

Shop Manual

DUMP TRUCK

GALEO

HD325 -7R

HD405 -7R

SERIAL NUMBERS HD325-11001 and up
HD405-11001

KOMATSU

DUMP TRUCK

HD325-7R

HD405-7R

Machine model Serial number

HD325-7R 11001 and up
HD405-7R 11001 and up

00 Index and foreword

Index

Composition of shop manual	2
Table of contents	4

Composition of shop manual

The contents of this shop manual are shown together with Form No. in a list.

Note 1: Always keep the latest version of this manual in accordance with this list and utilize accordingly.

The marks shown to the right of Form No. denote the following:

○: New issue (to be filed additionally) ●: Revision (to be replaced for each Form No.)

Note 2: This shop manual can be supplied for each Form No.

Note 3: To file this shop manual in the special binder for management, handle it as follows:

- Place a divider on the top of each section in the file after matching the Tub No. with No. indicated next to each Section Name shown in the table below:
- File overview and other materials in sections in the order shown below and utilize them accordingly.

Section Title	Form Number
Shop Manual, contents binder, binder label and tabs	SEN02373-01
00 Index and foreword	SEN02374-01
Index	SEN02375-01 ●
Foreword and general information	SEN02376-01 ●
01 Specification	SEN02377-00
Specification and technical data	SEN02378-00
10 Structure, function and maintenance standard	SEN02379-00
Engine and cooling system	SEN03095-00
Power train, Part 1	SEN03096-00
Power train, Part 2	SEN03097-00
Steering system	SEN03098-00
Brake system	SEN03099-00
Undercarriage and frame	SEN03100-00
Hydraulic system	SEN03101-00
Cab and its attachments	SEN03102-00
Electrical system, Part 1	SEN03103-00
Electrical system, Part 2	SEN03104-00
Electrical system, Part 3	SEN03105-00
Electrical system, Part 4	SEN03106-00
20 Standard value table	SEN02380-00
Standard service value table	SEN03705-00 ○
30 Testing and adjusting	SEN02381-00
Testing and adjusting, Part 1	SEN03706-00 ○
Testing and adjusting, Part 2	SEN03707-00 ○
Testing and adjusting, Part 3	SEN03708-00 ○
Testing and adjusting, Part 4	SEN03709-00 ○
40 Troubleshooting	SEN02382-00
Failure code table and fuse locations	SEN03710-00 ○
General information on troubleshooting	SEN03711-00 ○
Troubleshooting by failure code, Part 1	SEN03712-00 ○

Troubleshooting by failure code, Part 2	SEN03713-00 ○
Troubleshooting by failure code, Part 3	SEN03714-00 ○
Troubleshooting by failure code, Part 4	SEN03715-00 ○
Troubleshooting by failure code, Part 5	SEN03716-00 ○
Troubleshooting of electrical system (E-mode)	SEN03717-00 ○
Troubleshooting of hydraulic and mechanical system (H-mode)	SEN03718-00 ○
Troubleshooting of mechanical system (S-mode)	SEN03719-00 ○
90 Diagrams and drawings	SEN02384-01
Hydraulic diagrams and drawings	SEN02385-00
Electrical diagrams and drawings	SEN02386-01 ●

Table of contents

00 Index and foreword	
Index	SEN02375-01
Composition of shop manual.....	2
Table of contents	4
Foreword and general information	SEN02376-01
Safety notice.....	2
How to read the shop manual	7
Explanation of terms for maintenance standard.....	9
Handling of electric equipment and hydraulic component.....	11
Handling of connectors newly used for engines.....	20
How to read electric wire code	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table	32
Conversion table	36
01 Specification	
Specification and technical data	SEN02378-00
Specification drawing.....	2
Specifications	3
Weight table	9
Fuel, coolant and lubricants	10
10 Structure, function and maintenance standard	
Engine and cooling system	SEN03095-00
Radiator, oil cooler, aftercooler.....	2
Output shaft.....	4
Power train, Part 1	SEN03096-00
Power train skeleton.....	2
Drive shaft	4
Torque converter and transmission hydraulic piping	5
Power train charge pump	6
Retarder cooling pump	7
Torque converter	8
Torque converter valve	14
Transmission	15
Transmission control valve.....	31
ECMV	32
Power train, Part 2	SEN03097-00
Axle	2
Differential	4
Final drive.....	6
Wheel	8
Steering system	SEN03098-00
Steering column.....	2
Steering linkage.....	3
Brake system	SEN03099-00
Brake piping	2
Brake valve.....	4
Secondary brake valve.....	7
Relay valve.....	8
Front brake cut valve.....	9

