

Shop Manual

DUMP TRUCK

HD325 -7

HD405 -7

SERIAL NUMBERS

HD325- 7001-7025

HD325-7101 and up

HD405- 3001-3035

HD405-7101 and up

ecot3

KOMATSU

DUMP TRUCK

HD325-7

HD405-7

Machine model	Serial number
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HD325-7	7001 – 7025
HD325-7	7101 and up
HD405-7	3001 – 3035
HD405-7	7101 and up

00 Index and foreword

Index

Composition of shop manual	2
Table of contents	4

Composition of shop manual

The contents of this shop manual are shown together with Form No. in a list.

Note 1: Always keep the latest version of this manual in accordance with this list and utilize accordingly.

The marks shown to the right of Form No. denote the following:

○: New issue (to be filed additionally) ●: Revision (to be replaced for each Form No.)

Note 2: This shop manual can be supplied for each Form No.

Note 3: To file this shop manual in the special binder for management, handle it as follows:

- Place a divider on the top of each section in the file after matching the Tub No. with No. indicated next to each Section Name shown in the table below:
- File overview and other materials in sections in the order shown below and utilize them accordingly.

Section Title	Form Number
Shop Manual, contents binder, binder label and tabs	SEN00486-12
00 Index and foreword	SEN00743-12
Index	SEN00744-12 ●
Foreword and general information	SEN00745-04
01 Specification	SEN00746-03
Specification and technical data	SEN00747-03
10 Structure, function and maintenance standard	SEN00748-08
Engine and cooling system	SEN00749-02
Power train, Part 1	SEN00750-02
Power train, Part 2	SEN00853-02
Steering system	SEN00751-02
Brake system	SEN00752-04
Undercarriage and frame	SEN00753-03
Hydraulic system	SEN00754-04
Cab and its attachments	SEN00755-02
Electrical system, Part 1	SEN00756-04
Electrical system, Part 2	SEN00757-05 ●
Electrical system, Part 3	SEN00863-02
Electrical system, Part 4	SEN00873-03
20 Standard value table	SEN00758-03
Standard service value table	SEN01181-03
30 Testing and adjusting	SEN00759-06
Testing and adjusting, Part 1	SEN01182-06
Testing and adjusting, Part 2	SEN01183-05
Testing and adjusting, Part 3	SEN01184-03
Testing and adjusting, Part 4	SEN02401-01
40 Troubleshooting	SEN00760-02
General information on troubleshooting	SEN01185-02
Troubleshooting by failure code, General	SEN01186-02
Troubleshooting by failure code, Part 1	SEN01187-02

Troubleshooting by failure code, Part 2	SEN01188-02
Troubleshooting by failure code, Part 3	SEN01189-02
Troubleshooting by failure code, Part 4	SEN01190-02
Troubleshooting by failure code, Part 5	SEN01191-02
Troubleshooting of electrical system (E-mode)	SEN01192-02
Troubleshooting of hydraulic and mechanical system (H-mode)	SEN01193-01
Troubleshooting of mechanical system (S-mode)	SEN01194-02
50 Disassembly and assembly	SEN00761-02
General information on disassembly and assembly	SEN01954-02
Engine and cooling system	SEN01955-02
Power train, Part 1	SEN01956-02
Power train, Part 2	SEN01957-02
Steering system	SEN01958-01
Brake system	SEN01959-02
Undercarriage and frame	SEN01960-02
Hydraulic system	SEN01961-01
Body	SEN01962-01
Cab and its attachments	SEN01963-01
Electrical system	SEN01964-01
90 Diagrams and drawings	SEN00762-07
Hydraulic diagrams and drawings	SEN00763-04
Electrical diagrams and drawings	SEN00764-05 ●

Table of contents

00 Index and foreword	
Index	SEN00744-12
Composition of shop manual.....	2
Table of contents	4
Foreword and general information	SEN00745-04
Safety notice.....	2
How to read the shop manual	7
Explanation of terms for maintenance standard.....	9
Handling electric equipment and hydraulic component.....	11
How to read electric wire code	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table	32
Conversion table	36
01 Specification	
Specification and technical data	SEN00747-03
Specification drawing.....	2
Specifications	5
Weight table	17
Fuel, coolant and lubricants	18
10 Structure, function and maintenance standard	
Engine and cooling system	SEN00749-02
Radiator, oil cooler, aftercooler.....	2
Output shaft.....	4
Power train, Part 1	SEN00750-02
Power train skeleton.....	2
Drive shaft	4
Torque converter and transmission hydraulic piping	5
Power train charge pump	6
Retarder cooling pump	7
Torque converter	8
Torque converter valve	14
Transmission	15
Transmission control valve.....	31
ECMV	32
Power train, Part 2	SEN00853-02
Axle	2
Differential	4
Final drive.....	6
Wheel	8
Steering system	SEN00751-02
Steering column.....	2
Steering linkage.....	3
Brake system	SEN00752-04
Brake piping	2
Brake valve.....	4
Secondary brake valve.....	7
Relay valve.....	8
Front brake cut valve.....	9
Accumulator charge valve	10

