

FOREWORD

To the best of our knowledge, the illustrations, technical information, data and descriptions in this issue were correct at the time of going to print. The right to change prices, specifications, and equipment and maintenance instructions at any time without notice is reserved as part of FORD policy of continuous development and improvement for the benefit of our customers.

No part of this publication may be reproduced, stored in a data processing system or transmitted in any form, electronic, mechanical, photocopy, recording, translation or by any other means without prior permission of Ford Motor Company. No liability can be accepted for any inaccuracies in this publication, although every possible care has been taken to make it as complete and accurate as possible.

© Ford Motor Company 2011



GROUP 3 Powertrain





2011.50 Ranger

Workshop Manual

GROUP 1 General Information

PAGE 1 OF 2

Table of Contents



GROUP 1 General Information		GROUP 3 Powertrain	
Service Information		Engine	
General Information	100-00	Engine System - General	
Identification Codes	100-01	Information	3
Jacking and Lifting	100-02	Engine - 2.5L Duratec-HE	_
Noise, Vibration and	400.04	(122kW/165PS) - MI4	3
Harshness	100-04	Engine - 2.2L Duratorq-TDCi	
GROUP 2 Chassis		(88kW/120PS) - Puma/2.2L Duratorq-TDCi (96kW/130PS) -	
		Puma/2.2L Duratorg-TDCi	
Suspension		(110kW/150PS) - Puma	3
Wheel Alignment Specifications		Engine - 3.2L Duratorg-TDCi	
Suspension System - General Information	204.00	(148kW/200PS) - Puma	3
Front Suspension	204-00 204-01	Engine Cooling - 2.2L Duratorq-TD	Ci
Rear Suspension	204-01	(88kW/120PS) - Puma/2.2L	
Wheels and Tires	204-04	Duratorq-TDCi (96kW/130PS) -	
Driveline		Puma/2.2L Duratorq-TDCi	3
Driveshaft	205-01	(110kW/150PS) - Puma Engine Cooling - 3.2L Duratorq-TD	
Rear Drive Axle/Differential	205-02	(148kW/200PS) - Puma	3
Front Drive Axle/Differential	205-03	Engine Cooling	3
Front Drive Halfshafts	205-04	Fuel Charging and Controls - 2.5L	
Rear Drive Halfshafts	205-05	Duratec-HE (122kW/165PS) -	
Brake System		_ MI4	3
Brake System - General		Fuel Charging and Controls - 2.2L	
Information	206-00	Duratorq-TDCi (88kW/120PS) -	
Drum Brake	206-02	Puma/2.2L Duratorq-TDCi (96kW/130PS) - Puma/2.2L	
Front Disc Brake	206-03	Duratorg-TDCi (110kW/150PS) -	
Parking Brake and Actuation Hydraulic Brake Actuation	206-05 206-06	Puma	3
Power Brake Actuation	206-07	Fuel Charging and Controls - 3.2L	
Anti-Lock Control	206-09A	Duratorq-TDCi (148kW/200PS) -	
Anti-Lock Control - Traction		Puma	3
Control	206-09B	Fuel Charging and Controls -	2
Steering System		Turbocharger	30
Steering System - General		Accessory Drive - 2.5L Duratec-HE (122kW/165PS) - MI4	3
Information	211-00	Accessory Drive - 2.2L Duratorq-TI	
Power Steering	211-02	(88kW/120PS) - Puma/2.2L	. •
Steering Linkage	211-03	Duratorq-TDCi (96kW/130PS) -	
Steering Column	211-04	Puma/2.2L Duratorq-TDCi	
Steering Column Switches	211-05	·	

