

# Peugeot 405 (petrol) Service and Repair Manual

Steve Rendle and A K Legg LAE MIMI

## Models covered

(1559-336)

Saloon and Estate models with 4-cylinder SOHC and DOHC petrol engines, including Mi-16 and special/limited editions;

1.4 (1360 cc), 1.6 (1580 cc), 1.8 (1761 cc), 1.9 (1905 cc) and 2.0 (1998 cc)

*For Diesel engine models, see OWM 3198*

*Does not cover four-wheel-drive models*

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## 0•4 Introduction

The Peugeot 405 model range was introduced into the UK in January 1988 in Saloon form only.

Available with 1.6, 1.8, 1.9 and 2.0 engines, all models have front-wheel-drive with all round independent suspension.

Automatic transmission models were introduced in April 1988.

In July 1988 came the sporty Mi 16 version with its 1.9 litre double overhead cam, 16-valve engine, uprated gearbox, suspension and an ABS braking system to match its power.

Estate car versions were introduced in October 1988.

From 1991, engines equipped with catalytic converters were progressively introduced, to meet the more stringent exhaust gas emission regulations.

Since its introduction, the 405 range has continually been developed. All models have a high trim level, which is very comprehensive in the upper model range.

For the home mechanic, the Peugeot 405 is a straightforward vehicle to maintain and repair since design features have been incorporated to reduce the actual cost of ownership to a minimum, and most of the items requiring frequent attention are easily accessible.



Peugeot 405 SRi Saloon

## Your Peugeot 405 Manual

The aim of this manual is to help you get the best value from your vehicle. It can do so in several ways. It can help you decide what work must be done (even should you choose to get it done by a garage), provide information on routine maintenance and servicing, and give a logical course of action and diagnosis when random faults occur. However, it is hoped that you will use the manual by tackling the work yourself. On simpler jobs, it may even be quicker than booking the car into a garage and going there twice, to leave and collect it. Perhaps most important, a lot of money can be saved by avoiding the costs a garage must charge to cover its labour and overheads.

The manual has drawings and descriptions to show the function of the various components, so that their layout can be understood. Then the tasks are described and photographed in a clear step-by-step sequence.



Peugeot 405 GL Estate

## The Peugeot 405 Team

Haynes manuals are produced by dedicated and enthusiastic people working in close co-operation. The team responsible for the creation of this book included:

<b>Authors</b>	Steve Rendle Andy Legg
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<b>Cover illustration &amp; Line Art</b>	Roger Healing
<b>Wiring diagrams</b>	Matthew Marke

We hope the book will help you to get the maximum enjoyment from your car. By carrying out routine maintenance as described you will ensure your car's reliability and preserve its resale value.

## Acknowledgements

Thanks are due to Champion Spark Plug who supplied the illustrations showing spark plug conditions. Certain other illustrations are the copyright of the Peugeot Talbot Motor Company Limited, and are used with their permission. Special thanks to Gliddons of Taunton who provided several of the project vehicles used in the origination of this manual. Thanks are also due to Sykes-Pickavant Limited, who provided some of the workshop tools, and to all those people at Sparkford who helped in the production of this manual.

**We take great pride in the accuracy of information given in this manual, but vehicle manufacturers make alterations and design changes during the production run of a particular vehicle of which they do not inform us. No liability can be accepted by the authors or publishers for loss, damage or injury caused by any errors in, or omissions from, the information given.**

### ***Project vehicles***

The vehicles used in the preparation of this manual, and which appear in many of the photographic sequences, were a Peugeot 405 GL Saloon, a Peugeot 405 GTX Estate, a Peugeot 405 GR Saloon, and a Peugeot GTX Saloon.

Working on your car can be dangerous. This page shows just some of the potential risks and hazards, with the aim of creating a safety-conscious attitude.

## General hazards

### Scalding

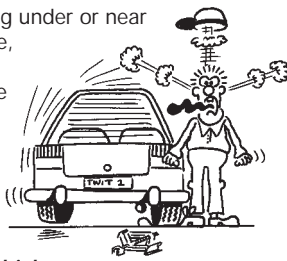
- Don't remove the radiator or expansion tank cap while the engine is hot.
- Engine oil, automatic transmission fluid or power steering fluid may also be dangerously hot if the engine has recently been running.

### Burning

- Beware of burns from the exhaust system and from any part of the engine. Brake discs and drums can also be extremely hot immediately after use.

### Crushing

- When working under or near a raised vehicle, always supplement the jack with axle stands, or use drive-on ramps. **Never venture under a car which is only supported by a jack.**



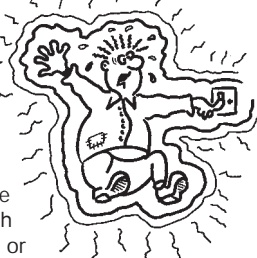
- Take care if loosening or tightening high-torque nuts when the vehicle is on stands. Initial loosening and final tightening should be done with the wheels on the ground.

### Fire

- Fuel is highly flammable; fuel vapour is explosive.
- Don't let fuel spill onto a hot engine.
- Do not smoke or allow naked lights (including pilot lights) anywhere near a vehicle being worked on. Also beware of creating sparks (electrically or by use of tools).
- Fuel vapour is heavier than air, so don't work on the fuel system with the vehicle over an inspection pit.
- Another cause of fire is an electrical overload or short-circuit. Take care when repairing or modifying the vehicle wiring.
- Keep a fire extinguisher handy, of a type suitable for use on fuel and electrical fires.

### Electric shock

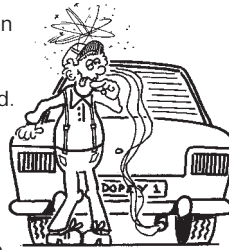
- Ignition HT voltage can be dangerous, especially to people with heart problems or a pacemaker. Don't work on or near the ignition system with the engine running or the ignition switched on.



- Mains voltage is also dangerous. Make sure that any mains-operated equipment is correctly earthed. Mains power points should be protected by a residual current device (RCD) circuit breaker.

### Fume or gas intoxication

- Exhaust fumes are poisonous; they often contain carbon monoxide, which is rapidly fatal if inhaled. Never run the engine in a confined space such as a garage with the doors shut.
- Fuel vapour is also poisonous, as are the vapours from some cleaning solvents and paint thinners.



### Poisonous or irritant substances

- Avoid skin contact with battery acid and with any fuel, fluid or lubricant, especially antifreeze, brake hydraulic fluid and Diesel fuel. Don't syphon them by mouth. If such a substance is swallowed or gets into the eyes, seek medical advice.
- Prolonged contact with used engine oil can cause skin cancer. Wear gloves or use a barrier cream if necessary. Change out of oil-soaked clothes and do not keep oily rags in your pocket.
- Air conditioning refrigerant forms a poisonous gas if exposed to a naked flame (including a cigarette). It can also cause skin burns on contact.

### Asbestos

- Asbestos dust can cause cancer if inhaled or swallowed. Asbestos may be found in gaskets and in brake and clutch linings. When dealing with such components it is safest to assume that they contain asbestos.

