhesive. ● Used for plastics (except polyethylene, polypropylene, tetrafluoroethylene, and vinyl chloride), rubber, metal and non-metal.
	LT-2	09940-00030	50 g	Polyethylene container	<ul style="list-style-type: none"> ● Features: Resistance to heat, chemicals ● Used for anti-loosening and sealant purposes for bolts and plugs.
	LT-3	790-129-9060 (Set of adhesive and hardening agent)	Adhesive: 1 kg Hardening agent: 500 g	Can	<ul style="list-style-type: none"> ● Used as adhesive or sealant for metal, glass or plastic.
	LT-4	790-129-9040	250 g	Polyethylene container	<ul style="list-style-type: none"> ● Used as sealant for machined holes.
	Holtz MH 705	790-126-9120	75 g	Tube	<ul style="list-style-type: none"> ● Used as heat-resisting sealant for repairing engine.
	Three bond 1735	179-129-9140	50 g	Polyethylene container	<ul style="list-style-type: none"> ● Quick hardening type adhesive. ● Cure time: within 5 sec. to 3 min. ● Used mainly for adhesion of metals, rubbers, plastics and woods.
	Aron-alpha 201	790-129-9130	2 g	Polyethylene container	<ul style="list-style-type: none"> ● Quick hardening type adhesive. ● Quick cure type (max. strength after 30 minutes). ● Used mainly for adhesion of rubbers, plastics and metals.
	Loctite 648-50	79A-129-9110	50 cc	Polyethylene container	<ul style="list-style-type: none"> ● Features: Resistance to heat, chemicals ● Used at joint portions subject to high temperature.
Gasket sealant	LG-1	790-129-9010	200 g	Tube	<ul style="list-style-type: none"> ● Used as adhesive or sealant for gaskets and packing of power train case, etc.
	LG-3	790-129-9070	1 kg	Can	<ul style="list-style-type: none"> ● Features: Resistance to heat ● Used as sealant for flange surfaces and bolts at high temperature locations; used to prevent seizure. ● Used as sealant for heat resistant gasket for at high temperature locations such as engine pre-combustion chamber, exhaust pipe.


Category	Code	Part No.	Quantity	Container	Main applications, features
Gasket sealant	LG-4	790-129-9020	200 g	Tube	<ul style="list-style-type: none"> ● Features: Resistance to water, oil ● Used as sealant for flange surface, thread. ● Also possible to use as sealant for flanges with large clearance. ● Used as sealant for mating surfaces of final drive case, transmission case.
	LG-5	790-129-9080	1 kg	Polyethylene container	<ul style="list-style-type: none"> ● Used as sealant for various threads, pipe joints, flanges. ● Used as sealant for tapered plugs, elbows, nipples of hydraulic piping.
	LG-6	09940-00011	250 g	Tube	<ul style="list-style-type: none"> ● Features: Silicon based, resistant to heat, cold. ● Used as sealant for flange surface, thread. ● Used as sealant for oil pan, final drive case, etc.
	LG-7	09920-00150	150 g	Tube	<ul style="list-style-type: none"> ● Features: Silicon based, quick hardening type. ● Used as sealant for flywheel housing, intake manifold, oil pan, thermostat housing, etc.
	Three bond 1211	790-129-9090	100 g	Tube	<ul style="list-style-type: none"> ● Used as heat-resisting sealant for repairing engines.
Molybdenum disulphide lubricant	LM-G	09940-00051	60 g	Can	<ul style="list-style-type: none"> ● Used as lubricant for sliding parts (to prevent squeaking).
	LM-P	09940-00040	200 g	Tube	<ul style="list-style-type: none"> ● Used to prevent seizure or scuffing of the thread when press fitting or shrink fitting. ● Used as lubricant for linkage, bearings, etc.
Grease	G2-LI	SYG2-400LI SYG2-350LI SYG2-400LI-A SYG2-160LI SYGA160CNLI	Various	Various	<ul style="list-style-type: none"> ● General purpose type
	G2-CA	SYG2-400CA SYG2-350CA SYG2-400CA-A SYG2-160CA SYG2-160CNCA	Various	Various	<ul style="list-style-type: none"> ● Used for normal temperature, light load bearing at places in contact with water or steam.
	Molybdenum disulphide lubricant	SYG2-400M	400 g (10 per case)	Belows type	<ul style="list-style-type: none"> ● Used for places with heavy load.

STANDARD TIGHTENING TORQUE

STANDARD TIGHTENING TORQUE OF BOLTS AND NUTS

The following charts give the standard tightening torques of bolts and nuts. Exceptions are given in DISASSEMBLY AND ASSEMBLY.