Accumulator charge valve	10
Accumulator	14
Slack adjuster	16
Brake	18
Proportional reducing valve	23
Parking brake	24
Parking brake solenoid	26
Hand brake (retarder)	27
Undercarriage and frame	SEN03100-00
Suspension	2
Suspension cylinder	4
Rear axle support	12
Hydraulic system	SEN03101-00
Steering, hoist oil pressure piping diagram	2
Dump body control	4
Hydraulic tank	5
Steering valve	6
Cross-over relief valve	10
Steering control valve	11
Hoist valve	20
EPC valve	26
Steering cylinder	27
Hoist cylinder	28
Work equipment and steering pump	29
Cab and its attachments	SEN03102-00
ROPS cab	2
Air conditioner	3
Rear view monitor	9
Electrical system, Part 1	SEN03103-00
Machine monitor system	2
Electrical system, Part 2	SEN03104-00
Automatic shift control system	2
Transmission controller	6
Auto emergency steering system	20
Retarder control system	22
Dump control lever	34
Auto suspension system	38
Electrical system, Part 3	SEN03105-00
Payload meter II (card type)	2
Electrical system, Part 4	SEN03106-00
Sensors, switches	2
KOMTRAX terminal system (If equipped)	15
20 Standard value table	
Standard service value table	SEN03705-00
Standard value table for engine	2
Standard value table for machine	3
30 Testing and adjusting	
Testing and adjusting, Part 1	SEN03706-00
Tools for testing, adjusting, and troubleshooting	3
Testing engine speed	9
Testing intake air pressure (boost pressure)	10
Testing exhaust temperature	11
Testing exhaust gas color	13
Adjusting valve clearance	15

Testing compression pressure.....	16
Testing blow-by pressure.....	18
Testing engine oil pressure.....	19
Handling of fuel system devices.....	20
Releasing residual pressure from fuel system	20
Testing fuel pressure	21
Testing fuel return rate and leakage	22
Bleeding air from fuel circuit.....	25
Testing the fuel circuit for leakage	27
Testing and adjusting alternator belt tension.....	28
Testing and adjusting fan belt tension	29
Testing and adjusting air conditioner compressor belt tension.....	30
Testing and adjusting, Part 2	SEN03707-00
Testing torque converter stall speed.....	3
Testing power train oil pressure.....	4
Adjusting transmission speed sensor.....	11
Testing brake oil pressure	12
Testing of accumulator nitrogen gas pressure and procedure for charging accumulator with nitrogen gas	14
Testing brake performance.....	17
Adjusting parking brake.....	19
Bleeding air from brake circuit.....	20
Testing wear of rear brake disc	21
Testing wear of front brake pad	22
Method for emergency release of parking brake.....	23
Testing and adjusting front suspension cylinder.....	24
Testing and adjusting inverted type rear suspension cylinder.....	29
Testing and adjusting front suspension cylinder (mode selector hydraulic cylinder).....	33
Testing and adjusting hydraulic pressure in steering, hoist circuit.....	34
Testing and adjusting dump EPC circuit oil pressure	37
Air bleeding from steering cylinder.....	38
Procedure for raising body in emergency.....	39
Adjusting body positioner sensor	40
Handling of high voltage circuit of engine controller.....	41
Adjusting transmission controller.....	41
Method for emergency escape at electrical system failure	42
Testing and adjusting, Part 3	SEN03708-00
Setting and adjusting of devices.....	2
Special functions of machine monitor (EMMS).....	14
Testing and adjusting, Part 4	SEN03709-00
How to start operation of KOMTRAX terminal.....	2
Lamp display of KOMTRAX terminal.....	7
Pm Clinic check sheet.....	10
Setting of card-type payload meter (PLM-II) after installation or replacement	12
40 Troubleshooting	
Failure code table and fuse locations	SEN03710-00
Failure codes table	2
Fuse locations	10
General information on troubleshooting	SEN03711-00
Points to remember when troubleshooting.....	2
Sequence of events in troubleshooting	3
Checks before troubleshooting.....	4
Classification and procedures of troubleshooting.....	5
Contents of troubleshooting table.....	6
Connection table for connector pin numbers.....	8
T-branch box and T-branch adapter table	43

