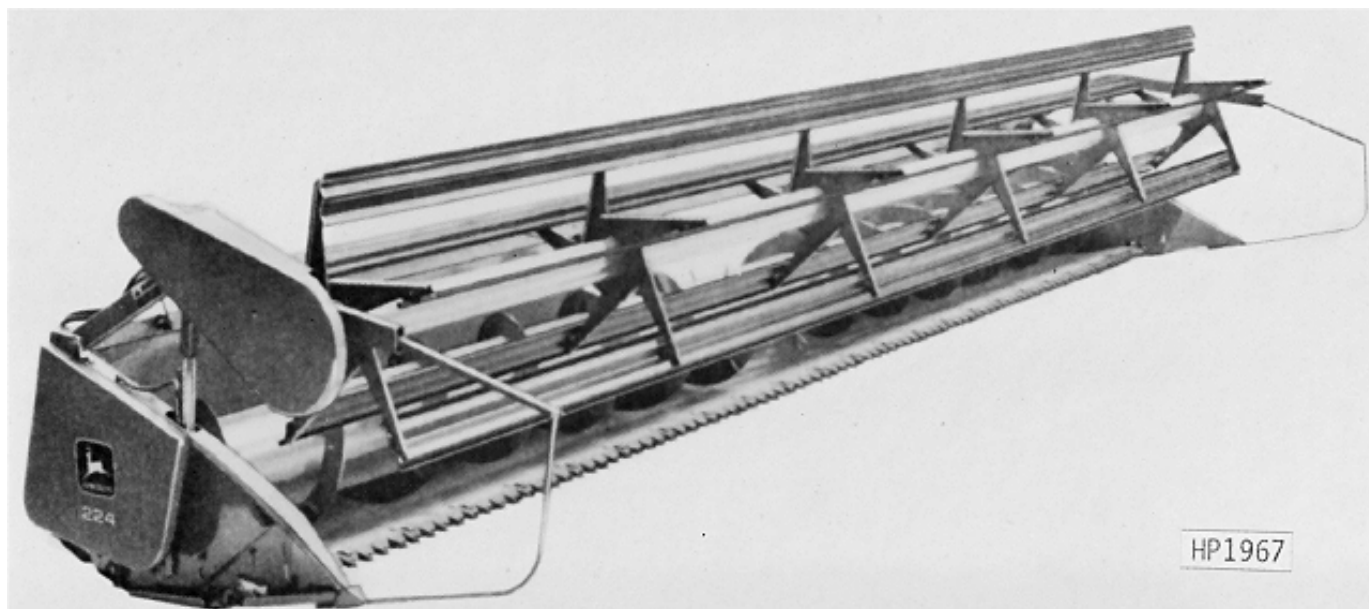


HP1967 -UN-01JAN94



JOHN DEERE 224 RIGID CUTTERBAR PLATFORM WITH BAT REEL

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

**DATE OF MANUFACTURE**

MODEL NO.	TYPE	DATE
213	RIGID, FLEX	(1976-1987)
215	RIGID, FLEX	(1976-1987)
216	RIGID, FLEX	(1976-1987)
218	RIGID, FLEX	(1976-1987)
220	RIGID, FLEX	(1976-1987)
222	RIGID, FLEX	(1976-1987)
224	RIGID, FLEX	(1976-1987)
230	RIGID	(1979-1987)

## SERIAL NUMBER PLATE

USE ALL NUMBERS, LETTERS, AND SPACES ON THE SERIAL NUMBER PLATE IN WARRANTY CORRESPONDENCE.

200 SERIAL PLATFORMS ( -579900)

ON THESE PLATFORMS, THE SERIAL NUMBER PLATE IS LOCATED ON THE LEFT-HAND SIDE OF THE FRAME.

*EXAMPLE: E0216579900H*  
E - EQUIPMENT  
0216 - PLATFORM MODEL  
579900 - PLATFORM SERIAL NUMBER  
H - FACTORY (HARVESTER WORKS)

200 SERIES PLATFORM (579901- )

ON THESE PLATFORMS, THE SERIAL NUMBER PLATE IS LOCATED ON THE LEFT-SIDE OF THE FRAME.

