CEAMC20081

Operation & Maintenance Manual

150A 150FA

CRANE

SERIAL NUMBERS

150A - 09695 and up

150FA - 09695 and up

This material is proprietary to Komatsu America International Company and is not to be reproduced, used, or disclosed except in accordance with written authorization from Komatsu America International Company.

It is our policy to improve our products whenever it is possible and practical to do so. We reserve the right to make changes or improvements at any time without incurring any obligation to install such changes on products sold previously.

Due to this continuous program of research and development, revisions may be made to this publication. It is recommended that customers contact their distributor for information on the latest revision.

Copyright 2002 Komatsu
DataKom Publishing Division

October 2002

PRODUCT PUBLICATIONS INFORMATION

VARIOUS PRODUCT PARTS & SERVICE PUBLICATIONS ARE AVAILABLE TO ALL **GALION** CONSTRUCTION EQUIPMENT OWNERS, INCLUDING OPERATION & MAINTENANCE MANUALS, PARTS BOOKS AND SHOP MANUALS.

SPECIAL PUBLICATIONS SUCH AS SERVICE TOOL, AIR CONDITIONING, AND TURBOCHARGER SHOP MANUALS ARE ALSO AVAILABLE AS WELL AS SELECTED OPERATION & MAINTENANCE AND SHOP MANUALS IN FOREIGN LANGUAGES.

THE PUBLICATIONS LISTED BELOW ARE AVAILABLE FOR THIS PARTICULAR MACHINE(S).

DESCRIPTION	FORM NUMBER
PARTS BOOK - PAPER:	
Chassis & Engine	BEPB003600
PARTS BOOK - MICROFICHE:	
Chassis & Engine	BEPM003600
OPERATION & MAINTENANCE MANUAL:	
Chassis & Engine	CEAMC20081
SHOP MANUAL:	
150A	SMC-150A-3 SMC-150FA
SAFETY MANUAL	1085 960 R2

PARTS AND SERVICE PUBLICATIONS CAN <u>ONLY</u> BE ACQUIRED BY AUTHORIZED KOMATSU DISTRIBUTORS, USING THE KOMATSU AMERICA INTERNATIONAL COMPANY PARTS INFORMATION PROCESSING SYSTEM (PIPS).

IF THE PIPS SYSTEM IS NOT AVAILABLE AT THE DISTRIBUTOR LOCATION, THEN THE FOLLOWING REQUISITION FOR TECHNICAL SERVICE PUBLICATIONS AND SERVICE FORMS CAN BE USED. FORM KDC91D IS SHOWN ON THE REVERSE SIDE OF THIS PAGE.

REQUISITION FOR TECHNICAL SERVICE PUBLICATIONS AND SERVICE FORMS

AND RE	TURN TO	440 North F	airwa s, IL (e Pul 17) 97	50061-8112 Ublications 70-4186				
SHIP TO) ———ö	COMPANY NA	AME				$\neg \vdash$	PURCHASE ORDER NO.
		ATTN. STREET ADD	RESS	⊣ L ⊢	ORDER DATE			
TYPE or PRINT ONLY ——Ö		CITY, STATE,	ZIP CO					
PHONE I	NO.	FAX NO.			SHIPPING METHO	D	DISTR	R/BRANCH CODE
IMPORT		E SHIPMEN JMBER MUS			ECT PUBLICATIO	N(S), THE MOD	DEL NU	JMBER AND MACHINE
QTY.	PUBLICATION FO	ORM NO.	PA ↓	RTS BOOK P-Paper M-Microfiche	PUBLICATION DESCRIPTION	MODEL NUM	BER	SERIAL NUMBER
			_					
			<u> </u>					
			+					
			+					

COMPLETE FORM

1. FORWARD

This manual describes the following procedures for the 150A or 150FA crane: operation, handling, lubrication, maintenance, and specifications. Reading this manual prior to operating the machine will familiarize the operator with the controls and safe operation of the machine.

Continuing design improvements of the machine can lead to changes in detail, which may not be reflected in this manual. Consult your local distributor or Komatsu America International Company for the latest available information of your machine.

If you sell the machine, give this manual to the new owner.