Troubleshooting by failure code, Part 1	SEN03712-00
Failure code [1500L0] (Dual engagement).....	3
Failure code [15B0NX] (Transmission oil filter: Clogging).....	4
Failure code [15F0KM] (R → F shifting abuse 1: Mistake in operation).....	6
Failure code [15F0MB] (R → F shifting abuse 2: Mistake in operation).....	6
Failure code [15F7KM] (Forward clutch disk abuse: Mistake in operation or setting).....	7
Failure code [15G0MW] (R clutch: Slipping).....	8
Failure code [15G7KM] (Reverse clutch disk abuse: Mistake in operation or setting).....	10
Failure code [15H0MW] (Hi clutch: Slipping).....	12
Failure code [15J0MW] (Lo clutch: Slipping).....	14
Failure code [15K0MW] (1st clutch: Slipping).....	16
Failure code [15L0MW] (2nd clutch: Slipping).....	18
Failure code [15M0MW] (3rd clutch: Slipping).....	20
Failure code [15N0MW] (4th clutch: Slipping).....	22
Failure code [15SBL1] (R clutch solenoid: Fill signal is ON when command current is OFF)	24
Failure code [15SBMA] (R clutch solenoid: Malfunction).....	28
Failure code [15SCL1] (Hi clutch solenoid: Fill signal is ON when command current is OFF) ...	30
Failure code [15SCMA] (Hi clutch solenoid: Malfunction).....	34
Failure code [15SDL1] (Lo clutch solenoid: Fill signal is ON when command current is OFF)...	36
Failure code [15SDMA] (Lo clutch solenoid: Malfunction).....	40
Failure code [15SEL1] (1st clutch solenoid: Fill signal is ON when command current is OFF) ..	42
Failure code [15SEMA] (1st clutch solenoid: Malfunction).....	46
Failure code [15SFL1] (2nd clutch solenoid: Fill signal is ON when command current is OFF)	48
Failure code [15SFMA] (2nd clutch solenoid: Malfunction).....	52
Failure code [15SGL1] (3rd clutch solenoid: Fill signal is ON when command current is OFF)	54
Failure code [15SGMA] (3rd clutch solenoid: Malfunction).....	58
Failure code [15SHL1] (4th clutch solenoid: Command current is OFF and fill signal is ON).....	60
Failure code [15SHMA] (4th clutch solenoid: Malfunction).....	64
Failure code [15SJMA] (Lockup clutch solenoid: Malfunction).....	66
Failure code [989A00] (Engine over run prevention command signal: Operating).....	68
Failure code [989D00] (Rear section tipping over alarm: Alarm is activated).....	68
Failure code [2F00KM] (Parking brake: Mistake in operation or setting).....	70
Failure code [2G42ZG] (Front accumulator: Lowering of oil pressure).....	72
Failure code [2G43ZG] (Rear accumulator: Lowering of oil pressure).....	72
Failure code [A570NX] (Engine oil filter: Clogging).....	73
Failure code [AA10NX] (Air cleaner element: Clogging).....	74
Failure code [AB00MA] (Alternator: Malfunction).....	76
Failure code [B@BAZG] (Abnormal lowering of engine oil pressure: Lowering of oil pressure).....	78
Failure code [B@BAZK] (Engine oil: Level too low).....	80
Failure code [B@BCZK] (Lowering of radiator coolant: Lowering of level).....	82
Failure code [B@BCNS] (Engine: Overheat).....	84
Failure code [B@C7NS] (Rear brake oil: Overheat).....	85
Failure code [B@CENS] (Torque converter oil: Overheat).....	85
Failure code [B@GAZK] (Battery electrolyte level: Lowering of level).....	86
Failure code [B@JANS] (Steering oil: Overheat).....	87
Troubleshooting by failure code, Part 2	SEN03713-00
Failure code [CA111] (Abnormality in engine controller).....	3
Failure code [CA115] (Abnormal engine Ne and Bkup sensors).....	4
Failure code [CA122] (Charge (boost) pressure sensor too high).....	6
Failure code [CA123] (Charge (boost) pressure sensor too low).....	8
Failure code [CA131] (Throttle sensor too high).....	10
Failure code [CA132] (Throttle sensor too low).....	12
Failure code [CA135] (Oil pressure sensor too high).....	14
Failure code [CA141] (Oil pressure sensor too low).....	16
Failure code [CA144] (Coolant temperature sensor too high).....	18

Failure code [CA145] (Coolant temperature sensor too low)	20
Failure code [CA153] (Charge (boost) temperature sensor too high)	22
Failure code [CA154] (Charge (boost) temperature sensor too low).....	24
Failure code [CA187] (Sensor power source 2 too low).....	24
Failure code [CA221] (Atmospheric pressure sensor too high).....	26
Failure code [CA222] (Atmospheric pressure sensor too low).....	28
Failure code [CA227] (Sensor power source 2 too high)	30
Failure code [CA234] (Engine over speed)	32
Failure code [CA238] (Abnormal power source for engine Ne speed sensor)	34
Failure code [CA263] (Fuel temperature sensor too high)	36
Failure code [CA265] (Fuel temperature sensor too low).....	38
Failure code [CA271] (PCV1 short circuit)	39
Failure code [CA272] (PCV1 disconnection).....	40
Failure code [CA273] (PCV2 short circuit)	41
Failure code [CA274] (PCV2 disconnection).....	42
Failure code [CA322] (Injector No. 1 system disconnection or short circuit).....	44
Failure code [CA323] (Injector No. 5 system disconnection or short circuit).....	46
Failure code [CA324] (Injector No. 3 system disconnection or short circuit).....	48
Failure code [CA325] (Injector No. 6 system disconnection or short circuit).....	50
Failure code [CA331] (Injector No. 2 system disconnection or short circuit).....	52
Failure code [CA332] (Injector No. 4 system disconnection or short circuit).....	54
Failure code [CA342] (Abnormal engine controller data consistency)	56
Failure code [CA351] (Abnormal injector drive circuit).....	57
Failure code [CA352] (Sensor power source 1 too low).....	58
Failure code [CA386] (Sensor power source 1 too high)	60
Failure code [CA431] (Abnormal idle validation switch).....	62
Failure code [CA432] (Abnormal process with idle validation switch)	64
Failure code [CA441] (Power source voltage too low)	65
Failure code [CA442] (Power source voltage too high).....	65
Failure code [CA449] (Common rail pressure too high 2).....	66
Failure code [CA451] (Common rail pressure sensor too high)	68
Failure code [CA452] (Common rail pressure sensor too low).....	70
Failure code [CA553] (Common rail pressure too high 1).....	70
Failure code [CA554] (In-range error of common rail pressure sensor).....	71
Failure code [CA559] (Loss of pressure feed from supply pump abnormal 1).....	72
Failure code [CA689] (Abnormal engine Ne speed sensor).....	76
Failure code [CA731] (Abnormal engine Bkup speed sensor phase)	78
Failure code [CA757] (Loss of all engine controller data)	78
Failure code [CA778] (Abnormal engine Bkup speed sensor)	80
Troubleshooting by failure code, Part 3	SEN03714-00
Failure code [CA1633] (Abnormal KOMNET)	4
Failure code [CA2185] (Throttle sensor power source too high).....	6
Failure code [CA2186] (Throttle sensor power source too low)	8
Failure code [CA2249] (Loss of pressure feed from supply pump abnormal 2).....	8
Failure code [CA2555] (Intake air heater relay disconnection)	9
Failure code [CA2556] (Intake air heater relay short circuit).....	10
Failure code [D19HKB] (Stop lamp relay output system: Short circuit).....	12
Failure code [D5ZKKZ] (Front brake cut-off solenoid valve: Disconnection or short circuit).....	14
Failure code [DAF9KM] (Machine monitor: Wrong operation or wrong setting).....	16
Failure code [DAFRKR] (Abnormal CAN communication (machine monitor): Abnormal communication)	18
Failure code [DAQ0KK] (Transmission controller direct power supply: Lowering of source voltage).....	20
Failure code [DAQ0KT] (Transmission controller nonvolatile memory: Abnormality in controller)	22
Failure code [DAQ2KK] (Transmission controller solenoid power source: Power source voltage too low).....	23
Failure code [DAQ9KQ] (Transmission controller: Disagreement of model selection).....	24
Failure code [DAQRKR] (COMMUNICATION LOST: Communication error)	26
Failure code [DAQRMA] (Transmission controller option setting: Malfunction).....	28