*EXAMPLE: H00216R579901*  
216 PLATFORM

(FIRST LINE) H0 - FACTORY (HARVESTER WORKS)  
0216 - PLATFORM MODEL  
R - CONFIGURATION/MODEL SUFFIX  
579901 - PLATFORM SEQUENCE NUMBER (SERIAL NUMBER)  
(SECOND LINE) PLATFORM - PRODUCT TYPE

## SERIAL NUMBER LISTING INFORMATION

SERIAL NUMBER INFORMATION IS LISTED TO SHOW ON WHICH MACHINES A PART CAN BE USED; FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.
- 000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.
- 000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.
- 000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER CHANGE WAS MADE BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRODUCED.

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## IMPORTANT

THIS PARTS CATALOG CONTAINS COMPLETE PARTS INFORMATION ON THE 200 SERIES CUTTING PLATFORM. VINTAGE IS DETERMINED BY SERIAL NUMBERS UNDER WHICH PLATFORMS WERE MANUFACTURED. IT IS IMPORTANT THAT THE CORRECT SERIAL NUMBER BE USED WHEN ORDERING PARTS.

## DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

## BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

## KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND WITH ALL OTHER PARTS SHOWN IN PHANTOM FOR RELATIONSHIP.

## JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

## BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

## SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

## TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-MATIC™

## CHANGE INDICATOR LINE (MICROFICHE CATALOGS ONLY)

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

## SECTION INDEX

SECTION 05 - GENERAL INFORMATION

SECTION 10 - REEL

SECTION 15 - FRAME, SHEETS, DIVIDERS, SKID PLATES AND HEADER HEIGHT CONTROL

SECTION 20 - KNIFE, CUTTERBAR AND DRIVES

SECTION 25 - AUGER AND DRIVE

SECTION 30 - HYDRAULICS

SECTION 35 - IDLERS, TIGHTENERS, AND SHIELDS

SECTION 40 - BELTS, CHAINS, SHEAVES, SPROCKETS AND DECALS

SECTION 45 - NUMERICAL INDEX

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MEMORANDA

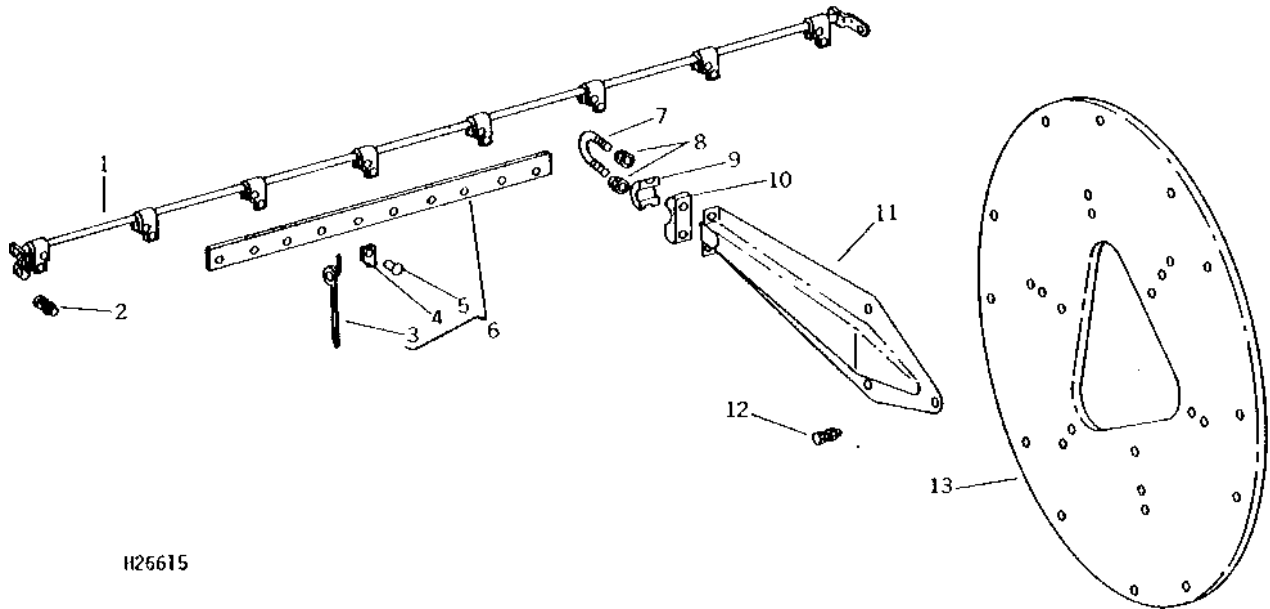


# F3

REEL

PICKUP REEL-YELLOW (RIGID AND FLEXIBLE)  
(SERIAL NO. -365600)