## Special hazards

### Hydrofluoric acid

- This extremely corrosive acid is formed when certain types of synthetic rubber, found in some O-rings, oil seals, fuel hoses etc, are exposed to temperatures above 400°C. The rubber changes into a charred or sticky substance containing the acid. *Once formed, the acid remains dangerous for years. If it gets onto the skin, it may be necessary to amputate the limb concerned.*
- When dealing with a vehicle which has suffered a fire, or with components salvaged from such a vehicle, wear protective gloves and discard them after use.

### The battery

- Batteries contain sulphuric acid, which attacks clothing, eyes and skin. Take care when topping-up or carrying the battery.
- The hydrogen gas given off by the battery is highly explosive. Never cause a spark or allow a naked light nearby. Be careful when connecting and disconnecting battery chargers or jump leads.

### Air bags

- Air bags can cause injury if they go off accidentally. Take care when removing the steering wheel and/or facia. Special storage instructions may apply.

### Diesel injection equipment

- Diesel injection pumps supply fuel at very high pressure. Take care when working on the fuel injectors and fuel pipes.



**Warning: Never expose the hands, face or any other part of the body to injector spray; the fuel can penetrate the skin with potentially fatal results.**

## Remember...

### DO

- Do use eye protection when using power tools, and when working under the vehicle.
- Do wear gloves or use barrier cream to protect your hands when necessary.
- Do get someone to check periodically that all is well when working alone on the vehicle.
- Do keep loose clothing and long hair well out of the way of moving mechanical parts.
- Do remove rings, wristwatch etc, before working on the vehicle – especially the electrical system.
- Do ensure that any lifting or jacking equipment has a safe working load rating adequate for the job.

### DON'T

- Don't attempt to lift a heavy component which may be beyond your capability – get assistance.
- Don't rush to finish a job, or take unverified short cuts.
- Don't use ill-fitting tools which may slip and cause injury.
- Don't leave tools or parts lying around where someone can trip over them. Mop up oil and fuel spills at once.
- Don't allow children or pets to play in or near a vehicle being worked on.

## 0•6 Roadside Repairs

The following pages are intended to help in dealing with common roadside emergencies and breakdowns. You will find more detailed fault finding information at the back of the manual, and repair information in the main chapters.

### If your car won't start and the starter motor doesn't turn

- If it's a model with automatic transmission, make sure the selector is in 'P' or 'N'.
- Open the bonnet and make sure that the battery terminals are clean and tight.
- Switch on the headlights and try to start the engine. If the headlights go very dim when you're trying to start, the battery is probably flat. Get out of trouble by jump starting (see next page) using a friend's car.



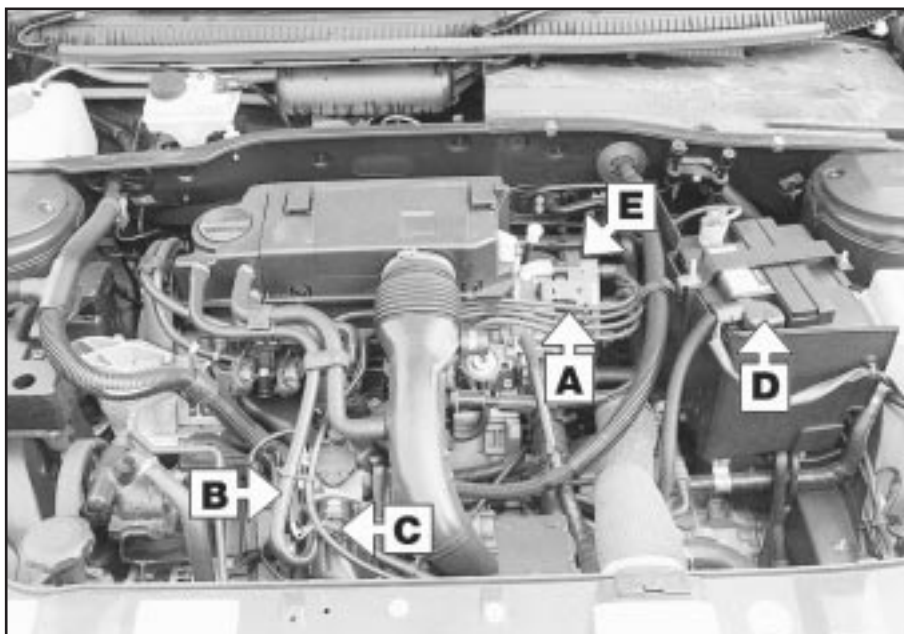
**A** Check that the spark plug HT leads (where applicable) are securely connected by pushing them home.



**B** The throttle potentiometer wiring plug may cause problems if not connected securely.



**C** Check the idle speed stepper motor wiring plug for security.



Check that electrical connections are secure (with the ignition switched off) and spray them with a water dispersant spray like WD40 if you suspect a problem due to damp

### If your car won't start even though the starter motor turns as normal

- Is there fuel in the tank?
- Is there moisture on electrical components under the bonnet? Switch off the ignition, then wipe off any obvious dampness with a dry cloth. Spray a water-repellent aerosol product (WD-40 or equivalent) on ignition and fuel system electrical connectors like those shown in the photos. Pay special attention to the ignition coil wiring connector and HT leads. (Note that Diesel engines don't normally suffer from damp.)



**D** Check the security and condition of the battery connections.



**E** Check that the ignition coil wiring plug is secure, and spray with water-dispersant if necessary.





*Jump starting will get you out of trouble, but you must correct whatever made the battery go flat in the first place. There are three possibilities:*

- 1** The battery has been drained by repeated attempts to start, or by leaving the lights on.
- 2** The charging system is not working properly (alternator drivebelt slack or broken, alternator wiring fault or alternator itself faulty).
- 3** The battery itself is at fault (electrolyte low, or battery worn out).

When jump-starting a car using a booster battery, observe the following precautions:

- ✓ Before connecting the booster battery, make sure that the ignition is switched off.
- ✓ Ensure that all electrical equipment (lights, heater, wipers, etc) is switched off.

## Jump starting

- ✓ Make sure that the booster battery is the same voltage as the discharged one in the vehicle.
- ✓ If the battery is being jump-started from the battery in another vehicle, the two vehicles **MUST NOT TOUCH** each other.
- ✓ Make sure that the transmission is in neutral (or PARK, in the case of automatic transmission).