Thread diameter of bolt	Width across flats		
mm	mm	Nm	kgm
6	10	13.2 ± 1.4	1.35 ± 0.15
8	13	31.4 ± 2.9	3.20 ± 0.3
10	17	65.7 ± 6.8	6.70 ± 0.7
12	19	112 ± 9.8	11.5 ± 1.0
14	22	177 ± 19	18 ± 2.0
16	24	279 ± 29	28.5 ± 3
18	27	383 ± 39	39 ± 4
20	30	549 ± 58	56 ± 6
22	32	745 ± 78	76 ± 8
24	36	927 ± 98	94.5 ± 10
27	41	1320 ± 140	135 ± 15
30	46	1720 ± 190	175 ± 20
33	50	2210 ± 240	225 ± 25
36	55	2750 ± 290	280 ± 30
39	60	3280 ± 340	335 ± 35

Thread diameter of bolt	Width across flats	 CDL00373	
mm	mm	Nm	kgm
6	10	7.85 ± 1.95	0.8 ± 0.2
8	13	18.6 ± 4.9	1.9 ± 0.5
10	14	40.2 ± 5.9	4.1 ± 0.6
12	27	82.35 ± 7.85	8.4 ± 0.8

TIGHTENING TORQUE OF HOSE NUTS

Use these torques for hose nuts.

Nominal No.	Thread diameter	Width across flat	Tightening torque	
	mm	mm	Nm	kgm
02	14	19	24.5 ± 4.9	2.5 ± 0.5
03	18	24	49 ± 19.6	5 ± 2
04	22	27	78.5 ± 19.6	8 ± 2
05	24	32	137.3 ± 29.4	14 ± 3
06	30	36	176.5 ± 29.4	18 ± 3
10	33	41	196.1 ± 49	20 ± 5
12	36	46	245.2 ± 49	25 ± 5
14	42	55	294.2 ± 49	30 ± 5

TIGHTENING TORQUE OF SPLIT FLANGE BOLTS

Use these torques for split flange bolts.

Thread diameter	Width across flat	Tightening torque	
mm	mm	Nm	kgm
10	14	65.7 ± 6.8	6.7 ± 0.7
12	17	112 ± 9.8	11.5 ± 1
16	22	279 ± 29	28.5 ± 3

TIGHTENING TORQUES FOR HOSES (Taper seal type and face seal type)

- Unless there are special instructions, tighten the hoses (taper the hoses (taper seal type and face seal type) to the torque below.
- Apply the following torque when the threads are coated (wet) with engine oil.

Nominal No. of hose	Width across flat	Tightening torque Nm {kgm}		Taper seal Thread size (mm)	Face seal	
		Range	Target		Nominal No. - Number of threads, type of thread	Thread diameter (mm) (Referenced)
02	19	34 - 54 {3.5 - 5.5}	44 {4.5}	-	9/16 - 18UN	14.3
		34 - 63 {3.5 - 6.5}		14	-	-
03	22	54 - 93 {5.5 - 9.5}	74 {7.5}	-	11/16 - 16UN	17.5
	24	59 - 98 {6.0 - 10.0}	78 {8.0}	18	-	-
04	27	84 - 132 {8.5 - 13.5}	103 {10.5}	22	13/16 - 16UN	20.6
05	32	128 - 186 {13.0 - 19.0}	157 {16.0}	24	1 - 14UNS	25.4
06	36	177 - 245 {18.0 - 25.0}	216 {22.0}	30	1 - 3/16 - 12UN	30.2
(10)	41	177 - 245 {18.0 - 25.0}	216 {22.0}	33	-	-
(12)	46	197 - 294 {20.0 - 30.0}	245 {25.0}	36	-	-
(14)	55	246 - 343 {25.0 - 35.0}	294 {30.0}	42	-	-

TIGHTENING TORQUE FOR 107 ENGINE SERIES (BOLTS AND NUTS)

- Unless there are special instructions, tighten the metric bolts and nuts of the 107 engine series to the torque below.

Thread diameter	Tightening torque			
	mm	Nm	kgm	Nm
6	10 ± 2	1.02 ± 0.20	8 ± 2	0.81 ± 0.20
8	24 ± 4	2.45 ± 0.41	10 ± 2	1.02 ± 0.20
10	43 ± 6	4.38 ± 0.61	12 ± 2	1.22 ± 0.20
12	77 ± 12	7.85 ± 1.22	24 ± 2	2.45 ± 0.41
14	-	-	36 ± 5	3.67 ± 0.51

TIGHTENING TORQUE FOR 107 ENGINE SERIES (EYE JOINTS)

Use these torque values for eye joints (unit: mm).

