

# SHOP MANUAL

## **KOMATSU**

# **D57S-1**

MACHINE MODEL    SERIAL No.

**D57S-1                    6501 and up**

- This shop manual may contain attachments and optional equipment that are not available in your area. Please consult your local Komatsu distributor for those items you may require. Materials and specifications are subject to change without notice.
- D57S-1 Serial No. 6501 – 20000 mount the S4D130-1 engine. For details of the engine, see the 130 Series Engine Shop Manual.
- D57S-1 Serial No. 20001 and up mount the S6D108-1 engine. For details of the engine, see the 108 Series Engine Shop Manual.

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## IMPORTANT SAFETY NOTICE

Proper service and repair is extremely important for the safe operation of your machine. The service and repair techniques recommended by Komatsu and described in this manual are both effective and safe methods of operation. Some of these operations require the use of tools specially designed by Komatsu for the purpose.

To prevent injury to workers, the symbols  and  are used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

## SAFETY

### GENERAL PRECAUTIONS

Mistakes in operation are extremely dangerous. Read the Operation and Maintenance Manual carefully BEFORE operating the machine.

1. Before carrying out any greasing or repairs, read all the precautions given on the decals which are fixed to the machine.
2. When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
  - Always wear safety glasses when hitting parts with a hammer.
  - Always wear safety glasses when grinding parts with a grinder, etc.
3. If welding repairs are needed, always have a trained, experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, glasses, cap and other clothes suited for welding work.
4. When carrying out any operation with two or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR signs on the controls in the operator's compartment.
5. Keep all tools in good condition and learn the correct way to use them.

6. Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.

### PREPARATIONS FOR WORK

7. Before adding oil or making any repairs, park the machine on hard, level ground, and block the wheels or tracks to prevent the machine from moving.
8. Before starting work, lower blade, ripper, bucket or any other work equipment to the ground. If this is not possible, insert the safety pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
9. When disassembling or assembling, support the machine with blocks, jacks or stands before starting work.
10. Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

## PRECAUTIONS DURING WORK

11. When removing the oil filler cap, drain plug or hydraulic pressure measuring plugs, loosen them slowly to prevent the oil from spurting out.  
Before disconnecting or removing components of the oil, water or air circuits, first remove the pressure completely from the circuit.
12. The water and oil in the circuits are hot when the engine is stopped, so be careful not to get burned.  
Wait for the oil and water to cool before carrying out any work on the oil or water circuits.
13. Before starting work, remove the leads from the battery. Always remove the lead from the negative (–) terminal first.
14. When raising heavy components, use a hoist or crane.  
Check that the wire rope, chains and hooks are free from damage.  
Always use lifting equipment which has ample capacity.  
Install the lifting equipment at the correct places. Use a hoist or crane and operate slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.
15. When removing covers which are under internal pressure or under pressure from a spring, always leave two bolts in position on opposite sides. Slowly release the pressure, then slowly loosen the bolts to remove.
16. When removing components, be careful not to break or damage the wiring. Damaged wiring may cause electrical fires.
17. When removing piping, stop the fuel or oil from spilling out. If any fuel or oil drips on to the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip, or can even start fires.
18. As a general rule, do not use gasoline to wash parts. In particular, use only the minimum of gasoline when washing electrical parts.
19. Be sure to assemble all parts again in their original places.  
Replace any damaged parts with new parts.
  - When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is being operated.
20. When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. Also, check that connecting parts are correctly installed.
21. When assembling or installing parts, always use the specified tightening torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
22. When aligning two holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
23. When measuring hydraulic pressure, check that the measuring tool is correctly assembled before taking any measurements.
24. Take care when removing or installing the tracks of track-type machines.  
When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.

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## FOREWORD

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This shop manual has been prepared as an aid to improve the quality of repairs by giving the serviceman an accurate understanding of the product and by showing him the correct way to perform repairs and make judgements. Make sure you understand the contents of this manual and use it to full effect at every opportunity.

This shop manual mainly contains the necessary technical information for operations performed in a service workshop.

For ease of understanding, the manual is divided into chapters for each main group of components; these chapters are further divided into the following sections.

### **STRUCTURE AND FUNCTION**

This section explains the structure and function of each component. It serves not only to give an understanding of the structure, but also serves as reference material for troubleshooting.

