Spark Plug Condition Chart

Refer to Chapter 1 for spark plug maintenance



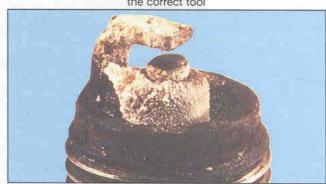
Electrode gap check - use a wire type gauge for best results



Electrode gap adjustment – bend the side electrode using the correct tool



Normal condition - A brown, tan or grey firing end indicates that the engine is in good condition and that the plug type is correct



Ash deposits – Light brown deposits encrusted on the electrodes and insulator, leading to misfire and hesitation. Caused by excessive amounts of oil in the combustion chamber or poor quality fuel/oil



Carbon fouling – Dry, black sooty deposits leading to misfire and weak spark. Caused by an over-rich fuel/air mixture, faulty choke operation or blocked air filter



Oil fouling – Wet oily deposits leading to misfire and weak spark. Caused by oil leakage past piston rings or valve guides (4-stroke engine), or excess lubricant (2-stroke engine)



Overheating – A blistered white insulator and glazed electrodes. Caused by ignition system fault, incorrect fuel, or cooling system fault



Worn plug - Worn electrodes will cause poor starting in damp or cold weather and will also waste fuel

Honda CBR400RR models covered by this manual:

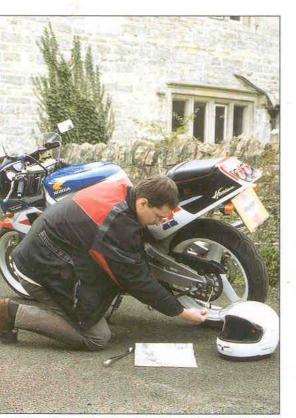
CBR400RR (NC23

Tri-Arm) 399cc '88 to '99

CBR400RR (NC29

Gull-Arm, FireBlade) 399cc '90 to '99

Note: This manual does not include the CBR400R Aero, CB-1 or CB400 Super Four.





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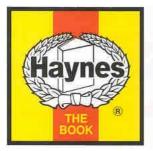






Inside this Manual

- Honda history and CBR model development.
- A complete step-by-step guide to servicing and routine maintenance.
- ◆ Engine and transmission servicing and overhaul.
- Braking system safety checks and repairs.
- Fuel, cooling and ignition systems explained.
- ♦ Suspension and steering adjustment and overhaul.
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BCDEFGHUKLMNOPORST

ne Birth of a

by Julian Ryder

here is no better example of the Japanese post-War industrial miracle than Honda. Like other companies which have become household names, it started with one man's vision. In this case the man was the 40-year old Soichiro Honda who had sold his piston-ring manufacturing business to Toyota in 1945 and was happily spending the proceeds on prolonged parties for his friends. However, the difficulties of getting around in the chaos of post-War Japan irked Honda, so when he came across a job lot of generator engines he realised that here was a way of getting people mobile again at low cost.

A 12 by 18-foot shack in Hamamatsu became his first bike factory, fitting the

1970 Honda C90 OHV-engined model

he'd used up all 500 generator motors and started manufacturing his own engine, known as the 'chimney', either because of the elongated cylinder head or the smoky exhaust or perhaps both. The chimney made all of half a horsepower from its 50 cc engine but it was a major success and became the Honda Atype. Less than two years after he'd set up in Hamamatsu, Soichiro Honda founded the Honda Motor Company in September 1948. By then, the A-type had been developed into the 90 cc B-type engine, which Mr Honda decided deserved its own chassis not a bicycle frame. Honda was about to become Japan's first post-War manufacturer of complete motorcycles. In August 1949 the first prototype was ready. With an output of three horsepower, the 98 cc D-type was still a

generator motors into pushbikes. Before long

simple two-stroke but it had a two-speed transmission and most importantly a pressed steel frame with telescopic forks and hard tail rear end. The frame was almost triangular in profile with the top rail going in a straight line from the massively braced steering head to the rear axle. Legend has it that after the D-type's first tests the entire workforce went for a drink to celebrate and try and think of a name for the bike. One man broke one of those silences you get when people are thinking, exclaiming 'This is like a dream!' 'That's it!' shouted Honda, and so the Honda Dream was christened.

'This is like a dream!' 'That's it' shouted Honda

r Honda was a brilliant, intuitive engineer and designer but he did not bother himself with the marketing side of his business. With hindsight, it is possible to see that employing Takeo Fujisawa who would both sort out the home market and plan the eventual expansion into overseas markets was a masterstroke. He arrived in October 1949 and in 1950 was made Sales Director. Another vital new name was Kiyoshi Kawashima, who along with Honda himself, designed the company's first four-stroke after Kawashima had told them that the four-stroke opposition to Honda's two-strokes sounded nicer and therefore sold better. The result of that statement was the overhead-valve 148 cc E-type which first ran in July 1951 just two months after the first drawings were made. Kawashima was made a director of the Honda Company at 34 years old.

The E-type was a massive success, over 32,000 were made in 1953 alone, but Honda's lifelong pursuit of technical innovation sometimes distracted him from commercial reality. Fujisawa pointed out that they were in danger of ignoring their core business, the motorised bicycles that still formed Japan's main means of transport. In May 1952 the F-type Cub appeared, another two-stroke despite the top men's reservations. You could buy a complete machine or just the motor to attach to your own bicycle. The result was certainly distinctive, a white fuel tank with a circular profile went just below and behind the saddle on the left of the bike, and the motor with its horizontal cylinder and bright red cover just below the rear axle on the same side of the bike. This was the machine that turned Honda into the biggest bike maker in Japan





on bicycle motors, the F-type was also the first Honda to be exported. Next came the machine that would turn Honda into the biggest motorcycle manufacturer in the

The C100 Super Cub was a typically audacious piece of Honda engineering and marketing. For the first time, but not the last, Honda invented a completely new type of motorcycle, although the term 'scooterette' was coined to describe the new bike which had many of the characteristics of a scooter but the large wheels, and therefore stability, of a motorcycle. The first one was sold in August 1958, fifteen years later over ninemillion of them were on the roads of the world. If ever a machine can be said to have brought mobility to the masses it is the Super Cub. If you add in the electric starter that was added for the C102 model of 1961, the design of the Super Cub has remained substantially unchanged ever since, testament to how right Honda got it first time. The Super Cub made Honda the world's biggest manufacturer after just two years of production.

onda's export drive started in earnest in 1957 when Britain and Holland got I their first bikes, America got just two bikes the next year. By 1962 Honda had half the American market with 65,000 sales. But Soichiro Honda had already travelled abroad to Europe and the USA, making a special point of going to the Isle of Man TT, then the most important race in the GP calendar. He realised that no matter how advanced his products were, only racing success would convince overseas markets meant cheap and nasty. It took five years from Soichiro Honda's first visit to the Island before his bikes were ready for the TT. In 1959 the factory entered five riders in the 125. They did not have a massive impact on the event being benevolently regarded as a curiosity, but sixth, seventh and eighth were for the team enough

The bikes were off the pace but they were well engineered and very reliable.