Thread diameter	Tightening torque	
	Nm	kgm
6	8 ± 2	0.81 ± 0.20
8	10 ± 2	1.02 ± 0.20
10	12 ± 2	1.22 ± 0.20
12	24 ± 4	2.45 ± 0.41
14	36 ± 5	3.67 ± 0.51

TIGHTENING TORQUE FOR 107 ENGINE SERIES (TAPERED SCREWS)

Use these torque values for tapered screws (unit: inch).

Thread diameter	Tightening torque	
	Nm	kgm
1/16	3 ± 1	0.31 ± 0.10
1/8	8 ± 2	0.81 ± 0.20
1/4	12 ± 2	1.22 ± 0.20
3/8	15 ± 2	1.53 ± 0.41
1/2	24 ± 4	2.45 ± 0.41
3/4	36 ± 5	3.67 ± 0.51
1	60 ± 9	6.12 ± 0.92

ELECTRIC WIRE CODE

In the wiring diagrams, various colors and symbols are employed to indicate the thickness of wires. This wire code table will help you understand WIRING DIAGRAMS.

EXAMPLE:05WB indicates a cable having a nominal number 05 and white coating with black stripe.

CLASSIFICATION BY THICKNESS

Nominal number	Copper wire			Cable O.D. (mm)	Current rating (A)	Applicable circuit
	Number of strands	Dia. Of strand (mm)	Cross section (mm)			
0.85	11	0.32	0.88	2.4	12	Starting, lighting, signal etc.
2	26	0.32	2.09	3.1	20	Lighting, signal etc.
5	65	0.32	5.23	4.6	37	Charging and signal
15	84	0.45	13.36	7.0	59	Starting (Glow plug)
40	85	0.80	42.73	11.4	135	Starting
60	127	0.80	63.84	13.6	178	Starting
100	217	0.80	109.1	17.6	230	Starting

CLASSIFICATION BY COLOR AND CODE

Priority	Circuits Classification	Charging	Ground	Starting	Lighting	Instrument	Signal	Other	
1	Primary	Code	W	B	B	R	Y	L	
		Color	White	Black	Black	Red	Yellow	Green	Blue
2		Code	WR	—	BW	RW	YR	GW	LW
		Color	White & Red	—	Black & White	Red & White	Yellow & Red	Green & White	Blue & White
3		Code	WB	—	BY	RB	YB	GR	LR
		Color	White & Black	—	Black & Yellow	Red & Black	Yellow & Black	Green & Red	Blue & Red
4	Auxiliary	Code	WL	—	BR	RY	YG	GY	LY
		Color	White & Blue	—	Black & Red	Red & Yellow	Yellow & Green	Green & Yellow	Blue & Yellow
5		Code	WG	—	—	RG	YL	GB	LB
		Color	White & Green	—	—	Red & Green	Yellow & Blue	Green & Black	Blue & Black
6		Code	—	—	—	RL	YW	GL	—
		Color	—	—	—	Red & Blue	Yellow & White	Green & Blue	—

CONVERSION TABLES

METHOD OF USING THE CONVERSION TABLE

The Conversion Table in this section is provided to enable simple conversion of figures. For details of the method of using the Conversion Table, see the example given below.

EXAMPLE

- Method of using the Conversion Table to convert from millimeters to inches.

1. Convert 55 mm into inches.
 - A. Locate the number 50 in the vertical column at the left side, take this as (1), then draw a horizontal line from (1).
 - B. Locate the number 5 in the row across the top, take this as (2), then draw a perpendicular line down from (2).

- C. Take the point where the two lines cross as (3). This point (3) gives the value when converting from millimeters to inches. Therefore, 55 millimeters = 2.165 inches.
2. Convert 550 mm into inches.
 - A. The number 550 does not appear in the table, so divide by 10 (move the decimal one place to the left) to convert it to 55 mm.
 - B. Carry out the same procedure as above to convert 55 mm to 2.165 inches.
 - C. The original value (550 mm) was divided by 10, so multiply 2.165 inches by 10 (move the decimal one place to the right) to return to the original value. This gives 550 mm = 21.65 inches.

(2)

Millimeters to inches

1 mm = 0.03937 in

	0	1	2	3	4	5	6	7	8	9
0	0	0.039	0.079	0.118	0.157	0.197	0.236	0.276	0.315	0.354
10	0.394	0.433	0.472	0.512	0.551	0.591	0.630	0.669	0.709	0.748
20	0.787	0.827	0.866	0.906	0.945	0.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.536
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
(1)	50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283
	60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677
	70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.032	3.071
	80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465
	90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858