

**KLX250S**  
**KLX250SF**



# **Motorcycle**

# **Service Manual**

# Quick Reference Guide

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This quick reference guide will assist you in locating a desired topic or procedure.

- Bend the pages back to match the black tab of the desired chapter number with the black tab on the edge at each table of contents page.
- Refer to the sectional table of contents for the exact pages to locate the specific topic required.



**KLX250S**  
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# **Motorcycle Service Manual**

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No liability can be accepted for any inaccuracies or omissions in this publication, although every possible care has been taken to make it as complete and accurate as possible.

The right is reserved to make changes at any time without prior notice and without incurring an obligation to make such changes to products manufactured previously. See your Motorcycle dealer for the latest information on product improvements incorporated after this publication.

All information contained in this publication is based on the latest product information available at the time of publication. Illustrations and photographs in this publication are intended for reference use only and may not depict actual model component parts.

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### LIST OF ABBREVIATIONS

A	ampere(s)	lb	pound(s)
ABDC	after bottom dead center	m	meter(s)
AC	alternating current	min	minute(s)
ATDC	after top dead center	N	newton(s)
BBDC	before bottom dead center	Pa	pascal(s)
BDC	bottom dead center	PS	horsepower
BTDC	before top dead center	psi	pound(s) per square inch
°C	degree(s) Celsius	r	revolution
DC	direct current	rpm	revolution(s) per minute
F	farad(s)	TDC	top dead center
°F	degree(s) Fahrenheit	TIR	total indicator reading
ft	foot, feet	V	volt(s)
g	gram(s)	W	watt(s)
h	hour(s)	Ω	ohm(s)
L	liter(s)		

### COUNTRY AND AREA CODES

AU	Australia	MY	Malaysia
CA	Canada	PH	Philippine
CAL	California	US	United States

## EMISSION CONTROL INFORMATION

To protect the environment in which we all live, Kawasaki has incorporated crankcase emission (1) and exhaust emission (2) control systems in compliance with applicable regulations of the United States Environmental Protection Agency and California Air Resources Board. Additionally, Kawasaki has incorporated an evaporative emission control system (3) in compliance with applicable regulations of the California Air Resources Board on vehicles sold in California only.

### 1. Crankcase Emission Control System

This system eliminates the release of crankcase vapors into the atmosphere. Instead, the vapors are routed through an oil separator to the inlet side of the engine. While the engine is operating, the vapors are drawn into combustion chamber, where they are burned along with the fuel and air supplied by the fuel injection system.

### 2. Exhaust Emission Control System

This system reduces the amount of pollutants discharged into the atmosphere by the exhaust of this motorcycle. The fuel, ignition, and exhaust systems of this motorcycle have been carefully designed and constructed to ensure an efficient engine with low exhaust pollutant levels.

The exhaust system of this model motorcycle manufactured primarily for sale in California includes a catalytic converter system.

### 3. Evaporative Emission Control System

Vapors caused by fuel evaporation in the fuel system are not vented into the atmosphere. Instead, fuel vapors are routed into the running engine to be burned, or stored in a canister when the engine is stopped. Liquid fuel is caught by a vapor separator and returned to the fuel tank.

The Clean Air Act, which is the Federal law covering motor vehicle pollution, contains what is commonly referred to as the Act's "tampering provisions".

"Sec. 203(a) The following acts and the causing thereof are prohibited.

(3)(A) for any person to remove or render inoperative any device or element of design installed on or in a motor vehicle or motor vehicle engine in compliance with regulations under this title prior to its sale and delivery to the ultimate purchaser, or for any manufacturer or dealer knowingly to remove or render inoperative any such device or element of design after such sale and delivery to the ultimate purchaser.

(3)(B) for any person engaged in the business of repairing, servicing, selling, leasing, or trading motor vehicles or motor vehicle engines, or who operates a fleet of motor vehicles knowingly to remove or render inoperative any device or element of design installed on or in a motor vehicle or motor vehicle engine in compliance with regulations under this title following its sale and delivery to the ultimate purchaser..."

### NOTE

*○The phrase "remove or render inoperative any device or element of design" has been generally interpreted as follows.*

- 1. Tampering does not include the temporary removal or rendering inoperative of devices or elements of design in order to perform maintenance.*
- 2. Tampering could include.*
  - a. Maladjustment of vehicle components such that the emission standards are exceeded.*
  - b. Use of replacement parts or accessories which adversely affect the performance or durability of the motorcycle.*
  - c. Addition of components or accessories that result in the vehicle exceeding the standards.*
  - d. Permanently removing, disconnecting, or rendering inoperative any component or element of design of the emission control systems.*

**WE RECOMMEND THAT ALL DEALERS OBSERVE THESE PROVISIONS OF FEDERAL LAW, THE VIOLATION OF WHICH IS PUNISHABLE BY CIVIL PENALTIES NOT EXCEEDING \$10,000 PER VIOLATION**

## **TAMPERING WITH NOISE CONTROL SYSTEM PROHIBITED**

Federal law prohibits the following acts or the causing thereof. (1) The removal or rendering inoperative by any person other than for purposes of maintenance, repair, or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or (2) the use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

Among those acts presumed to constitute tampering are the acts listed below.