### **TESTING AND ADJUSTING**

This section explains checks to be made before and after performing repairs, as well as adjustments to be made at completion of the checks and repairs.

Troubleshooting charts correlating "Problems" to "Causes" are also included in this section.

### **DISASSEMBLY AND ASSEMBLY**

This section explains the order to be followed when removing, installing, disassembling or assembling each component, as well as precautions to be taken for these operations.

### **MAINTENANCE STANDARD**

This section gives the judgement standards when inspecting disassembled parts.

### **NOTICE**

**The specifications contained in this shop manual are subject to change at any time and without any advance notice. Contact your KOMATSU distributor for the latest information.**



## HOW TO READ THE SHOP MANUAL

### VOLUMES

Shop manuals are issued as a guide to carrying out repairs. They are divided as follows:

**Chassis volume:** Issued for every machine model

**Engine volume:** Issued for each engine series

**Electrical volume** : } Each issued as  
**Attachments volume** : } one volume to  
 cover all models

These various volumes are designed to avoid duplicating the same information. Therefore to deal with all repairs for any model, it is necessary that chassis, engine, electrical and attachment volumes are ready.

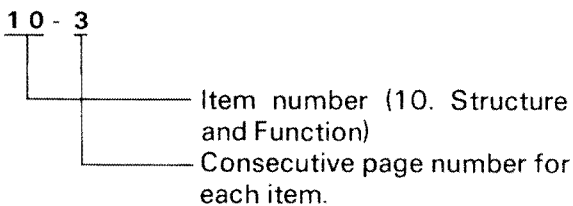
### DISTRIBUTION AND UPDATING

Any additions, amendments or other changes will be sent to KOMATSU distributors. Get the most up-to-date information before you start any work.

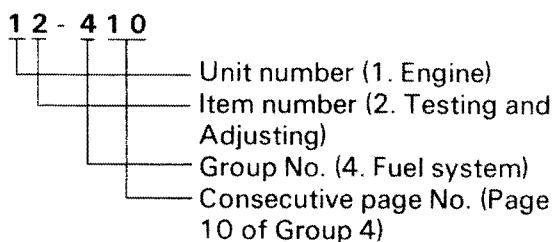
### FILING METHOD

1. See the page number on the bottom of the page. File the pages in correct order.
2. Following examples shows how to read the page number.

Example 1 (Chassis volume):



Example 2 (Engine volume):



3. Additional pages: Additional pages are indicated by a hyphen (-) and number after the page number. File as in the example.

Example:

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### REVISED EDITION MARK (①②③ ....)

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### REVISIONS

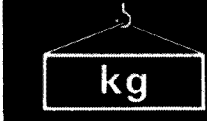
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
### SYMBOLS

So that the shop manual can be of ample practical use, important places for safety and quality are marked with the following symbols.

Symbol	Item	Remarks
	Safety	Special safety precautions are necessary when performing the work.
		Extra special safety precautions are necessary when performing the work because it is under internal pressure.
	Caution	Special technical precautions or other precautions for preserving standards are necessary when performing the work.
	Weight	Weight of parts or systems. Caution necessary when selecting hoisting wire, or when working posture is important, etc.
	Tightening torque	Places that require special attention for the tightening torque during assembly.
	Coat	Places to be coated with adhesives and lubricants etc.
	Oil, water	Places where oil, water or fuel must be added, and the capacity.
	Drain	Places where oil or water must be drained, and quantity to be drained.

# HOISTING INSTRUCTIONS



**⚠** Heavy parts (25 kg or more) must be lifted with a hoist etc. In the **Disassembly and Assembly** section, every part weighing 25 kg or more is indicated clearly with the symbol 

- If a part cannot be smoothly removed from the machine by hoisting, the following checks should be made:
  - Check for removal of all bolts fastening the part to the relative parts.
  - Check for existence of another part causing interference with the part to be removed.