The TT was the only time the West saw the Hondas in '59, but they came back for more the following year with the first of a generation of bikes which shaped the future of motorcycling the double-overhead-cam four-cylinder 250. It was fast and reliable - it revved to 14,000 rpm -

The GL1000 introduced in 1975, was the first in Honda's line of Goldwings



Introduction

but didn't handle anywhere near as well as the opposition. However, Honda had now signed up non-Japanese riders to lead their challenge. The first win didn't come until 1962 (Aussie Tom Phillis in the Spanish 125 GP) and was followed up with a world-shaking performance at the TT. Twenty-one year old Mike Hailwood won both 125 and 250 cc TTs and Hondas filled the top five positions in both races. Soichiro Honda's master plan was starting to come to fruition, Hailwood and Honda won the 1961 250 cc World Championship. Next year Honda won three titles. The other Japanese factories fought back and inspired Honda to produce some of the most fascinating racers ever seen: the awesome six-cylinder 250, the five-cylinder 125, and the 500 four with which the immortal Hailwood battled Agostini and the MV Agusta. When Honda pulled out of racing in '67 they had won sixteen rider's titles, eighteen manufacturer's titles, and 137 GPs, including 18 TTs, and introduced the concept of the modern works team to motorcycle racing. Sales success followed racing victory as Soichiro Honda had predicted, but only because the products advanced as rapidly as the racing machinery. The Hondas that came to Britain in the early '60s were incredibly sophisticated. They had overhead cams where

Photo courtesy of Kel Edge Carl Fogarty in action at Donington on the RC45

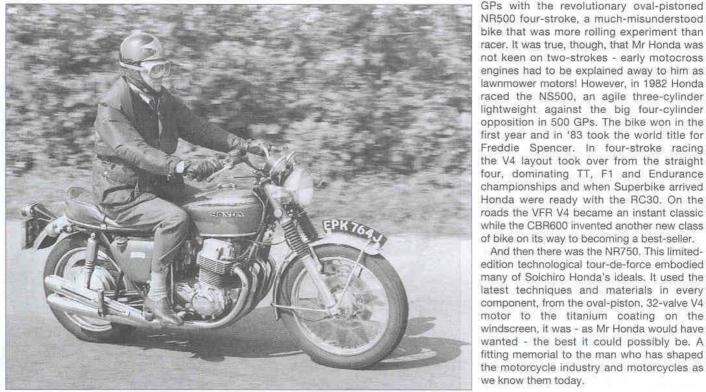
the British bikes had pushrods, they had electric starters when the Brits relied on the kickstart, they had 12V electrics when even the biggest British bike used a 6V system. There seemed no end to the technical wizardry and when in 1968 the first four-cylinder CB750

They even had to invent a new word for it: superbike. Honda raced again with the CB750 at Daytona and won the World Endurance title with a prototype DOHC version that became the CB900 roadster. There was the sixcylinder CBX, the first turbocharged production bike, they invented the full-dress tourer with the Goldwing and came back to GPs with the revolutionary oval-pistoned NR500 four-stroke, a much-misunderstood bike that was more rolling experiment than racer. It was true, though, that Mr Honda was not keen on two-strokes - early motocross engines had to be explained away to him as lawnmower motors! However, in 1982 Honda raced the NS500, an agile three-cylinder lightweight against the big four-cylinder opposition in 500 GPs. The bike won in the first year and in '83 took the world title for Freddie Spencer. In four-stroke racing the V4 layout took over from the straight four, dominating TT, F1 and Endurance championships and when Superbike arrived Honda were ready with the RC30. On the roads the VFR V4 became an instant classic

road bike arrived the world changed for ever.

of bike on its way to becoming a best-seller. And then there was the NR750. This limitededition technological tour-de-force embodied many of Soichiro Honda's ideals. It used the latest techniques and materials in every component, from the oval-piston, 32-valve V4 motor to the titanium coating on the windscreen, it was - as Mr Honda would have wanted - the best it could possibly be. A fitting memorial to the man who has shaped the motorcycle industry and motorcycles as we know them today.

An early CB750 Four



Precision Miniatures

Then the grey imports phenomenon took off commercially, it bought to the UK two different types of bike. To understand the difference you must first understand a few basic facts about the Japanese home market, where the vast majority of these machines came from. Firstly, Japan's draconian licensing system effectively restricted riders to 400 cc fourstrokes and 250 cc two-strokes. Secondly, the Japanese market is fashion conscious in the extreme. If a manufacturer gets it right then it will sell thousands of units. Get it wrong and your bikes will languish in the showrooms for ever, or until some budding entrepreneur buys them up cheaply and ships them to Europe.

So when the greys started landing, UK motorcyclists were not very surprised to discover that there was a 400 cc model in the CBR range beside the 1000 cc sports tourer and the best-selling CBR600. These were used bikes which those same restrictive laws effectively took off the roads of Japan once they were a few years old. The second type tended to be weird models that had failed Japanese youth's style test and arrived over here hardly used and sometimes even

Right at the head of the first category was the CBR400RR that first hit Japan's roads in 1988 and instantly stormed to the top of the sales charts. And no wonder. Although the motor was a development of the earlier CBR400 Aero that looked just like an early 'jellymould' CBR, the double-R had geardriven cams and an aluminium frame as well as a 17-inch front wheel and mouth-watering styling complete with twin-headlamp fairing. Bear in mind that the FireBlade was four years away and the 600 cc CBR had camshafts driven by chains and a tubular steel chassis and you can see why the double-R was such a success. In fact in terms of technology, it was nearer to the RC30 that was launched for 1988 and its 400 cc sibling the NC30, or



NC23 Tri-Arm - the first CBR400RR

VFR400R, as shown by the fact that the 400 cc in-line four also had a factory code: NC23. In fact it was better known as the Tri-Arm, a reference to the sticker on the side of the fairing meant to draw attention to the heavily triangulated swinging arm that looked like it had just been unbolted from a factory

The commercial domination of the Tri-Arm was continued in 1990 by the next generation of CBR400RR, the L-model, the first of the Gull-Arms or NC29. Despite the superficial similarities of the two bikes, the Gull-Arm was a completely new machine whose cycle parts had much in common with the VFR400R including 17-inch wheels front and rear. The motor's cylinders and upper crankcase half were cast in one piece, again before the FireBlade and the CBR600 M-model used the same layout. The bike's name came from the new swinging arm design, again derived from current race-track practice. Instead of the rectangular cross-sectional members, each side of the arm was a single,

massive fabrication. On the right side, it had an elbow bend in it to accommodate the exhaust pipe without compromising ground clearance. Again this was copied from Grand Prix practice (despite the real racers being two-strokes) just a year after the design was first seen on the track, and it was this feature that gave the bike the Gull-Arm name.

The smaller bike has regularly been given the same colour schemes as the bigger Blade and has basically remained otherwise unchanged. There have been minor adjustments and the claimed power output has even gone down a fraction and the weight up by a kilogram - just like on the 400 cc V4s.

When the 900 cc FireBlade hit world markets and revolutionised the sports bike market sector in 1992 the Gull-Arm got the same paintwork and even a FireBlade sticker on the fairing. Even though the 400 was the earlier design, it was immediately (or rather lately) christened the Baby Blade and as far as anyone can tell became the best-selling grey import machine in the UK.

Acknowledgements

ur thanks are due Elliott Motorcycles of Swindon who supplied machines featured in illustrations throughout this manual and provided technical literature. We would also like to thank NGK Spark Plugs (UK) Ltd for supplying the colour spark plug condition photos and the Avon Rubber Company for supplying information on tyre fitting.

The introduction 'The Birth of a Dream' was written by Julian Ryder.