Accumulator	16
Slack adjuster.....	18
Brake.....	20
Proportional reducing valve.....	25
Parking brake	26
Parking brake solenoid.....	28
Hand brake (retarder).....	29
Undercarriage and frame	SEN00753-03
Suspension	2
Suspension cylinder	4
Rear axle support.....	12
Hydraulic system	SEN00754-04
Steering, hoist oil pressure piping diagram	2
Dump body control	4
Hydraulic tank	6
Steering valve.....	8
Cross-over relief valve	12
Steering control valve.....	13
Hoist valve.....	22
Dump control valve (EPC valve)	28
Steering cylinder.....	32
Hoist cylinder.....	33
Work equipment and steering pump	34
Cab and its attachments	SEN00755-02
ROPS cab	2
Air conditioner	3
Rear view monitor	9
Electrical system, Part 1	SEN00756-04
Machine monitor system	2
Electrical system, Part 2	SEN00757-05
Automatic shift control system	2
Transmission controller	6
External power supply heater.....	20
Auto emergency steering system.....	22
Retarder control system	26
Battery disconnecter switch	38
Dump control lever	40
Auto suspension system	44
Electrical system, Part 3	SEN00863-02
Payload meter II (card type)	2
Electrical system, Part 4	SEN00873-03
Sensors, switches	2
KOMTRAX terminal system (If equipped)	16
20 Standard value table	
Standard service value table	SEN01181-03
Standard value table for engine	2
Standard value table for machine.....	4
30 Testing and adjusting	
Testing and adjusting, Part 1	SEN01182-06
Tools for testing, adjusting, and troubleshooting	3
Testing engine speed	9
Testing intake air pressure (boost pressure)	10
Testing exhaust temperature	11

Testing exhaust gas color.....	13
Adjusting valve clearance.....	14
Testing compression pressure.....	16
Testing blow-by pressure.....	18
Testing engine oil pressure.....	19
Testing EGR valve and bypass valve drive oil pressure.....	20
Handling of fuel system devices.....	21
Releasing residual pressure from fuel system	21
Testing fuel pressure	22
Testing fuel return rate and leakage	23
Bleeding air from fuel circuit.....	26
Testing the fuel circuit for leakage	28
Testing and adjusting alternator belt tension	29
Testing and adjusting fan belt tension	30
Testing and adjusting air conditioner compressor belt tension.....	31
Testing and adjusting, Part 2.....	SEN01183-05
Testing torque converter stall speed.....	3
Testing power train oil pressure.....	4
Adjusting transmission speed sensor.....	11
Testing brake oil pressure	12
Testing of accumulator nitrogen gas pressure and procedure for charging accumulator with nitrogen gas	14
Testing brake performance.....	19
Adjusting parking brake.....	21
Bleeding air from brake circuit.....	22
Testing wear of rear brake disc	23
Testing wear of front brake pad.....	24
Method for emergency release of parking brake.....	25
Testing and adjusting front suspension cylinder.....	26
Testing and adjusting inverted type rear suspension cylinder	31
Testing and adjusting front suspension cylinder (mode selector hydraulic cylinder).....	35
Testing and adjusting hydraulic pressure in steering, hoist circuit.....	36
Testing and adjusting dump EPC circuit oil pressure	39
Air bleeding from steering cylinder.....	40
Procedure for raising body in emergency.....	41
Adjusting body positioner sensor	42
Handling of high voltage circuit of engine controller.....	43
Adjusting transmission controller.....	43
Method for emergency escape at electrical system failure	44
Testing and adjusting, Part 3.....	SEN01184-03
Setting and adjusting of devices.....	2
Special functions of machine monitor (EMMS).....	14
Testing and adjusting, Part 4.....	SEN02401-01
How to start operation of KOMTRAX terminal.....	2
Lamp display of KOMTRAX terminal.....	7
Pm Clinic check sheet.....	10
Setting of card-type payload meter (PLM-II) after installation or replacement	12
 40 Troubleshooting	
General information on troubleshooting.....	SEN01185-02
Points to remember when troubleshooting.....	2
Sequence of events in troubleshooting	3
Checks before troubleshooting.....	4
Classification and procedures of troubleshooting.....	5
Connection table for connector pin numbers.....	6
T- branch box and T- branch adapter table	42