Failure code [DB10KT] (Retarder controller nonvolatile memory: Abnormality in controller)	28
Failure code [DB12KK] (Retarder controller solenoid power source: Power source voltage too low)	30
Failure code [DB13KK] (Retarder controller direct power source: Power source voltage too low)	32
Failure code [DB19KQ] (Retarder controller model selection signal: Disagreement of model selection signals)	34
Failure code [DB1RKR] (CAN communication (retarder controller): Communication disabled)..	36
Failure code [DB1RMA] (Retarder controller option setting: Defective function)	38
Failure code [DB1SKQ] (Model selection: Wrong information)	39
Failure code [DB2RKR] (CAN communication (engine controller): Communication disabled) ...	40
Failure code [DDD7KX] (Trouble in travel speed setting switch system: Out of input signal range) (If equipped)	42
Failure code [DDD8KA] (ARSC system switch system: Disconnection)	44
Failure code [DDD8KB] (ARSC system switch system: Short circuit)	46
Failure code [DDDAKA] (ASR system switch: Disconnection) (If equipped)	48
Failure code [DDDAKB] (ASR system switch: Short circuit)	50
Failure code [DDTHKA] (Hi clutch fill switch: Disconnection)	52
Failure code [DDTJKA] (Lo clutch fill switch: Disconnection)	54
Failure code [DDTKKA] (1st clutch fill switch: Disconnection)	56
Failure code [DDTLKA] (2nd clutch fill switch: Disconnection)	58
Failure code [DDTMKA] (3rd clutch fill switch: Disconnection)	60
Failure code [DDTNKA] (R clutch fill switch: Disconnection)	62
Failure code [DDTPKA] (4th clutch fill switch : Disconnection)	64
Failure code [DF10KA] (Gear shift lever: Disconnection)	66
Failure code [DF10KB] (Gear shift lever: Short circuit)	69
Failure code [DGF1KX] (Transmission oil temperature sensor: Out of input signal range)	72
Failure code [DGR2KZ] (Retarder oil temperature sensor : Disconnection or short circuit)	74
Failure code [DGR6KX] (Steering oil temperature sensor: Input signal out of range)	76
Failure code [DGT1KX] (Torque converter oil temperature sensor: Out of input signal range) ...	78
Troubleshooting by failure code, Part 4	SEN03715-00
Failure code [DHP6KA] (Suspension pressure sensor system (Rear right): Disconnection)	4
Failure code [DHP6KX] (Failure in suspension pressure sensor system trouble (Rear right): Out of input signal range)	6
Failure code [DHP7KA] (Suspension pressure sensor system (Rear left): Disconnection)	8
Failure code [DHP7KX] (Failure in suspension pressure sensor system trouble (Rear left): Out of input signal range)	10
Failure code [DHT5KX] (Torque converter oil pressure sensor: Out of input signal range)	12
Failure code [DHT5L6] (Torque converter oil pressure sensor: Disagreement of run and stop condition with signal)	14
Failure code [DHU2KX] (Front accumulator oil pressure sensor: Out of input signal range)	16
Failure code [DHU3KX] (Rear accumulator oil pressure sensor: Out of input signal range)	18
Failure code [DJF1KA] (Fuel level sensor: Disconnection)	20
Failure code [DK51L5] (Retarder lever potentiometer: Potentiometer signal is inconsistent with switch signal)	21
Failure code [DK52KX] (Failure in hoist lever potentiometer 1: Out of input signal range)	24
Failure code [DK53L8] (Failure in hoist lever potentiometer 2: Disagreement of analog signal)	26
Failure code [DK54KX] (Body positioner sensor: Out of input signal range)	28
Failure code [DKD0L6] (Failure in steering speed sensor: Disagreement of run and stop condition with signal) (If equipped)	30
Failure code [DKH0KX] (Pitch angle sensor: Out of input signal range) (If equipped)	32
Failure code [DLF1KA] (Transmission input shaft speed sensor: Disconnection)	34
Failure code [DLF1LC] (Transmission input shaft speed sensor: Disagreement of revolution speed signal)	36
Failure code [DLF2KA] (Transmission intermediate shaft speed sensor: Disconnection)	38
Failure code [DLF2LC] (Transmission intermediate shaft speed sensor: Disagreement of revolution speed signal)	40
Failure code [DLT3KA] (Transmission output shaft speed sensor: Disconnection)	42
Failure code [DLT3LC] (Transmission output shaft speed sensor: Disagreement of revolution speed signal) (If equipped)	44