About this Manual

he aim of this manual is to help you get the best value from your motorcycle. It can do so in several ways. It can help you decide what work must be done, even if you choose to have it done by a dealer; it provides information and procedures for routine maintenance and servicing; and it offers diagnostic and repair procedures to follow when trouble occurs.

We hope you use the manual to tackle the work yourself. For many simpler jobs, doing it yourself may be quicker than arranging an appointment to get the motorcycle into a dealer and making the trips to leave it and pick it up. More importantly, a lot of money can be saved by avoiding the expense the shop must pass on to you to cover its labour and overhead costs. An added benefit is the sense of satisfaction and accomplishment that you feel after doing the job yourself.

References to the left or right side of the motorcycle assume you are sitting on the seat, facing forward.

We take great pride in the accuracy of information given in this manual, but motorcycle manufacturers alterations and design changes during the production run of a particular motorcycle of which they do not inform us. No liability can be accepted by the authors or publishers for loss, damage or injury caused by any errors in, or omissions from, the information given.

0.8 Identification numbers

The frame serial number is stamped into the right side of the steering head. The engine number is stamped into the right upper side of the crankcase, directly above the clutch unit. Both of these numbers should be recorded and kept in a safe place so they can be furnished to law enforcement officials in the event of a theft. The carburettor number is stamped into the back of each carburettor.

The frame serial number, engine serial

number and carburettor identification number should also be kept in a handy place (such as with your driver's licence) so they are always available when purchasing or ordering parts for your machine.

Identifying model years

The procedures in this manual identify the bikes by model code. The model code (e.g. CBR400RR-L) is printed on the colour code

label, which is located on the top of the rear mudguard under the passenger seat. The model code and production year can also be determined from the engine and frame serial numbers in the accompanying table. Note: Do not identify your bike using the date of registration; in some cases, especially where a new bike has been imported into the UK, the registration date will differ considerably from the model code year.

Model, code and production year	Frame number	Engine number	Carburettor number
CBR400RR-J (1988)	NC23-1020001 to 1036454	NC23E-1020001 to1036510	VG04A
CBR400RR-K (1989)	NG23 1090001 to 1098116	NG23E 1090001 to1098123	VG04B
CBR400RR-L (1990 and 91)	NC29-1000001 to 1010598	NG23E 1300001 to1310636	VP01A
CBR400RR-N (1992 and 93)	NC29-1050001 on	NC23E-1420001 on	VP01A
CBR400RR-R (1994-on)	NC29-1100001 on	NC23E-1500001 on	VP01B

Buying spare parts

Once you have found all the identification numbers, record them for reference when buying parts. Since the manufacturers change specifications, parts and vendors (companies that manufacture various components on the machine), providing the ID numbers is the only way to be reasonably sure that you are buying the correct parts.

Whenever possible, take the worn part to the dealer so direct comparison with the new component can be made. Along the trail from the manufacturer to the parts shelf, there are numerous places that the part can end up with the wrong number or be listed incorrectly.

The two places to purchase new parts for your motorcycle – the accessory shop and the motorcycle dealer – differ in the type of parts they carry. While dealers can obtain virtually every part for your motorcycle, the accessory shop is usually limited to normal high wear items such as shock absorbers, tune-up parts, various engine gaskets, cables, chains, brake parts, etc. Rarely will an accessory outlet have major suspension components, cylinders, transmission gears, or cases.

Used parts can be obtained for roughly half the price of new ones, but you can't always be sure of what you're getting. Once again, take your worn part to the breaker for direct comparison.

Whether buying new, used or rebuilt parts, the best course is to deal directly with someone who specialises in parts for your particular make.

Unofficial (grey) imports

All CBR400RR models in the UK are unofficial (grey) imports from Japan. The majority are second-hand machines and are allocated age-related licence plates for UK use (the licence plate letter reflects the production year in Japan), although new CBRs are allocated current year UK registration letter plates.

Common changes made prior to sale in the UK are the disabling of the rev-limiter device (or more correctly 'speed-limiter' device), which is fitted to comply with Japanese market regulations. The device is located in the speedometer head and is linked to the

ignition control unit to cut the ignition when 180 kmh (112 mph) is reached. The importers have several methods of disabling the device, either fitting a plug-in unit at the speedometer head or ignition control unit, or by modifying the limiter mechanism.

Speedometers calibrated in kilometres (kmh) must have a miles per hour (mph) scale applied. This can be done simply by applying a suitable overlay to the speedometer lens or a more professional approach is to fit one of the replacement dial faces to the speedometer itself. In each case it is important that the correct size overlay or dial face is used.

The ratings of certain bulbs (headlight, sidelight, brake/tail light and turn signal lights) differ from those normally used on UK market machines. Of these, the brake/tail light bulbs will most likely have been replaced with the regulation 21/5W UK fitment.

Note that restrictor kits can be fitted to the CBR engines to reduce their power output to 33 bhp (25 kw) to comply with the UK full standard category A licence. Kits can be obtained from and fitted by grey importers.

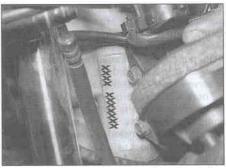
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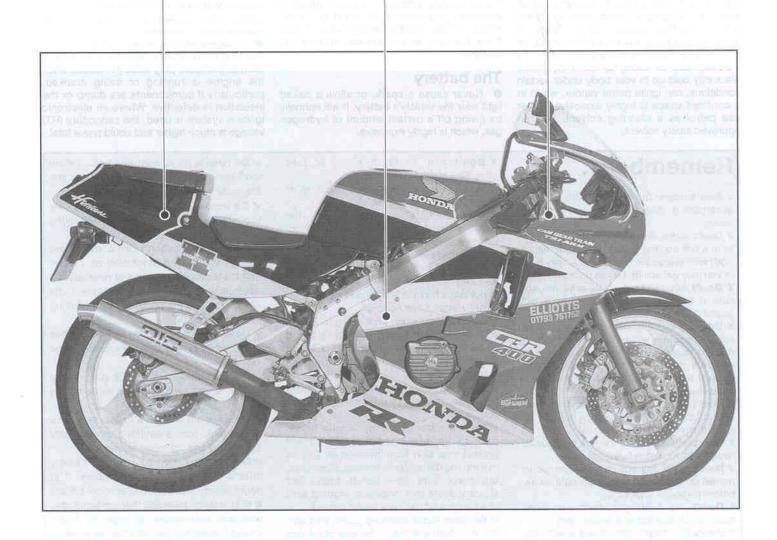
The colour code label is under the passenger seat



The engine number is stamped on the top of the crankcase on the right-hand side of the engine



The frame number is stamped on the righthand side of the steering head



0-10 Safety first!

Professional mechanics are trained in safe working procedures. However enthusiastic you may be about getting on with the job at hand, take the time to ensure that your safety is not put at risk. A moment's lack of attention can result in an accident, as can failure to observe simple precautions.

There will always be new ways of having accidents, and the following is not a comprehensive list of all dangers; it is intended rather to make you aware of the risks and to encourage a safe approach to all work you carry out on your bike.

Asbestos

 Certain friction, insulating, sealing and other products - such as brake pads, clutch linings, gaskets, etc. - contain asbestos.
 Extreme care must be taken to avoid inhalation of dust from such products since it is hazardous to health. If in doubt, assume that they do contain asbestos.