Troubleshooting by failure code, General	SEN01186-02
Failure codes table	2
Before troubleshooting by failure codes	11
Contents of troubleshooting table	16
Troubleshooting by failure code, Part 1	SEN01187-02
Failure code [1500L0] (Dual engagement)	3
Failure code [15B0NX] (Transmission oil filter: Clogging)	4
Failure code [15F0KM] (R → F shifting abuse 1: Mistake in operation)	6
Failure code [15F0MB] (R → F shifting abuse 2: Mistake in operation)	6
Failure code [15F7KM] (Forward clutch disk abuse: Mistake in operation or setting)	7
Failure code [15G0MW] (R clutch: Slipping)	8
Failure code [15G7KM] (Reverse clutch disk abuse: Mistake in operation or setting)	10
Failure code [15H0MW] (Hi clutch: Slipping)	12
Failure code [15J0MW] (Lo clutch: Slipping)	14
Failure code [15K0MW] (1st clutch: Slipping)	16
Failure code [15L0MW] (2nd clutch: Slipping)	18
Failure code [15M0MW] (3rd clutch: Slipping)	20
Failure code [15N0MW] (4th clutch: Slipping)	22
Failure code [15SBL1] (R clutch solenoid: Fill signal is ON when command current is OFF)	24
Failure code [15SBMA] (R clutch solenoid: Malfunction)	28
Failure code [15SCL1] (Hi clutch solenoid: Fill signal is ON when command current is OFF) ...	30
Failure code [15SCMA] (Hi clutch solenoid: Malfunction)	34
Failure code [15SDL1] (Lo clutch solenoid: Fill signal is ON when command current is OFF) ...	36
Failure code [15SDMA] (Lo clutch solenoid: Malfunction)	40
Failure code [15SEL1] (1st clutch solenoid: Fill signal is ON when command current is OFF) ..	42
Failure code [15SEMA] (1st clutch solenoid: Malfunction)	46
Failure code [15SFL1] (2nd clutch solenoid: Fill signal is ON when command current is OFF)	48
Failure code [15SFMA] (2nd clutch solenoid: Malfunction)	52
Failure code [15SGL1] (3rd clutch solenoid: Fill signal is ON when command current is OFF)	54
Failure code [15SGMA] (3rd clutch solenoid: Malfunction)	58
Failure code [15SHL1] (4th clutch solenoid: Command current is OFF and fill signal is ON)	60
Failure code [15SHMA] (4th clutch solenoid: Malfunction)	64
Failure code [15SJMA] (Lockup clutch solenoid: Malfunction)	66
Failure code [989A00] (Engine over run prevention command signal: Operating)	68
Failure code [989D00] (Rear section tipping over alarm: Alarm is activated)	68
Failure code [2F00KM] (Parking brake: Mistake in operation or setting)	70
Failure code [2G42ZG] (Front accumulator: Lowering of oil pressure)	72
Failure code [2G43ZG] (Rear accumulator: Lowering of oil pressure)	72
Failure code [A570NX] (Engine oil filter: Clogging)	73
Failure code [AA10NX] (Air cleaner element: Clogging)	74
Failure code [AB00MA] (Alternator: Malfunction)	76
Failure code [B@BAZG] (Abnormal lowering of engine oil pressure: Lowering of oil pressure) ...	78
Failure code [B@BAZK] (Engine oil: Level too low)	80
Failure code [B@BCZK] (Lowering of radiator coolant: Lowering of level)	82
Failure code [B@BCNS] (Engine: Overheat)	84
Failure code [B@C7NS] (Rear brake oil: Overheat)	85
Failure code [B@CENS] (Torque converter oil: Overheat)	85
Failure code [B@GAZK] (Battery electrolyte level: Lowering of level)	86
Failure code [B@JANS] (Steering oil: Overheat)	87
Troubleshooting by failure code, Part 2	SEN01188-02
Failure code [CA111] (Abnormality in engine controller)	3
Failure code [CA115] (Abnormal engine Ne and Bkup sensors)	4
Failure code [CA122] (Charge pressure sensor too high)	6
Failure code [CA123] (Charge pressure sensor too low)	8
Failure code [CA131] (Throttle sensor too high)	10
Failure code [CA132] (Throttle sensor too low)	12
Failure code [CA135] (Oil pressure sensor too high)	14

Failure code [CA141] (Oil pressure sensor too low).....	16
Failure code [CA144] (Coolant temperature sensor too high).....	18
Failure code [CA145] (Coolant temperature sensor too low).....	20
Failure code [CA153] (Charge temperature sensor too high).....	22
Failure code [CA154] (Charge temperature sensor too low).....	24
Failure code [CA187] (Sensor power source 2 too low).....	24
Failure code [CA221] (Atmospheric pressure sensor too high).....	26
Failure code [CA222] (Atmospheric pressure sensor too low).....	28
Failure code [CA227] (Sensor power source 2 too high).....	30
Failure code [CA234] (Engine over speed).....	32
Failure code [CA238] (Abnormal power source for engine Ne speed sensor).....	34
Failure code [CA263] (Fuel temperature sensor too high).....	36
Failure code [CA265] (Fuel temperature sensor too low).....	38
Failure code [CA271] (PCV1 short circuit).....	39
Failure code [CA272] (PCV1 disconnection).....	40
Failure code [CA273] (PCV2 short circuit).....	41
Failure code [CA274] (PCV2 disconnection).....	42
Failure code [CA322] (Injector No. 1 system disconnection or short circuit).....	44
Failure code [CA323] (Injector No. 5 system disconnection or short circuit).....	46
Failure code [CA324] (Injector No. 3 system disconnection or short circuit).....	48
Failure code [CA325] (Injector No. 6 system disconnection or short circuit).....	50
Failure code [CA331] (Injector No. 2 system disconnection or short circuit).....	52
Failure code [CA332] (Injector No. 4 system disconnection or short circuit).....	54
Failure code [CA342] (Abnormal engine controller data consistency).....	56
Failure code [CA351] (Abnormal injector drive circuit).....	57
Failure code [CA352] (Sensor power source 1 too low).....	58
Failure code [CA386] (Sensor power source 1 too high).....	60
Failure code [CA431] (Abnormal idle validation switch).....	62
Failure code [CA432] (Abnormal process with idle validation switch).....	65
Failure code [CA441] (Power source voltage too low).....	66
Failure code [CA442] (Power source voltage too high).....	66
Failure code [CA449] (Common rail pressure too high 2).....	67
Failure code [CA451] (Common rail pressure sensor too high).....	68
Failure code [CA452] (Common rail pressure sensor too low).....	70
Failure code [CA553] (Common rail pressure too high 1).....	70
Failure code [CA554] (In-range error of common rail pressure sensor).....	71
Failure code [CA559] (Loss of pressure feed from supply pump abnormal 1).....	72
Failure code [CA689] (Abnormal engine Ne speed sensor).....	76
Failure code [CA731] (Abnormal engine Bkup speed sensor phase).....	78
Failure code [CA757] (Loss of all engine controller data).....	78
Failure code [CA778] (Abnormal engine Bkup speed sensor).....	80
Failure code [CA1228] (Abnormal EGR valve servo 1).....	82
Failure code [CA1625] (Abnormal EGR valve servo 2).....	83
Failure code [CA1626] (Short circuit of bypass valve solenoid drive).....	84
Failure code [CA1627] (Disconnection in bypass valve solenoid drive).....	86
Failure code [CA1628] (Abnormal bypass valve servo 1).....	87
Failure code [CA1629] (Abnormal bypass valve servo 2).....	88
Troubleshooting by failure code, Part 3	SEN01189-02
Failure code [CA1631] (Bypass valve lift sensor too high).....	4
Failure code [CA1632] (Bypass valve lift sensor too low).....	6
Failure code [CA1633] (Abnormal KOMNET).....	8
Failure code [CA1642] (EGR inlet pressure sensor too low).....	10
Failure code [CA1653] (EGR inlet pressure sensor too high).....	12
Failure code [CA2185] (Throttle sensor power source too high).....	14
Failure code [CA2186] (Throttle sensor power source too low).....	16
Failure code [CA2249] (Loss of pressure feed from supply pump abnormal 2).....	16
Failure code [CA2271] (EGR valve lift sensor too high).....	18
Failure code [CA2272] (EGR valve lift sensor too low).....	20