## 2. Wire ropes

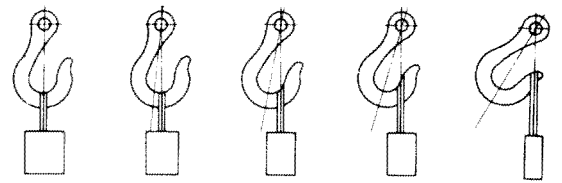
- Use adequate ropes depending on the weight of parts to be hoisted, referring to the table below:

Wire ropes (Standard "Z" or "S" twist ropes without galvanizing)	
Rope diameter (mm)	Allowable load (tons)
10	1.0
11.2	1.4
12.5	1.6
14	2.2
16	2.8
18	3.6
20	4.4
22.4	5.6
30	10.0
40	18.0
50	28.0
60	40.0

The allowable load value is estimated to be one-sixth or one-seventh of the breaking strength of the rope used.

- Sling wire ropes from the middle portion of the hook.

Slinging near the edge of the hook may cause the rope to slip off the hook during hoisting, and a serious accident can result. Hooks have maximum strength at the middle portion.



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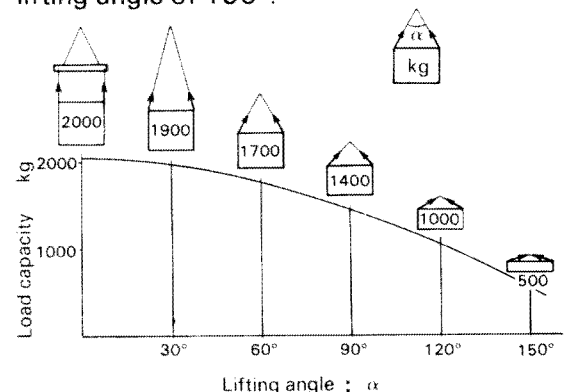
- Do not sling a heavy load with one rope alone, but sling with two or more ropes symmetrically wound on to the load.

**⚠** Slinging with one rope may cause turning of the load during hoisting, untwisting of the rope, or slipping of the rope from its original winding position on the load, which can result in a dangerous accident.

- Do not sling a heavy load with ropes forming a wide hanging angle from the hook.

When hoisting a load with two or more ropes, the force subjected to each rope will increase with the hanging angles. The table below shows the variation of allowable load (kg) when hoisting is made with two ropes, each of which is allowed to sling up to 1000 kg vertically, at various hanging angles.

When two ropes sling a load vertically, up to 2000 kg of total weight can be suspended. This weight becomes 1000 kg when two ropes make a 120° hanging angle. On the other hand, two ropes are subjected to an excessive force as large as 4000 kg if they sling a 2000 kg load at a lifting angle of 150°.





FS0065



## STANDARD TIGHTENING TORQUE

### 1. STANDARD TIGHTENING TORQUE OF BOLTS AND NUTS

The following charts give the standard tightening torques of bolts and nuts. Exceptions are given in sections of "Disassembly and Assembly".

Thread diameter of bolt (mm)	Width across flat (mm)		
		kgm	Nm
6	10	1.35 ± 0.15	13.2 ± 1.4
8	13	3.2 ± 0.3	31.4 ± 2.9
10	17	6.7 ± 0.7	65.7 ± 6.8
12	19	11.5 ± 1.0	112 ± 9.8
14	22	18.0 ± 2.0	177 ± 19
16	24	28.5 ± 3	279 ± 29
18	27	39 ± 4	383 ± 39
20	30	56 ± 6	549 ± 58
22	32	76 ± 8	745 ± 78
24	36	94.5 ± 10	927 ± 98
27	41	135 ± 15	1320 ± 140
30	46	175 ± 20	1720 ± 190
33	50	225 ± 25	2210 ± 240
36	55	280 ± 30	2750 ± 290
39	60	335 ± 35	3280 ± 340

This torque table does not apply to the bolts with which nylon packings or other non-ferrous metal washers are to be used, or which require tightening to otherwise specified torque.

★ Nm (newton meter): 1Nm ≅ 0.1 kgm

### 2. TIGHTENING TORQUE OF SPLIT FLANGE BOLTS

Use these torques for split flange bolts.

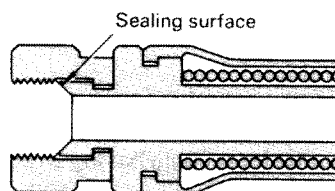
Thread diameter of bolt (mm)	Width across flats (mm)	Tightening torque	
		kgm	Nm
10	14	6.7 ± 0.7	65.7 ± 6.8
12	17	11.5 ± 1	112 ± 9.8
16	22	28.5 ± 3	279 ± 29

## STANDARD TIGHTENING TORQUE



### 3. TIGHTENING TORQUE FOR NUTS OF FLARED

Use these torques for nut part of flared.