Fire

● Remember at all times that petrol is highly flammable. Never smoke or have any kind of naked flame around, when working on the vehicle. But the risk does not end there - a spark caused by an electrical short-circuit, by two metal surfaces contacting each other, by careless use of tools, or even by static electricity built up in your body under certain conditions, can ignite petrol vapour, which in a confined space is highly explosive. Never use petrol as a cleaning solvent. Use an approved safety solvent.

 Always disconnect the battery earth terminal before working on any part of the fuel or electrical system, and never risk spilling fuel on to a hot engine or exhaust.

 It is recommended that a fire extinguisher of a type suitable for fuel and electrical fires is kept handy in the garage or workplace at all times. Never try to extinguish a fuel or electrical fire with water.

Fumes

- Gertain fumes are highly toxic and can quickly cause unconsciousness and even death if inhaled to any extent. Petrol vapour comes into this category, as do the vapours from certain solvents such as trichloroethylene. Any draining or pouring of such volatile fluids should be done in a well ventilated area.
- When using cleaning fluids and solvents, read the instructions carefully. Never use materials from unmarked containers - they may give off poisonous vapours.
- Never run the engine of a motor vehicle in an enclosed space such as a garage. Exhaust fumes contain carbon monoxide which is extremely poisonous; if you need to run the engine, always do so in the open air or at least have the rear of the vehicle outside the workplace.

The battery

 Never cause a spark, or allow a naked light near the vehicle's battery. It will normally be giving off a certain amount of hydrogen gas, which is highly explosive.

- Always disconnect the battery ground (earth) terminal before working on the fuel or electrical systems (except where noted).
- If possible, loosen the filler plugs or cover when charging the battery from an external source. Do not charge at an excessive rate or the battery may burst.
- Take care when topping up, cleaning or carrying the battery. The acid electrolyte, evenwhen diluted, is very corrosive and should not be allowed to contact the eyes or skin. Always wear rubber gloves and goggles or a face shield. If you ever need to prepare electrolyte yourself, always add the acid slowly to the water; never add the water to the acid.

Electricity

- When using an electric power tool, inspection light etc., always ensure that the appliance is correctly connected to its plug and that, where necessary, it is properly grounded (earthed). Do not use such appliances in damp conditions and, again, beware of creating a spark or applying excessive heat in the vicinity of fuel or fuel vapour. Also ensure that the appliances meet national safety standards.
- A severe electric shock can result from touching certain parts of the electrical system, such as the spark plug wires (HT leads), when the engine is running or being cranked, particularly if components are damp or the insulation is defective. Where an electronic ignition system is used, the secondary (HT) voltage is much higher and could prove fatal.

Remember...

- X Don't start the engine without first ascertaining that the transmission is in neutral.
- X Don't suddenly remove the pressure cap from a hot cooling system - cover it with a cloth and release the pressure gradually first, or you may get scalded by escaping coolant.
- X Don't attempt to drain oil until you are sure it has cooled sufficiently to avoid scalding you.
- X Don't grasp any part of the engine or exhaust system without first ascertaining that it is cool enough not to burn you.
- X Don't allow brake fluid or antifreeze to contact the machine's paintwork or plastic components.
- **X Don't** siphon toxic liquids such as fuel, hydraulic fluid or antifreeze by mouth, or allow them to remain on your skin.
- X Don't inhale dust it may be injurious to health (see Asbestos heading).
- X Don't allow any spilled oil or grease to remain on the floor - wipe it up right away, before someone slips on it.
- X Don't use ill-fitting spanners or other tools which may slip and cause injury.
- X Don't lift a heavy component which may be beyond your capability - get assistance.

- X Don't rush to finish a job or take unverified short cuts.
- X Don't allow children or animals in or around an unattended vehicle.
- **x Don't** inflate a tyre above the recommended pressure. Apart from overstressing the carcass, in extreme cases the tyre may blow off forcibly.
- ✓ Do ensure that the machine is supported securely at all times. This is especially important when the machine is blocked up to aid wheel or fork removal.
- ✓ Do take care when attempting to loosen a stubborn nut or bolt. It is generally better to pull on a spanner, rather than push, so that if you slip, you fall away from the machine rather than onto it.
- ✓ Do wear eye protection when using power tools such as drill, sander, bench grinder etc.
- ✓ Do use a barrier cream on your hands prior to undertaking dirty jobs - it will protect your skin from infection as well as making the dirt easier to remove afterwards; but make sure your hands aren't left slippery. Note that long-term contact with used engine oil can be a health hazard.
- ✓ Do keep loose clothing (cuffs, ties etc. and long hair) well out of the way of moving mechanical parts.

- ✓ Do remove rings, wristwatch etc., before working on the vehicle - especially the electrical system.
- ✓ Do keep your work area tidy it is only too easy to fall over articles left lying around
- ✓ Do exercise caution when compressing springs for removal or installation. Ensure that the tension is applied and released in a controlled manner, using suitable tools which preclude the possibility of the spring escaping violently.
- ✓ Do ensure that any lifting tackle used has a safe working load rating adequate for the job.
- ✓ Do get someone to check periodically that all is well, when working alone on the vehicle.
- ✓ Do carry out work in a logical sequence and check that everything is correctly assembled and tightened afterwards.
- ✓ Do remember that your vehicle's safety
 affects that of yourself and others. If in
 doubt on any point, get professional advice.
- If in spite of following these precautions, you are unfortunate enough to injure yourself, seek medical attention as soon as possible.

Note: The daily (pre-ride) checks outlined in the owner's manual covers those items which should be inspected on a daily basis.

1 Engine/transmission oil level check

Before you start:

✓ Start the engine and allow it to reach normal operating temperature.

Caution: Do not run the engine in an enclosed space such as a garage or workshop.

✓ Stop the engine and support the motorcycle in an upright position, using an auxiliary stand if required. Allow it to stand

undisturbed for a few minutes to allow the oil level to stabilise. Make sure the motorcycle is on level ground.

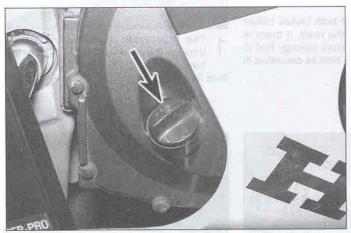
Bike care:

 If you have to add oil frequently, you should check whether you have any oil leaks. If there is no sign of oil leakage from the joints and gaskets the engine could be burning oil (see Fault Finding).

The correct oil

- Modern, high-revving engines place great demands on their oil. It is very important that the correct oil for your bike is used.
- Always top up with a good quality oil of the specified type and viscosity and do not overfill the engine.

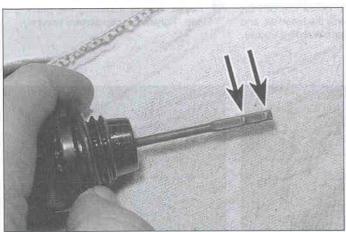
Oil type	API grade SE, SF or SG	
Oil viscosity	SAE 10W40	



Unscrew the oil filler cap (arrowed) from the right-hand crankcase cover. The dipstick is integral with the oil filler cap, and is used to check the engine oil level.



Using a clean rag or paper towel, wipe off all the oil from the dipstick. Insert the clean dipstick back into the engine, but do not screw it in.



Remove the dipstick and observe the level of the oil, which should be somewhere in between the upper and lower level lines (arrowed).



If the level is below the lower line, top the engine up with the recommended grade and type of oil, to bring the level up to the upper line on the dipstick. Do not overfill.