Failure code [CA2351] (EGR valve solenoid drive short circuit)	22
Failure code [CA2352] (EGR valve solenoid drive disconnection).....	24
Failure code [CA2555] (Intake air heater relay disconnection)	24
Failure code [CA2556] (Intake air heater relay short circuit).....	26
Failure code [D19HKB] (Stop lamp relay output system: Short circuit).....	28
Failure code [D5ZKKZ] (Front brake cut-off solenoid valve: Disconnection or short circuit).....	30
Failure code [DAF9KM] Wrong connection of connector	32
Failure code [DAFRKR] (Abnormal CAN communication (machine monitor): Abnormal communication)	34
Failure code [DAQ0KK] (Transmission controller direct power supply: Lowering of source voltage).....	36
Failure code [DAQ0KT] (Transmission controller nonvolatile memory: Abnormality in controller)	38
Failure code [DAQ2KK] (Transmission controller solenoid power source: Power source voltage too low).....	39
Failure code [DAQ9KQ] (Transmission controller: Disagreement of model selection).....	40
Failure code [DAQRKR] (Communication lost: Defect communication)	42
Failure code [DAQRMA] (Transmission controller option setting: Malfunction)	44
Failure code [DB10KT] (Retarder controller nonvolatile memory: Abnormality in controller).....	44
Failure code [DB12KK] (Retarder controller solenoid power source: Power source voltage too low).....	46
Failure code [DB13KK] (Retarder controller direct power source: Power source voltage too low).....	48
Failure code [DB19KQ] Disagreement of model selection (Retarder controller).....	50
Failure code [DB1RKR] (CAN communication (retarder controller): Communication disabled)..	52
Failure code [DB1RMA] Disagreement of option setting (Retarder controller).....	54
Failure code [DB1SKQ] (Model selection: Wrong information)	55
Failure code [DB2RKR] (CAN communication (engine controller): Communication disabled) ...	56
Failure code [DBC9KQ] Disagreement of model selection (ABS controller).....	58
Failure code [DBC9KQ] Disagreement of option setting (ABS controller).....	59
Failure code [DDD7KX] (Trouble in travel speed setting switch system: Out of input signal range) (If equipped)	60
Failure code [DDD8KA] (ARSC system switch system: Disconnection)	62
Failure code [DDD8KB] (ARSC system switch system: Short circuit).....	64
Failure code [DDDAKA] (ASR system switch: Disconnection) (If equipped)	66
Failure code [DDDAKB] (ASR system switch: Short circuit)	68
Failure code [DDTHKA] (Hi clutch fill switch: Disconnection)	70
Failure code [DDTJKA] (Lo clutch fill switch: Disconnection).....	72
Failure code [DDTKKA] (1st clutch fill switch: Disconnection)	74
Failure code [DDTLKA] (2nd clutch fill switch: Disconnection)	76
Failure code [DDTMKA] (3rd clutch fill switch: Disconnection)	78
Failure code [DDTNKA] (R clutch fill switch: Disconnection)	80
Failure code [DDTPKA] (4th clutch fill switch : Disconnection)	82
Failure code [DF10KA] (Gear shift lever: Disconnection)	84
Failure code [DF10KB] (Gear shift lever: Short circuit)	87
Failure code [DGF1KX] (Transmission oil temperature sensor: Out of input signal range)	90
Failure code [DGR2KZ] (Retarder oil temperature sensor : Disconnection or short circuit).....	92
Failure code [DGR6KX] (Steering oil temperature sensor: Input signal out of range).....	94
Failure code [DGT1KX] (Torque converter oil temperature sensor: Out of input signal range)...	96
Troubleshooting by failure code, Part 4	SEN01190-02
Failure code [DHP6KA] (Suspension pressure sensor system (Rear right): Disconnection)	4
Failure code [DHP6KX] (Failure in suspension pressure sensor system trouble (Rear right): Out of input signal range)	6
Failure code [DHP7KA] (Suspension pressure sensor system (Rear left): Disconnection)	8
Failure code [DHP7KX] (Failure in suspension pressure sensor system trouble (Rear left): Out of input signal range).....	10
Failure code [DHT5KX] (Torque converter oil pressure sensor: Out of input signal range)	12

