

# **CURSOR TIER 3 SERIES**

**Industrial application**

**C10**

C10 ENT X

**C13**

C13 ENT X

**CURSOR G-DRIVE**

CURSOR 10 TE X

CURSOR 13 TE X

**Technical and Repair manual**

This publication provides unit and relevant component repair data, specifications, instructions and methodologies.

This publication has been drawn up for qualified and specialised personnel.

Before performing any operation check that the part relevant to the unit on which you must work is available along with all safety devices for accident-prevention, such as, goggles, helmet, gloves, shoes, etc. and hoisting and transporting equipment.

Operations are to be performed by following the indications included here, using the special equipment indicated and assuring proper repair, compliance with schedule and operator's safety requirements.

Each repair must aim to restore operating efficiency and safety in compliance with the FPT provisions.

FPT cannot be held liable for modifications, alterations or other interventions non authorised by FPT on the vehicle and if the unit is warranted the above mentioned interventions will cause its expiration.

FPT is not liable for repairing interventions.

FPT will provide further details required to carry out the interventions and all the instructions that are not included on this publication.

Data included in this publication may not be up-to-date therefore subject to Manufacturer's modifications that can be added at any time for technical or commercial purposes and also to meet new law regulations in other Countries.

If issues on this publication differ from what is actually noticed on the unit, please get in touch with the FPT network before starting any intervention".

It is forbidden to copy this text or any of its parts and all illustrations included.

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## CURSOR ENGINES

Cursor F3A

**Part 1**

Cursor F3B

**Part 2**

Cursor engines application G-Drive

**Part 3**



## PRELIMINARY REMARKS

Manuals for repairs are split into Parts and Sections, each one of which is marked by a numeral; the contents of these sections are indicated in the general table of contents.

The sections dealing with things mechanic introduce the specifications, tightening torque values, tool lists, assembly detaching/reattaching operations, bench overhauling operations, diagnosis procedures and maintenance schedules.

The sections (or parts) of the electric/electronic system include the descriptions of the electric network and the assembly's electronic systems, wiring diagrams, electric features of components, component coding and the diagnosis procedures for the control units peculiar to the electric system.

The manual uses proper symbols in its descriptions; the purpose of these symbols is to classify contained information. In particular, there have been defined a set of symbols to classify warnings and a set for assistance operations.

## SYMBOLS - WARNINGS



### Danger for persons

Missing or incomplete observance of these prescriptions can cause serious danger for persons' safety.



### Danger of serious damage for the assembly

Failure to comply, both fully or in part, with such prescriptions will involve serious damage to the assembly and may sometimes cause the warranty to become null and void.



### General danger

It includes the dangers of above described signals.



### Environment protection

Moreover, it describes the correct actions to be taken to ensure that the assembly is used in such a way so as to protect the environment as much as possible.

**NOTE** It indicates an additional explanation for a piece of information.

## GENERAL WARNINGS



Warnings shown cannot be representative of all danger situations possibly occurring. Therefore, it is suggested to contact immediate superiors where a danger situation occurs which is not described.

Use both specific and general-purpose toolings according to the prescriptions contained in respective use and maintenance handbooks. Check use state and suitability of tools not subjected to regular check.

The manual handling of loads must be assessed in advance because it also depends, besides weight, on its size and on the path.

Handling by mechanical means must be with hoisters proper as for weight as well as for shape and volume. Hoisters, ropes and hooks used must contain clear indications on maximum carrying capacity acceptable. The use of said means is compulsorily permitted to authorised personnel only. Stay duly clear of the load, and, anyhow, never under it.

In disassembling operations, always observe provided prescriptions; prevent mechanical parts being taken out from accidentally striking workshop personnel.

Workshop jobs performed in pairs must always be performed in maximum safety; avoid operations which could be dangerous for the co-operator because of lack of visibility or of his/her not correct position.

Keep personnel not authorised to operations clear of working area.

You shall get familiar with the operating and safety instructions for the assembly prior to operating on the latter. Strictly follow all the safety indications found on the assembly.

Do not leave the running assembly unattended when making repairs.