- Replacement of the original exhaust system or muffler with a component not in compliance with Federal regulations.
- Removal of the muffler(s) or any internal portion of the muffler(s).
- Removal of the air box or air box cover.
- Modifications to the muffler(s) or air inlet system by cutting, drilling, or other means if such modifications result in increased noise levels.

# Foreword

This manual is designed primarily for use by trained mechanics in a properly equipped shop. However, it contains enough detail and basic information to make it useful to the owner who desires to perform his own basic maintenance and repair work. A basic knowledge of mechanics, the proper use of tools, and workshop procedures must be understood in order to carry out maintenance and repair satisfactorily. Whenever the owner has insufficient experience or doubts his ability to do the work, all adjustments, maintenance, and repair should be carried out only by qualified mechanics.

In order to perform the work efficiently and to avoid costly mistakes, read the text, thoroughly familiarize yourself with the procedures before starting work, and then do the work carefully in a clean area. Whenever special tools or equipment are specified, do not use makeshift tools or equipment. Precision measurements can only be made if the proper instruments are used, and the use of substitute tools may adversely affect safe operation.

**For the duration of the warranty period,** we recommend that all repairs and scheduled maintenance be performed in accordance with this service manual. Any owner maintenance or repair procedure not performed in accordance with this manual may void the warranty.

To get the longest life out of your vehicle:

- Follow the Periodic Maintenance Chart in the Service Manual.
- Be alert for problems and non-scheduled maintenance.
- Use proper tools and genuine Kawasaki Motorcycle parts. Special tools, gauges, and testers that are necessary when servicing Kawasaki motorcycles are introduced by the Service Manual. Genuine parts provided as spare parts are listed in the Parts Catalog.
- Follow the procedures in this manual carefully. Don't take shortcuts.
- Remember to keep complete records of maintenance and repair with dates and any new parts installed.

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## How to Use This Manual

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In this manual, the product is divided into its major systems and these systems make up the manual's chapters.

The Quick Reference Guide shows you all of the product's system and assists in locating their chapters. Each chapter in turn has its own comprehensive Table of Contents.

For example, if you want ignition coil information, use the Quick Reference Guide to locate the Electrical System chapter. Then, use the Table of Contents on the first page of the chapter to find the ignition coil section.

Whenever you see these WARNING and CAUTION symbols, heed their instructions! Always follow safe operating and maintenance practices.

### **⚠ WARNING**

**This warning symbol identifies special instructions or procedures which, if not correctly followed, could result in personal injury, or loss of life.**

### **CAUTION**

**This caution symbol identifies special instructions or procedures which, if not strictly observed, could result in damage to or destruction of equipment.**

This manual contains four more symbols (in addition to WARNING and CAUTION) which will help you distinguish different types of information.

### **NOTE**

○ *This note symbol indicates points of particular interest for more efficient and convenient operation.*

- Indicates a procedural step or work to be done.
- Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.
- ★ Indicates a conditional step or what action to take based on the results of the test or inspection in the procedural step or sub-step it follows.

In most chapters an exploded view illustration of the system components follows the Table of Contents. In these illustrations you will find the instructions indicating which parts require specified tightening torque, oil, grease or a locking agent during assembly.

# General Information

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Unit Conversion Table .....	1-15



## 1-2 GENERAL INFORMATION

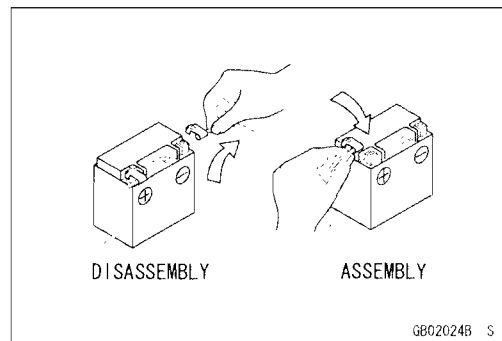
### Before Servicing

Before starting to perform an inspection service or carry out a disassembly and reassembly operation on a motorcycle, read the precautions given below. To facilitate actual operations, notes, illustrations, photographs, cautions, and detailed descriptions have been included in each chapter wherever necessary. This section explains the items that require particular attention during the removal and reinstallation or disassembly and reassembly of general parts.