Failure code [DHT5L6] (Torque converter oil pressure sensor: Disagreement of run and stop condition with signal)	14
Failure code [DHU2KX] (Front accumulator oil pressure sensor: Out of input signal range)	16
Failure code [DHU3KX] (Rear accumulator oil pressure sensor: Out of input signal range).....	18
Failure code [DJF1KA] (Fuel level sensor: Disconnection)	20
Failure code [DK30KX] Trouble in steering angle potentiometer	21
Failure code [DK51L5] (Retarder lever potentiometer: Potentiometer signal is inconsistent with switch signal)	23
Failure code [DK52KX] (Failure in hoist lever potentiometer 1: Out of input signal range)	26
Failure code [DK53L8] (Failure in hoist lever potentiometer 2: Disagreement of analog signal)	28
Failure code [DK54KX] (Body positioner sensor: Out of input signal range).....	30
Failure code [DKD0L6] (Failure in steering speed sensor: Disagreement of run and stop condition with signal) (If equipped)	32
Failure code [DKH0KX] (Pitch angle sensor: Out of input signal range) (If equipped).....	34
Failure code [DLF1KA] (Transmission input shaft speed sensor: Disconnection).....	36
Failure code [DLF1LC] (Transmission input shaft speed sensor: Disagreement of revolution speed signal).....	38
Failure code [DLF2KA] (Transmission intermediate shaft speed sensor: Disconnection).....	40
Failure code [DLF2LC] (Transmission intermediate shaft speed sensor: Disagreement of revolution speed signal).....	42
Failure code [DLF8KA] Disconnection in wheel speed sensor (Right rear)	44
Failure code [DLF8LC] Trouble in wheel speed sensor system (Right rear).....	45
Failure code [DLF9KA] Disconnection in wheel speed sensor (Left rear)	46
Failure code [DLF9LC] Trouble in wheel speed sensor system (Left rear)	47
Failure code [DLT3KA] (Transmission output shaft speed sensor: Disconnection).....	48
Failure code [DLT3LC] (Transmission output shaft speed sensor: Disagreement of revolution speed signal) (If equipped).....	50
Failure code [DLT4KA] (Transmission output shaft speed sensor: Disconnection) (If equipped)	52
Failure code [DLT4LC] (Transmission output shaft speed sensor: Disagreement of revolution speed signal) (If equipped).....	54
Failure code [DLT4MA] Disconnection in transmission output shaft speed sensor: Defective function (If equipped)	56
Failure code [DV00KB] Short circuit in buzzer output	58
Failure code [DW35KZ] (Failure in output system of auto suspension solenoid 1: Disconnection or short circuit) (If equipped).....	60
Failure code [DW36KZ] (Failure in output system of auto suspension solenoid 2: Disconnection or short circuit) (If equipped).....	62
Failure code [DW72KZ] (Failure in kick-out solenoid output system: Disconnection or short circuit).....	64
Failure code [DW73KZ] (Failure in hoist select valve output system: Disconnection or short circuit).....	66
Failure code [DW78KZ] (Failure in rear brake BCV command output system: Disconnection or short circuit).....	68
Failure code [DWNBK4] Trouble in ASR shut-off valve (Valve keeps operating)	70
Failure code [DWNBKA] Disconnection in ASR shut-off valve output circuit	72
Failure code [DWNBKB] Ground fault in ASR shut-off valve output circuit	74
Failure code [DWNBKY] Short circuit in ASR shut-off valve output circuit.....	76
Failure code [DWNBMA] Trouble in ASR shut-off valve (Valve does not operate)	77
Failure code [DX11K4] (Rear brake proportional pressure reducing solenoid valve: Out of control)	78
Failure code [DX11KA] (Rear brake proportional pressure reducing solenoid valve output circuit: Disconnection)	80
Failure code [DX11KB] (Rear brake proportional pressure reducing solenoid valve: Short circuit)	81
Failure code [DX11KY] (Rear brake proportional pressure reducing solenoid valve: Short circuit to power source line).....	82