2. GENERAL

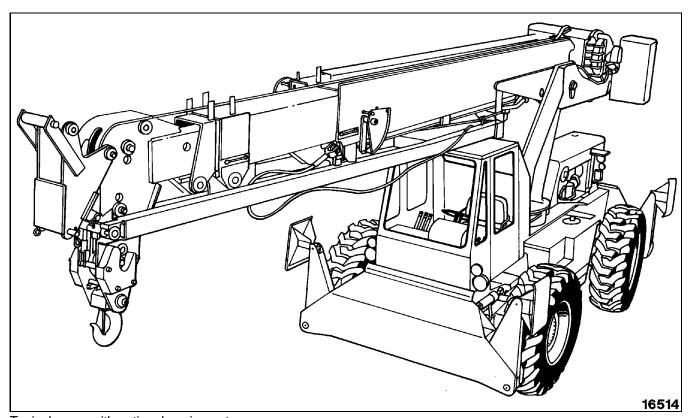
Some illustrations in this manual are of general application of the model, and may not accurately reflect your machine in detail.

Throughout this manual, the terms "left," "right," "front," and "rear" are used. To avoid confusion, all directions are indicated from the operator's seat while the operator faces the windshield.

3. INTENDED USE

The 150A or 150FA crane is intended for lifting material objects only. It is not designed for lifting people. NEVER modify the boom so that it can lift people, according to ASME B30.5-1994.

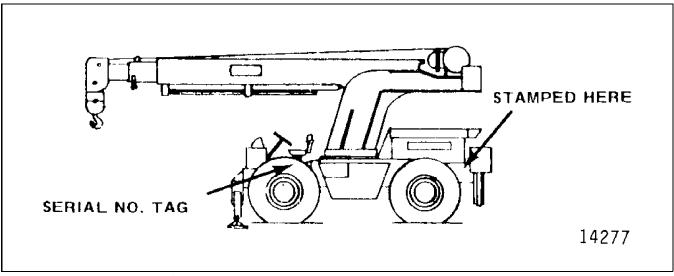
Also, NEVER place attachments that exceed 300 lbs. to the front or rear of the outriggers.



Typical crane with optional equipment.

4. P.I.N. LOCATION

When corresponding with the distributor or when parts are required, you must furnish the Product Identification Number (P.I.N.). The P.I.N. is stamped on the frame as shown in the illustration below.



The number stamped on the frame should agree with the number on the serial number tag, which is located on the left side of the seat box.

5. TABLE OF CONTENTS

1.	FORWARD	0-2
2.	GENERAL	0-2
3.	INTENDED USE	0-2
4.	P.I.N. LOCATION	0-3
5.	TABLE OF CONTENTS	0-4
6.	SAFETY PRECAUTIONS	1-2
7.	PRE-UNLOADING CHECKS	1-8
8.	MACHINE TRANSPORT	1-9
9.	MACHINE STORAGE 9.1 PREPARATION FOR STORAGE 9.2 MACHINE SERVICE DURING STORAGE 9.2.1 ONE MONTH REPETITIVE SERVICE 9.2.2 SIX MONTH REPETITIVE SERVICE	1-9 . 1-11 . 1-11
10.	PREPARING FOR OPERATION	. 1-13
11.	THEFT DETERRENT PRACTICES	. 1-14
12.	PREPARATION FOR USE	2-2
13.	UNIVERSAL SYMBOLS	2-3
14.	OPERATIONAL CONTROLS AND INSTRUMENTATION 14.1 MANIFOLD CONTROL VALVE LEVERS 14.1.1 CONTROLS IDENTIFIED 14.2 HYDRAULIC PUMPS 14.2.1 THIRTY GALLON PUMP 14.2.2 FIFTY GALLON PUMP 14.3 OPERATING CONTROLS 14.3.1 CONTROLS IDENTIFIED 14.4 INSTRUMENT PANEL 14.4.1 CLUSTER GAUGE - EARLIER PRODUCTION 14.4.2 NONCLUSTER INSTRUMENT PANEL - EARLIER PRODUCTION 14.4.3 NONCLUSTER INSTRUMENT PANEL - CURRENT PRODUCTION 14.4.4 INSTRUMENT PANEL IDENTIFICATION 14.5 OPERATOR'S SEAT 14.5.1 RIDGED SEAT 14.5.2 SUSPENSION SEAT 14.5.3 SEAT BELT (nonretractable)	2-4 2-5 2-6 2-6 2-7 2-7 2-9 2-9 2-10 . 2-13 . 2-13 . 2-13
	14.6 MISCELLANEOUS GAUGES AND VALVES 14.6.1 LEVEL INDICATOR 14.6.2 BOOM ANGLE INDICATOR 14.6.3 HEATER SHUTOFF VALVE (if equipped)	. 2-14 . 2-14 . 2-14
	14.7 ACCESS COVERS, HOOD SIDES AND DOORS	. 2-15