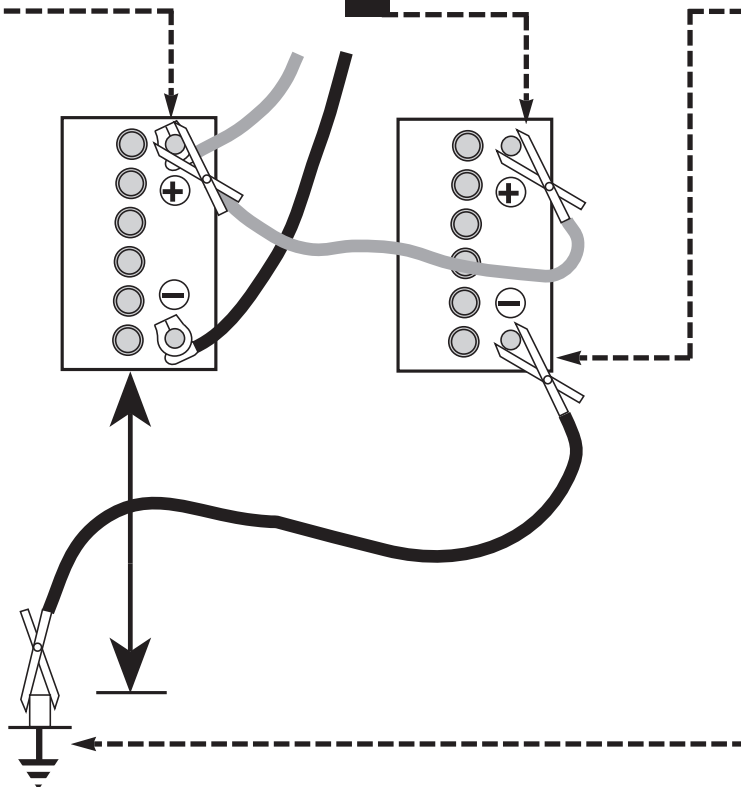
**1** Connect one end of the red jump lead to the positive (+) terminal of the flat battery



**2** Connect the other end of the red lead to the positive (+) terminal of the booster battery.



**3** Connect one end of the black jump lead to the negative (-) terminal of the booster battery



**4** Connect the other end of the black jump lead to a bolt or bracket on the engine block, well away from the battery, on the vehicle to be started.

**5** Make sure that the jump leads will not come into contact with the fan, drivebelts or other moving parts of the engine.

**6** Start the engine using the booster battery, then with the engine running at idle speed, disconnect the jump leads in the reverse order of connection.

## Wheel changing

Some of the details shown here will vary according to model. For instance, the location of the spare wheel and jack is not the same on all cars. However, the basic principles apply to all vehicles.



**Warning:** Do not change a wheel in a situation where you risk being hit by other traffic. On busy roads, try to stop in a lay-by or a gateway. Be wary of passing traffic while changing the wheel – it is easy to become distracted by the job in hand.

### Preparation

- When a puncture occurs, stop as soon as it is safe to do so.
- Park on firm level ground, if possible, and well out of the way of other traffic.
- Use hazard warning lights if necessary.
- If you have one, use a warning triangle to alert other drivers of your presence.
- Apply the handbrake and engage first or reverse gear.
- Chock the wheel diagonally opposite the

one being removed – a couple of large stones will do this.

- If the ground is soft, use a flat piece of wood to spread the load under the foot of the jack.

### Changing the wheel



- 1** In the boot, use the wheel brace to loosen the spare wheel cradle bolt.



- 2** Remove the spare wheel from the cradle.



- 3** Use the wheel brace to remove the wheel trim.



- 4** Before raising the car, loosen the wheel bolts slightly using the wheel brace.



- 5** Locate the jack head in the jacking point and use the brace to raise the car until the wheel is clear of the ground.



- 6** Temporarily place the spare wheel under the sill as a precaution should the jack topple.



- 7** Remove the bolts and remove the wheel. Fit the spare wheel and hand-tighten the bolts. Lower the car, then tighten the wheel bolts firmly. Have the bolts tightened to the correct torque at the earliest opportunity.

### Finally...

- Remove the wheel chocks.
- Stow the jack and tools in the correct locations in the car.
- Make sure that the spare wheel cradle is properly secured, or it could drop onto the road while driving.
- Check the tyre pressure on the wheel just fitted. If it is low, or if you don't have a pressure gauge with you, drive slowly to the nearest garage and inflate the tyre to the right pressure.
- Have the damaged tyre or wheel repaired as soon as possible.



## Identifying leaks

Puddles on the garage floor or drive, or obvious wetness under the bonnet or underneath the car, suggest a leak that needs investigating. It can sometimes be difficult to decide where the leak is coming from, especially if the engine bay is very dirty already. Leaking oil or fluid can also be blown rearwards by the passage of air under the car, giving a false impression of where the problem lies.



**Warning:** Most automotive oils and fluids are poisonous. Wash them off skin, and change out of contaminated clothing, without delay.



The smell of a fluid leaking from the car may provide a clue to what's leaking. Some fluids are distinctively

coloured. It may help to clean the car carefully and to park it over some clean paper overnight as an aid to locating the source of the leak.

Remember that some leaks may only occur while the engine is running.

### Sump oil



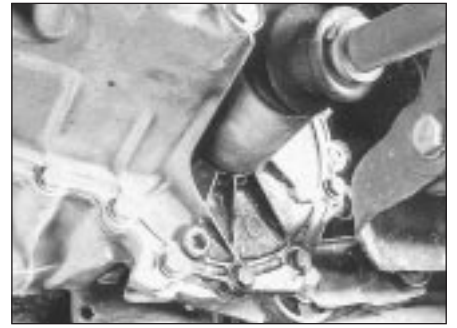
Engine oil may leak from the drain plug...

### Oil from filter



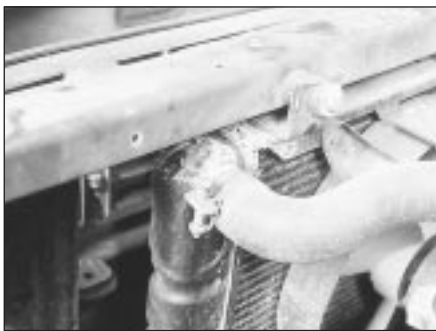
...or from the base of the oil filter.

### Gearbox oil



Gearbox oil can leak from the seals at the inboard ends of the driveshafts.

### Antifreeze



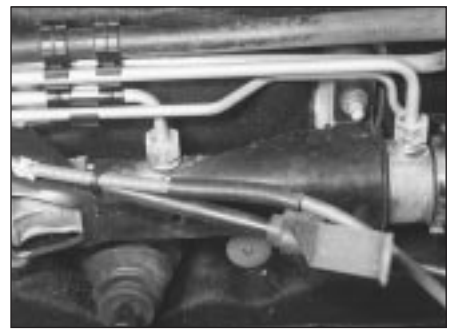
Leaking antifreeze often leaves a crystalline deposit like this.

### Brake fluid



A leak occurring at a wheel is almost certainly brake fluid.

### Power steering fluid



Power steering fluid may leak from the pipe connectors on the steering rack.

## Towing

When all else fails, you may find yourself having to get a tow home – or of course you may be helping somebody else. Long-distance recovery should only be done by a garage or breakdown service. For shorter distances, DIY towing using another car is easy enough, but observe the following points:

- Use a proper tow-rope – they are not expensive. The vehicle being towed must display an 'ON TOW' sign in its rear window.
- Always turn the ignition key to the 'on' position when the vehicle is being towed, so

that the steering lock is released, and that the direction indicator and brake lights will work.

- Only attach the tow-rope to the towing eyes provided.
- Before being towed, release the handbrake and select neutral on the transmission.
- Note that greater-than-usual pedal pressure will be required to operate the brakes, since the vacuum servo unit is only operational with the engine running.
- On models with power steering, greater-than-usual steering effort will also be required.