When carrying out work on the assembly lifted off the ground, verify that the assembly is firmly placed on its supporting stands, and that the manual/automatic safety devices have been actuated in the event that the assembly is to be lifted by means of a hoist.

When you have to operate on assemblies powered by natural gas, follow the instructions contained in the document, as well as all the specific safety standards provided for.

Only remove radiator cap when the engine is cold by cautiously unscrewing it in order to let system residual pressure out.

Inflammable fuel and all inflammable fluids and liquids must be handled with care, according to what contained on harmful materials I 2-point cards. Refuelling must be performed outdoors with the engine off, avoiding lit cigarettes, free flames or sparks in order to prevent sudden fires/bursts. Adequately store inflammable, corrosive and polluting fluids and liquids according to what provided by regulations in force. Compulsorily avoid to use food containers to store harmful liquids. Avoid to drill or bore pressurised containers, and throw cloths impregnated with inflammable substances into suitable containers.

Worn out, damaged or consumable parts must be replaced by original spares.

During workshop activity, always keep the work place clean; timely clear or clean floors from accidental liquid or oil spots. Electric sockets and electric equipment necessary to perform repair interventions must meet safety rules.



Put on, where required by the intervention, garments and protections provided in accident prevention rules; contact with moving parts can cause serious injuries. Use suitable, preferably tight-fitted garments, and avoid to use jewels, scarves, etc.

Do not leave the engine in motion at workshop locations not provided with a pipe to scavenge exhaust gas outside.

Avoid to breathe fumes coming from heating or from paint welding because they can cause damages to health; operate outdoors or in suitably ventilated areas. Put on proper inspirator if paint powder is present.

Avoid contact with hot water or steam coming from the engine, radiator and pipings because they could cause serious burns. Avoid direct contact with liquids and fluids present in vehicle systems; where an accidental contact has occurred, refer to I2-point cards for provisions to make.



Clean the assemblies and carefully verify that they are intact prior to overhauling. Tidy up detached or disassembled parts with their securing elements (screws, nuts, etc.) into special containers.

Check for the integrity of the parts which prevent screws from being unscrewed: broken washers, dowels, clips, etc. Self-locking nuts with an insert made of nylon must always be replaced.

Avoid contact of rubber parts with diesel oil, petrol or other not compatible substances.

Before washing under pressure mechanical parts, protect electric connectors, and central units, if present.

Tightening screws and nuts must always be according to prescriptions; FPT commercial and assistance network is available to give all clarifications necessary to perform repair interventions not provided in this document.

Before welding:

- Disconnect all electronic central units, take power cable off battery positive terminal (connect it to chassis bonding) and detach connectors.
- Remove paint by using proper solvents or paint removers and clean relevant surfaces with soap and water.
- Await about 15 minutes before welding.
- Equip with suitable fire resistant protections to protect hoses or other components where fluids or other materials flow which may catch fire easily on welding.

Should the vehicle be subjected to temperatures exceeding 80°C (dryer ovens), disassemble drive electronic central units.



The disposal of all liquids and fluids must be performed with full observance of specific rules in force.

## GENERAL WARNINGS ON THE ELECTRIC SYSTEM



If an intervention has to be made on the electric/electronic system, disconnect batteries from the system; in this case, always disconnect, as a first one, the chassis bonding cable from batteries negative terminal.

Before connecting the batteries to the system, make sure that the system is well isolated.

Disconnect the external recharging apparatus from the public utility network before taking apparatus pins off battery terminals.

Do not cause sparks to be generated in checking if the circuit is energised.

Do not use a test lamp in checking circuit continuity, but only use proper control apparatuses.

Make sure that the electronic devices wiring harnesses (length, lead type, location, strapping, connection to screening braiding, bonding, etc.) comply with system and are carefully recovered after repair or maintenance interventions.

Measurements in drive electronic central units, plugged connections and electric connections to components can only be made on proper testing lines with special plugs and plug bushes. Never use improper means like wires, screwdrivers, clips and the like in order to avoid the danger of causing a short circuit, as well as of damaging plugged connections, which would later cause contact problems.