	14.7.2 CAB	ERY BOXES AND FUEL TANK COVERS	2-15
15.	BEFORE STARTI	NG ENGINE	2-16
16.	ENTERING THE	OPERATOR'S CAB	2-21
17.	START-UP PROC	CEDURE	2-22
18.		JPNGINE WARM-UP	
19.		DWNNGINE SHUTDOWN	
20.	20.1 LIFTING (20.2 LIFTING (20.3 LIFTING (20.4 PICK ANI) 20.5 OPERATI 20.6 WORKING 20.7 RELATIO 20.8 JIB CAPA 20.9 LIFTING (20.4 LIFTING (20.5	CAPACITIES UNKNOWN WEIGHT KNOWN WEIGHT CARRY NG RADIUS AND LIFT ZONES G RANGES N OF BOOM HEIGHT TO WORKING ANGLE CITIES WITH SLING GNALS	2-24 2-24 2-24 2-25 2-26 2-27 2-28 2-28
21.	21.1 OPERATI 21.2 OPERATI 21.3 OPERATI 21.4 OPERATI 21.5 OPERATI	ATING CONDITIONS NG IN EXTREME COLD NG IN EXTREME HEAT NG IN DUSTY OR SANDY AREA NG IN RAINY OR EXTREME HUMID CONDITIONS NG IN SALT WATER AREAS NG AT HIGH ALTITUDES	2-30 2-31 2-32 2-32 2-32
22.	22.1 ETHER S 22.1.1 STAR	CILIARY/OPTIONAL ACCESSORIES TARTING AID RTING PROCEDURE VENTIVE MAINTENANCE	2-33 2-33
23.	23.1 JIB EXTE	NND GANTRY - 20 FOOT (6.1 M) NSION PROCEDURE VAGE PROCEDURE	2-35
24.	24.1 GENERA 24.2 DURING 24.3 LUBRICA 24.4 PERIODIC 24.5 PERIODIC 24.6 PERIODIC 24.7 PERIODIC 24.8 PERIODIC 24.9 PERIODIC 24.10 PERIODIC 24.11 DAILY/10 24.11.1 STEE	COR LUBRICATION L LUBRICATION TION INSTRUCTIONS C SERVICE CHART CODES C CHART: 3-SECTION BOOM ONLY C SERVICE CHART: 4-SECTION BOOM ONLY C SERVICE TABLE: BOOM ONLY C SERVICE TABLE: BOOM ONLY C SERVICE CHART: CHASSIS ONLY (CLARK AXLE) C SERVICE CHART: CHASSIS ONLY (MERITOR AXLE) C SERVICE TABLE - CHASSIS ONLY HOUR SERVICE GRING CYLINDER BEARINGS OD ENDS	3-2 3-3 3-4 3-5 3-6 3-7 3-10 3-11 3-12 3-18

24.11.3 TRANSMISSION SHIFT LINKAGE	3-19
24.11.4 HYDRAULIC OIL LEVEL	3-20
24.11.5 ENGINE OIL LEVEL	
24.11.6 TRANSMISSION OIL LEVEL	
24.11.7 WATER TRAP	
24.11.8 AIR CLEANER SYSTEM	
24.11.9 AIR FILTER ELEMENT SERVICE	
24.12 AIR FILTER ELEMENT CLEANING	
24.12.1 CLEANING WITH COMPRESSED AIR	
24.12.1 CLEANING WITH COMPRESSED AIR	
24.12.3 INSPECTING THE CLEANED ELEMENT	
24.12.4 ENGINE FAN BLADE	
24.12.5 ENGINE DRIVE BELT	
24.12.6 BOOM SIDE WEAR PLATES	
24.12.7 COOLANT LEVEL	
24.12.8 HOOK BLOCK	3-27
24.12.9 DEFORMATION INDICATORS	3-27
24.13 WEEKLY/50 HOUR SERVICE	3-27
24.13.1 OUTRIGGER CYLINDERS - BASE END	3-28
24.13.2 OUTRIGGER CYLINDERS - ROD END	3-28
24.13.3 OUTRIGGER PIVOT PINS	
24.13.4 OUTRIGGER PAD PIVOT BEARINGS	
24.13.5 AXLE TRUNNION BEARINGS - UPPER	
24.13.6 AXLE TRUNNION BEARINGS - LOWER	
24.13.7 STEERING VALVE	
24.13.8 BRAKE PEDAL BEARING AND PARKING BRAKE CABLE	
24.13.9 HYDRAULIC PUMP SLIP JOINT	
24.13.10 PEDESTAL BEARING	
24.13.11 SWING PINION BEARING	
24.13.12 LIFT CYLINDER - BASE END	
24.13.13 LIFT CYLINDER - ROD END	
24.13.14 BOOM HINGE PIN	3-33
24.13.15 WEAR PAD SUPPORTS	3-33
24.13.16 HEAD BLOCK SHEAVES	3-33
24.13.17 PIVOTING HOOK BLOCK SHEAVES	3-34
24.13.18 PIVOTING HOOK BLOCK BEARING & PIVOT	
24.13.19 HOSE REEL BEARING, POWER BOOM	
24.13.20 HOSE SHEAVES, POWER BOOM (FRONT)	
24.13.21 BOOM EXTENSION WEAR PLATES & HOSE SHEAVE GREASE	0 00
FITTING (REAR)	3-35
24.13.22 UPPER AND LOWER WEAR PLATES (REAR)	2 25
24.13.24 LOWER WEAR PLATES (FRONT)	
24.13.25 TROLLEY POWER BOOM	
24.13.26 CONTROL LEVER LINKAGE	
24.13.27 TRANSMISSION SHIFT LINKAGE	
24.13.28 PEDESTAL GEAR AND PINION	
24.13.29 AXLE PLANETARY DRIVE OIL LEVEL	
24.13.30 AXLE DIFFERENTIAL OIL LEVEL	3-39
24.13.31 SWING-DRIVE GEAR CASE OIL LEVEL	3-40
24.13.32 HOIST GEAR CASE OIL LEVEL	
24.13.33 MASTER BRAKE CYLINDER AND RESERVOIR	
24.13.34 HYDRAULIC TANK SCREEN AND MAGNET	
24.13.35 BREATHER	
24.13.36 BATTERY	
24.13.37 TIRES	
24.15 100 HOUR SERVICE	
24.15.1 UNIVERSAL JOINTS AND SLIP JOINT (TRANSMISSION TO FRONT AXLE)	3-45