Failure code [DX11MA] (Rear brake proportional pressure reducing solenoid valve: Malfunction)	84
Failure code [DX13KA] (Output circuit of hoist EPC valve: Disconnection)	86
Failure code [DX13KB] (Output circuit of hoist EPC valve: Short circuit).....	88
Failure code [DX13KY] (Output circuit of hoist EPC valve: Short circuit with power source line)	90
Troubleshooting by failure code, Part 5	SEN01191-02
Failure code [DX17K4] Trouble in ASR proportional pressure reducing solenoid valve (right) (Valve keeps operating)	4
Failure code [DX17KA] Disconnection in ASR proportional pressure reducing solenoid valve (right) output circuit	6
Failure code [DX17KB] Ground fault in ASR proportional pressure reducing solenoid valve (right) output circuit	8
Failure code [DX17KY] Short circuit in ASR proportional pressure reducing solenoid valve (right) output circuit	10
Failure code [DX17MA] Trouble in ASR proportional pressure reducing solenoid valve (right) (Valve does not operate)	10
Failure code [DX18K4] Trouble in ASR proportional pressure reducing solenoid valve (left) (Valve keeps operating)	12
Failure code [DX18KA] Disconnection in ASR proportional pressure reducing solenoid valve (left) output circuit	14
Failure code [DX18KB] Ground fault in ASR proportional pressure reducing solenoid valve (left) output circuit	16
Failure code [DX18KY] Short circuit in ASR proportional pressure reducing solenoid valve (left) output circuit	18
Failure code [DX18MA] Trouble in ASR proportional pressure reducing solenoid valve (left) (Valve does not operate).....	18
Failure code [DXH1KA] (Lockup clutch solenoid output circuit: Disconnection)	20
Failure code [DXH1KB] (Lock-up clutch solenoid output circuit: Short circuit).....	22
Failure code [DXH1KY] (Lockup clutch solenoid output circuit: Short circuit to power source line).....	24
Failure code [DXH2KA] (Hi clutch solenoid output circuit: Disconnection)	26
Failure code [DXH2KB] (Hi clutch solenoid output circuit: Short circuit)	28
Failure code [DXH2KY] (Hi clutch solenoid output circuit: Short circuit to power source line)	30
Failure code [DXH3KA] (Lo clutch solenoid output circuit: Disconnection).....	34
Failure code [DXH3KB] (Lo clutch solenoid output circuit: Short circuit)	36
Failure code [DXH3KY] (Lo clutch solenoid output circuit: Short circuit in power source line) ...	38
Failure code [DXH4KA] (1st clutch solenoid output circuit: Disconnection)	42
Failure code [DXH4KB] (1st clutch solenoid output circuit: Short circuit).....	44
Failure code [DXH4KY] (1st clutch solenoid output circuit: Short circuit to power source line) ..	46
Failure code [DXH5KA] (2nd clutch solenoid output circuit: Disconnection).....	50
Failure code [DXH5KB] (2nd clutch solenoid output circuit: Short circuit)	52
Failure code [DXH5KY] (2nd clutch solenoid output circuit: Short circuit in power source line)	54
Failure code [DXH6KA] (3rd clutch solenoid output circuit: Disconnection).....	58
Failure code [DXH6KB] (3rd clutch solenoid output circuit: Short circuit)	60
Failure code [DXH6KY] (3rd clutch solenoid output circuit: Short circuit to power source line) ..	62
Failure code [DXH7KA] (R clutch solenoid output circuit: Disconnection)	66
Failure code [DXH7KB] (R clutch solenoid output circuit: Short circuit).....	68
Failure code [DXH7KY] (R clutch solenoid output circuit: Short circuit to power source line).....	70
Failure code [DXHHKA] (4th clutch solenoid output circuit: Disconnection)	74
Failure code [DXHHKB] (4th clutch solenoid output circuit: Short circuit).....	76
Failure code [DXHHKY] (4th clutch solenoid output circuit: Short circuit to power source line) ..	78
Troubleshooting of electrical system (E-mode)	SEN01192-02
Before troubleshooting of electric system	3
Contents of troubleshooting table.....	9
E-1 Engine does not start.....	11

E-2 Automatic preheating does not operate	14
E-3 Machine monitor does not display all, when starting switch is turned ON	18
E-4 Machine monitor does not operate when starting switch is OFF	20
E-5 Alarm buzzer does not stop sounding	22
E-6 Gauges of machine monitor, caution lamps or character display section do not display properly.....	23
E-7 A selection of the display in character display section cannot be changed	24
E-8 Power mode selecting function does not operate properly	27
E-9 AISS function does not operate properly	28
E-10 Seat belt caution lamp does not display properly	29
E-11 Turn signal lamp or turning lamp (hazard lamp) do not work properly	30
E-12 Night illumination (lighting) does not work properly	33
E-13 Emergency steering does not operate	42
Troubleshooting of hydraulic and mechanical system (H-mode)	SEN01193-01
Contents of troubleshooting table	3
H-1 Machine does not start	4
H-2 Machine does not travel smoothly (hunting)	6
H-3 Lockup cannot be cancelled	6
H-4 Excessive shock when starting or shifting	7
H-5 Transmission does not shift up	8
H-6 Machine lacks power or speed when traveling	9
H-7 Time lag is excessive when starting or shifting gear	11
H-8 Torque converter oil temperature is high	12
H-9 Torque converter oil pressure is low	13
H-10 Front brake is ineffective	14
H-11 Rear brake is ineffective	15
H-12 Steering wheel is heavy	16
H-13 Steering wheel does not work	17
H-14 Steering wheel vibrates	18
H-15 Dump body lifting speed is slow	19
H-16 Dump body does not work	20
H-17 Excessive hydraulic drift of dump body	21
Troubleshooting of mechanical system (S-mode)	SEN01194-02
Method of using troubleshooting charts	4
S-1 Starting performance is poor	8
S-2 Engine does not start	10
S-3 Engine does not pick up smoothly	14
S-4 Engine stops during operations	15
S-5 Engine does not rotate smoothly	16
S-6 Engine lacks output (or lacks power)	17
S-7 Exhaust gas color is black (incomplete combustion)	18
S-8 Oil consumption is excessive (or exhaust smoke is blue)	20
S-9 Oil becomes contaminated quickly	21
S-10 Fuel consumption is excessive	22
S-11 Oil is in coolant (or coolant spurts back or coolant level goes down).....	23
S-12 Oil pressure drops	24
S-13 Oil level rises (Entry of coolant/fuel)	26
S-14 Coolant temperature becomes too high (overheating)	28
S-15 Abnormal noise is made	29
S-16 Vibration is excessive	30
50 Disassembly and assembly	
General information on disassembly and assembly	SEN01954-02
How to read this manual.....	2
Coating materials list	4
Special tool list.....	7
Sketches of special tools.....	10