Failure code [DLT4KA] (Transmission output shaft speed sensor: Disconnection) (If equipped)	46
Failure code [DLT4MA] (Transmission output shaft speed sensor: Malfunction)	48
Failure code [DV00KB] (Warning buzzer output: Short circuit)	50
Failure code [DW35KZ] (Failure in output system of auto suspension solenoid 1: Disconnection or short circuit) (If equipped).....	52
Failure code [DW36KZ] (Failure in output system of auto suspension solenoid 2: Disconnection or short circuit) (If equipped).....	54
Failure code [DW72KZ] (Failure in kick-out solenoid output system: Disconnection or short circuit).....	56
Failure code [DW73KZ] (Failure in hoist select valve output system: Disconnection or short circuit).....	58
Failure code [DW78KZ] (Failure in rear brake BCV command output system: Disconnection or short circuit).....	60
Failure code [DX11K4] (Rear brake proportional pressure reducing solenoid valve: Out of control)	62
Failure code [DX11KA] (Rear brake proportional pressure reducing solenoid valve output circuit: Disconnection)	64
Failure code [DX11KB] (Rear brake proportional pressure reducing solenoid valve: Short circuit).....	65
Failure code [DX11KY] (Rear brake proportional pressure reducing solenoid valve: Short circuit to power source line).....	66
Failure code [DX11MA] (Rear brake proportional pressure reducing solenoid valve: Malfunction).....	68
Failure code [DX13KA] (Output circuit of hoist EPC valve: Disconnection)	70
Failure code [DX13KB] (Output circuit of hoist EPC valve: Short circuit).....	72
Failure code [DX13KY] (Output circuit of hoist EPC valve: Short circuit with power source line)	74
Troubleshooting by failure code, Part 5	SEN03716-00
Failure code [DXH1KA] (Lockup clutch solenoid output circuit: Disconnection)	4
Failure code [DXH1KB] (Lock-up clutch solenoid output circuit: Short circuit).....	6
Failure code [DXH1KY] (Lockup clutch solenoid output circuit: Short circuit to power source line).....	8
Failure code [DXH2KA] (Hi clutch solenoid output circuit: Disconnection).....	10
Failure code [DXH2KB] (Hi clutch solenoid output circuit: Short circuit)	12
Failure code [DXH2KY] (Hi clutch solenoid output circuit: Short circuit to power source line)....	14
Failure code [DXH3KA] (Lo clutch solenoid output circuit: Disconnection)	18
Failure code [DXH3KB] (Lo clutch solenoid output circuit: Short circuit).....	20
Failure code [DXH3KY] (Lo clutch solenoid output circuit: Short circuit in power source line)....	22
Failure code [DXH4KA] (1st clutch solenoid output circuit: Disconnection)	26
Failure code [DXH4KB] (1st clutch solenoid output circuit: Short circuit).....	28
Failure code [DXH4KY] (1st clutch solenoid output circuit: Short circuit to power source line)...	30
Failure code [DXH5KA] (2nd clutch solenoid output circuit: Disconnection)	34
Failure code [DXH5KB] (2nd clutch solenoid output circuit: Short circuit).....	36
Failure code [DXH5KY] (2nd clutch solenoid output circuit: Short circuit in power source line)..	38
Failure code [DXH6KA] (3rd clutch solenoid output circuit: Disconnection).....	42
Failure code [DXH6KB] (3rd clutch solenoid output circuit: Short circuit)	44
Failure code [DXH6KY] (3rd clutch solenoid output circuit: Short circuit to power source line) ..	46
Failure code [DXH7KA] (R clutch solenoid output circuit: Disconnection)	50
Failure code [DXH7KB] (R clutch solenoid output circuit: Short circuit)	52
Failure code [DXH7KY] (R clutch solenoid output circuit: Short circuit to power source line).....	54
Failure code [DXHHKA] (4th clutch solenoid output circuit: Disconnection)	56
Failure code [DXHHKB] (4th clutch solenoid output circuit: Short circuit)	58
Failure code [DXHHKY] (4th clutch solenoid output circuit: Short circuit to power source line)..	60
Troubleshooting of electrical system (E-mode)	SEN03717-00
E-1 Engine does not start.....	3
E-2 Automatic preheating does not operate	6
E-3 Machine monitor does not display all, when starting switch is turned ON	10
E-4 Machine monitor does not operate when starting switch is OFF	12
E-5 Alarm buzzer does not sound	14