	24.15.2 UNIVERSAL JOINTS AND SLIP JOINT (TRANSMISSION TO REAR AXLE)	
	24.15.3 HYDRAULIC TANK FILTER	
	24.15.4 DRAIN, FUEL TANK	3-47
	24.15.5 TRANSMISSION OIL COOLER	3-47
	24.16 250 HOUR SERVICE	3-48
	24.16.1 TRANSMISSION OIL FILTER	3-48
	24.16.2 ENGINE OIL & FILTER	
	24.16.3 AIR CLEANER SYSTEM	
	24.16.4 COOLANT SYSTEM	
	24.17 500 HOUR INSPECTION	
	24.17 500 HOUR INSPECTION	
	24.18.1 HYDRAULIC TANK BREATHER	
	24.18.2 DRAIN, TRANSMISSION FLUID	
	24.18.3 TRANSMISSION BREATHER	
	24.18.4 STEERING KNUCKLE UNIVERSAL JOINT	
	24.18.5 AXLE BREATHER	
	24.18.6 RETRACT REEL - SPRING MOTOR	
	24.18.7 ENGINE FUEL FILTERS	
	24.18.8 ANTIFREEZE CONCENTRATION	3-55
	24.18.9 HOOK BLOCK	
	24.19 1,000 HOUR SERVICE	
	24.19.1 DRAIN, PLANETARY DRIVE FLUID	
	24.19.2 DRAIN, AXLE FLUID	
	24.19.3 DRAIN, ENGINE RADIATOR	
	24.19.4 DRAIN, HOIST GEAR CASE	
	24.19.5 HOIST GEAR CASE BREATHER	
	24.19.6 DRAIN, SWING DRIVEGEAR CASE	
	24.19.7 SWING DRIVE GEAR CASE BREATHER AND FILL PLUG	
	24.19.8 HYDRAULIC OIL TANK FILTERS	
	24.19.9 DRAIN, HYDRAULIC OIL TANK	
	24.19.10 ENGINE ADJUSTMENTS	
	24.19.11 BELT TENSION	
	24.20 BIENNIALLY / 2,000 HOUR SERVICE	3-62
	24.20.1 ENGINE VIBRATION DAMPER	3-62
	24.20.2 COOLANT FLUSH	3-62
	24.21 NOT SPECIFIED	3-64
	24.21.1 WIRE ROPE	
	24.21.2 WEAR PADS	
	24.21.3 ENGINE RADIATOR	
	24.21.3 LNGINL NADIATON	3-04
25.	FUEL, COOLANT AND LUBRICANTS ACCORDING TO AMBIENT TEMPERATURE	2.65
25.		
	25.1 PROPER SELECTION OF FUEL, COOLANT AND LUBRICANTS	
	25.2 ENGINE OIL SPECIFICATIONS	
	25.2.1 NORMAL OPERATION	
	25.2.2 ARCTIC OPERATION	
	25.3 TRANSMISSION, TORQUE CONVERTER AND OIL COOLER AND HYDRAULIC SYSTE	
	SPECIFICATIONS	
	25.4 FRONT AND REAR AXLE, PLANETARY GEARS	3-68
	25.5 DIESEL FUEL SPECIFICATIONS	3-69
	25.6 COOLANT SPECIFICATIONS	3-69
	25.6.1 GENERAL	
	25.6.2 WATER	
	25.6.3 ANTIFREEZE	
	20.0.0 / HTH INCLES	0 10
26.	OIL SPECIFICATIONS	2.70
∠∪.		
	26.1 MULTIGRADE DIESEL ENGINE OIL	
	26.2 GEAR LUBRICANT	
	26.3 HYDRAULIC OIL	
	26.4 EXTREME PRESSURE GREASE	3-73