Engine and cooling system	SEN01955-02
Removal and installation of engine assembly	2
Removal and installation of radiator assembly	8
Removal and installation of output shaft assembly	16
Disassembly and assembly of output shaft assembly	18
Removal and installation of fuel supply pump assembly	21
Removal and installation of cylinder head assembly	25
Removal and installation of fuel injector assembly	36
Removal and installation of engine front seal	41
Removal and installation of engine rear seal	45
Power train, Part 1	SEN01956-02
Removal and installation of torque converter and transmission assembly	2
Disassembly and assembly of torque converter and control valve assembly	9
Disassembly and assembly of torque converter assembly	10
Disassembly and assembly of PTO Assembly	18
Disassembly and assembly of transmission assembly	21
Removal and installation of transmission control valve assembly (ECMV assembly).....	46
Disassembly and assembly of transmission control valve assembly (ECMV assembly)	47
Power train, Part 2	SEN01957-02
Removal and installation of differential assembly	2
Disassembly and assembly of differential assembly	3
Removal and installation of rear final drive carrier assembly	16
Disassembly and assembly of rear final drive carrier assembly	18
Disassembly and assembly of rear final drive assembly	20
Disassembly and assembly of front wheel hub assembly	24
Steering system	SEN01958-01
Disassembly and assembly of steering cylinder assembly	2
Removal and installation of emergency steering motor pump assembly	5
Brake system	SEN01959-02
Removal and installation of front brake caliper pad	2
Removal and installation of front brake caliper assembly	3
Disassembly and assembly of front brake caliper assembly	4
Removal and installation of rear brake assembly	6
Disassembly and assembly of rear brake assembly	7
Removal and installation of parking brake pad	10
Removal and installation of parking brake caliper assembly	12
Disassembly and assembly of front brake caliper pad assembly	13
Removal and installation of parking brake spring cylinder assembly	14
Removal and installation of slack adjuster assembly	15
Disassembly and assembly of slack adjuster assembly	16
Undercarriage and frame	SEN01960-02
Removal and installation of front wheel assembly	2
Removal and installation of rear wheel assembly	3
Removal and installation of front suspension cylinder assembly	5
Disassembly and assembly of front suspension cylinder assembly	6
Disassembly and assembly of variable damping selector valve Disassembly	8
Removal and installation of rear suspension cylinder assembly	10
Disassembly and assembly of rear suspension cylinder assembly	11
Hydraulic system	SEN01961-01
Disassembly and assembly of hoist cylinder assembly	2
Body	SEN01962-01
Removal and installation of body assembly	2
Cab and its attachments	SEN01963-01
Disassembly and assembly of operator's seat assembly	2
Removal and installation of air conditioner unit assembly	11

Electrical system	SEN01964-01
Removal and installation of engine controller assembly	2
Removal and installation of transmission controller assembly	3
Removal and installation of retarder controller assembly	4
90 Diagrams and drawings	
Hydraulic diagrams and drawings	SEN00763-04
Power train hydraulic circuit diagram	2
Steering and hoist hydraulic circuit diagram	
HD325-7 Serial No. 7001 – 7025, 7101 – 7523	
HD405-7 Serial No. 3001 – 3035, 7101 – 7523	3
Steering and hoist hydraulic circuit diagram	
HD325-7 Serial No. 7524 and up	
HD405-7 Serial No. 7525 and up	5
Brake hydraulic circuit diagram	7
Electrical diagrams and drawings	SEN00764-05
Electrical circuit diagram for inside cab (1/5).....	3
Electrical circuit diagram for inside cab (2/5)	
HD325-7 Serial No. 7001 – 7025, 7101 – 7161	
HD405-7 Serial No. 3001 – 3035, 7101 – 7157	5
Electrical circuit diagram for inside cab (2/5)	
HD325-7 Serial No. 7162 and up	
HD405-7 Serial No. 7158 and up	7
Electrical circuit diagram for inside cab (3/5)	
HD325-7 Serial No. 7001 – 7025, 7101 – 7161	
HD405-7 Serial No. 3001 – 3035, 7101 – 7157	9
Electrical circuit diagram for inside cab (3/5)	
HD325-7 Serial No. 7162 and up	
HD405-7 Serial No. 7158 and up	11
Electrical circuit diagram for inside cab (4/5).....	13
Electrical circuit diagram for inside cab (5/5).....	15
Electrical circuit diagram for outside cab (1/3)	17
Electrical circuit diagram for outside cab (2/3)	19
Electrical circuit diagram for outside cab (3/3)	21
Air conditioner electrical circuit diagram.....	23
Electrical circuit diagram of external power supply heater	25
Connectors table and arrangement drawing	27

