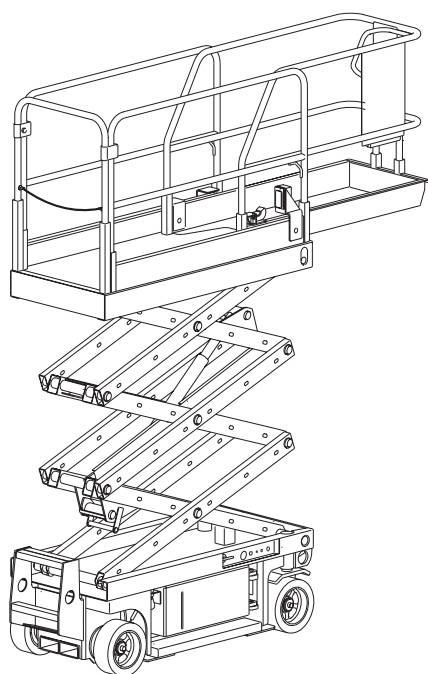




# Genie GS-2032

## Service Manual

*(before serial number 17408)*



First Edition, Third Printing  
REV C1  
Part No. 46326



# Genie GS-2032

## Important

Read, understand and obey the safety rules and operating instructions in the *Genie GS-2032 & Genie GS-2046 & Genie GS-2646 & Genie GS-3246 Operator's Manual* before attempting any maintenance or repair procedure.

This manual provides detailed scheduled maintenance information for the machine owner and user. It also provides troubleshooting and repair procedures for qualified service professionals.

Basic mechanical, hydraulic and electrical skills are required to perform most procedures. However, several procedures require specialized skills, tools, lifting equipment and a suitable workshop. In these instances, we strongly recommend that maintenance and repair be performed at an authorized Genie dealer service center.

Genie Industries has endeavored to deliver the highest degree of accuracy possible. However, continuous improvement of our products is a Genie policy. Therefore, product specifications are subject to change without notice.

Readers are encouraged to notify Genie of errors and send in suggestions for improvement. All communications will be carefully considered for future printings of this and other manuals. Please write to the technical publications team in care of Genie Industries, PO Box 97030, Redmond WA 98073-9730 USA.

If you have any questions, please call Genie Industries.

## Genie North America

Telephone (425) 881-1800  
Toll Free in U.S.A. 800 536-1800  
Toll Free in Canada 800 426-8089  
Fax (425) 882-9260  
E-mail: [techpub@genieind.com](mailto:techpub@genieind.com)  
<http://www.genielift.com>

## Genie Europe

Office Telephone (44) 01636-605030  
Office Fax (44) 01636-611090  
Parts Telephone (44) 01636-605002  
Parts Fax (44) 01636-611091

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These machines comply with ANSI/SIA 92.6-1990.

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# Safety Rules



## **Danger**

Failure to obey the instructions and safety rules in this manual and the *Genie GS-2032 & Genie GS-2046 & Genie GS-2646 & Genie GS-3246 Operator's Manual* will result in death or serious injury.

Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

## **Do Not Perform Maintenance Unless:**

- You are trained and qualified to perform maintenance on this machine.
- You read, understand and obey:
  - manufacturer's instructions and safety rules
  - employer's safety rules and worksite regulations
  - applicable governmental regulations
- You have the appropriate tools, lifting equipment and a suitable workshop.

## SAFETY RULES

**Personal Safety**

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Read each procedure thoroughly. This manual and the decals on the machine use signal words to identify the following:



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

**▲ DANGER**

Red—used to indicate the presence of an imminently hazardous situation which, if not avoided, will result in death or serious injury.

**▲ WARNING**

Orange—used to indicate the presence of a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**▲ CAUTION**

Yellow with safety alert symbol—used to indicate the presence of a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.

**CAUTION**

Yellow without safety alert symbol—used to indicate the presence of a potentially hazardous situation which, if not avoided, may result in property damage.

**NOTICE**

Green—used to indicate operation or maintenance information.

Be sure to wear protective eye wear and other



protective clothing if the situation warrants it.



Be aware of potential crushing hazards such as moving parts and free swinging or unsecured components when lifting or placing loads. Always wear approved steel-toed shoes.

**Workplace Safety**

Be sure to keep sparks, flames and lighted tobacco away from flammable and combustible materials such as battery gases and engine fuels. Always have an approved fire extinguisher within easy reach.



Be sure that all tools and working areas are properly maintained and ready for use. Keep work surfaces clean and free of debris that could get into machine components and cause damage.



Be sure that your workshop or work area is properly ventilated and well lit.



Be sure any forklift, overhead crane or other lifting or supporting device is fully capable of supporting and stabilizing the weight to be lifted. Use only chains or straps that are in good condition and of ample capacity.



Be sure that fasteners intended for one time use (i.e., cotter pins and self-locking nuts) are not reused. These components may fail if they are used a second time.



Be sure to properly dispose of old oil or other fluids. Use an approved container. Please be environmentally safe.



# Theory of Operation

## Power Source

The Genie GS-2032 machines are powered by four six-volt (225 AH) batteries. The four batteries are wired in series to produce 24 volts.

## Hydraulic System

All machine functions are performed by the hydraulic system. The hydraulic system is powered by a single-section gear pump. When the pump is activated, it supplies hydraulic fluid under pressure to the function manifold, where the control valves are located. To protect from over-pressurization of the hydraulic system, the pump is provided with a pressure relief valve.

Activating a machine function is accomplished by actuating or moving a switch and/or control handle, which sends voltage to the ECM. The ECM then sends the signal to the appropriate directional control valve. The directional valve determines which direction the hydraulic fluid will travel. Computer software determines the volume of fluid in relation to the proportional valve input voltage.

## Electrical System

Limit switches are found in various locations on the machine. The function of a limit switch is to communicate the operating position of the machine to the ECM (Electronic Control Module). When a change in signal is received from a limit switch, the ECM responds by limiting the drive speed to 0.5 miles per hour (0.8 km/h), according to the default settings in the ECM software.

## Machine Controls

The GS-2032 machines are equipped with operational controls which are found in two locations: the ground controls, located on the hydraulic tank side of the machine, and the platform controls, located in the platform. All lift and drive functions are available at the platform controls. Only platform up/down functions are available at the ground controls.

The ECM uses input from the ground or platform controls to activate the various machine functions. The ECM has predetermined settings for the various machine functions.

The joystick is fitted with a 5000 ohm potentiometer. With the joystick in the neutral position, the potentiometer will measure 2730 ohms. These signals are sent to the multiplex card, then down to the ECM to control the voltage supplied to the proportional valve. Two microswitches mounted on the joystick tell the ECM the drive direction desired. A thumb rocker switch on the top of the joystick is used for steering.

Mounted on the platform control box lid of machines before serial number 17408 are buttons and a switch that, when activated, sends a signal to the ECM through the multiplex card. On machines after serial number 17407, the platform control box lid has a decal/membrane pad. This is a touch-activated pad incorporating wiring, switches and LEDs that are resistant to the environment. Activating any of the buttons on the pad will send a signal to the ECM through the multiplex card.

A diagnostic display is located at the battery pack side of the machine to aid in troubleshooting. If the

## THEORY OF OPERATION

machine malfunctions, a fault code will be shown in the display window.

Washing electronic components is not suggested. Instead, use compressed air to remove debris from these components.

**⚠ CAUTION** Component damage hazard.  
Avoid shock or impact to the ECM.  
Internal damage may not be visible from the outside.

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