	26.5 26.6 26.7	AUTOMATIC TRANSMISSION FLUID	3-73
27.	воом	HOSE REPLACEMENT	3-75
28.	воом	WEAR PAD SUPPORT ADJUSTMENT	3-75
29.	HYDRA	AULIC SYSTEM CARE	3-76
30.	COOLI	NG SYSTEM	3-77
31.	TORQ	JE CONVERTER OIL COOLER	3-78
32.	VENTI	NG AND PRIMING THE ENGINE	3-78
33.	ENGIN	E CRANKCASE VENTILATION	3-78
34.	ELECT 34.1	RICAL SYSTEM	
35.	35.1 35.2 35.3 35.4 35. 35.	RIES GENERAL BATTERY MAINTENANCE CLEANING THE BATTERIES MAINTENANCE-FREE BATTERY BATTERY CHARGING 4.1 TESTING MAINTENANCE-FREE BATTERIES 4.2 CHARGING INSTRUCTIONS 4.3 SLOW CHARGING 4.4 AFTER CHARGING	3-80 3-81 3-81 3-82 3-84 3-84
36.	SERVI 36.1 36.2	CE BRAKE ADJUSTMENT MERITOR AXLE CLARK DS-17220 & DS-13311 AXLES	3-86
37.	HOIST 37.1 37.2	AND SWING BRAKE OPERATION	3-87
38.	PARKII	NG BRAKE ADJUSTMENT	3-88
39.	RETRA	ACT REEL- SPRING MOTOR	3-89
40.	ROTAF	RY JOINT DRIVE SCREWS	3-91
41.	TIRES 41.1 41.2	RIM CENTERING	3-92
42.	CLUTC 42.1	CH PACK PRESSURE CHECKS	
43.	43.1 43.2 43.3 43.4 43.5	ROPE WIRE ROPE SPECIFICATIONS MANUFACTURER'S IDENTIFICATION WIRE ROPE LINE PULL MAINTENANCE RECOMMENDATIONS SERVICE AND INSPECTION OF WIRE ROPE 5.1 RESTING THE HOOK BLOCK	3-94 3-94 3-95 3-96 3-96