Especially note the following.

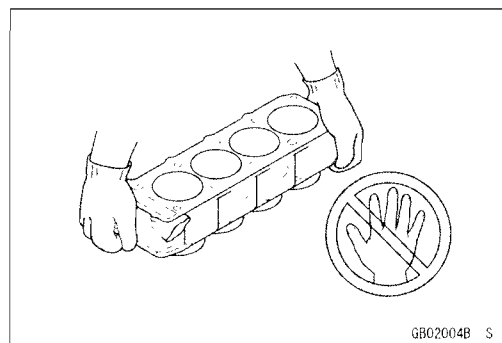
#### **Battery Ground**

Before completing any service on the motorcycle, disconnect the battery cables from the battery to prevent the engine from accidentally turning over. Disconnect the ground cable (–) first and then the positive (+). When completed with the service, first connect the positive (+) cable to the positive (+) terminal of the battery then the negative (–) cable to the negative terminal.



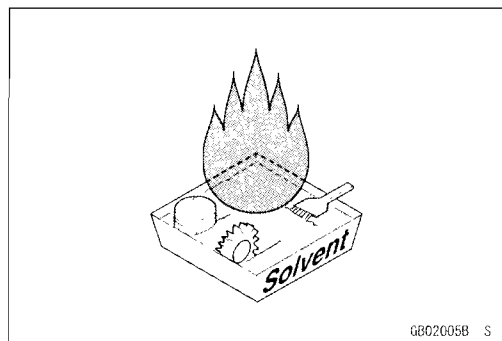
#### **Edges of Parts**

Lift large or heavy parts wearing gloves to prevent injury from possible sharp edges on the parts.



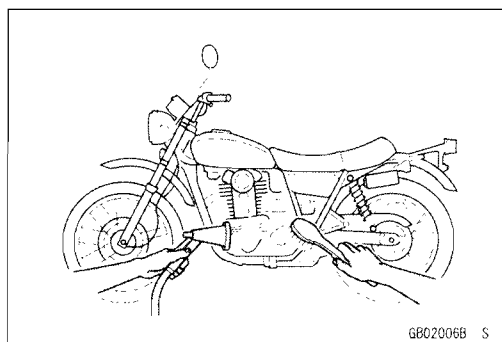
#### **Solvent**

Use a high-flash point solvent when cleaning parts. High-flash point solvent should be used according to directions of the solvent manufacturer.



#### **Cleaning vehicle before disassembly**

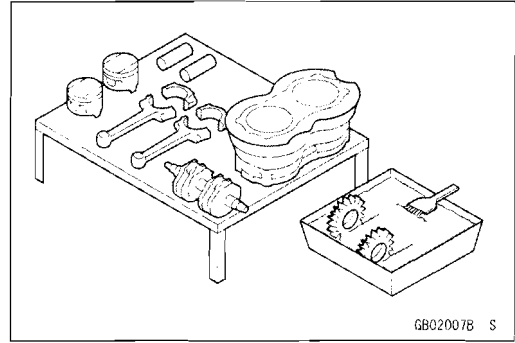
Clean the vehicle thoroughly before disassembly. Dirt or other foreign materials entering into sealed areas during vehicle disassembly can cause excessive wear and decrease performance of the vehicle.



**Before Servicing**

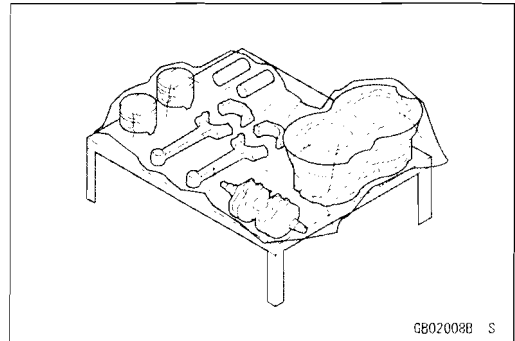
**Arrangement and Cleaning of Removed Parts**

Disassembled parts are easy to confuse. Arrange the parts according to the order the parts were disassembled and clean the parts in order prior to assembly.



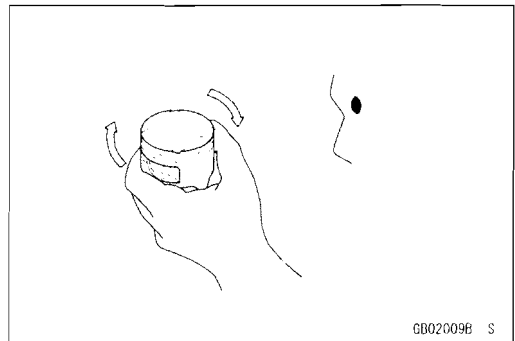
**Storage of Removed Parts**

After all the parts including subassembly parts have been cleaned, store the parts in a clean area. Put a clean cloth or plastic sheet over the parts to protect from any foreign materials that may collect before re-assembly.