E-6 Gauges of machine monitor, caution lamps or character display section do not display properly	16
E-7 A selection of the display in character display section cannot be changed	17
E-8 Power mode selecting function does not operate properly	20
E-9 AISS function does not operate properly	21
E-10 Seat belt caution lamp does not display properly	22
E-11 Turn signal lamp or turning lamp (hazard lamp) do not work properly	23
E-12 Night illumination (lighting) does not work properly	26
E-13 Emergency steering does not operate	35
E-14 KOMTRAX system does not operate normally	40
E-15 Electric priming pump does not operate or does not stop automatically	42
Troubleshooting of hydraulic and mechanical system (H-mode)	SEN03718-00
Contents of troubleshooting table	3
H-1 Machine does not start	4
H-2 Machine does not travel smoothly (hunting)	6
H-3 Lockup cannot be cancelled	6
H-4 Excessive shock when starting or shifting	7
H-5 Transmission does not shift up	8
H-6 Machine lacks power or speed when traveling	9
H-7 Time lag is excessive when starting or shifting gear	11
H-8 Torque converter oil temperature is high	12
H-9 Torque converter oil pressure is low	13
H-10 Front brake is ineffective	14
H-11 Rear brake is ineffective	15
H-12 Steering wheel is heavy	16
H-13 Steering wheel does not work	17
H-14 Steering wheel vibrates	18
H-15 Dump body lifting speed is slow	19
H-16 Dump body does not work	20
H-17 Excessive hydraulic drift of dump body	21
Troubleshooting of mechanical system (S-mode)	SEN03719-00
Method of using troubleshooting chart	3
S-1 Starting performance is poor	6
S-2 Engine does not start	7
S-3 Engine does not pick up smoothly	10
S-4 Engine stops during operations	11
S-5 Engine does not rotate smoothly	12
S-6 Engine lacks output (or lacks power)	13
S-7 Exhaust gas color is black (incomplete combustion)	14
S-8 Oil consumption is excessive (or exhaust smoke is blue)	15
S-9 Oil becomes contaminated quickly	16
S-10 Fuel consumption is excessive	17
S-11 Oil is in coolant (or coolant spurts back or coolant level goes down)	18
S-12 Oil pressure drops	19
S-13 Oil level rises (Entry of coolant/fuel)	20
S-14 Coolant temperature becomes too high (overheating)	21
S-15 Abnormal noise is made	22
S-16 Vibration is excessive	23
S-17 Air cannot be bled from fuel circuit	24
90 Diagrams and drawings	
Hydraulic diagrams and drawings	SEN02385-00
Power train hydraulic circuit diagram	2
Steering and hoist hydraulic circuit diagram	3
Brake hydraulic circuit diagram	5
Electrical diagrams and drawings	SEN02386-01
Electrical circuit diagram for inside cab (1/5)	3
Electrical circuit diagram for inside cab (2/5)	5

Electrical circuit diagram for inside cab (3/5).....	7
Electrical circuit diagram for inside cab (4/5).....	9
Electrical circuit diagram for inside cab (5/5).....	11
Electrical circuit diagram for outside cab (1/3)	13
Electrical circuit diagram for outside cab (2/3)	15
Electrical circuit diagram for outside cab (3/3)	17
Connectors table and arrangement drawing	19

HD325-7R, HD405-7R Dump truck

Form No. SEN02375-01

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DUMP TRUCK

HD325-7R

HD405-7R

Machine model Serial number

HD325-7R	11001 and up
HD405-7R	11001 and up

00 Index and foreword

Foreword and general information

Safety notice	2
How to read the shop manual	7
Explanation of terms for maintenance standard	9
Handling of electric equipment and hydraulic component	11
Handling of connectors newly used for engines	20
How to read electric wire code	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table	32
Conversion table	36

Safety notice

(Rev. 2007/03)

Important safety notice

Proper service and repair are extremely important for safe machine operation. The service and repair techniques recommended by Komatsu and described in this manual are both effective and safe. Some of these techniques require the use of tools specially designed by Komatsu for the specific purpose.

To prevent injury to workers, the symbol **▲** is used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

1. General precautions

▲ Mistakes in operation are extremely dangerous. Read the Operation and Maintenance Manual carefully before operating the machine.

- 1) Before carrying out any greasing or repairs, read all the safety plates stuck to the machine. For the locations of the safety plates and detailed explanation of precautions, see the Operation and Maintenance Manual.
- 2) Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt, water, or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.
- 3) When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
- 4) When carrying out any operation with 2 or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR warning signs in the operator's compartment.
- 5) Only qualified workers must carry out work and operation which require license or qualification.
- 6) Keep all tools in good condition, learn the correct way to use them, and use the proper ones of them. Before starting work, thoroughly check the tools, machine, fork-lift, service car, etc.
- 7) If welding repairs are needed, always have a trained and experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, shielding goggles, cap and other clothes suited for welding work.
- 8) Before starting work, warm up your body thoroughly to start work under good condition.