0-12 Daily (pre-ride) checks

2 Brake fluid level checks



Warning: Brake hydraulic fluid can harm your eyes and damage painted surfaces, so use extreme caution when handling and pouring it and cover surrounding surfaces with rag. Do not use fluid that has been standing open for some time, as it absorbs moisture from the air which can cause a dangerous loss of braking effectiveness.

Before you start:

✓ Support the motorcycle in an upright position, using an auxiliary stand if required, and turn the handlebars until the top of the front master cylinder is as level as possible. The rear master cylinder reservoir is located behind the seat cowling on the right-hand side of the machine.

✓ Make sure you have the correct hydraulic fluid. DOT 4 is recommended.

✓ Wrap a rag around the reservoir being worked on to ensure that any spillage does not come into contact with painted surfaces.

Access to the front reservoir cap screws is restricted by the windshield. Use a short or angled screwdriver to access the screws.

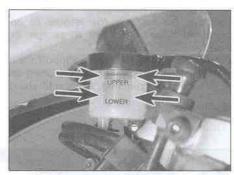
Bike care:

 The fluid in the front and rear brake master cylinder reservoirs will drop slightly as the brake pads wear down.

 If any fluid reservoir requires repeated topping-up this is an indication of an hydraulic leak somewhere in the system, which should be investigated immediately.

 Check for signs of fluid leakage from the hydraulic hoses and components – if found, rectify immediately.

• Check the operation of both brakes before taking the machine on the road; if there is evidence of air in the system (spongy feel to lever or pedal), it must be bled as described in Chapter 7.



The front brake fluid level is visible through the reservoir body – it must be between the UPPER and LOWER level lines (arrowed).



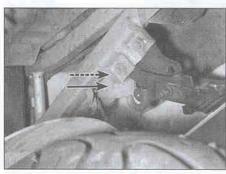
2 If the level is below the LOWER level line, remove the two reservoir cap screws and remove the cap, the diaphragm plate and the diaphragm.



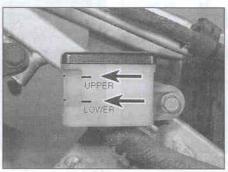
Top up with new DOT 4 hydraulic fluid, until the level is just below the UPPER level line. Do not overfill the reservoir, and take care to avoid spills (see Warning above).



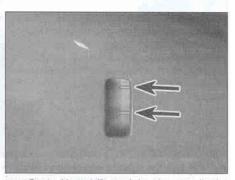
Ensure that the diaphragm is correctly seated before installing the plate and cap. Tighten the cap screws securely.



On J and K models, the rear brake fluid level is visible by looking across the top of the rear wheel at the window in the rear corner of the reservoir body – the fluid level must be between the UPPER and LOWER level lines (arrowed).



6 If the lines aren't visible, remove the seat cowling (see Chapter 8). The lines are also marked on the outer corner (arrows).



7 On L, N and R models, the rear brake fluid level is visible by looking through the aperture in the seat cowling at the window in the reservoir body – the fluid level must be between the UPPER and LOWER level lines (arrowed).

Daily (pre-ride) checks 0-13



8 If the level is below the LOWER level line, remove the seat cowling (see Chapter 8). Unscrew the reservoir cover screws and remove the cover, diaphragm plate and diaphragm.



9 Top up with new DOT 4 hydraulic fluid, until the level is just below the UPPER level line. Do not overfill the reservoir, and take care to avoid spills (see Warning above).



10 Ensure that the diaphragm is correctly seated before installing the plate and cover. Tighten the cover screws securely, then install the seat cowling (see Chapter 8).

3 Coolant level check

Warning: DO NOT remove the radiator pressure cap to add coolant. Topping up is done via the coolant reservoir tank filler.

DO NOT leave open containers of coolant about, as it is poisonous.

Before you start:

✓ Make sure you have a supply of coolant available (a mixture of 50% distilled water and 50% corrosion inhibited ethylene glycol antifreeze is needed).

✓ Always check the coolant level when the

engine is at normal working temperature. Start the engine allow it to reach normal temperature, then stop the engine.

Caution: Do not run the engine in an enclosed space such as a garage or workshop.

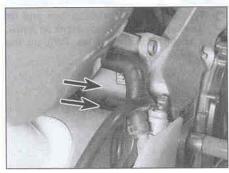
✓ Support the motorcycle in an upright position, using an auxiliary stand if required, whilst checking the level. Make sure the motorcycle is on level ground.

Bike care:

 Use only the specified coolant mixture. It is important that anti-freeze is used in the system all year round, and not just in the winter. Do not top the system up using only water, as the system will become too diluted.

• Do not overfill the reservoir tank. If the coolant is significantly above the UPPER level line at any time, the surplus should be siphoned or drained off to prevent the possibility of it being expelled out of the overflow hose.

 If the coolant level falls steadily, check the system for leaks (see Chapter 1). If no leaks are found and the level continues to fall, it is recommended that the machine is taken to a dealer for a pressure test.



The coolant reservoir is located behind the main frame member on the righthand side. The coolant UPPER and LOWER level lines (arrowed) are on the back of the reservoir (L, N and R models shown).



If the coolant level is not in between the UPPER and LOWER markings, remove the reservoir filler cap (arrowed – L, N and R models shown).



Top the coolant level up with the recommended coolant mixture, using a funnel to avoid spillage. Fit the cap securely.

4 Suspension, steering and final drive checks

Suspension and steering:

- Check that the front and rear suspension operate smoothly without binding.
- Check that the suspension is adjusted as required.
- Check that the steering moves smoothly from lock-to-lock.

Final drive:

- Check that the drive chain slack isn't excessive, and adjust if necessary (see Chapter 1).
- If the chain looks dry, lubricate it (see Chapter 1).

0-14 Daily (pre-ride) checks

5 Tyre checks

The correct pressures:

- The tyres must be checked when cold, not immediately after riding. Note that low tyre pressures may cause the tyre to slip on the rim or come off. High tyre pressures will cause abnormal tread wear and unsafe handling.
- Use an accurate pressure gauge.
- Proper air pressure will increase tyre life and provide maximum stability and ride comfort.

Tyre care:

- Check the tyres carefully for cuts, tears, embedded nails or other sharp objects and excessive wear. Operation of the motorcycle with excessively worn tyres is extremely hazardous, as traction and handling are directly affected.
- Check the condition of the tyre valve and ensure the dust cap is in place.
- Pick out any stones or nails which may have become embedded in the tyre tread. If

left, they will eventually penetrate through the casing and cause a puncture.

 If tyre damage is apparent, or unexplained loss of pressure is experienced, seek the advice of a tyre fitting specialist without delay.

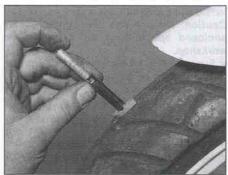
Tyre tread depth:

- At the time of writing UK law requires that tread depth must be at least 1 mm over 3/4 of the tread breadth all the way around the tyre, with no bald patches. Many riders, however, consider 2 mm tread depth minimum to be a safer limit. Honda recommend a minimum of 2 mm on both tyres.
- Many tyres now incorporate wear indicators in the tread. Identify the triangular pointer or 'TWI' mark on the tyre sidewall to locate the indicator bar and renew the tyre if the tread has worn down to the bar.