	43.5.2 WIRE ROPE REMOVAL	
	43.5.3 WIRE ROPE INSTALLATION	
	43.5.4 HOOK AND HEAD BLOCK REEVING	
	43.5.5 BREAKING IN THE WIRE ROPE	
	43.5.7 RECOMMENDED LUBRICANTS FOR WIRE ROPE	
	43.5.8 METHODS OF LUBRICATION	
	43.5.9 LUBRICATION IN STORAGE	
	43.5.10 IDLE ROPES	
	43.5.11 COMPONENT PARTS OF A WIRE ROPE	
	43.5.12 INSPECTION OF WIRE ROPES, SHEAVES & DRUM	
	43.6 HOOK BLOCK	3-106
	43.6.1 5 TON SINGLE-PART LINE HOOK BLOCK	3-106
	43.6.2 15 TON MULTI-PART LINE HOOK BLOCK	
	43.6.3 DEFORMATION INDICATORS	
	43.6.4 ANGLE INDICATORS	
	43.7 HOOK-BLOCK LATCH	
	43.7.1 SERIAL NUMBERS 08624 THRU 10316	
	43.7.2 SERIAL NUMBERS 10317 THRU 10940	
	43.7.3 SERIAL NUMBERS 10941 AND UP	3-107
-0	OENEDAL DECODIDEION	
50.	GENERAL DESCRIPTION	
	50.1 SPECIFICATION SHEET	
	50.3 150FA - DIMENSIONS AND RATING	
	50.4 TIRE INFLATION	
	50.5 LIQUID CAPACITIES	
51.	METRIC CONVERSIONS	4-8
52.	TORQUE VALUES	. 4-14
52.	TORQUE VALUES	
52.	52.1 BOLT GRADE IDENTIFICATION CHART	. 4-14
52.	52.1 BOLT GRADE IDENTIFICATION CHART	. 4-14 . 4-14
52.	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE	. 4-14 . 4-14 . 4-15
52.	52.1 BOLT GRADE IDENTIFICATION CHART	. 4-14 . 4-14 . 4-15
52.	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18
52.	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18
52.	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21
52. 53.	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21 . 4-21
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23 . 4-23
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.4 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23 . 4-23 . 4-23
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4.1 150A 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS 53.8 WHEEL LUG NUTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23 . 4-24 . 4-24
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR SPORTANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS 53.8 WHEEL LUG NUTS 53.9 FRONT AXLE TO FRAME LOCK NUTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23 . 4-24 . 4-24
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.4 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS 53.8 WHEEL LUG NUTS 53.9 FRONT AXLE TO FRAME LOCK NUTS 53.10 REAR AXLE RUBBER MOUNTS TO FRAME LOCK NUTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-24 . 4-24 . 4-24
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4.1 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS 53.8 WHEEL LUG NUTS 53.9 FRONT AXLE TO FRAME LOCK NUTS 53.10 REAR AXLE TO REAR AXLE MOUNTS BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-23 . 4-24 . 4-24 . 4-24 . 4-25
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.4.1 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS 53.8 WHEEL LUG NUTS 53.9 FRONT AXLE TO FRAME LOCK NUTS 53.10 REAR AXLE TO REAM EXALE MOUNT BOLTS 53.11 REAR AXLE TO REAR AXLE MOUNT BOLTS	. 4-14 . 4-15 . 4-16 . 4-16 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-24 . 4-24 . 4-24 . 4-25 . 4-25
	52.1 BOLT GRADE IDENTIFICATION CHART 52.2 TYPE 1, 5 AND 8 NON-PHOSPHATE COATED HARDWARE 52.3 GENERAL TORQUE VALUES FOR ENGLISH FASTENERS 52.4 TORQUE VALUES FOR TYPE 8 PHOSPHATE COATED HARDWARE 52.5 TORQUE VALUES FOR STANDARD METRIC FASTENERS 52.6 TORQUE VALUES FOR HOSE CLAMPS 52.7 TORQUE VALUES FOR SPLIT-FLANGE CONNECTIONS 52.8 TORQUE VALUES FOR HYDRAULIC TUBES AND FITTINGS SPECIFIC BOLT TORQUES 53.1 HOIST MOUNTING BOLTS 53.1.1 150A 53.1.2 150FA 53.2 ROTARY JOINT TO BASE PLATE BOLTS 53.3 SUPPORT BOLTS 53.4.1 COUNTERWEIGHT BOLTS 53.4.1 150A 53.4.2 150FA 53.5 ROTARY JOINT DRIVE SCREWS 53.6 BASE PLATE TO FRAME NUTS 53.7 PEDESTAL TO SWING BEARING BOLTS 53.8 WHEEL LUG NUTS 53.9 FRONT AXLE TO FRAME LOCK NUTS 53.10 REAR AXLE TO REAR AXLE MOUNTS BOLTS	. 4-14 . 4-15 . 4-16 . 4-17 . 4-18 . 4-20 . 4-21 . 4-21 . 4-21 . 4-23 . 4-23 . 4-23 . 4-24 . 4-24 . 4-25 . 4-25 . 4-25 . 4-25

	53.14.1 NOT PAINTED	
54	DECAL LOCATIONS	4-27

SAFETY



WARNING

Read and follow all safety precautions. Failure to do so may result in serious injury or death.

This safety section also contains precautions for optional equipment and attachments.



6. SAFETY PRECAUTIONS

GENERAL SAFETY

Before operating the machine, read this manual completely and have a thorough understanding of it.

Only trained and authorized personnel should be allowed to operate the machine.

If safety and warning product graphics become defaced, replace them.

DO NOT rush through a job. Rushing through a job is a leading cause of equipment-related injuries.

Think before you act. That means the operator must be alert and not tired. That also means the operator must not use drugs or alcohol that would affect the operator's concentration and decision-making capabilities.

When working with other people, ensure that all personnel understand the handsigns prescribed by ANSI, which are in this manual.

Know the location of the fire extinguisher and first-aid box and the emergency phone number.

Learn about the safety devices on the machine: guards, canopies, protective devices, roll-over protective structures, and seat belts. If the seat belt becomes worn, replace it.

Examine the lay of the land to determine the terrain, soil condition (soft, loose, rocky, or hard), and dangerous points (cliffs, rivers or streams, roads) before starting any work.