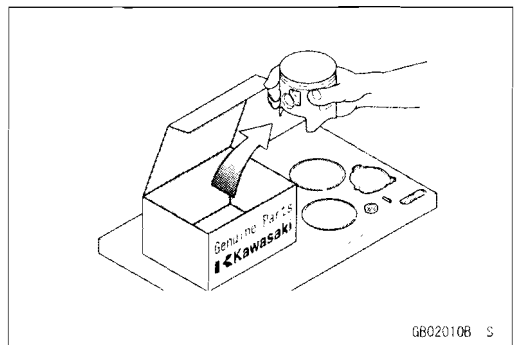
**Inspection**

Reuse of worn or damaged parts may lead to serious accident. Visually inspect removed parts for corrosion, discoloration, or other damage. Refer to the appropriate sections of this manual for service limits on individual parts. Replace the parts if any damage has been found or if the part is beyond its service limit.



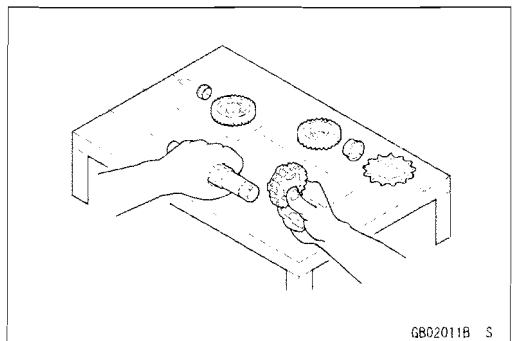
**Replacement Parts**

Replacement Parts must be KAWASAKI genuine or recommended by KAWASAKI. Gaskets, O-rings, oil seals, grease seals, circlips or cotter pins must be replaced with new ones whenever disassembled.



**Assembly Order**

In most cases assembly order is the reverse of disassembly, however, if assembly order is provided in this Service Manual, follow the procedures given.

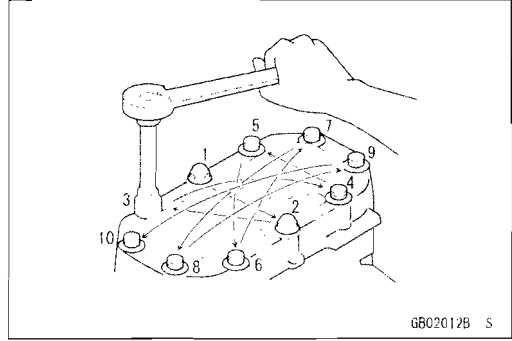


# 1-4 GENERAL INFORMATION

## Before Servicing

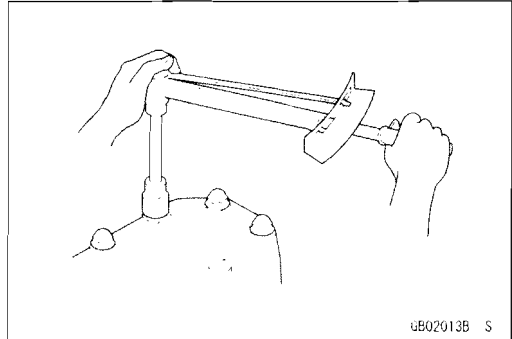
### **Tightening Sequence**

Generally, when installing a part with several bolts, nuts, or screws, start them all in their holes and tighten them to a snug fit. Then tighten them according to the specified sequence to prevent case warpage or deformation which can lead to malfunction. Conversely when loosening the bolts, nuts, or screws, first loosen all of them by about a quarter turn and then remove them. If the specified tightening sequence is not indicated, tighten the fasteners alternating diagonally.



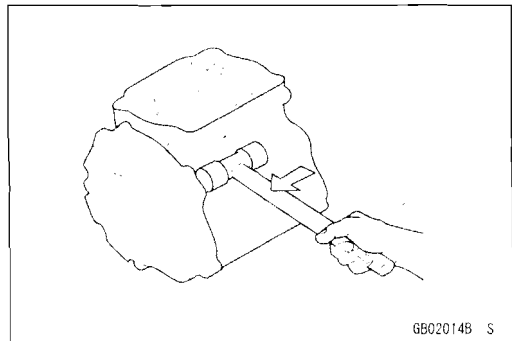
### **Tightening Torque**

Incorrect torque applied to a bolt, nut, or screw may lead to serious damage. Tighten fasteners to the specified torque using a good quality torque wrench.