Safety points

1	Good arrangement
2	Correct work clothes
3	Following work standard
4	Making and checking signs
5	Prohibition of operation and handling by unlicensed workers
6	Safety check before starting work
7	Wearing protective goggles (for cleaning or grinding work)
8	Wearing shielding goggles and protectors (for welding work)
9	Good physical condition and preparation
10	Precautions against work which you are not used to or you are used to too much

2. Preparations for work

- 1) Before adding oil or making any repairs, park the machine on hard and level ground, and apply the parking brake and block the wheels or tracks to prevent the machine from moving.
- 2) Before starting work, lower the work equipment (blade, ripper, bucket, etc.) to the ground. If this is not possible, insert the lock pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.

- 3) When disassembling or assembling, support the machine with blocks, jacks, or stands before starting work.
- 4) Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

3. Precautions during work

- 1) Before disconnecting or removing components of the oil, water, or air circuits, first release the pressure completely from the circuit. When removing the oil filler cap, a drain plug, or an oil pressure pickup plug, loosen it slowly to prevent the oil from spurting out.
- 2) The coolant and oil in the circuits are hot when the engine is stopped, so be careful not to get scalded. Wait for the oil and coolant to cool before carrying out any work on the oil or water circuits.
- 3) Before starting work, stop the engine. When working on or around a rotating part, in particular, stop the engine. When checking the machine without stopping the engine (measuring oil pressure, revolving speed, temperature, etc.), take extreme care not to get rolled or caught in rotating parts or moving parts.
- 4) Before starting work, remove the leads from the battery. Always remove the lead from the negative (–) terminal first.
- 5) When raising a heavy component (heavier than 25 kg), use a hoist or crane. Before starting work, check that the slings (wire ropes, chains, and hooks) are free from damage. Always use slings which have ample capacity and install them to proper places. Operate the hoist or crane slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.
- 6) When removing a cover which is under internal pressure or under pressure from a spring, always leave 2 bolts in diagonal positions. Loosen those bolts gradually and alternately to release the pressure, and then remove the cover.
- 7) When removing components, be careful not to break or damage the electrical wiring. Damaged wiring may cause electrical fires.
- 8) When removing piping, stop the fuel or oil from spilling out. If any fuel or oil drips onto the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip and can even start fires.
- 9) As a general rule, do not use gasoline to wash parts. Do not use it to clean electrical parts, in particular.
- 10) Be sure to assemble all parts again in their original places. Replace any damaged parts and parts which must not be reused with new parts. When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is operated.
- 11) When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. In addition, check that connecting parts are correctly installed.
- 12) When assembling or installing parts, always tighten them to the specified torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
- 13) When aligning 2 holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
- 14) When measuring hydraulic pressure, check that the measuring tools are correctly assembled.
- 15) Take care when removing or installing the tracks of track-type machines. When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.
- 16) If the engine is operated for a long time in a place which is not ventilated well, you may suffer from gas poisoning. Accordingly, open the windows and doors to ventilate well.

4. Precautions for sling work and making signs

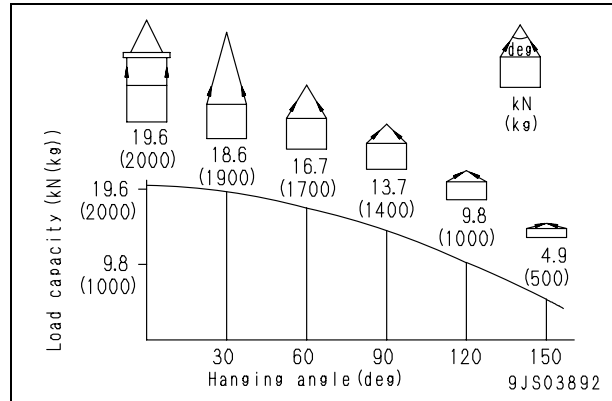
1) Only one appointed worker must make signs and co-workers must communicate with each other frequently. The appointed sign maker must make specified signs clearly at a place where he is seen well from the operator's seat and where he can see the working condition easily. The sign maker must always stand in front of the load and guide the operator safely.

- Do not stand under the load.
- Do not step on the load.

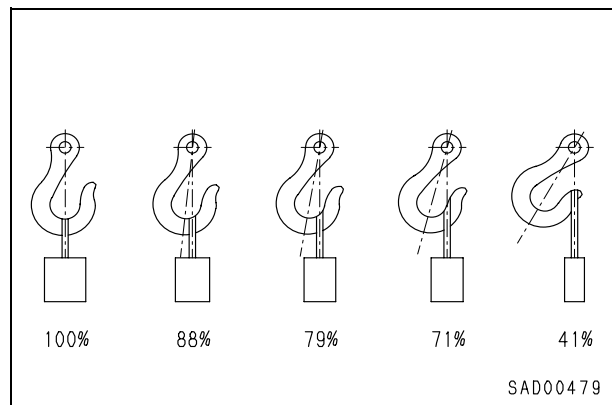
- 2) Check the slings before starting sling work.
- 3) Keep putting on gloves during sling work. (Put on leather gloves, if available.)
- 4) Measure the weight of the load by the eye and check its center of gravity.
- 5) Use proper sling according to the weight of the load and method of slinging. If too thick wire ropes are used to sling a light load, the load may slip and fall.
- 6) Do not sling a load with 1 wire rope alone. If it is slung so, it may rotate and may slip out of the rope. Install 2 or more wire ropes symmetrically.