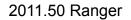








PAGE 2 OF 2			
(110kW/150PS) - Puma/3.2L		Transmission/Transaxle	
Duratorq-TDCi (148kW/200PS) -		Cooling	307-02
Puma	303-05B	Automatic Transmission/Transaxle	
Starting System - 2.5L Duratec-HE		External Controls	307-05
(122kW/165PS) - MI4	303-06A	Manual Transmission/Transaxle, Clu	tch and
Starting System - 2.2L Duratorq-TDC	ارَ	Transfer Case	
(88kW/120PS) - Puma/2.2L		Manual Transmission/Transaxle and	
Duratorq-TDCi (96kW/130PS) - Puma/2.2L Duratorq-TDCi		Clutch - General Information	308-00
(110kW/150PS) - Puma/3.2L		Clutch - Vehicles With: 5-Speed Manu	
Duratorq-TDCi (148kW/200PS) -		Transmission - MT75	308-01A
Puma	303-06B	Clutch - Vehicles With: 6-Speed Manu	
Engine Ignition - 2.5L Duratec-HE		Transmission - MT82 Clutch Controls - Vehicles With:	308-01B
(122kW/165PS) - MI4	303-07A	5-Speed Manual Transmission -	
Glow Plug System - 2.2L Duratorq-TD	Ci	MT75	308-02A
(88kW/120PS) - Puma/2.2L		Clutch Controls - Vehicles With:	000 02/1
Duratorq-TDCi (96kW/130PS) -		6-Speed Manual Transmission -	
Puma/2.2L Duratorq-TDCi	000 070	MT82	308-02B
(110kW/150PS) - Puma	303-07B	Manual Transmission/Transaxle -	
Glow Plug System - 3.2L Duratorq-TD		Vehicles With: 5-Speed Manual	
(148kW/200PS) - Puma Engine Emission Control - 2.2L	303-07C	Transmission - MT75	308-03A
Duratorq-TDCi (88kW/120PS) -		Manual Transmission/Transaxle -	
Puma/2.2L Duratorg-TDCi		Vehicles With: 6-Speed Manual	000 000
(96kW/130PS) - Puma/2.2L		Transmission - MT82	308-03B
Duratorg-TDCi (110kW/150PS) -		Manual Transmission/Transaxle External Controls - Vehicles With:	
Puma/3.2L Duratorg-TDCi		MT-75	308-06A
(148kW/200PS) - Puma	303-08A	Manual Transmission/Transaxle	300-007
Engine Emission Control	303-08B	External Controls - Vehicles With:	
Intake Air Distribution and Filtering -		MT82	308-06B
2.5L Duratec-HE (122kW/165PS)		Transfer Case - Vehicles With: 5-Spe	
MI4	303-12A	Manual Transmission -	
Intake Air Distribution and Filtering - 2.2L Duratorq-TDCi (88kW/120PS	\	MT75/6-Speed Manual Transmissi	
Puma/2.2L Duratorq-TDCi) -	- MT82	308-07A
(96kW/130PS) - Puma/2.2L		Transfer Case - Vehicles With: 6-Spe	ed
Duratorq-TDCi (110kW/150PS) -		Automatic Transaxle -	200 070
Puma/3.2L Duratorg-TDCi		6R80	308-07B
(148kW/200PS) - Puma	303-12B	Exhaust System	
Evaporative Emissions	303-13	Exhaust System - 2.5L Duratec-HE	000 004
Electronic Engine Controls - 2.5L		(122kW/165PS) - MI4	309-00A
Duratec-HE (122kW/165PS) -		Exhaust System - 2.2L Duratorq-TD(ار
MI4	303-14A	(88kW/120PS) - Puma/2.2L Duratorq-TDCi (96kW/130PS) -	
Electronic Engine Controls - 2.2L		Puma/2.2L Duratorq-TDCi	
Duratorq-TDCi (88kW/120PS) - Puma/2.2L Duratorq-TDCi		(110kW/150PS) - Puma/3.2L	
(96kW/130PS) - Puma/2.2L		Duratorg-TDCi (148kW/200PS) -	
Duratorg-TDCi (110kW/150PS) -		Puma	309-00B
Puma/3.2L Duratorq-TDCi		Fuel System - General Information	
(148kW/200PS) - Puma	303-14B	Fuel System - General Information -	
Automatic Transmission/Transaxle		2.5L Duratec-HE (122kW/165PS)	-
Automatic Transmission/Transaxle -		MI4	310-00A
Vehicles With: 6-Speed Automatic		Fuel System - General Information -	
Transaxle - 6R80	307-01	2.2L Duratorq-TDCi (88kW/120PS) -
		Puma/2.2L Duratorq-TDCi	