FS0068

Thread diameter of nut part (mm)	Width across flats of nut part (mm)	Tightening torque	
		kgm	Nm
14	19	2.5 ± 0.5	24.5 ± 4.9
18	24	5 ± 2	49 ± 19.6
22	27	8 ± 2	78.5 ± 19.6
24	32	14 ± 3	137.3 ± 29.4
30	36	18 ± 3	176.5 ± 29.4
33	41	20 ± 5	196.1 ± 49
36	46	25 ± 5	245.2 ± 49
42	55	30 ± 5	294.2 ± 49

## COATING MATERIALS



The recommended coating materials prescribed in Komatsu Shop Manuals are listed below.

Nomenclature	Komatsu code	Applications
Adhesives	LT-1A	Used to apply rubber pads, rubber gaskets, and cork plugs.
	LT-1B	Used to apply resin, rubber, metallic and non-metallic parts when a fast, strong seal is needed.
	LT-2*	Preventing bolts, nuts and plugs from loosening and leaking oil.
	LT-3	Provides an airtight, electrically insulating seal. Used for aluminum surfaces.
Gasket sealant	LG-1	Used with gaskets and packings to increase sealing effect.
	LG-3	Heat-resistant gasket for precombustion chambers and exhaust piping.
	LG-4	Used by itself on mounting surfaces on the final drive and transmission cases. (Thickness after tightening: 0.07 – 0.08 mm)
	LG-5	Used by itself to seal grease fittings, tapered screw fittings and tapered screw fittings in hydraulic circuits of less than 50 mm in diameter.
Antifriction compound (Lubricant including molybdenum disulfide)	LM-P	Applied to bearings and taper shafts to facilitate press-fitting and to prevent sticking, burning or rusting.
Grease (Lithium grease)	G2-LI	Applied to bearings, sliding parts and oil seals for lubrication, rust prevention and facilitation of assembling work.
Vaseline	—	Used for protecting battery electrode terminals from corrosion.

\*LT-2 is also called LOCTITE in the shop manuals.

**ELECTRIC WIRE CODE**

In the wiring diagrams, various colors and symbols are employed to indicate the thickness of wires. This wire code table will help you understand WIRING DIAGRAMS.

Example: 5WB indicates a cable having a nominal number 5 and white coating with black stripe.


**CLASSIFICATION BY THICKNESS**

Nominal number	Copper wire			Cable O.D. (mm)	Current rating (A)	Applicable circuit
	Number strands	Dia. of strands (mm)	Cross section (mm <sup>2</sup> )			
0.85	11	0.32	0.88	2.4	12	Starting, lighting, signal etc.
2	26	0.32	2.09	3.1	20	Lighting, signal etc.
5	65	0.32	5.23	4.6	37	Charging and signal
15	84	0.45	13.36	7.0	59	Starting (Glow plug)
40	85	0.80	42.73	11.4	135	Starting
60	127	0.80	63.84	13.6	178	Starting
100	217	0.80	109.1	17.6	230	Starting

**CLASSIFICATION BY COLOR AND CODE**

Priority	Circuits		Charging	Ground	Starting	Lighting	Instrument	Signal	Other
	Classification								
1	Primary	Code	W	B	B	R	Y	G	L
		Color	White	Black	Black	Red	Yellow	Green	Blue
2	Auxiliary	Code	WR	—	BW	RW	YR	GW	LW
		Color	White & Red	—	Black & White	Red & White	Yellow & Red	Green & White	Blue & White
Code		WB	—	BY	RB	YB	GR	LR	
Color		White & Black	—	Black & Yellow	Red & Black	Yellow & Black	Green & Red	Blue & Red	
Code		WL	—	BR	RY	YG	GY	LY	
Color		White & Blue	—	Black & Red	Red & Yellow	Yellow & Green	Green & Yellow	Blue & Yellow	
Code		WG	—	—	RG	YL	(GB)	(LB)	
Color		White & Green	—	—	Red & Green	Yellow & Blue	(Green & Black)	(Blue & Black)	
Code		—	—	—	RL	YW	(GL)	—	
Color		—	—	—	Red & Blue	Yellow & White	(Green & Blue)	—	

## WEIGHT TABLE

 This weight table is a guide for use when transporting or handling components.