H26615 -UN-01JAN94

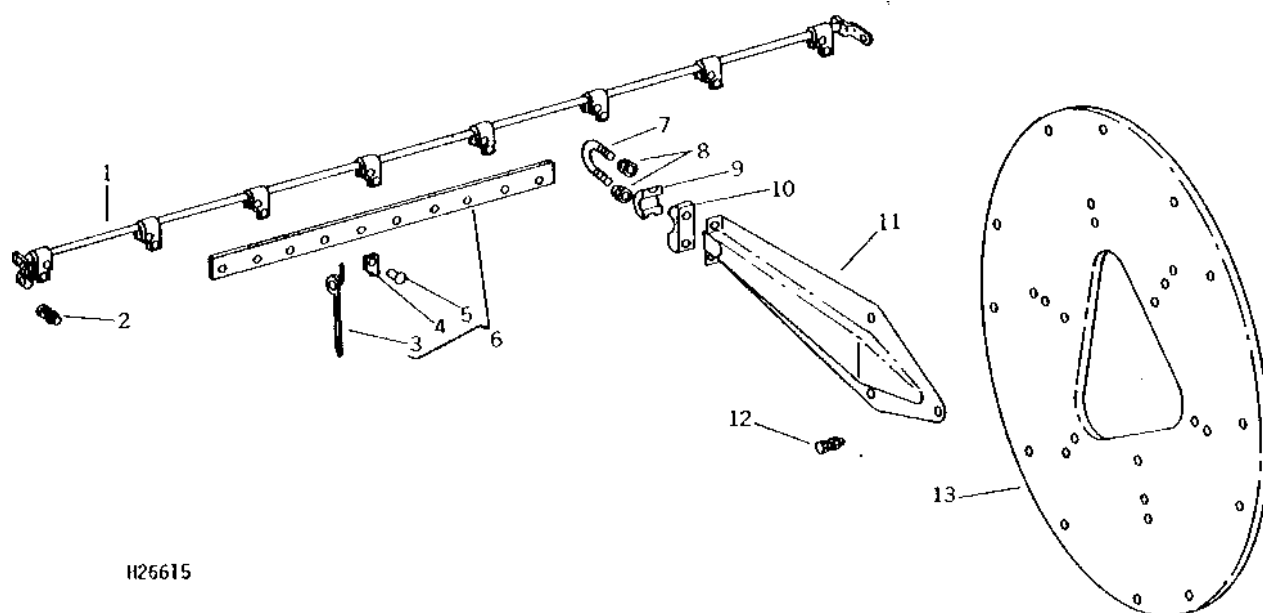


H26615

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH19680	SHAFT	6	(SUB AH97182) (213)	
	AH63039	SHAFT	6	(215) (SUB AH97183)	
	AH19695	SHAFT	6	(SUB AH97184) (216)	
	AH19698	SHAFT	6	(218) (SUB AH97185)	
	AH63604	SHAFT	6	(SUB AH97186) (220)	
	AH80100	SHAFT	6	(222) (SUB AH97187)	
2	AH81254	SHAFT	6	(224) (SUB AH87188)	
	03H1810	BOLT	AR	1/4" X 1-1/2"	
3	E45229	LOCK NUT	AR		
	H33316	FINGER	AR	(213-186 USED; 215-216 USED; 216-234 USED; 218-258 USED; 220-294 USED; 222-324 USED; AND 224-360 USED)	
4	H33317	CLIP	AR	(213-186 USED; 215-216 USED; 216-234 USED; 218-258 USED; 220-294 USED; 222-324 USED; AND 224-360 USED)	
5	H33318	RIVET	AR	(213-186 USED; 215-216 USED; 216-234 USED; 218-258 USED; 220-294 USED; 222-324 USED; AND 224-360 USED)	
6	AH19681	SLAT	12	(R.H. AND L.H.)(213) (SUB AH97190)	
	AH19682	SLAT	6	(CENTER)(213) (SUB AH97191)	
	AH63038	SLAT	18	(215) (SUB AH97193)	
	AH19696	SLAT	AR	(216-18 USED; 218-6 USED) (SUB AH97194)	
	AH19699	SLAT	AR	(218, R.H. AND L.H.-2 USED; 220, CENTER- 6 USED) (SUB AH97195)	
	AH65216	SLAT	12	(220) (SUB AH97196)	
7	AH80098	SLAT	18	(222) (SUB AH97197)	
	AH81256	SLAT	18	(224) (SUB AH97200)	
	E40203	U-BOLT	24		
8	E40202	LOCK NUT	48	-365600 (SUB E45229)	
	E45229	LOCK NUT	48		
9	E40205	CAP	24		
10	E40206	BASE	24		
11	AE24410	ARM	24		
12	19H2020	CAP SCREW	72	5/16" X 1/2"	
	12H303	LOCK WASHER	72	5/16"	
	14H785	NUT	72	5/16"	
13	H84031	PLATE	4	(213, 215, 216, 218)	
	H84031	PLATE	4	(220)	
	H88454	PLATE	4	-267450 (SUB H98689) (220)	
	H88454	PLATE	4	267451- (SUB H98689) (222 AND 224)	

H26615 -UN-01JAN94

PICKUP REEL-BLACK (RIGID AND FLEXIBLE)  
(SERIAL NO. 365601- )



H26615