(96kW/130PS) - Puma/2.2L		Electrical Distribution	
Duratorq-TDCi (110kW/150PS) -		Module Communications	
Puma/3.2L Duratorq-TDCi		Network	418-00
(148kW/200PS) - Puma	310-00B	Module Configuration	418-01
Fuel Tank and Lines	310-01A	Wiring Harnesses	418-02
Fuel Tank and Lines - 2.2L		Electronic Feature Group	
Duratorq-TDCi (88kW/120PS) -		Anti-Theft - Active	419-01A
Puma/2.2L Duratorq-TDCi		Anti-Theft - Active	419-01B
(96kW/130PS) - Puma/2.2L		Multifunction Electronic	713-010
Duratorq-TDCi (110kW/150PS) -		Modules	419-10
Puma/3.2L Duratorq-TDCi		Modules	419-10
(148kW/200PS) - Puma	310-01B		
Acceleration Control	310-02		

GROUP 4 Electrical

GROUP 5 Body & Paint

Climate Control System	
Climate Control System - General	
Information	412-00
Climate Control	412-01
Auxiliary Climate Control	412-02

Instrumentation and Warning Systems

413-01
413-06
413-09
413-13

Battery and Charging System

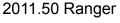
Charging System - General Information 414-00 Battery, Mounting and Cables 414-01 Generator and Regulator 414-02

Information and Entertainment Systems

Information and Entertainment System - General Information 415-00 Information and Entertainment System 415-01

Liahtina

Exterior Lighting Interior Lighting	417-01 417-02
Daytime Running Lamps (DRL)	417-04









GROUP

General Information

1

SECTION TITLE	PAGE
Service Information	
General Information	
Identification Codes	
Jacking and Lifting	100-02
Noise, Vibration and Harshness	100-04







SECTION 100-00 General Information

VEHICLE APPLICATION: 2011.50 Ranger

CONTENTS	PAGE
PAGE 1 OF 2	
DESCRIPTION AND OPERATION	
About This Manual	100-00-3
Introduction	100-00-3
How to Use This Manual - Repair Procedures	100-00-3
Special Tools	100-00-3
Important Safety Instructions	100-00-3
Warnings, Cautions and Notes in This Manual	100-00-3
Overview Procedures	100-00-3
Trustmark Authoring Standards (TAS) Procedures	100-00-5
How to Use This Manual - Diagnosis and Testing procedures	100-00-15
Symbols Glossary	100-00-16
Health and Safety Precautions	100-00-38
Introduction	100-00-38
Acids and Alkalis	
Air Bags	
Air Conditioning Refrigerant	
Adhesives and Sealers	100-00-39
Antifreeze	100-00-40
Asbestos	100-00-40
Battery Acids	100-00-40
Brake and Clutch Linings and Pads	100-00-40
Brake Fluids (Polyalkylene Glycols)	100-00-40
Brazing	100-00-40
Chemical Materials	100-00-40
Chlorofluorocarbons (CFC)	100-00-41
Clutch Fluids	100-00-41
Clutch Linings and Pads	100-00-41
Corrosion Protection Materials	100-00-41
Cutting	100-00-41
Dewaxing	100-00-41
Dusts	100-00-42
Electric Shock	100-00-42
Engine Oils	100-00-42
Exhaust Fumes	100-00-42
Fibre Insulation	100-00-42
Fire	100-00-42
First Aid	100-00-43
Fluoroelastomer	100-00-43
Foams - Polyurethane	100-00-43
Freon	100-00-43
Fuels	100-00-43
Gas Cylinders	100-00-44
Gases	100-00-44
Gaskets (Fluoroelastomer)	100-00-44
General Workshop Tools and Equipment	100-00-44