Unit: kg

Machine model	D57S-1		
	Serial No.	6501 – 9000	9001 – 20000
Engine and damper ass'y	1,041	1,041	947
• Engine ass'y	1,000	1,000	914
• Damper cover ass'y	41	41	33
Radiator and guard ass'y	290	290	285
• Radiator ass'y	190	190	185
Fuel tank	105	118	118
Universal joint ass'y	9	9	8
Torque converter ass'y	154	154	154
• Hydraulic oil pump ass'y	15	15	15
• Steering oil pump ass'y	9	9	9
• Transmission oil pump ass'y	10	10	10
Transmission ass'y	490	490	490
• Control valve ass'y	16	16	16
Pinion ass'y	7	7	7
Bevel gear shaft and steering clutch ass'y	70	70	70
• Bevel gear shaft	19	19	19
• Bevel gear	19	19	19
Steering valve ass'y	25	25	25
Final drive case (each)	64	64	64
Sprocket nut and gear ass'y (each)	150	150	150
Pinion	10	10	10
Sprocket shaft (each)	55	55	55
Steering case and main frame ass'y	1,150	1,150	1,150
Track frame ass'y (each)	1,200	1,224	1,224
• Front idler ass'y (each)	189	189	189
• Carrier roller ass'y (each)	39	39	39
• Track roller ass'y (each)			
Single flange roller	46	46	46
Double flange roller	52	52	52
• Recoil spring ass'y (each)	140	140	140
• Track flame ass'y (each)	433	433	433
Track ass'y (each)	1,005	1,005	1,005
• Link ass'y (each)	525	525	525

Unit: kg

Machine model	D57S-1		
	Serial No.	6501 – 9000	9001 – 20000
Engine underguard	108	108	108
Transmission underguard	72	72	72
Side frame ass'y	800	800	800
Operator's seat ass'y	41	41	41
Battery (each)	44	44	44
Hydraulic tank ass'y	190	190	190
• Control valve ass'y	76	76	76
Lift cylinder ass'y (each)	108	108	108
Dump cylinder ass'y (each)	130	130	130
Bucket	900	1,030	1,030
Lift arm	810	810	810

# LIST OF LUBRICANT AND WATER

D57S-1 Serial No. 6501 – 20000  
 PROPER SELECTION OF FUEL, COOLANT AND LUBRICANTS

RESERVOIR	KIND OF FLUID	AMBIENT TEMPERATURE					CAPACITY (ℓ)	
		14 -10	32 0	50 10	68 20	86° F 30° C	Specified amount	Refill capacity
Engine oil pan		SAE 30					33	33
		SAE 10W						
		SAE 10W-30						
		SAE 15W-40						
<ul style="list-style-type: none"> <li>• Transmission case (incl. torque converter case)</li> <li>• Steering clutch case (incl. bevel gear case)</li> <li>• Final drive case (each)</li> </ul>	Engine oil	SAE 30					28	28
		SAE 10W					56	56
							14	14
		Damper case					1.3	1.3
<ul style="list-style-type: none"> <li>• Carrier roller (one each)</li> <li>• Track roller (one each)</li> <li>• Idler (one each)</li> </ul>		SAE 30					0.35	0.35
							0.20	0.20
							0.20	0.20
Hydraulic system		SAE 10W					125	84
		SAE 10W-30						
		SAE 15W-40						
Fuel tank	Diesel fuel	※1					260	—
		ASTM D975 No. 2					※2: 280	—
Cooling system	Water	Add antifreeze					58	—

※1: ASTM D975 No. 1

※2: Serial No. 9001–20000

ASTM: American Society of Testing and Material  
 SAE: Society of Automotive Engineers  
 API: American Petroleum Institute

Specified capacity: Total amount of oil including oil for components and oil in piping.  
 Refill capacity: Amount of oil needed to refill system during normal inspection and maintenance.

**NOTE:**

(1) When fuel sulphur content is less than 0.5%, change oil in the oil pan every periodic maintenance hours described in this manual.  
 Change oil according to the following table if fuel sulphur content is above 0.5%.