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97182	SHAFT	6	(213)	
	AH97183	SHAFT	6	(215)	
	AH97184	SHAFT	6	(216)	
	AH97185	SHAFT	6	(218)	
	AH97186	SHAFT	6	(220)	
	AH97187	SHAFT	6	(222)	
	AH97188	SHAFT	6	(224)	
2	AH97189	SHAFT	6	433738-	(230)
	03H1810	BOLT	AR		1/4" X 1-1/2"
3	E45229	LOCK NUT	AR		
	H33316	FINGER	AR		(213-186 USED; 215-216 USED; 216-234 USED; 218-258 USED; 220-294 USED; 222-324 USED; 224-360 USED; AND 230-456 USED)
4	H33317	CLIP	AR		(213-186 USED; 215-216 USED; 216-234 USED; 218-258 USED; 220-294 USED; 222-324 USED; 224-360 USED; AND 230-456 USED)
5	H33318	RIVET	AR		(213-186 USED; 215-216 USED; 216-234 USED; 218-258 USED; 220-294 USED; 222-324 USED; 224-360 USED; AND 230-456 USED)
6	AH97190	SLAT	12		R.H AND L.H. (213)
	AH97191	SLAT	6		CENTER (213)
	AH97193	SLAT	18		(215)
	AH97194	SLAT	AR		(216-18 USED AND 218 CENTER-6 USED)
	AH97195	SLAT	AR		(218, R.H. AND L.H.-12 USED; 220, CENTER-6 USED)
	AH97196	SLAT	12		(220)
	AH97197	SLAT	18		(222)
	AH97200	SLAT	18		(224)
7	AH97198	SHAFT	12	433738-	R.H. AND L.H. (230)
	AH97199	SHAFT	12	433738-	CENTER (230)
8	E40203	U-BOLT	AR		(213, 215, 216, 218, 220, 222, 224-36 USED; AND 230-42 USED)
9	E40202	LOCK NUT	AR	-585895	(SUB E45229)
	E45229	LOCK NUT	AR		(213, 215, 216, 218, 220, 222, 224-72 USED; AND 230-42 USED)
10	E40205	CAP	AR		(213, 215, 216, 218, 220, 222, 224-36 USED; AND 230-42 USED)
11	E40206	BASE	AR		(213, 215, 216, 218, 220, 222, 224-36 USED; AND 230-42 USED)
12	AH97207	ARM	AR		(213, 215, 218, 220, 222, 224-36 USED; AND 230-42 USED)
13	19H2020	CAP SCREW	72		5/16" X 1/2"
	12H303	LOCK WASHER	72		5/16"
	14H785	NUT	72		5/16"
13	H98688	PLATE	4		(213, 215, 216, AND 218)
	H98689	PLATE	AR		(220, 222, 224-4 USED; AND 230-5 USED)