WORK WEAR

Avoid wearing loose fitting clothing, jewelry and having long hair when operating the machine. They can catch on the controls or in moving parts, which may cause injury or death.

If your work clothes become oil soaked, change them, if possible. Oil-soaked clothes can easily catch fire.

Wear a hard hat, safety glasses, and safety shoes or boots when operating the machine.

Wear leather gloves, especially when working with the wire rope (steel cable).



MACHINE SAFETY

Operate the machine within the manufacturer's specifications and limitations.

A thorough inspection of the hoisting machinery by a competent person must be performed annually. Record the dates, the findings, and any actions taken.

Before starting work each day, inspect the machine for loose outrigger foot connectors, hydraulic leaks, the holding ability of the swing and hoist brakes and the backup alarm operation (Reverse gear only). Also, check the rope (steel cable) for kinking, crushing, broken strands, main strand displacement, corrosion, and birdcaging, as well as rope connections. Repair any defects before operating the machine.

Maintain clearance within the swing radius of the crane's rotating superstructure so that no one is injured or property damaged.

Maintain maximum tire pressure at all times.

Inspect the engine compartment for dead leaves and paper, which can readily catch fire.

Before starting the engine, ensure that all control levers are in the NEUTRAL or HOLD position, especially the transmission.

After starting the engine, confirm that all gauges are reading accurately.

Check the operation of the steering, control levers, and pedals, especially the brake.

UNAUTHORIZED MODIFICATION

Modifications to the machine without Komatsu America International Company's authorization can create safety hazards.

Komatsu America International Company will not be responsible for any injury or damage caused by the unauthorized modification.

ENTERING OR LEAVING THE CAB

In normal circumstances, do not step on the tire to enter or exit the cab.

In normal circumstances, do not jump from the cab.

When entering or leaving the cab, maintain a three-point contact with the steps and handrail.

Clean all oil, mud, snow, and ice from the steps and handrails.

If the steps or handrails become damaged, repair them.

Do not use the machine's hydraulic hoses as a handrail when entering or leaving the cab.



DRIVING AND PARKING SAFETY

Ensure that no one is standing in front of, behind, or to the side of the machine before moving it.

Drive the machine at a speed at which it can be safely controlled; never exceed the speed limit while traveling on public roads.

Avoid sudden turns, starts, and stops.

At the job site, drive in a straight line so as to avoid weaving between obstacles.

Never throw the machine in neutral while coasting down a slope.

When travelling on public roads, never use the rear steering.

When needing to slow down while going down a slope, take your foot off the accelerator and use the engine as a brake so that the brake linings do not become glazed; use the service brakes only if needed.

When attempting a slope, drive directly up or down the slope; never drive horizontally or diagonally across a slope, or the machine may slide sideways and roll over.

Avoid turning while driving up or down a slope because the machine could slip sideways and roll over.

Do not change gears while going up or down a slope.

If the engine stalls while traveling on a slope, apply the parking brake and then throw the gear shift into neutral before restarting the engine.

Always observe traffic regulations and leave enough room between the machine and other cars in the event of an emergency.

Never take a passenger on the machine.

Know the weight of the crane and the weight limits of bridges before traveling over them.

Know the height, length, and width of the crane and the clearance of any overhead or viaduct before entering it.

Park the machine in a place where the ground is flat and firm outside the work area that is not prone to flooding, landslides, mudslides, or falling rocks.

When parking the machine, return the gear shift to the neutral position, apply the parking brake, retract and lower the boom and hook block.



OPERATIONAL SAFETY

Operating the crane in heavy winds could cause it to tip.

Never rest the boom on any object while attempting to hoist a load.

Never use the boom as a lever to move any object.

Never use the outrigger cylinder as a lifting or carrying device.

Never use the outrigger pad or arm as a pushing attachment.

Never block up under or anchor down the frame or outrigger box to pick up more payload.

Never attempt to lift payload without stable footing under tires and outrigger pads.

Never use the hoist line as a skidder (skidding objects to the crane).

Lower the outriggers to stabilize the crane. Level the machine after the outriggers are in place; never attempt to use the crane while on a slope. Depending on the surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the load.

Whenever possible, operate the crane with all outriggers down.

Never swing loads over personnel.

Never get off the crane while it is moving.

Never get out of the cab while the engine is running.

Never allow personnel to ride on any part of the crane.

Never two-block. It is an unsafe practice that could cause injury or damage property.