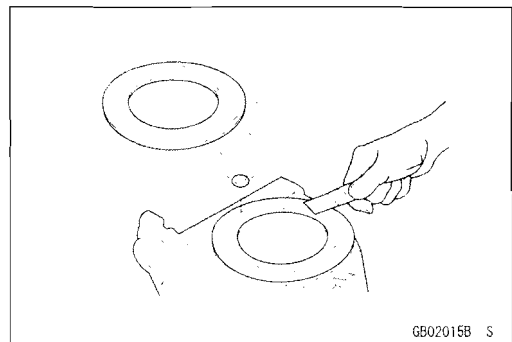
### **Force**

Use common sense during disassembly and assembly, excessive force can cause expensive or hard to repair damage. When necessary, remove screws that have a non-permanent locking agent applied using an impact driver. Use a plastic-faced mallet whenever tapping is necessary.



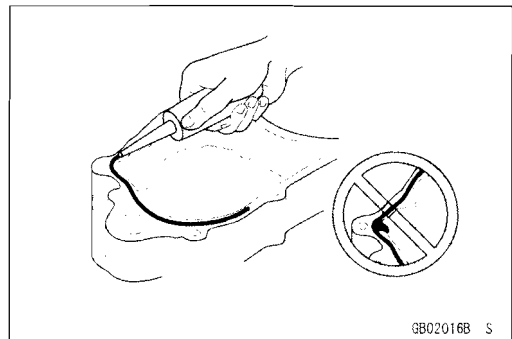
### **Gasket, O-ring**

Hardening, shrinkage, or damage of both gaskets and O-rings after disassembly can reduce sealing performance. Remove the old gaskets and clean the sealing surfaces thoroughly so that no gasket material or other material remains. Install the new gaskets and replace the used O-rings when re-assembling.



### **Liquid Gasket, Non-permanent Locking Agent**

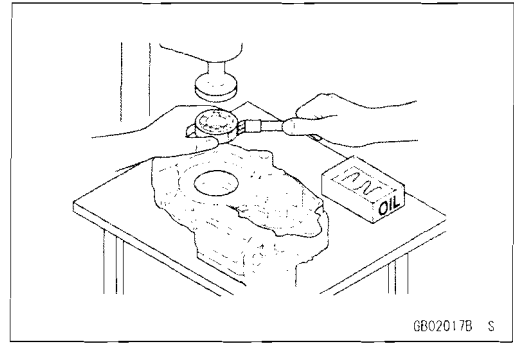
For applications that require Liquid Gasket or a Non-permanent Locking Agent, clean the surfaces so that no oil residue remains before applying liquid gasket or non-permanent locking agent. Do not apply them excessively. Excessive application can clog oil passages and cause serious damage.



**Before Servicing**

**Press**

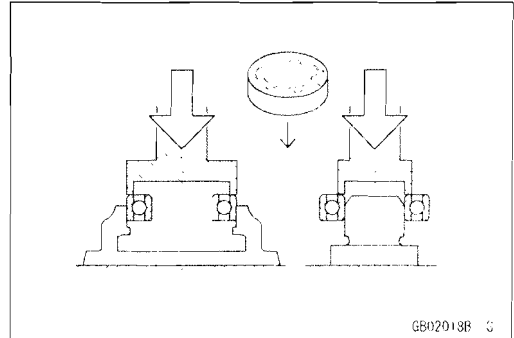
For items such as bearings or oil seals that must be pressed into place, apply small amount of oil to the contact area. Be sure to maintain proper alignment and use smooth movements when installing.



**Ball Bearing and Needle Bearing**

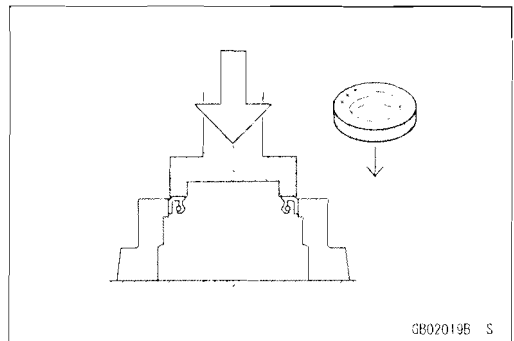
Do not remove pressed ball or needle unless removal is absolutely necessary. Replace with new ones whenever removed. Press bearings with the manufacturer and size marks facing out. Press the bearing into place by putting pressure on the correct bearing race as shown.

Pressing the incorrect race can cause pressure between the inner and outer race and result in bearing damage.