Loading	Front	Rear
Rider only	33 psi (2.25 Bar)	33 psi (2.25 Bar)
Rider and passenger	33 psi (2.25 Bar)	36 psi (2.50 Bar)



1 Check the tyre pressures when the tyres are cold and keep them properly inflated.



Measure tread depth at the centre of the tyre using a tread depth gauge.



3 Tyre tread wear indicator bar and its location marking (usually either an arrow, a triangle or the letters TWI) on the sidewall (arrowed).

6 Legal and safety checks

Lighting and signalling:

- Take a minute to check that the headlight, tail light, brake light, instrument lights and turn signals all work correctly.
- Check that the horn sounds when the switch is operated.
- A working speedometer graduated in mph is a statutory requirement in the UK.

Safety:

- Check that the throttle grip rotates smoothly and snaps shut when released, in all steering positions. Also check for the correct amount of freeplay (see Chapter 1).
- Check that the engine shuts off when the kill switch is operated.
- Check that sidestand return spring holds the stand securely up when retracted.
- Check that the clutch lever operates smoothly and with the correct amount of freeplay (see Chapter 1).

Fuel

- This may seem obvious, but check that you have enough fuel to complete your journey. If you notice signs of fuel leakage – rectify the cause immediately.
- Ensure you use the correct grade unleaded fuel – see Chapter 4 Specifications.

Chapter 1

Routine maintenance and servicing

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Air filter – cleaning	Engine/transmission – oil change and filter renewal	
Air filter – renewal	Front forks - oil change	35
Battery - chargingsee Chapter 9	Fuel hoses – renewal	30
Battery - check	Fuel system - check	13
Battery - removal, installation and inspection see Chapter 9	Headlight aim - check and adjustment	18
Brake caliper seals and master cylinder seal renewal 28	Idle speed - check and adjustment	2
Brakes - fluid change	Nuts and bolts - tightness check	
Brake hoses – renewal	Sidestand - check	19
Brake pads – wear check	Spark plugs - gap check and adjustment	5
Brake system - check	Spark plugs - renewal	16
Carburettors – synchronisation	Stand, lever pivots and cables - lubrication	6
Clutch - check and adjustment	Steering head bearings - check and adjustment	21
Cooling system - check	Steering head bearings - lubrication	33
Cooling system - draining, flushing and refilling	Suspension - check	20
Cylinder compression – check	Swingarm and suspension linkage bearings - lubrication	34
Drive chain and sprockets - check, adjustment and	Throttle and choke cables - check	15
lubrication	Valve clearances - check and adjustment	25
Engine oil pressure – check	Wheels and tyres - general check	6
Engine/transmission – oil change	Wheel bearings - check	

Degrees of difficulty

Easy, suitable for novice with little experience



Fairty easy, suitable for beginner with some experience



Fairly difficult, suitable for competent DIY mechanic Difficult, suitable for experienced DIY mechanic Very diff suitable or profe

Very difficult, suitable for expert DIY or professional

Specifications

Note: Models are identified by their production code letter - refer to 'Identification numbers' at the front of this manual for details.

Cylinder numbering (from left-hand to right-hand side of the bike) 1-2-3-4 Spark plugs Type NGK CR8EH-9 or Nippondenso U24FER-9 NGK CR9EH-9 or Nippondenso U27FER-9 For extended high speed riding 0.8 to 0.9 mm Electrode gap 1300 ± 100 rpm Carburettor synchronisation - max difference between carburettors . . 30 mmHg Valve clearances (COLD engine) 0.12 to 0.18 mm Inlet valves Exhaust valves 0.17 to 0.23 mm J, K, L and N models 0.18 to 0.24 mm 156 to 213 psi (10.8 to 14.7 bar) 71 psi (5.0 Bar) @ 7000 rpm, oil @ 80°C

1•2 Specifications

Miscellaneous	
Drive chain slack	
J models	10 to 20 mm
K, L, N and R models	15 to 25 mm
Clutch cable freeplay	10 to 20 mm
Throttle cable freeplay	2 to 6 mm
Tyre pressures and tyre tread depth	see Daily (pre-ride) checks
Recommended lubricants and fluids	
Engine/transmission oil type	API grade SE, SF or SG motor oil
Engine/transmission oil viscosity	API grade SE, SF or SG motor oil SAE 10W40
Engine/transmission oil capacity	
J and K models Oil change	2.9 litres
Oil change	2.9 litres
Oil and filter change	
Following engine overhaul – dry engine, new filter	3.5 litres
L and N models	3.2 litree 2 instruct
Oil change	0.2 11103
Oil and filter change	3.4 litres
Following engine overhaul – dry engine, new filter	3.8 litres
Oil change	2 O litros
Oil and filter change	3.0 litres 3.2 litres
Following engine overhaul – dry engine, new filter	3.2 litres 3.8 litres
Coolant type	50% distilled water, 50% corrosion inhibited ethylene glycol
South type	anti-freeze
Coolant capacity	dita iroczo
Radiator and engine	2.0 litres
Reservoir	0.3 litro
Front fork oil	see Chapter 6
Brake fluid	DOT 4
Drive chain	SAE 80 or 90 gear oil or aerosol chain lubricant for O-ring chains
Miscellaneous	
Steering head bearings	
Wheel bearings (unsealed)	Lithium-based multi-purpose grease
Swingarm pivot bearings	Lithium-based multi-purpose grease Molybdenum disulphide grease
Suspension linkage bearings	Molybdenum disulphide grease
Bearing seal lips	Lithium-based multi-purpose grease
Gearchange lever/clutch lever/rear brake pedal pivots	Molybdenum disulphide grease or dry film lubricant
Front brake lever pivot and piston tip	Molybdenum disulphide grease or dry film lubricant
Cables	Cable lubricant or 10W40 motor oil
Sidestand pivot	Molybdenum disulphide grease
Throttle grip	Multi-purpose grease or dry film lubricant
Torque settings	
Note: Where a specified setting is not given for a particular bolt, the gene	eral settings listed at the beginning apply. The dimension given applies to
the diameter of the thread, not the head.	
5 mm bolt/nut	5 Nm
6 mm bolt/nut	10 Nm
8 mm bolt/nut	22 Nm
10 mm bolt/nut	35 Nm = 2 of the section of the control of the cont
12 mm bolt/nut	55 Nm
6 mm flange bolt with 8 mm head	9 Nm
6 mm flange bolt/nut with 10 mm head	12 Nm
8 mm flange bolt/nut	27 Nm
10 mm flange bolt/nut	40 Nm
J and K models	20 Nm
L, N and R models	90 Nm
Steering head bearing adjuster nut	95 Nm 22 Nm
Steering stem nut	105 N
T = 1	
J and K models	11 Nm
L, N and R models	23 Nm
Front brake master cylinder clamp bolts	12 Nm
The same state of the same sta	

Note: The daily (pre-ride) checks outlined in the owner's manual covers those items which should be inspected on a daily basis. Always perform the pre-ride inspection at every maintenance interval (in addition to the procedures listed). The intervals listed below are the intervals recommended by the manufacturer for each particular operation during the model years covered in this manual. Your owner's manual may have different intervals for your model.

Daily (pre-ride)

See 'Daily (pre-ride) checks' at the beginning of this manual.

After the initial 600 miles (1000 km)

Note: This check is usually performed by a dealer after the first 600 miles (1000 km) from new. Thereafter, maintenance is carried out according to the following intervals of the schedule.