Always check the crane's "load-rating chart" mounted on the instrument panel cover. Comply with the radius for the amount of payload. chart lists the maximum allowable loads, not practical working loads. A practical working load depends on how level the machine is, the supporting surface, wind, and other factors affecting stability. Operating the crane above the "heavy line" values on the chart, the crane can tip over or damage the crane's structure.

Always position the boom point over the payload and then lift.

When the engine sound changes or a vibration occurs, check the gauges because something may be wrong with the machine.

Do not allow unauthorized persons in the work area.



DANGEROUS OPERATING CONDITIONS

Be extremely careful when working near the edge of the cliff, or the machine could fall over the side.

Work slowly when working near the shoulder of a road or other crowded areas.

When fog, smoke, rain, or mist reduces visibility, confirm if the operation can be performed safely before starting the work.

Working on river banks or atop loose soil, the weight and vibration of the machine may cause it to sink.

At night it is easy to misjudge the height and distance of objects. Arrange to have adequate lighting.

OPERATING NEAR POWER LINES

A person shall be designated to observe the clearance of the machine so that the operator can be given a timely warning.

If the power lines are rated less than 50 kV, the minimum clearance between the lines and any part of the crane shall be at least 10 feet.

If the power lines are rated more than 50 kV, the minimum clearance between the lines and any part of the crane shall be 10 feet plus 0.4 inches for each 1kV over 50 kV.

Or during transit with the boom lowered, the equipment clearance shall be at least 4 feet for when the lines carry less than 50 kV, at least 10 feet for lines from 51kV to 345 kV, and at least 16 feet for more than 346 kV.

Or near a transmitter where an electrical charge can be induced in the crane, the transmitter must first be deenergized. If voltage is induced in the crane, ground the upper rotating structure while protecting the crew from the electrical charge.

If the boom, line, or load contacts a live power line, **don't panic.** Stay in the cab and move the boom away from the line or have the current shut off. If you must leave the crane, jump clear and don't touch any part of the crane. Do not let any person touch the crane or the severed power line.

COLD WEATHER PRECAUTIONS

When the anticipated temperature will be below 20 E F (-7 E C) for an extended period of time, the machine should be stored inside when it is not in use.

If inside storage is not possible, start the engine before using the machine again. Let the engine run until the hydraulic oil in the tank reaches operational temperature before starting any work. If the hydraulic oil is not warmed up sufficiently prior to use, the hydraulic controls will be sluggish, which could be dangerous.

After completing operations, remove all snow and ice from the rope (cable) before storing it for the night.

Komatsu 150a 150fa Operation Maintenance Manual

Full download: http://manualplace.com/download/komatsu-150a-150fa-operation-maintenance-manual/WARNING: Failure to follow these safety

precautions may lead to a serious accident.

SAFETY

BATTERY SAFETY

Always wear safety glasses when working with the battery.

Always check the level and specific gravity of the battery before jumping or charging it. If the electrolye is frozen, let the battery thaw out in a warm place before jumping or charging it, or the battery may explode! And if the battery is low on electrolyte, add distilled water to the proper level before charging the battery.

Battery electrolye is a mild sulfuric acid, which can quickly burn the skin and dissolve clothing. Should any electrolyte spill on you, immediately flush the area with water.

If battery acid should get in your eye, flush it with large amounts of water and see a doctor at once.

If a person accidentally drinks battery acid, drink large quantities of milk or vegetable oil and call the poison control center or see a doctor at once.

A battery generates hydrogen gas, especially during the charging process. Because hydrogen gas is explosive, keep sparks or flame away from the battery. Keep any metal tools away from the battery that may short circuit it. causing a spark. Also, ensure that the battery terminal connections are tight or a spark may occur.

Before disconnecting the battery, ensure that the machine is off.

Clean the top of the battery with a solution of baking soda and water ONLY. Baking soda neutralizes any acid atop the battery.

When jumping a battery with another battery, connect the jumper cable to the positive post of the weak battery first and then to the positive post of the jumper battery. Connect the ground jumper cable of the weak battery to a metal object of the machine giving the jump start. That way, any spark that occurs while making the last connection will be away from the battery.

When a battery needs to be recharged, remove it from the machine and place it in a well-ventilated room. Remove the vent caps from the battery. Connect the leads of the battery charger to the proper battery posts (positive lead to positive post and negative lead to negative post) before turning the battery charger on. Charge the battery at a rate lower than the battery rating or the battery may explode.

REFUELING SAFETY

Heat or flame can ignite diesel fuel and hydraulic oil. Thus, take the following precautions when refueling or adding hydraulic oil:

Stop the engine.

Do not smoke.

Should occur in well-ventilated places only.

Tighten the fuel or oil cap securely.

Prevent unauthorized persons from entering the fuel storage area.