100-00-2 General Information

PAGE 2 OF 2

High Pressure Air, Lubrication and Oil Test Equipment	 100-00-45
Halon	100-00-45
Legal Aspects	 100-00-45
Lubricants and Greases	 100-00-45
Transmission Fluids	 100-00-45
Noise	100-00-46
Noise Insulation Materials	 100-00-46
O-Rings (Fluoroelastomer)	 100-00-46
Paints	100-00-46
Pressurized Equipment	 100-00-47
Solder	 100-00-47
Solvents	 100-00-47
Sound Insulation	 100-00-47
Suspended Loads	 100-00-47
Transmission Brake Bands	100-00-48
Underseal	 100-00-48
Viton	 100-00-48
Welding	 100-00-48
Warning Symbols on Vehicles	 100-00-49
White Spirit	100-00-50
Standard Workshop Practices	 100-00-51
Vehicle in Workshop	 100-00-51
Towing the Vehicle	 100-00-51
Connecting a Slave Battery Using Jumper Cables	100-00-51
Component Cleaning	100-00-52
Calibration of Essential Measuring Equipment	100-00-52
Solvents, Sealants and Adhesives	100-00-54
Introduction	100-00-54
Road/Roller Testing	 100-00-55
Pre-Test Checks	100-00-55
Starting the Engine	100-00-55
Road or Roller Testing	100-00-55
Brake Testing	100-00-56
Air Conditioning (A/C) System Health and Safety Precautions	100-00-57
Battery and Battery Charging Health and Safety Precautions	100-00-58
Brake System Health and Safety Precautions	100-00-59
Steering System Health and Safety Precautions	 100-00-60
Engine Cooling System Health and Safety Precautions	100-00-61
Petrol and Petrol-Ethanol Fuel Systems Health and Safety Precautions	 100-00-62
Diesel Fuel System Health and Safety Precautions	100-00-63
Liquefied Petroleum Gas (LPG) Fuel Systems Health and Safety Precautions	 100-00-64
Compressed Natural Gas (CNG) Fuel Systems Health and Safety Precautions	100-00-65
Supplemental Restraint System (SRS) Health and Safety Precautions	100-00-66
Window Glass Health and Safety Precautions	100-00-67





100-00-3 General Information

100-00-3



DESCRIPTION AND OPERATION

About This Manual

Introduction

This manual covers diagnosis and testing and repair procedures.

This manual is structured into groups and sections, with specific system sections collected together under their relevant group.

A group covers a specific portion of the vehicle. The manual is divided into five groups, General Information, Chassis, Powertrain, Electrical and Body and Paint. The number of the group is the first number of a section number.

Within Etis, the navigation tree will list the groups. After selecting a group the navigation tree will then list the sections within that group. Each section has a contents list detailing Specifications, Description and Operation, Diagnosis and Testing, General Procedures, Disassembly and Assembly, Removal and Installation.

If components need to be removed or disassembled in sequence, the sequence will be identified numerically in a graphic and the corresponding text will be numbered accordingly.

All left-hand and right-hand references to the vehicle are taken from a position sitting in the driver seat looking forward.

All left-hand and right-hand references to the engine are taken from a position at the flywheel looking towards the front camshaft pulley.

How to Use This Manual - Repair Procedures

This manual has been written in a format that is designed to meet the needs of technicians worldwide. The objective is to use common formats and include similar content in each manual.

This manual provides general descriptions for accomplishing diagnosis and testing, service and repair work with tested, effective techniques. Following them will help assure reliability.

Special Tools

The special tool(s) table provided at the beginning of each procedure shows all special tools required to carry out a repair. Where possible, illustrations

are provided to assist in identifying the special tool required.

Important Safety Instructions

Appropriate service methods and correct repair procedures are essential for the safe, reliable operation of all motor vehicles as well as the personal safety of the individual carrying out the work.

This manual cannot possibly anticipate all such variations and provide advice or cautions as to each. Anyone who departs from the instructions provided in this manual must first establish that he compromises neither his personal safety nor the vehicle integrity by his choice of methods, tools or components.

Warnings, Cautions and Notes in This Manual



WARNING: Warnings are used to indicate that failure to follow a procedure correctly may result in personal injury.



CAUTION: Cautions are used to indicate that failure to follow a procedure correctly may result in damage to the vehicle or equipment being used.

NOTE: Notes are used to provide additional essential information required to carry out a complete and satisfactory repair.