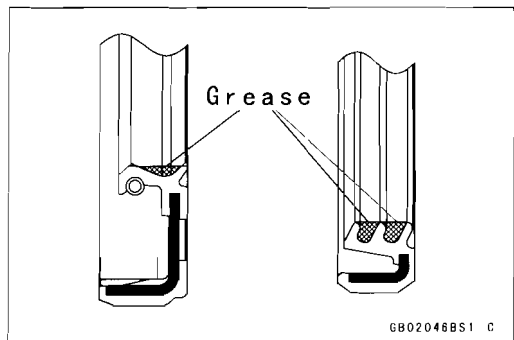


**Oil Seal, Grease Seal**

Do not remove pressed oil or grease seals unless removal is necessary. Replace with new ones whenever removed. Press new oil seals with manufacture and size marks facing out. Make sure the seal is aligned properly when installing.

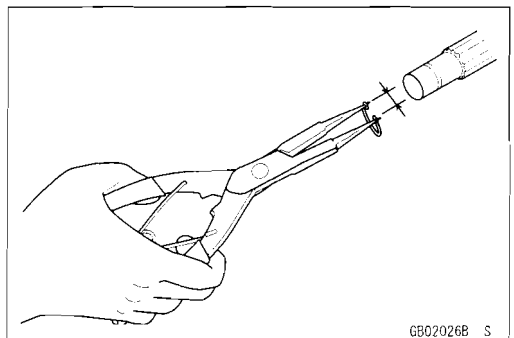


Apply specified grease to the lip of seal before installing the seal.



**Circlips, Cotter Pins**

Replace the circlips or cotter pins that were removed with new ones. Take care not to open the clip excessively when installing to prevent deformation.

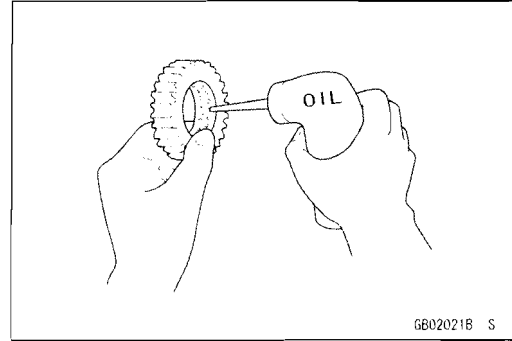


## 1-6 GENERAL INFORMATION

### Before Servicing

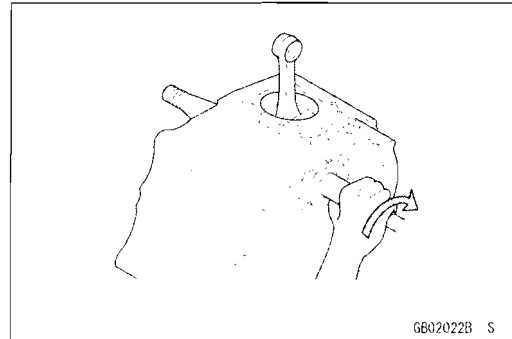
#### **Lubrication**

It is important to lubricate rotating or sliding parts during assembly to minimize wear during initial operation. Lubrication points are called out throughout this manual, apply the specific oil or grease as specified.



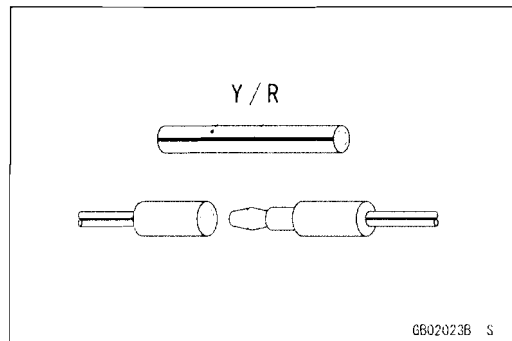
#### **Direction of Engine Rotation**

When rotating the crankshaft by hand, the free play amount of rotating direction will affect the adjustment. Rotate the crankshaft to positive direction (clockwise viewed from output side).



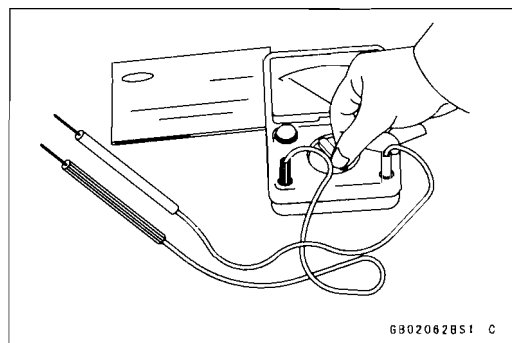
#### **Electrical Leads**

A two-color lead is identified first by the primary color and then the stripe color. Unless instructed otherwise, electrical leads must be connected to those of the same color.



#### **Instrument**

Use a meter that has enough accuracy for an accurate measurement. Read the manufacturer's instructions thoroughly before using the meter. Incorrect values may lead to improper adjustments.