To start up the engine, do not use fast chargers. Start up must only be performed with either separate batteries or special truck.

A wrong polarisation of supply voltage in drive electronic central units (for instance, a wrong polarisation of batteries) can cause them to be destroyed.

Disconnect the batteries from the system during their recharging with an external apparatus.

On connecting, only screw up connector (temperature sensors, pressure sensors etc.) nuts at prescribed tightening torque.

Before disconnecting the junction connector from an electronic central unit, isolate the system.

Do not directly supply electronic central units servo components at nominal vehicle voltage.

Cables must be arranged such as to result to be parallel to reference plane, i.e. as close as possible to chassis/body structure.

Once the intervention on the electric system has been completed, recover connectors and wiring harnesses according to original arrangement.

**NOTE** Connectors present must be seen from cable side. Connectors views contained in the manual are representative of cable side.



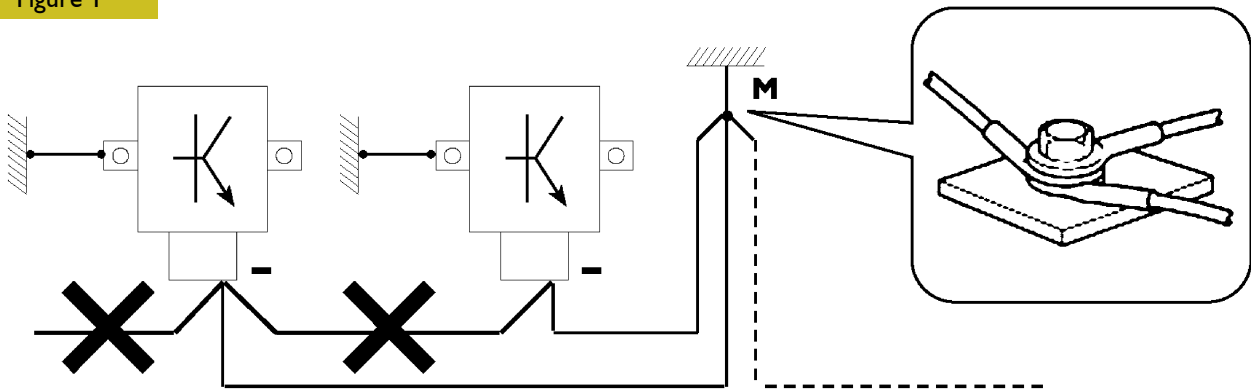
### Bonding and screening

Negative leads connected to a system bonded point must be both as short and possible and "star"-connected to each other, trying then to have their centering tidily and properly made (Figure 1, re. M).

Further, following warnings are to be compulsorily observed for electronic components:

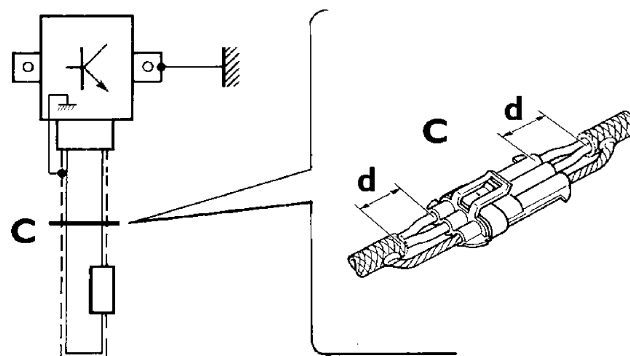
- Electronic central units must be connected to system bonding when they are provided with a metallic shell.
- Electronic central units negative cables must be connected both to a system bonding point such as the dashboard opening bonding (avoiding "serial" or "chain" connections), and to battery negative terminal.
- Analog bonding (sensors), although not connected to battery negative system/terminal bonding, must have optimal isolation. Consequently, particularly considered must be parasitic resistances in lugs: oxidising, clinching defects, etc.
- Screened circuits braiding must only electrically contact the end towards the central unit entered by the signal (Figure 2).
- If junction connectors are present, unscreened section **d**, near them, must be as short as possible (Figure 2).
- Cables must be arranged such as to result to be parallel to reference plane, i.e. as close as possible to chassis/body structure.