The driver of the car being towed must keep the tow-rope taut at all times to avoid snatching.

- Make sure that both drivers know the route before setting off.
- Only drive at moderate speeds and keep the distance towed to a minimum. Drive smoothly and allow plenty of time for slowing down at junctions.
- On models with automatic transmission, special precautions apply. If in doubt, do not tow, or transmission damage may result.

## Introduction

There are some very simple checks which need only take a few minutes to carry out, but which could save you a lot of inconvenience and expense.

These "Weekly checks" require no great skill or special tools, and the small amount of time they take to perform could prove to be very well spent.

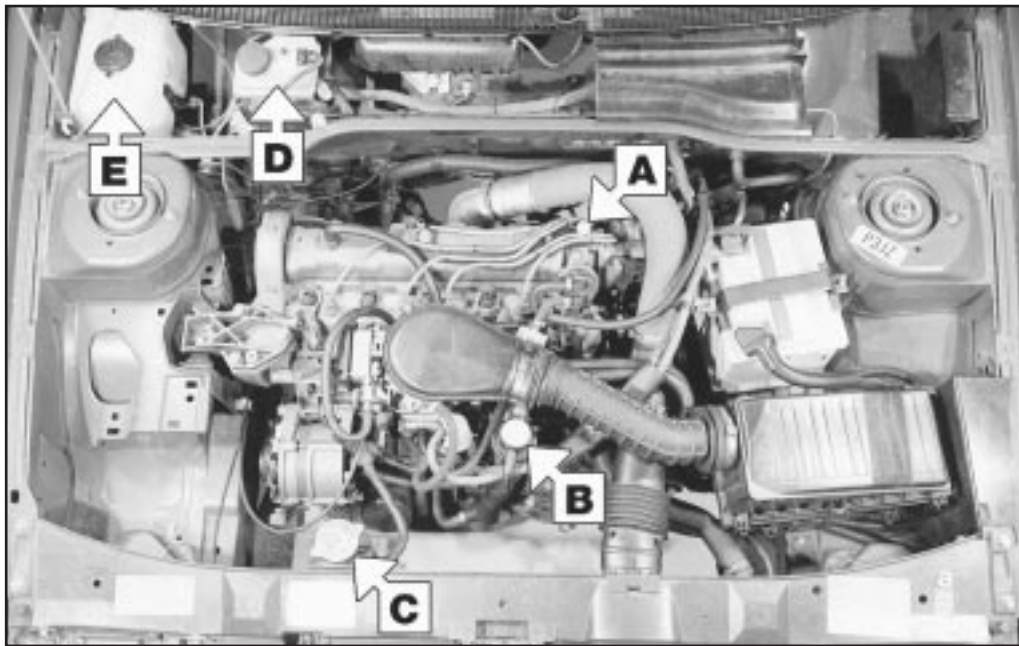
□ Keeping an eye on tyre condition and pressures, will not only help to stop them wearing out prematurely, but could also save your life.

□ Many breakdowns are caused by electrical problems. Battery-related faults are particularly common, and a quick check on a regular basis will often prevent the majority of these.

□ If your car develops a brake fluid leak, the first time you might know about it is when your brakes don't work properly. Checking the level regularly will give advance warning of this kind of problem.

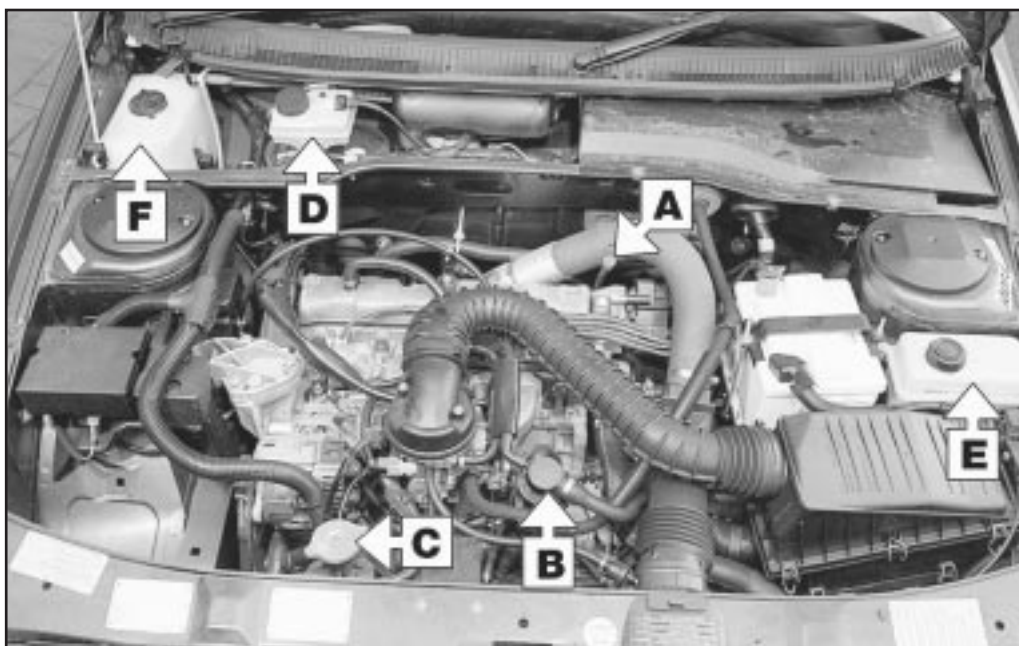
□ If the oil or coolant levels run low, the cost of repairing any engine damage will be far greater than fixing the leak, for example.

## Underbonnet check points



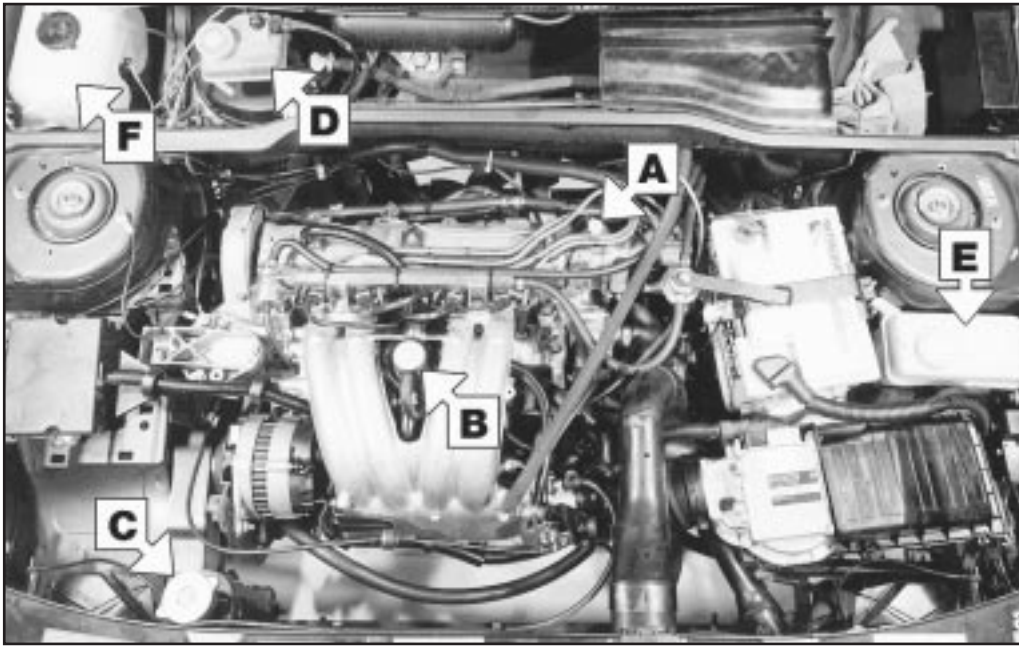
### ◀ 1.6 litre carburettor

- A** Engine oil level dipstick
- B** Engine oil filler cap
- C** Coolant filler cap
- D** Brake fluid reservoir
- E** Screen washer fluid reservoir