A warning, caution or note is placed at the beginning of a series of steps if it applies to multiple steps. If the warning, caution or note only applies to one step, it is placed at the beginning of the specific step (after the step number).

Overview Procedures

Overview procedures contain an exploded view illustration(s). The numbered sequence within the illustration(s) indicate the order to be followed when removing/disassembling or when installing/assembling a component. Additional information, symbol(s) or a torque figure, may also be shown alongside the component.

There are ten symbols used to give additional information when removing/disassembling or when installing/assembling a component.





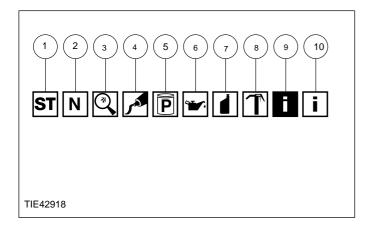


100-00-4 General Information

100-00-4



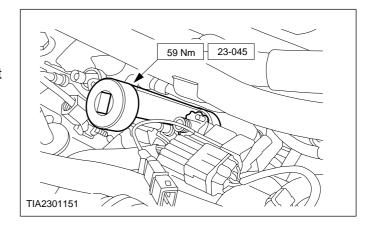
DESCRIPTION AND OPERATION



Item	Designation	Description
1	Special tool	A special tool is required for this component. There will also be a removal or installation symbol alongside the special tool symbol.
2	Install new component	Discard the old component and install a new component.
3	Inspect	Check the component for damage.
4	Apply sealant	Apply sealant to the component as specified in the materials table.
5	Apply petroleum jelly	Apply petroleum jelly to the component as specified in the materials table.
6	Apply oil	Apply oil to the component as specified in the materials table.
7	Apply fluid	Apply fluid to the component as specified in the materials table.
8	Apply grease	Apply grease to the component as specified in the materials table.
9	Removal or Disassembly detail	Go to the removal or disassembly detail for additional information to remove or disassemble a component
10	Installation or Assembly detail	Go to the installation or assembly detail for additional information to install or assemble a component

Special Tools and Torque Figures

Any requirement for special tools will picture the tool, showing it in use and with its tool number shown. Torque settings will be given at the relevant point in the procedure.









100-00-5 General Information

100-00-5



DESCRIPTION AND OPERATION

Trustmark Authoring Standards (TAS) Procedures

NOTE: TAS style procedures can be identified by steps that have no accompanying step text and the magenta color of the electrical connectors and fasteners such as nuts, bolts, clamps or clips.

A TAS removal and installation procedure uses a sequence of color illustrations to indicate the order to be followed when removing/disassembling or installing/assembling a component.

Types of self-locking nuts and bolts

Many of the TAS procedures will have the installation information within the removal steps. These procedures will have the following note at the beginning of the procedure:

NOTE: Removal steps in this procedure may contain installation details.

Reuse of fasteners and seals and gaskets

The following list details the general policy for the reuse of fasteners and seals and gaskets.

NOTE: There are more types of self-locking fasteners available than shown in following illustration.

Item	Description
1	Completely coated self-locking bolt
2	Partially coated self-locking bolt
3	Self-locking bolt with a locking washer
4	Self-locking nut with a plastic locking insert
5	Self-locking nut with thread deformation (3 dents)
6	Self-locking nut with thread deformation (squeeze of thread to oval shape)
7	Self-locking nut with integrated locking ring

- All types of seals and gaskets must be discarded and new seals and gaskets installed unless otherwise stated within the procedure.
- Nuts and bolts with a chemical coating for locking and/or sealing and/or antiseize must be discarded unless the procedure advises to reapply the coating with a specified material.
- Nuts and bolts with a mechanical locking such as thread inserts, thread deformation or locking washers must be discarded and new nuts and bolts installed unless otherwise stated within the procedure.
- Torque to yield bolts must be discarded and new torque to yield bolts installed unless





E126782

100-00-6 General Information

100-00-6



DESCRIPTION AND OPERATION

otherwise stated within the procedure, recognizable by a tightening torque with more than one stage together with a torque angle.

Specification procedures will contain all technical data that are not part of a repair procedure.