Every 600 miles (1000 km)

 Check, adjust and lubricate the drive chain (Section 1)

Every 4000 miles (6000 km) or 6 months (whichever comes sooner)

Check and adjust the idle speed (Section 2)

Check the brake pads (Section 3)

Check and adjust the clutch (Section 4)

Check the spark plug gaps (Section 5)

 Lubricate the clutch/gearchange/brake lever/brake pedal/sidestand pivots and the

throttle/choke/clutch cables (Section 6)

Change the engine oil (Section 7)

Clean the air filter element (Section 8)

Check the condition of the wheels and tyres

(Section 9)

Check the cooling system (Section 10)

Check the brake system and brake light switch operation (Section 11)

Every 8000 miles (12,000 km) or 12 months (whichever comes sooner)

Carry out all the items under the 4000 mile (6000 km) check, plus the following

Change the engine oil and filter (Section 12)

Check the fuel system and hoses (Section 13)

Check the battery terminals (Section 14)

Check and adjust the throttle and choke cables

(Section 15)

Every 8000 miles (12,000 km) or 12 months (whichever comes sooner) (continued)

Renew the spark plugs (Section 16)

Check/adjust the carburettor synchronisation (Section 17)

Check and adjust the headlight aim (Section 18)

Check the sidestand (Section 19)

Check the suspension (Section 20)

Check and adjust the steering head bearings

Check the wheel bearings (Section 22)

Check the tightness of all nuts, bolts and fasteners (Section 23)

Change the brake fluid (Section 24)

Check and adjust the valve clearances (Section 25)

Check the chain and sprocket condition (Section 1)

Every 12,000 miles (18,000 km) or 18 months (whichever comes sooner)

Carry out all the items under the 4000 mile (6000 km) check, plus the following

Renew the air filter element (Section 26)

Every 24,000 miles (36,000 km) or two years (whichever comes sooner)

Carry out all the items under the 12,000 mile (18,000 km) and 8000 mile (12,000 km) checks, plus the following

Change the coolant (Section 27)

Renew the brake master cylinder and caliper seals (Section 28)

Every four years

Renew the brake hoses (Section 29)

Renew the fuel hoses (Section 30)

Non-scheduled maintenance

Check the cylinder compression (Section 31)

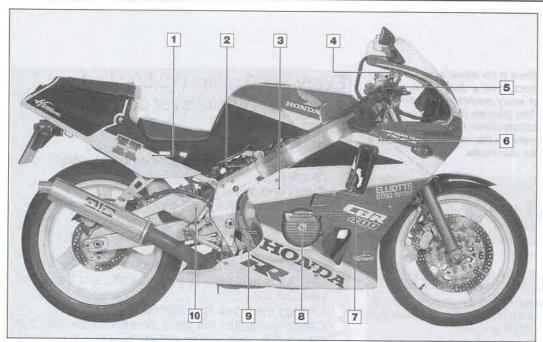
Check the engine oil pressure (Section 32)

Re-grease the steering head bearings (Section 33) Re-grease the swingarm and suspension linkage

bearings (Section 34)

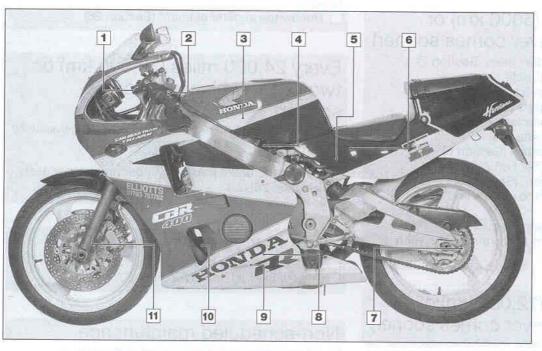
Change the front fork oil (Section 35)

1-4 Component locations



J and K model component locations on right side

- Rear brake fluid reservoir
- Coolant reservoir
- Clutch cable lower adjuster
- Front brake fluid reservoir
- Throttle cable upper adjuster
- Radiator pressure cap
- Timing mark inspection plug
- Alternator bolt access plug
- Engine/transmission oil dipstick
- 10 Rear brake light switch

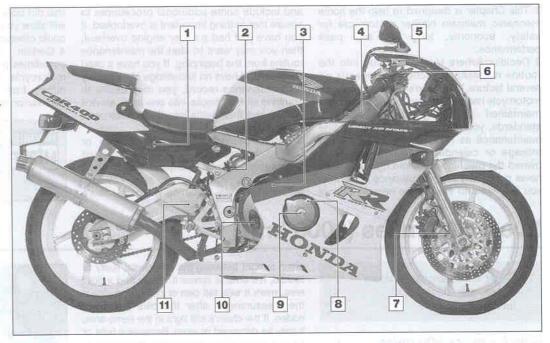


J and K model component locations on left side

- Clutch cable upper adjuster
- Steering head bearings
- Air filter
- 4 Idle speed adjuster 5 Fuel filter
- 6 Battery
- 7 Drive chain adjuster
- 8 Coolant drain bolt
- 9 Engine/transmission oil drain
- 10 Engine/transmission oil filter
- 11 Front fork oil drain screw

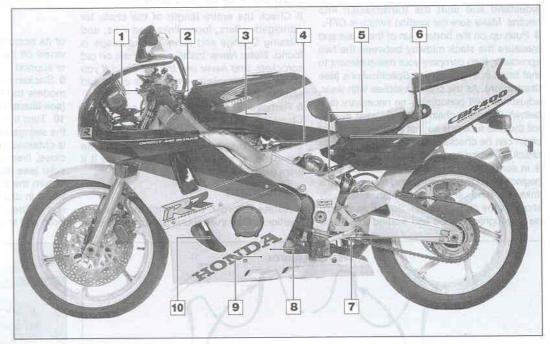
L, N and R component locations on right side

- 1 Rear brake fluid reservoir
- 2 Coolant reservoir
- 3 Clutch cable lower adjuster
- 4 Radiator pressure cap
- 5 Front brake fluid reservoir
- 6 Throttle cable upper adjuster
- 7 Front fork oil drain screw
- 8 Timing mark inspection plug
- 9 Alternator bolt access plug
- 10 Engine/transmission oil dipstick
- 11 Rear brake light switch



L, N and R component locations on left side

- 1 Clutch cable upper adjuster
- 2 Steering head bearings
- 3 Air filter
- 4 Idle speed adjuster
- 5 Fuel filter
- 6 Battery
- 7 Drive chain adjuster
- 8 Coolant drain bolt
- 9 Engine/transmission oil drain
- 10 Engine/transmission oil filter



1.6 Introduction

- 1 This Chapter is designed to help the home mechanic maintain his/her motorcycle for safety, economy, long life and peak performance.
- 2 Deciding where to start or plug into the routine maintenance schedule depends on several factors. If the warranty period on your motorcycle has just expired, and if it has been maintained according to the warranty standards, you may want to pick up routine maintenance as it coincides with the next mileage or calendar interval. If you have owned the machine for some time but have never performed any maintenance on it, then you may want to start at the nearest interval

and include some additional procedures to ensure that nothing important is overlooked. If you have just had a major engine overhaul, then you may want to start the maintenance routine from the beginning. If you have a used machine and have no knowledge of its history or maintenance record, you may desire to combine all the checks into one large service initially and then settle into the maintenance schedule prescribed.