Model Identification

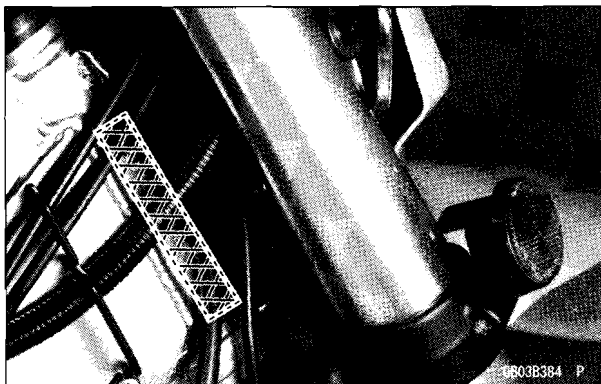
KLX250T9F Left Side View



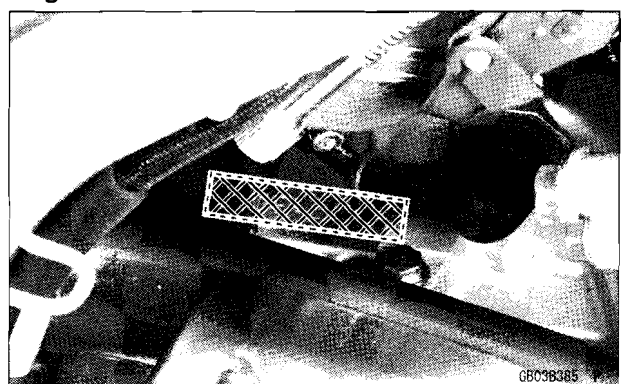
KLX250T9F Right Side View



Frame Number



Engine Number



# 1-8 GENERAL INFORMATION

## Model Identification

KLX250W9F Left Side View



KLX250W9F Right Side View



General Specifications

Items	KLX250T9F
<b>Dimensions</b>	
Overall Length	2 200 mm (86.61 in.)
Overall Width	820 mm (32.3 in.)
Overall Height	1 205 mm (47.44 in.)
Wheelbase	1 430 mm (56.30 in.)
Road Clearance	285 mm (11.2 in.)
Seat Height	890 mm (35.0 in.)
Curb Mass:	135 kg (298 lb), (CAL) 136 kg (300 lb), (AU) 134 kg (295 lb)
Front	62 kg (137 lb)
	(CAL) 63 kg (139 lb)
Rear	73 kg (161 lb)
	(AU) 72 kg (159 lb)
Fuel Tank Capacity	7.7 L (2.0 US gal)
<b>Performance</b>	
Minimum Turning Radius	2.4 m (7.9 ft)
<b>Engine</b>	
Type	4-stroke, 1-cylinder, DOHC, 4-valve
Cooling System	Liquid-cooled
Bore and Stroke	72.0 × 61.2 mm (2.83 × 2.41 in.)
Displacement	249 cm <sup>3</sup> (15.2 cu in.)
Compression Ratio	11 : 1
Maximum Horsepower	17 kW (23 PS) @8 500 r/min (rpm)
	(AU) 11 kW (15 PS) @8 000 r/min (rpm)
	(CA), (CAL), (US) – – –
Maximum Torque	21 N·m (2.1 kgf·m, 15 ft·lb) @6 500 r/min (rpm)
	(AU) 17 N·m (1.7 kgf·m, 12 ft·lb) @3 000 r/min (rpm)
	(CA), (CAL), (US) – – –
Carburetion System	Carburetor, keihin CVK 34
Starting System	Electric starter motor
Ignition System	CDI
Timing Advance	Electronically advanced
Ignition Timing	BTDC 10° @1 300 r/min (rpm) ~ BTDC 25° @5 000 r/min (rpm)
	(AU) BTDC 10° @1 300 r/min (rpm) ~ BTDC 35° @5 000
	r/min (rpm)
Spark Plug	NGK CR8E or ND U24ESR-N
Valve Timing:	
Inlet:	
Open	BTDC 22°
Close	ABDC 62°
Duration	264°
Exhaust:	
Open	BBDC 61°
Close	ATDC 19°
Duration	260°
Lubrication System	Forced lubrication (wet sump)