Fuel sulphur content	Change interval of oil in engine oil pan
0.5 to 1.0%	1/2 of regular interval
Above 1.0%	1/4 of regular interval

(2) When starting the engine in an atmospheric temperature of lower than 0°C, be sure to use engine oil of SAE10W, SAE10W-30 and SAE15W-40, even though an atmospheric temperature goes up to 10°C more or less in the day time.  
 (3) Use API classification CD as engine oil and if API classification CC, reduce the engine oil change interval to half.



D57S-1 Serial No. 20001 and up  
**PROPER SELECTION OF FUEL, COOLANT AND LUBRICANTS**

RESERVOIR	KIND OF FLUID	AMBIENT TEMPERATURE					CAPACITY (ℓ)	
		14 -10	32 0	50 10	68 20	86° F 30° C	Specified amount	Refill capacity
Engine oil pan		SAE 30					26	22
		SAE 10W						
		SAE 10W-30						
		SAE 15W-40						
<ul style="list-style-type: none"> <li>• Transmission case (incl. torque converter case)</li> <li>• Steering clutch case (incl. bevel gear case)</li> <li>• Final drive case (each)</li> <li>• Damper case</li> <li>• Carrier roller (one each)</li> <li>• Track roller (one each)</li> <li>• Idler (one each)</li> </ul>	Engine oil	SAE 30					28	28
		SAE 10W					56	56
							14	14
							0.9	0.9
		SAE 30					0.35	0.35
							0.20	0.20
							0.20	0.20
Hydraulic system		SAE 10W					125	84
		SAE 10W-30						
		SAE 15W-40						
Fuel tank	Diesel fuel	※					280	-
		ASTM D975 No. 2						
Cooling system	Water	Add antifreeze					58	-

※ ASTM D975 No. 1

ASTM: American Society of Testing and Material

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Specified capacity: Total amount of oil including oil for components and oil in piping.

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 Change oil according to the following table if fuel sulphur content is above 0.5%.

Fuel sulphur content	Change interval of oil in engine oil pan
0.5 to 1.0%	1/2 of regular interval
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(2) When starting the engine in an atmospheric temperature of lower than 0°C, be sure to use engine oil of SAE10W, SAE10W-30 and SAE15W-40, even though an atmospheric temperature goes up to 10°C more or less in the day time.

(3) Use API classification CD as engine oil and if API classification CC, reduce the engine oil change interval to half.