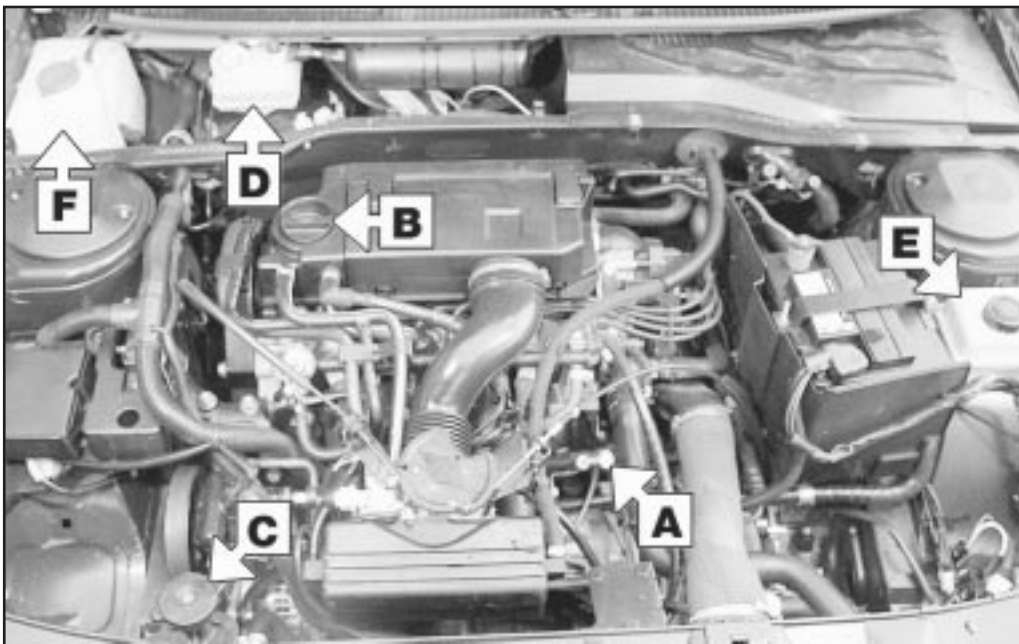
### ◀ 1.6 litre fuel injection

- A** Engine oil level dipstick
- B** Engine oil filler cap
- C** Coolant filler cap
- D** Brake fluid reservoir
- E** Power steering fluid reservoir
- F** Screen washer fluid reservoir



◀ 1.9 litre

- A Engine oil level dipstick
- B Engine oil filler cap
- C Coolant filler cap
- D Brake fluid reservoir
- E Power steering fluid reservoir
- F Screen washer fluid reservoir



◀ 2.0 litre

- A Engine oil level dipstick
- B Engine oil filler cap
- C Coolant filler cap
- D Brake fluid reservoir
- E Power steering fluid reservoir
- F Screen washer fluid reservoir



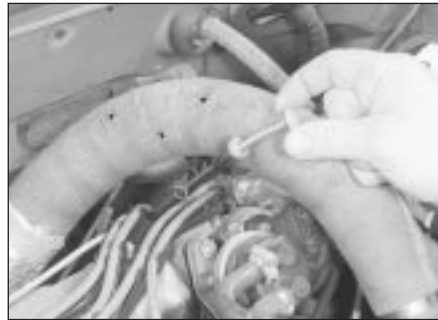
## Engine oil level

### Before you start

- ✓ Make sure your car is on level ground.
- ✓ Check the oil level before the car is driven, or at least 5 minutes after the engine has been switched off.



**HAYNES**  
**HiNT** *If the oil is checked immediately after driving the vehicle, some of the oil will remain in the upper engine components, resulting in an inaccurate reading on the dipstick!*



**1** The dipstick top is often brightly coloured for easy identification (see “Underbonnet check points” on pages 0•10 and 0•11 for exact location). Withdraw the dipstick.



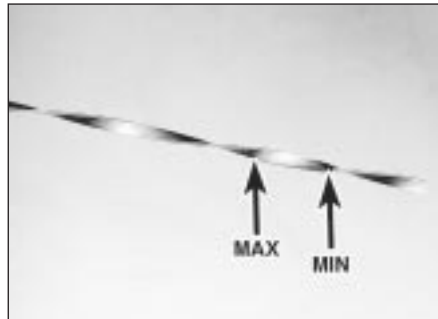
**2** Using a clean rag or paper towel remove all oil from the dipstick. Insert the clean dipstick into the tube as far as it will go, then withdraw it again.

### The correct oil

*Modern engines place great demands on their oil. It is very important that the correct oil for your car is used (See “Lubricants, fluids and tyre pressures”).*

### Car Care

- If you have to add oil frequently, you should check whether you have any oil leaks. Place some clean paper under the car overnight, and check for stains in the morning. If there are no leaks, the engine may be burning oil (see “Fault Finding”).
- Always maintain the level between the upper and lower dipstick marks (see photo 3). If the level is too low severe engine damage may occur. Oil seal failure may result if the engine is overfilled by adding too much oil.



**3** Note the oil level on the end of the dipstick, which should be between the upper (“MAX”) mark and lower (“MIN”) mark. Approximately 1.0 litre of oil will raise the level from the lower mark to the upper mark.

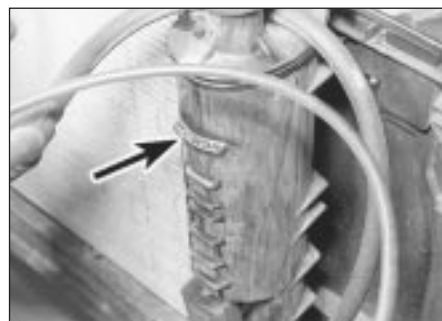


**4** Oil is added through the filler cap. Unscrew the cap and top-up the level; a funnel may help to reduce spillage. Add the oil slowly, checking the level on the dipstick often. Don't overfill (see “Car Care” left).

## Coolant level



**Warning:** *DO NOT attempt to remove the expansion tank pressure cap when the engine is hot, as there is a very great risk of scalding. Do not leave open containers of coolant about, as it is poisonous.*



**1** The coolant level varies with engine temperature. When cold, the coolant level should be on the “MAXI” mark (arrowed). When the engine is hot, the level may rise slightly above the “MAXI” mark.