HD325-7, HD405-7 Dump truck

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DUMP TRUCK

HD325-7

HD405-7

Machine model Serial number

HD325-7	7001 – 7025
HD325-7	7101 and up
HD405-7	3001 – 3035
HD405-7	7101 and up

00 Index and foreword

Foreword and general information


Safety notice	2
How to read the shop manual	7
Explanation of terms for maintenance standard	9
Handling of electric equipment and hydraulic component	11
Handling of connectors newly used for engines	20
How to read electric wire code	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table	32
Conversion table	36

Safety notice


(Rev. 2008/08)

Important safety notice

Proper service and repair are extremely important for safe machine operation. The service and repair techniques recommended by Komatsu and described in this manual are both effective and safe. Some of these techniques require the use of tools specially designed by Komatsu for the specific purpose.

To prevent injury to workers, the symbol  is used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

1. General precautions

 **Mistakes in operation are extremely dangerous. Read the Operation and Maintenance Manual carefully before operating the machine. In addition, read this manual and understand its contents before starting the work.**

- 1) Before carrying out any greasing or repairs, read all the safety labels stuck to the machine. For the locations of the safety labels and detailed explanation of precautions, see the Operation and Maintenance Manual.
- 2) Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt, water, or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.
- 3) When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
- 4) When carrying out any operation with 2 or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR warning signs in the operator's compartment.
- 5) Only qualified workers must carry out work and operation which require license or qualification.
- 6) Keep all tools in good condition, learn the correct way to use them, and use the proper ones of them. Before starting work, thoroughly check the tools, machine, forklift, service car, etc.
- 7) If welding repairs are needed, always have a trained and experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, shielding goggles, cap and other clothes suited for welding work.
- 8) Before starting work, warm up your body thoroughly to start work under good condition.
- 9) Avoid continuing work for long hours and take rests at proper intervals to keep your body in good condition. Take rests in specified safe places.

Safety points

1	Good arrangement
2	Correct work clothes
3	Following work standard
4	Making and checking signs
5	Prohibition of operation and handling by unlicensed workers
6	Safety check before starting work
7	Wearing protective goggles (for cleaning or grinding work)
8	Wearing shielding goggles and protectors (for welding work)
9	Good physical condition and preparation
10	Precautions against work which you are not used to or you are used to too much

2. Preparations for work

- 1) Before adding oil or making any repairs, park the machine on a hard and level ground, and apply the parking brake and block the wheels or tracks to prevent the machine from moving.
- 2) Before starting work, lower the work equipment (blade, ripper, bucket, etc.) to the ground. If this is not possible, insert the lock pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
- 3) When disassembling or assembling, support the machine with blocks, jacks, or stands before starting work.
- 4) Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

3. Precautions during work

- 1) Before disconnecting or removing components of the oil, water, or air circuits, first release the pressure completely from the circuit. When removing the oil filler cap, a drain plug, or an oil pressure pickup plug, loosen it slowly to prevent the oil from spurting out.
- 2) The coolant and oil in the circuits are hot when the engine is stopped, so be careful not to get scalded. Wait for the oil and coolant to cool before carrying out any work on the oil or water circuits.
- 3) Before starting work, stop the engine. When working on or around a rotating part, in particular, stop the engine. When checking the machine without stopping the engine (measuring oil pressure, revolving speed, temperature, etc.), take extreme care not to get rolled or caught in rotating parts or moving parts.
- 4) Before starting work, remove the leads from the battery. Always remove the lead from the negative (-) terminal first.
- 5) When raising a heavy component (heavier than 25 kg), use a hoist or crane. Before starting work, check that the slings (wire ropes, chains, and hooks) are free from damage. Always use slings which have ample capacity and install them to proper places. Operate the hoist or crane slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.

- 6) When removing a cover which is under internal pressure or under pressure from a spring, always leave 2 bolts in diagonal positions. Loosen those bolts gradually and alternately to release the pressure, and then remove the cover.
- 7) When removing components, be careful not to break or damage the electrical wiring. Damaged wiring may cause electrical fires.
- 8) When removing piping, stop the fuel or oil from spilling out. If any fuel or oil drips onto the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip and can even start fires.
- 9) As a general rule, do not use gasoline to wash parts. Do not use it to clean electrical parts, in particular.
- 10) Be sure to assemble all parts again in their original places. Replace any damaged parts and parts which must not be reused with new parts. When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is operated.
- 11) When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. In addition, check that connecting parts are correctly installed.
- 12) When assembling or installing parts, always tighten them to the specified torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
- 13) When aligning 2 holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
- 14) When measuring hydraulic pressure, check that the measuring tools are correctly assembled.
- 15) Take care when removing or installing the tracks of track-type machines. When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.
- 16) If the engine is operated for a long time in a place which is not ventilated well, you may suffer from gas poisoning. Accordingly, open the windows and doors to ventilate well.