⚠ Slinging with 1 rope may cause turning of the load during hoisting, untwisting of the rope, or slipping of the rope from its original winding position on the load, which can result in a dangerous accident.

- 7) Limit the hanging angle to 60°, as a rule. Do not sling a heavy load with ropes forming a wide hanging angle from the hook. When hoisting a load with 2 or more ropes, the force subjected to each rope will increase with the hanging angle. The table below shows the variation of allowable load in kN {kg} when hoisting is made with 2 ropes, each of which is allowed to sling up to 9.8 kN {1,000 kg} vertically, at various hanging angles. When the 2 ropes sling a load vertically, up to 19.6 kN {2,000 kg} of total weight can be suspended. This weight is reduced to 9.8 kN {1,000 kg} when the 2 ropes make a hanging angle of 120°. If the 2 ropes sling a 19.6 kN {2,000 kg} load at a lifting angle of 150°, each of them is subjected to a force as large as 39.2 kN {4,000 kg}.



- 8) When installing wire ropes to an angular load, apply pads to protect the wire ropes. If the load is slippery, apply proper material to prevent the wire rope from slipping.
- 9) Use the specified eyebolts and fix wire ropes, chains, etc. to them with shackles, etc.
- 10) Apply wire ropes to the middle portion of the hook.
 - Slinging near the tip of the hook may cause the rope to slip off the hook during hoisting. The hook has the maximum strength at the middle portion.




- 11) Do not use twisted or kinked wire ropes.
- 12) When lifting up a load, observe the following.
 - Wind in the crane slowly until wire ropes are stretched. When settling the wire ropes with the hand, do not grasp them but press them from above. If you grasp them, your fingers may be caught.
 - After the wire ropes are stretched, stop the crane and check the condition of the slung load, wire ropes, and pads.

- If the load is unstable or the wire rope or chains are twisted, lower the load and lift it up again.
 - Do not lift up the load slantingly.
- 13) When lifting down a load, observe the following.
- When lifting down a load, stop it temporarily at 30 cm above the floor, and then lower it slowly.
 - Check that the load is stable, and then remove the sling.
 - Remove kinks and dirt from the wire ropes and chains used for the sling work, and put them in the specified place.

5. Precautions for using mobile crane

- ★ Read the Operation and Maintenance Manual of the crane carefully in advance and operate the crane safely.

6. Precautions for using overhead hoist crane

▲ When raising a heavy part (heavier than 25 kg), use a hoist, etc. In Disassembly and assembly, the weight of a part heavier than 25 kg is indicated after the mark of .

- 1) Before starting work, inspect the wire ropes, brake, clutch, controller, rails, over wind stop device, electric shock prevention earth leakage breaker, crane collision prevention device, and power application warning lamp, and check safety.
- 2) Observe the signs for sling work.
- 3) Operate the hoist at a safe place.
- 4) Check the direction indicator plates (east, west, south, and north) and the directions of the control buttons without fail.
- 5) Do not sling a load slantingly. Do not move the crane while the slung load is swinging.
- 6) Do not raise or lower a load while the crane is moving longitudinally or laterally.
- 7) Do not drag a sling.
- 8) When lifting up a load, stop it just after it leaves the ground and check safety, and then lift it up.
- 9) Consider the travel route in advance and lift up a load to a safe height.
- 10) Place the control switch on a position where it will not be an obstacle to work and passage.
- 11) After operating the hoist, do not swing the control switch.
- 12) Remember the position of the main switch so that you can turn off the power immediately in an emergency.

- 13) If the hoist stops because of a power failure, turn the power switch OFF. When turning on a switch which was turned OFF by the electric shock prevention earth leakage breaker, check that the devices related to that switch are not in operation state.
- 14) If you find an obstacle around the hoist, stop the operation.
- 15) After finishing the work, stop the hoist at the specified position and raise the hook to at least 2 m above the floor. Do not leave the sling installed to the hook.

7. Selecting wire ropes

- 1) Select adequate ropes depending on the weight of parts to be hoisted, referring to the table below.

Wire ropes
(Standard "Z" twist ropes without galvanizing)
(JIS G3525, No. 6, Type 6X37-A)

Nominal diameter of rope mm	Allowable load	
	kN	ton
10	8.8	0.9
12	12.7	1.3
14	17.3	1.7
16	22.6	2.3
18	28.6	2.9
20	35.3	3.6
25	55.3	5.6
30	79.6	8.1
40	141.6	14.4
50	221.6	22.6
60	318.3	32.4

- ★ The allowable load is one-sixth of the breaking strength of the rope used (Safety coefficient: 6).