# 1-10 GENERAL INFORMATION

## General Specifications

Items	KLX250T9F
Engine Oil: Type: Viscosity Capacity	API SE, SF or SG API SH, SJ or SL with JASO MA, MA1 or MA2 SAE10W-40 1.5 L (1.6 US qt) (when engine is completely dry)
<b>Drive Train</b> Primary Reduction System: Type Reduction Ratio Clutch Type Transmission: Type Gear Ratios: 1st 2nd 3rd 4th 5th 6th Final Drive System: Type Reduction Ratio Overall Drive Ratio	Gear drive 2.800 (84/30) Wet multi disc 6-speed, constant mesh, return shift 3.000 (30/10) 2.000 (30/15) 1.500 (27/18) 1.250 (25/20) 1.050 (21/20) 0.952 (20/21) Chain drive 3.000 (42/14) 8.000 @Top gear
<b>Frame</b> Type Caster (Rake Angle) Trail Rim Size: Front Rear Front Tire: Type Size Rear Tire: Type Size Front Suspension: Type Wheel Travel Rear Suspension: Type Wheel Travel	Tubular, semi-double cradle 26.5° 105 mm (4.13 in.) 21 × 1.60 18 × 2.15 Tube type 3.00-21 51P Tube type 4.60-18 63P Telescopic fork 255 mm (10.0 in.) Swingarm (uni-trak) 230 mm (9.06 in.)

**General Specifications**

Items	KLX250T9F
Brake Type: Front Rear	Single disc brake Single disc brake
<b>Electrical Equipment</b> Battery Headlight: Type Bulb: Tail/Brake Light Alternator: Type Rated Output	12 V 6 Ah Semi-sealed beam 12 V 60/55 W (quartz halogen) 12 V 5/21 W Three-phase AC 16 A-14 V @5 000 r/min (rpm)

Specifications subject to change without notice, and may not apply to every country.

# 1-12 GENERAL INFORMATION

## General Specifications

Items	KLX250W9F
<b>Dimensions</b> Overall Length Overall Width Overall Height Wheelbase Road Clearance Seat Height Curb Mass: Front Rear Fuel Tank Capacity	2 130 mm (83.86 in.) 795 mm (31.31 in.) 1 140 mm (44.88 in.) 1 420 mm (55.91 in.) 225 mm (8.86 in.) 860 mm (33.9 in.) 137 kg (302 lb), (CAL) 138 kg (304 lb) 63 kg (139 lb) (CAL) 64 kg (141 lb) 74 kg (163 lb) 7.7 L (2.0 US gal)
<b>Performance</b> Minimum Turning Radius	2.3 m (7.5 ft)
<b>Engine</b> Type Cooling System Bore and Stroke Displacement Compression Ratio Maximum Horsepower Maximum Torque Carburetion System Starting System Ignition System Timing Advance Ignition Timing Spark Plug Valve Timing: Inlet: Open Close Duration Exhaust: Open Close Duration Lubrication System Engine Oil: Type: Viscosity	4-stroke, 1-cylinder, DOHC, 4-valve Liquid-cooled 72.0 × 61.2 mm (2.83 × 2.41 in.) 249 cm <sup>3</sup> (15.2 cu in.) 11 : 1 (MY) 17 kW (23 PS) @8 500 r/min (rpm) (CA), (CAL), (US) — — — (MY) 21 N·m (2.1 kgf·m, 15 ft·lb) @6 500 r/min (rpm) (CA), (CAL), (US) — — — Carburetor, keihin CVK 34 Electric starter motor CDI Electronically advanced BTDC 10° @1 300 r/min (rpm) ~ BTDC 25° @5 000 r/min (rpm) NGK CR8E or ND U24ESR-N BTDC 22° ABDC 62° 264° BBDC 61° ATDC 19° 260° Forced lubrication (wet sump) API SE, SF or SG API SH, SJ or SL with JASO MA, MA1 or MA2 SAE10W-40

## General Specifications

Items	KLX250W9F
<b>Drive Train</b>	
Primary Reduction System:	
Type	Gear drive
Reduction Ratio	2.800 (84/30)
Clutch Type	Wet multi disc
Transmission:	
Type	6-speed, constant mesh, return shift
Gear Ratios:	
1st	3.000 (30/10)
2nd	2.000 (30/15)
3rd	1.500 (27/18)
4th	1.250 (25/20)
5th	1.050 (21/20)
6th	0.952 (20/21)
Final Drive System:	
Type	Chain drive
Reduction Ratio	2.786 (39/14)
Overall Drive Ratio	7.429 @Top gear
<b>Frame</b>	
Type	Tubular, semi-double cradle
Caster (Rake Angle)	25.5°
Trail	73 mm (2.87 in.)
Rim Size:	
Front	17 × 3.00
Rear	17 × 4.00
Front Tire:	
Type	Tube type
Size	110/70-17 M/C 54S
Rear Tire:	
Type	Tube type
Size	130/70-17 M/C 62S
Front Suspension:	
Type	Telescopic fork
Wheel Travel	230 mm (9.06 in.)
Rear Suspension:	
Type	Swingarm (uni-trak)
Wheel Travel	205 mm (8.07 in.)
Brake Type:	
Front	Single disc brake
Rear	Single disc brake
<b>Electrical Equipment</b>	
Battery	12 V 6 Ah