### Car Care

- With a sealed-type cooling system, adding coolant should not be necessary on a regular basis. If frequent topping-up is required, it is likely there is a leak. Check the radiator, all hoses and joint faces for signs of staining or wetness, and rectify as necessary.

- It is important that antifreeze is used in the cooling system all year round, not just during the winter months. Don't top-up with water alone, as the antifreeze will become too diluted.



**2** If topping up is necessary, **wait until the engine is cold.** Unscrew the expansion tank cap to the first stop, to release any pressure present in the system. Push the cap down, turn to the second stop, and remove it.



**3** Add a mixture of water and antifreeze through the expansion tank filler neck, until the coolant level is up to the “MAXI” level mark. Refit the cap, turning it clockwise as far as it will go to secure.

## Brake fluid level



**Warning:** Brake fluid can harm your eyes and damage painted surfaces, so use extreme caution when handling and pouring it.

**Warning:** Do not use fluid that has been standing open for some time, as it absorbs moisture from the air, which can cause a dangerous loss of braking effectiveness.



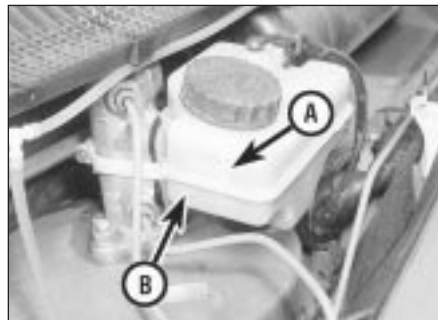
*The fluid level in the reservoir will drop slightly as the brake pads wear down, but the fluid level must never be allowed to drop below the "MIN" mark.*

### Before you start:

- ✓ Park the vehicle on level ground.
- ✓ On models with ABS (anti-lock brakes), switch the ignition off and pump the brake pedal at least 20 times or until the pedal feels hard. Open the bonnet. Switch on the ignition: the hydraulic unit pump will be heard running. Wait until the pump stops, then switch off the ignition.

### Safety First!

- If the reservoir requires repeated topping-up this is an indication of a fluid leak somewhere in the system, which should be investigated immediately.
- If a leak is suspected, the car should not be driven until the braking system has been checked. Never take any risks where brakes are concerned.



**1** The "MAX" (A) and "DANGER" (B) marks are indicated on the side of the reservoir, which is located in the scuttle at the rear driver's side of the engine compartment. The fluid level must be kept between these two marks.



**2** If topping-up is necessary, first wipe the area around the filler cap with a clean rag before removing the cap. Check the fluid already in the reservoir - the system should be drained and refilled if dirt is seen in the fluid (see Chapter 9 for details).



**3** Carefully add fluid, avoiding spilling it on surrounding paintwork. Use only the specified hydraulic fluid; mixing different types of fluid can cause damage to the system and/or a loss of braking effectiveness. After filling to the correct level, refit the cap securely. Wipe off any spilt fluid.



**4** Check the operation of the low fluid level warning light. Chock the roadwheels, release the handbrake, and switch on the ignition. Ask an assistant to press the button on top of the reservoir. The brake fluid level/handbrake warning light should come on. Apply the handbrake and switch off the ignition.

## Power steering fluid level

### Before you start:

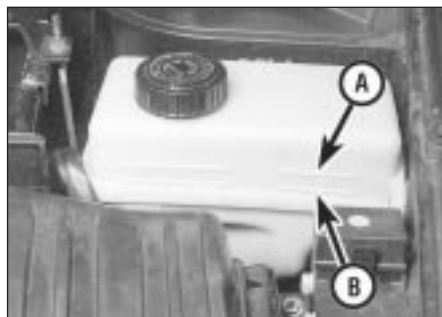
- ✓ Park the car on level ground.
- ✓ Set the steering wheel straight-ahead.
- ✓ The engine should be turned off.



*For the check to be accurate, the steering must not be turned once the engine has been stopped.*

### Safety First!

- The need for frequent topping-up indicates a leak, which should be investigated immediately.



**1** The fluid level is visible through the translucent material of the reservoir, and should be between the maximum (A) and minimum (B) level lines marked on the side of the reservoir.



**2** If topping-up is necessary, and before removing the cap, wipe the area so that dirt does not enter the reservoir. Unscrew the cap, allowing the fluid to drain from the bottom of the cap as it is removed.



**3** Top-up to the "MAX" mark, using the specified type of fluid. Take great care not to allow dirt to enter the reservoir, and do not overfill the reservoir. When the level is correct, refit the cap.

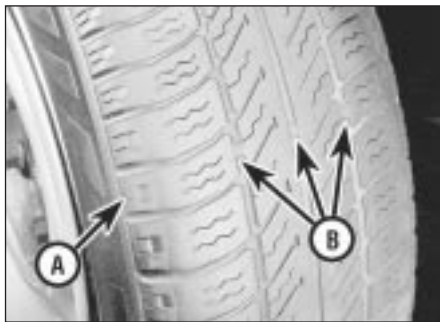


## Tyre condition and pressure

It is very important that tyres are in good condition, and at the correct pressure - having a tyre failure at any speed is highly dangerous. Tyre wear is influenced by driving style - harsh braking and acceleration, or fast cornering, will all produce more rapid tyre wear. As a general rule, the front tyres wear out faster than the rears. Interchanging the tyres from front to rear ("rotating" the tyres) may result in more even wear. However, if this is completely effective, you may have the expense of replacing all four tyres at once! Remove any nails or stones embedded in the tread before they penetrate the tyre to cause deflation. If removal of a nail does reveal that

the tyre has been punctured, refit the nail so that its point of penetration is marked. Then immediately change the wheel, and have the tyre repaired by a tyre dealer. Regularly check the tyres for damage in the form of cuts or bulges, especially in the sidewalls. Periodically remove the wheels, and clean any dirt or mud from the inside and outside surfaces. Examine the wheel rims for signs of rusting, corrosion or other damage. Light alloy wheels are easily damaged by "kerbing" whilst parking; steel wheels may also become dented or buckled. A new wheel is very often the only way to overcome severe damage.

New tyres should be balanced when they are fitted, but it may become necessary to re-balance them as they wear, or if the balance weights fitted to the wheel rim should fall off. Unbalanced tyres will wear more quickly, as will the steering and suspension components. Wheel imbalance is normally signified by vibration, particularly at a certain speed (typically around 50 mph). If this vibration is felt only through the steering, then it is likely that just the front wheels need balancing. If, however, the vibration is felt through the whole car, the rear wheels could be out of balance. Wheel balancing should be carried out by a tyre dealer or garage.



### 1 Tread Depth - visual check

The original tyres have tread wear safety bands (B), which will appear when the tread depth reaches approximately 1.6 mm. The band positions are indicated by a triangular mark on the tyre sidewall (A).



### 2 Tread Depth - manual check

Alternatively, tread wear can be monitored with a simple, inexpensive device known as a tread depth indicator gauge.