Figure 1



1. NEGATIVE CABLES "STAR" CONNECTION TO SYSTEM BONDING M

Figure 2



2. SCREENING THROUGH METALLIC BRAIDING OF A CABLE TO AN ELECTRONIC COMPONENT – C. CONNECTOR  
d. DISTANCE → 0

88039

## OPTIONAL ELECTRICAL AND MECHANICAL PARTS INSTALLATIONS

Assemblies shall be modified and equipped with additions - and their accessories shall be fitted - in accordance with the assembling directives issued by FPT.

It is reminded that, especially about the electric system, several electric sockets are provided for as series (or optional) sockets in order to simplify and normalise the electrical intervention that is care of preparation personnel.



It is absolutely forbidden to make modifications or connections to electric central units wiring harnesses; in particular, the data interconnection line between central units (CAN line) is to be considered inviolable.

## CONVERSIONS BETWEEN THE MAIN UNITS OF MEASUREMENT OF THE INTERNATIONAL SYSTEM AND MOST USED DERIVED QUANTITIES

### Power

1 kW	=	1.36 metric HP
1 kW	=	1.34 HP
1 metric HP	=	0.736 kW
1 metric HP	=	0.986 HP
1 HP	=	0.746 kW
1 HP	=	1.014 metric HP

### Torque

1 Nm	=	0.1019 kgm
1 kgm	=	9.81 Nm

### Revolutions per time unit

1 rad/s	=	1 rpm × 0.1046
1 rpm	=	1 rad/s × 9.5602

### Pressure

1 bar	=	1.02 kg/cm <sup>2</sup>
1 kg/cm <sup>2</sup>	=	0.981 bar
1 bar	=	10 <sup>5</sup> Pa

Where accuracy is not particularly needed:

Nm unit is for the sake of simplicity converted into kgm according to ratio 10:1

1 kgm = 10 Nm;

bar unit is for the sake of simplicity converted into kg/cm<sup>2</sup> according to ratio 1:1

1 kg/cm<sup>2</sup> = 1 bar.

### Temperature

0° C = 32° F

1° C = (1 × 1.8 + 32) ° F

## Part I

### CURSOR ENGINES F3A

	Section
General specifications	<b>I</b>
Fuel	<b>2</b>
Duty - Industrial application	<b>3</b>
Overhaul and technical specifications	<b>4</b>
Tools	<b>5</b>
Safety prescriptions	<b>Appendix</b>

#### PREFACE TO USER'S GUIDELINE MANUAL

Section 1 describes the F3A engine illustrating its features and working in general.

Section 2 describes the type of fuel feed.

Section 3 relates to the specific duty and is divided in four separate parts:

1. Mechanical part, related to the engine overhaul, limited to those components with different characteristics based on the relating specific duty.
2. Electrical part, concerning wiring harness, electrical and electronic equipment with different characteristics based on the relating specific duty.
3. Maintenance planning and specific overhaul.
4. Troubleshooting part dedicated to the operators who, being entitled to provide technical assistance, shall have simple and direct instructions to identify the cause of the major inconveniences.

Sections 4 and 5 illustrate the overhaul operations of the engine overhaul on stand and the necessary equipment to execute such operations.

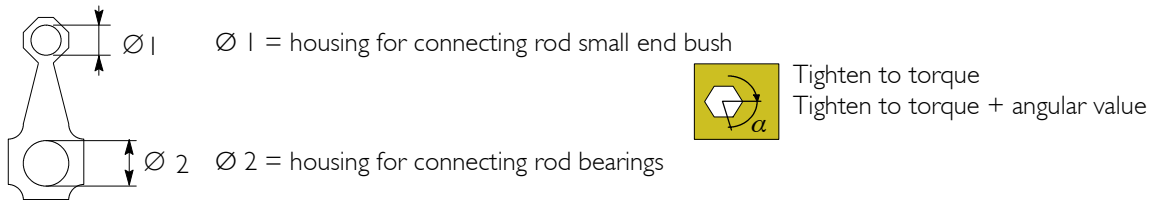
The appendix contains a list of the general safety regulations to be respected by all installation and maintenance engineers in order to prevent serious accidents taking place.