# SHOP MANUAL

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## **D57S**

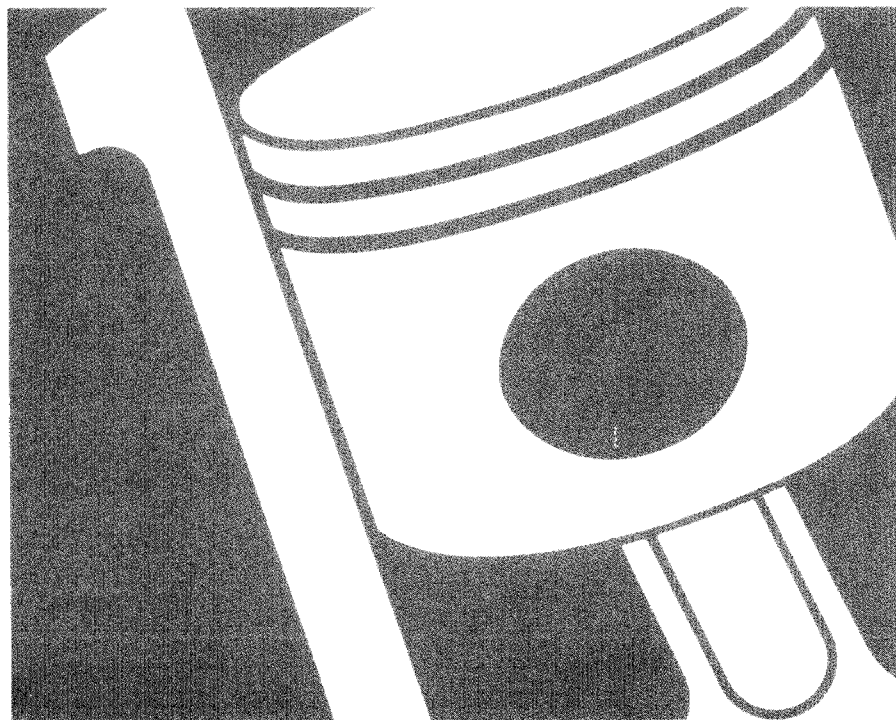
SERIAL NO. D57S-1 6501~

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## **12 ENGINE**

TESTING AND ADJUSTING

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# TESTING AND ADJUSTING

Table of judgement standard value .....	12- 2
Testing and adjusting tool list .....	12- 4
Adjusting valve clearance .....	12- 6
Measuring compression pressure .....	12- 8
Testing and adjusting fuel injection timing (delivery method) .....	12-10

★ The following precautions are necessary when using the STANDARD VALUE TABLE for testing and adjusting, or for troubleshooting.

1. The values in the table are for new machines, and are obtained from reference to values for new machines and the values when shipping from the factory. Therefore, they should be used as target values for judging the progress of wear, or when repairing the machine.
2. The values for judging failures are based on standards when shipping the machine from the factory, and on the results of various tests. These values should be used as reference together with the repair condition and operating record of the machine to make judgements on failures.
3. The values in the table should not be used for judging claims.



When carrying out testing, adjusting or troubleshooting, stop the machine on level ground, install the safety pins and block the tracks.



When working in groups, use agreed signals and do not allow unauthorized persons near the machine.



When checking the water level in the radiator, wait for the water to cool. Do not remove the radiator cap while the water is hot. Boiling water may spurt out.



Be careful not to get caught in rotating parts.

## TESTING AND ADJUSTING

## TABLE OF JUDGEMENT STANDARD VALUE

## TABLE OF JUDGEMENT STANDARD VALUE

SERIAL No. 6501 – 20000

Engine				S4D130-1	
Machine model				D57S-1	
Category	Check item	Conditions	Unit	Standard	Repair limit
Performance	Engine speed	High idling speed Low idling speed	rpm rpm	2050 – 2150 600 – 650 (Lever setting)	2050 – 2150 600 – 650 (Lever setting)
	Necessary engine speed for starting	0°C – 20°C (using starting aid)	rpm rpm	– min. 70	– –
Intake and exhaust system	Intake resistance	At rated output	mmH <sub>2</sub> O	max. 380	635
	Intake pressure	At rated output	mmHg	–	–
	Exhaust resistance	At rated output	mmHg	–	–
	Exhaust temperature	Whole speed range (intake temp.: 20°C)	°C	max. 680	max. 680
	Exhaust color	Sudden acceleration At high idling	BOSCH index	max. 5.2 –	– –
	Valve clearance at warm (at cold)	Intake valve Exhaust valve	mm mm	0.4 0.6	– –
Engine	Compression pressure	Oil temperature: 40 to 60°C Engine speed	kg/cm <sup>2</sup> (rpm)	min. 28 (210 to 250)	min. 28 (210 to 250)
	Blow-by pressure	At high idling Oil temperature min.: 60°C	mmH <sub>2</sub> O	max. 100	200
Lubrication system	Oil pressure (SAE30, at 80°C min.)	At high idling At low idling	kg/cm <sup>2</sup> kg/cm <sup>2</sup>	3.5 to 5.0 min. 1.0	3.5 to 5.0 min. 1.0
	Oil temperature	Whole speed range (intake temp.: 20°C)	°C	80 to 110	120
	Oil consumption ratio	At continuous rated output (proportion of fuel consumption)	%	max. 1.0	max. 1.0
Fuel system	Fuel injection pressure	Nozzle tester	kg/cm <sup>2</sup>	140	–
	Fuel injection timing	B.T.D.C.	Degree	20	–
Cooling system	Coolant temperature	Whole speed range Engine outlet port	°C	70 to 95	100
	Thermostat function	Valve cracking temperature	°C	74.5 to 78.5	74.5 to 78.5
		Full open temperature	°C	90	–
		Full open lift	mm	–	min. 10
Radiator pressure valve function	Valve cracking pressure (pressure difference)	kg/cm <sup>2</sup>	0.75	–	
★ Fan belt tension	Between alternator and fan pulley	Slack when push with finger force of 6 kg	mm	14.5	13 to 16
	Between alternator and crankshaft pulley			20	15 to 25