### 3 Tyre Pressure Check

Check the tyre pressures regularly with the tyres cold. Do not adjust the tyre pressures immediately after the vehicle has been used, or an inaccurate setting will result.

## Tyre tread wear patterns



### Shoulder Wear

#### Underinflation (wear on both sides)

Under-inflation will cause overheating of the tyre, because the tyre will flex too much, and the tread will not sit correctly on the road surface. This will cause a loss of grip and excessive wear, not to mention the danger of sudden tyre failure due to heat build-up.

*Check and adjust pressures*

#### Incorrect wheel camber (wear on one side)

*Repair or renew suspension parts*

#### Hard cornering

*Reduce speed!*



### Centre Wear

#### Overinflation

Over-inflation will cause rapid wear of the centre part of the tyre tread, coupled with reduced grip, harsher ride, and the danger of shock damage occurring in the tyre casing.

*Check and adjust pressures*

*If you sometimes have to inflate your car's tyres to the higher pressures specified for maximum load or sustained high speed, don't forget to reduce the pressures to normal afterwards.*



### Uneven Wear

Front tyres may wear unevenly as a result of wheel misalignment. Most tyre dealers and garages can check and adjust the wheel alignment (or "tracking") for a modest charge.

#### Incorrect camber or castor

*Repair or renew suspension parts*

#### Malfunctioning suspension

*Repair or renew suspension parts*

#### Unbalanced wheel

*Balance tyres*

#### Incorrect toe setting

*Adjust front wheel alignment*

**Note:** *The feathered edge of the tread which typifies toe wear is best checked by feel.*

## Screen washer fluid level

Screenwash additives not only keep the windscreen clean during foul weather, they also prevent the washer system freezing in cold

weather - which is when you are likely to need it most. Don't top up using plain water as the screenwash will become too diluted, and will

freeze during cold weather. ***On no account use coolant antifreeze in the washer system - this could discolour or damage paintwork.***



**1** The windscreen/headlight washer fluid reservoir is located in the scuttle at the rear right-hand corner of the engine compartment.



**2** On Estate models, the tailgate washer fluid reservoir is located behind a hinged cover on the right-hand side of the luggage compartment.



**3** When topping-up the reservoir(s) a screenwash additive should be added in the quantities recommended on the bottle.

## Wiper blades



**1** Check the condition of the wiper blades; if they are cracked or show any signs of deterioration, or if the glass swept area is smeared, renew them. For maximum clarity of vision, wiper blades should be renewed annually, as a matter of course. To remove a front wiper blade, first prise off the securing clips, and disconnect the washer tube from the arm.



**2** Pull the arm fully away from the glass until it locks. Swivel the blade through 90°, then pull up the blade securing clip, and slide the blade out of the arm's hooked end.



**3** On Estate models, to remove a tailgate wiper blade, pull the arm fully away from the glass until it locks. Swivel the blade through 90°, then press the locking tab, and slide the blade out of the arm's hooked end.

## Battery

**Caution:** Before carrying out any work on the vehicle battery, read the precautions given in "Safety first" at the start of this manual.

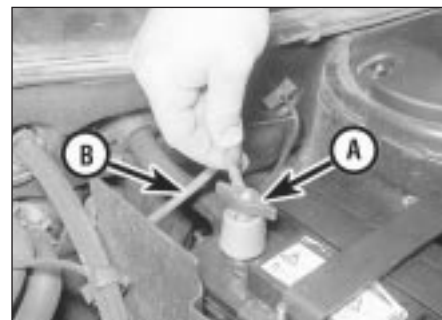
✓ Make sure that the battery tray is in good condition, and that the clamp is tight. Corrosion on the tray, retaining clamp and the battery itself can be removed with a solution of water and baking soda. Thoroughly rinse all cleaned areas with water. Any metal parts damaged by corrosion should be covered with a zinc-based primer, then painted.

✓ Periodically (approximately every three months), check the charge condition of the battery as described in Chapter 5A.

✓ If the battery is flat, and you need to jump start your vehicle, see **Roadside Repairs**.



**1** The battery is located on the left-hand side of the engine compartment. The exterior of the battery should be inspected periodically for damage such as a cracked case or cover.



**2** Check the tightness of the battery cable clamps (A) to ensure good electrical connections. You should not be able to move them. Also check each cable (B) for cracks and frayed conductors.



**Battery corrosion can be kept to a minimum by applying a layer of petroleum jelly to the clamps and terminals after they are reconnected.**



**3** If corrosion (white fluffy deposits) is evident, remove the cables from the battery terminals, clean them with a small wire brush, then refit them. Tools for cleaning the battery post and terminals are available.



**4** Note that the battery negative terminal stud can be removed for cleaning or renewal. Unscrew the lead clamp, then pull off the plastic insulator, and lever off the stud and cover.

## Bulbs and fuses

✓ Check all external lights and the horn. Refer to the appropriate Sections of Chapter 12 for details if any of the circuits are found to be inoperative.

✓ Visually check all accessible wiring connectors, harnesses and retaining clips for security, and for signs of chafing or damage.

**HAYNES HINT** If you need to check your brake lights and indicators unaided, back up to a wall or garage door and operate the lights. The reflected light should show if they are working properly.



**1** If a single indicator light, stop-light or headlight has failed, it is likely that a bulb has blown and will need to be replaced. Refer to Chapter 12 for details. If both stop-lights have failed, it is possible that the switch has failed (see Chapter 9).



**2** If more than one indicator light or tail light has failed it is likely that either a fuse has blown or that there is a fault in the circuit (see Chapter 12). The fuses are located behind a panel on the bottom of the driver's side lower fascia panel.



**3** To replace a blown fuse, simply pull it out and fit a new fuse of the correct rating (see wiring diagrams in Chapter 12). If the fuse blows again, it is important that you find out why - a complete checking procedure is given in Chapter 12.

## Lubricants and fluids

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Engine . . . . .	Multigrade engine oil, viscosity SAE 10W/40 to 20W/50, to API SG/CD or better
Cooling system . . . . .	Ethylene glycol based antifreeze
Manual transmission . . . . .	Gear oil, viscosity 75W/80W, to API GL5
Automatic transmission . . . . .	Dexron II type ATF
Braking system . . . . .	Hydraulic fluid to SAE J1703F or DOT 4
Power steering . . . . .	Dexron II type ATF

## Tyre pressures

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Saloon models	Front	Rear
165/70 R 14 T tyres . . . . .	2.1 bars (30 psi)	2.1 bars (30 psi)
175/70 R 14 T tyres:		
Manual gearbox models . . . . .	2.1 bars (30 psi)	2.1 bars (30 psi)
Automatic transmission models . . . . .	2.2 bars (32 psi)	2.2 bars (32 psi)
185/65 R 14 H tyres		
Manual gearbox models . . . . .	2.1 bars (30 psi)	2.1 bars (30 psi)
Automatic transmission models . . . . .	2.2 bars (32 psi)	2.2 bars (32 psi)
195/55 R 15 V tyres . . . . .	2.2 bars (32 psi)	2.2 bars (32 psi)
<b>Estate models</b>		
175/70 R 14 T tyres:		
Normal load . . . . .	2.1 bars (30 psi)	2.3 bars (33 psi)
Full load . . . . .	2.1 bars (30 psi)	2.8 bars (41 psi)
185/65 R 14 H tyres:		
Normal load:		
Manual gearbox models . . . . .	2.1 bars (30 psi)	2.2 bars (32 psi)
Automatic transmission models . . . . .	2.2 bars (32 psi)	2.3 bars (33 psi)
Full load:		
Manual gearbox models . . . . .	2.1 bars (30 psi)	2.8 bars (41 psi)
Automatic transmission models . . . . .	2.2 bars (32 psi)	2.8 bars (41 psi)

**Note:** Refer to the tyre pressure data label at the bottom of the rear edge of the driver's door (visible when the door is open) for the correct tyre pressures for your particular vehicle. Pressures apply only to original-equipment tyres, and may vary if any other make or type is fitted; check with the tyre manufacturer or supplier for correct pressures if necessary.