**SPECIAL REMARKS**

Diagrams and symbols have been widely used to give a clearer and more immediate illustration of the subject being dealt with, (see next page) instead of giving descriptions of some operations or procedures.

Example



## SYMBOLS - ASSISTANCE OPERATIONS



Removal  
Disconnection



Refitting  
Connection



Removal  
Disassembly



Fitting in place  
Assembly



Tighten to torque



Tighten to torque + angle value



Press or caulk



Regulation  
Adjustment



Visual inspection  
Fitting position check



Measurement  
Value to find  
Check



Equipment



Surface for machining  
Machine finish



Interference  
Strained assembly



Thickness  
Clearance



Lubrication  
Damp  
Grease



Sealant  
Adhesive



Air bleeding



Replacement  
Original spare parts



Intake



Exhaust



Operation



Compression ratio



Tolerance  
Weight difference



Rolling torque



Rotation



Angle  
Angular value



Preload



Number of revolutions



Temperature



Pressure



Oversized  
Higher than....  
Maximum, peak



Undersized  
Less than....  
Minimum



Selection  
Classes  
Oversizing



Temperature < 0 °C  
Cold  
Winter



Temperature > 0 °C  
Hot  
Summer

**UPDATING**

<b>Section</b>	<b>Description</b>	<b>Page</b>	<b>Date of revision</b>





**SECTION I****General Specifications**

	Page
CORRESPONDENCE BETWEEN TECHNICAL AND COMMERCIAL CODES . . . . .	3
VIEWS OF THE ENGINE (ONLY FOR TYPE F3AE0684P*E904) . . . . .	5
VIEWS OF THE ENGINE (FOR TYPES: F3AE0684P*E906 - F3AE0684L*E906 - F3AE0684P*E905) . . . . .	8
VIEWS OF THE ENGINE (ONLY FOR TYPE: F3AE0684N*E907) . . . . .	11
VIEWS OF THE ENGINE (ONLY FOR TYPE: F3AE0684N*E907) . . . . .	14
LUBRICATION DIAGRAM (ONLY FOR TYPE: F3AE0684P*E904) . . . . .	16
LUBRICATION DIAGRAM (FOR TYPES: F3AE0684P*E906 - F3AE0684L*E906 - F3AE0684P*E905) . . . . .	17
LUBRICATION DIAGRAM (ENGINES F3AE0684N*E907) . . . . .	18
<input type="checkbox"/> Oil pump . . . . .	19
<input type="checkbox"/> Overpressure valve . . . . .	19
<input type="checkbox"/> Oil pressure control valve . . . . .	20
<input type="checkbox"/> Heat exchanger (for type: F3AE0684P*E906 - F3AE0684L*E906 - F3AE0684P*E905 - F3AE0684N*E907) . . . . .	20
<input type="checkbox"/> Heat exchanger (only for type: F3AE0684P*E904) . . . . .	21
<input type="checkbox"/> By-pass valve . . . . .	22
<input type="checkbox"/> Thermostatic valve . . . . .	22
<input type="checkbox"/> Engine oil filters . . . . .	22
COOLING . . . . .	23
<input type="checkbox"/> Description . . . . .	23
<input type="checkbox"/> Operation . . . . .	23
<input type="checkbox"/> Water pump . . . . .	25
<input type="checkbox"/> Thermostat . . . . .	25
TURBOCHARGING . . . . .	26
EGR EXHAUST GAS RECIRCULATION SYSTEM . . . . .	27
INTERNAL EGR ACTING ON THE INTAKE VALVES . . . . .	27



**CORRESPONDENCE BETWEEN TECHNICAL AND COMMERCIAL CODES**

Technical Code	Commerciale Code
F3AE0684P*E904	C10 ENT X
F3AE0684P*E906	
F3AE0684L*E906	
F3AE0684P*E905	
F3AE0684N*E907	
F3AE9687A*E00I	
F3AE9687B*E00I	
F3AE9687C*E00I	