3 Before beginning any maintenance or repair, the machine should be cleaned thoroughly, especially around the oil filter, spark plugs, valve cover, seat cowling, carburettors, etc. Cleaning will help ensure that dirt does not contaminate the engine and will allow you to detect wear and damage that could otherwise easily go unnoticed.

4 Certain maintenance information is sometimes printed on decals attached to the motorcycle. If the information on the decals differs from that included here, use the information on the decal.



Models are identified by their production code letter - refer to 'Identification numbers' at the front of this manual for details.

Every 600 miles (1000 km)

 Drive chain and sprockets – check, adjustment and lubrication



Check - every 600 miles (1000 km)

- 1 A neglected drive chain won't last long and can quickly damage the sprockets. Routine chain adjustment and lubrication isn't difficult and will ensure maximum chain and sprocket life.
- 2 To check the chain, place the bike on its sidestand and shift the transmission into neutral. Make sure the ignition switch is OFF.
- 3 Push up on the bottom run of the chain and measure the slack midway between the two sprockets, then compare your measurement to that listed in this Chapter's Specifications (see illustration). As the chain stretches with wear, adjustment will periodically be necessary (see below). Since the chain will rarely wear evenly, roll the bike forwards so that another section of chain can be checked; do this several times to check the entire length of chain.
- 4 In some cases where lubrication has been neglected, corrosion and galling may cause the links to bind and kink, which effectively shortens the chain's length. Such links should be thoroughly cleaned and worked free. If the

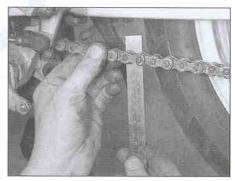
chain is tight between the sprockets, rusty or kinked, it's time to renew it. If you find a tight area, mark it with felt pen or paint, and repeat the measurement after the bike has been ridden. If the chain's still tight in the same area, it may be damaged or worn. Because a tight or kinked chain can damage the transmission ouput shaft bearing, it's a good idea to renew it. Caution: If the machine is ridden with excessive slack in the drive chain, the chain could contact the frame and swingarm, causing severe damage.

Check - every 8000 miles (12,000 km) or 12 months

- 5 Check the entire length of the chain for damaged rollers, loose links and pins, and missing O-rings and renew it if damage is found. Note: Never install a new chain on old sprockets, and never use the old chain if you install new sprockets renew the chain and sprockets as a set.
- 6 Remove the front sprocket cover (see Chapter 6). Check the teeth on the front and rear sprockets for wear (see illustration).
- 7 Inspect the drive chain slider on the swingarm for excessive wear and renew it if worn (see Chapter 6).

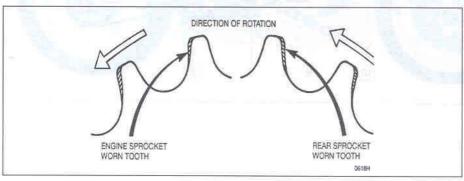
Adjustment

8 Rotate the rear wheel until the chain is positioned with the tightest point at the centre

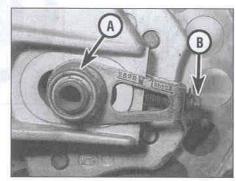


1.3 Push up on the chain and measure the

- of its bottom run. If available, raise the rear wheel off the ground using an auxiliary stand or support.
- 9 Slacken the rear axle nut, and on L, N and R models the locknut on each chain adjuster (see illustrations).
- 10 Turn the axle adjusters on both sides of the swingarm until the specified chain tension is obtained (get the adjuster on the chain side close, then set the adjuster on the opposite side) (see illustrations 1.9a and b). Be sure to turn the adjusters evenly to keep the rear wheel in alignment. If the adjusters reach the end of their travel, the chain is excessively worn and should be renewed (see Chapter 6).

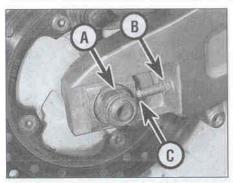


1.6 Check the sprockets in the areas indicated to see if they are worn excessively



1.9a Rear axle nut (A), chain adjuster (B) -J and K models

Every 600 miles (1000 km)



1.9b Rear axle nut (A), locknut (B), adjuster
 (C) - L, N and R models

The chain wear decals will also indicate the need for chain renewal.

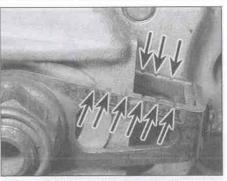
11 When the chain has the correct amount of slack, check that the wheel is correctly aligned by making sure the marks on each adjustment marker are in the same position relative to the back of the swingarm on J and K models, or the notches in the swingarm on L, N and R models (see illustrations). If there is any discrepancy in the chain adjuster positions, adjust one of them so that its position is exactly the same as the other, then recheck the chain freeplay as described above. It is important each adjuster is identically aligned otherwise the rear wheel will be out of alignment with the front.

12 Tighten the axle nut to the torque setting specified at the beginning of the Chapter (see illustration). On L, N and R models, tighten the chain adjuster locknuts securely.

Lubrication

13 If required, wash the chain in paraffin (kerosene), then wipe it off and allow it to dry, using compressed air if available. If the chain is excessively dirty it should be removed from the machine and allowed to soak in the paraffin (see Chapter 6).

Caution: Don't use petrol, solvent or other



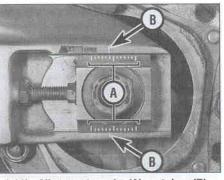
 1.11a Alignment marks (arrowed) – J and K models



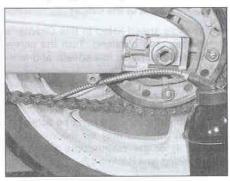
1.12 Tighten the axle nut to the specified torque

cleaning fluids which might damage the internal sealing properties of the chain. Don't use high-pressure water. The entire process shouldn't take longer than ten minutes – if it does, the O-rings in the chain rollers could be damaged.

14 For routine lubrication, the best time to lubricate the chain is after the motorcycle has been ridden. When the chain is warm, the lubricant will penetrate the joints between the side plates better than when cold. Note: Honda specifies SAE 80 to SAE 90 gear oil; if you do use aerosol chain lube ensure that it is



1.11b Alignment marks (A), notches (B) –
 L, N and R models



1.14 Apply the lubricant to the chain as described

suitable for O-ring chains. Apply the oil to the area where the side plates overlap – not the middle of the rollers (see illustration).

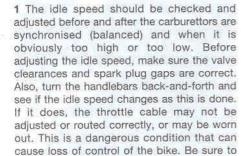


Apply the oil to the top of the lower chain run, so centrifugal force will work the oil into the chain when

the bike is moving. After applying the lubricant, let it soak in a few minutes before wiping off any excess.

Every 4000 miles (6000 km) or 6 months

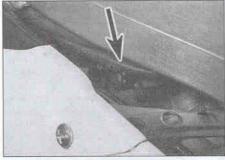
2 Idle speed – check and adjustment



correct this problem before proceeding.

2 The engine should be at normal operating

temperature, which is usually reached after 10 to 15 minutes of stop-and-go riding. Place the motorcycle on its sidestand, and make sure the transmission is in neutral.



2.3a Idle speed adjuster screw (arrowed) – J and K models

3 The idle speed adjuster is located under the fuel tank on the left-hand side (see illustrations). With the engine idling, adjust the idle speed by turning the adjuster screw



2.3b Idle speed adjuster screw (arrowed) – L, N and R models