# Chapter 1

## Routine maintenance and servicing

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Front and rear disc pad check . . . . .	14	Timing belt renewal . . . . .	25



### Degrees of difficulty

**Easy**, suitable for novice with little experience



**Fairly easy**, suitable for beginner with some experience



**Fairly difficult**, suitable for competent DIY mechanic



**Difficult**, suitable for experienced DIY mechanic



**Very difficult**, suitable for expert DIY or professional





# 1.2 Servicing Specifications

## Lubricants and fluids

Refer to the end of "Weekly checks"

### Capacities

#### Engine oil

TU engine - with filter	3.5 litres
TU engine - without filter	3.2 litres
XU engine (8-valve) - with filter	5.0 litres
XU engine (8-valve) - without filter	4.5 litres
XU engine (16-valve) - with filter	5.3 litres
XU engine (16-valve) - without filter	5.0 litres

Cooling system (approximate) . . . . . 7.0 litres

Manual gearbox . . . . . 2.0 litres

#### Automatic transmission:

Drain and refill . . . . . 2.4 litres

After overhaul . . . . . 6.2 litres

Power steering system . . . . . 0.7 litres

Fuel tank . . . . . 70 litres

### Engine

Oil filter type . . . . . Champion F104

### Cooling system

Antifreeze mixture:

28% antifreeze . . . . . Protection down to -15°C(-5°F)

50% antifreeze . . . . . Protection down to -30°C(-22°F)

### Fuel system

Idle speed:

TU carburettor engine . . . . . 850 ± 50 rpm

XU carburettor engine . . . . . 900 ± 50 rpm

XU5 and TU3 single-point injection (not adjustable) . . . . . 850 ± 50 rpm

Bosch L3.1 multi-point injection . . . . . 925 ± 25 rpm

Other multi-point injection systems (not adjustable) . . . . . 850 ± 50 rpm

Idle mixture CO content:

TU carburettor engine . . . . . 0.8%

XU carburettor engine . . . . . 0.5%

XU5 and TU3 single-point injection (not adjustable) . . . . . Less than 0.5 %

XU5, XU7, XU9, XU10 multi-point injection (not adjustable) . . . . . Less than 1.0 %

Air filter element:

TU engine . . . . . Champion V401

XU engine . . . . . Champion U543

Fuel filter . . . . . Champion L101, L206, L132 or L135

### Ignition system

Spark plugs:

TU and XU carburettor engines . . . . . Champion C9YCC

XU injection 8-valve engines . . . . . Champion C7YCC

XU injection 16-valve engines . . . . . Champion RC7BMC

Spark plug electrode gap\*:

8-valve engines . . . . . 0.8 mm

16-valve engines . . . . . 1.6 mm

Ignition HT lead resistance . . . . . Approximately 600 ohms per 100 mm length

\*The spark plug gap quoted is that recommended by Champion for their specified plugs listed above.

### Brakes

Front/rear brake pad friction material minimum thickness . . . . . 2.0 mm

Rear brake shoe friction material minimum thickness . . . . . 1.0 mm

### Tyre pressures

See end of "Weekly Checks".

### Torque wrench settings

	Nm	lbf ft
Engine oil drain plug	27	20
Manual gearbox drain plug	30	22
Roadwheel bolts	85	63
Spark plugs	27	20

# Maintenance schedule - models up to 1993 1.3

The maintenance intervals in this manual are provided with the assumption that you will be carrying out the work yourself. These are the minimum maintenance intervals recommended by the manufacturer for vehicles driven daily. If you wish to keep your vehicle in peak condition at all times, you may

wish to perform some of these procedures more often. We encourage frequent maintenance, because it enhances the efficiency, performance and resale value of your vehicle.

If the vehicle is driven in dusty areas, used to tow a trailer, or driven frequently at slow

speeds (idling in traffic) or on short journeys, more frequent maintenance intervals are recommended.

When the vehicle is new, it should be serviced by a factory-authorised dealer service department, in order to preserve the factory warranty.

## Every 250 miles (400 km) or weekly

- Refer to "Weekly checks"

## Every 6000 miles (10 000 km) or 6 months - whichever comes sooner

- Renew engine oil and filter (Section 3)
- Check the automatic transmission fluid level (Section 4)
- Check the condition of the auxiliary drivebelt (Section 5)
- Check all underbonnet components for fluid leaks (Section 6)

## Every 12 000 miles (20 000 km) or 12 months - whichever comes sooner

*In addition to all the items listed above, carry out the following:*

- Check condition and security of engine breather hoses (Section 7)
- Renew the fuel filter (Section 8)
- Check the condition of, and adjust as necessary, the accelerator cable (Section 9)
- Check the idle speed and mixture (CO) adjustment. Clean the fuel filter in the carburettor (where applicable) (Section 10)
- Renew the spark plugs (Section 11)
- Check and adjust the clutch pedal travel (Section 12)
- Check the condition of the driveshaft rubber gaiters (Section 13)
- Check front and rear disc brake pads for wear (Section 14)
- Check the operation of the handbrake and adjust as necessary (Section 15)
- Check the steering and suspension components (Section 16)
- Check and unblock all door and sill drain channels. Also check the heater drain tube (Section 17)

## Every 18 000 miles (30 000 km) or 18 months - whichever comes sooner

*In addition to all the items listed above, carry out the following:*

- Lubricate all hinges and locks (Section 18)
- Check the air conditioning system refrigerant (Section 19)

## Every 24 000 miles (40 000 km) or 2 years - whichever comes sooner

*In addition to all the items listed above, carry out the following:*

- Renew the coolant (Section 20)
- Renew the air filter element (Section 21)
- Check the ignition system and ignition timing (Section 22)
- Renew the automatic transmission fluid (Section 23)
- Renew the hydraulic fluid in the braking system (Section 24)

## Every 36 000 miles (60 000 km) or 3 years - whichever comes sooner

*In addition to all the items listed above, carry out the following:*

- Renew the timing belt (Section 25)
- Check and if necessary top-up the manual transmission oil level (Section 26)
- Inspect the rear brake drum linings for wear (Section 27)