Reuse of exterior trim parts

All type of glued exterior trim parts or parts fastened with adhesive tape must be discarded and new parts installed unless otherwise stated within the procedure.

TAS Graphics

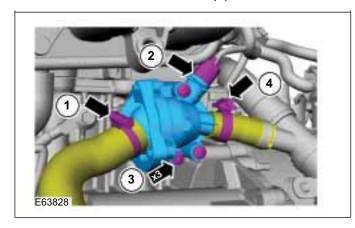
Colors used in the graphic are as follows:

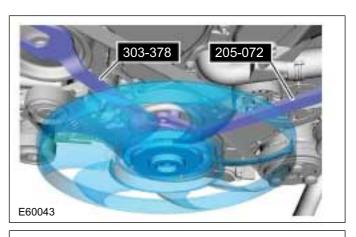
- Blue Indicates the target item, item to be removed/installed or disassembled/assembled
- Green and Brown Indicates a secondary item that needs to be detached, removed/installed or disassembled/assembled prior to the target item
- Yellow Component that is touched or affected in a way but remains in the vehicle. It may be detached, attached, moved, modified, checked, adjusted etc.
- Magenta Indicates electrical connectors and fasteners such as nuts, bolts, clamps or clips
- Pale Blue is for the special tool(s) and general equipment

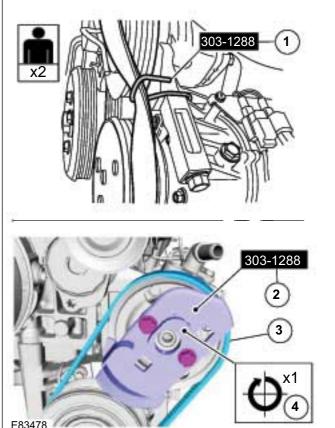
One illustration may have multiple steps assigned to it.

Numbered pointers are used to indicate the number of electrical connectors and fasteners such as nuts, bolts, clamps or clips.

Items in the illustration can be transparent or use cutouts to show hidden detail(s).











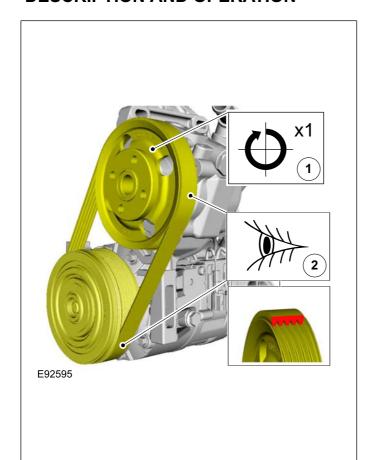


General Information

100-00-7



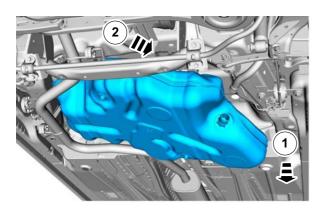
DESCRIPTION AND OPERATION



TAS Symbols

Symbols are used inside the graphics and in the text area to enhance the information display. The following paragraphs describe the various types and categories of symbols.

Prohibition symbols advise on prohibited actions to either avoid damage or health and safety related risks.

















E85026







General Information

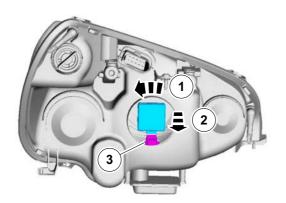
100-00-8



DESCRIPTION AND OPERATION

Health and Safety symbols recommend the use of particular protection equipment to avoid or at least

reduce the risk or severity of possible injuries.



2.















E85027

Warning symbols are used to indicate potential risks resulting from a certain component or area.





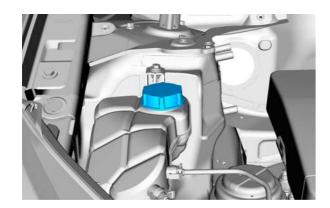


100-00-9 General Information

100-00-9



DESCRIPTION AND OPERATION







E85028

Instruction symbols are used to apply sealer, lubricant, weight, tape or cleaning detergent to a component.





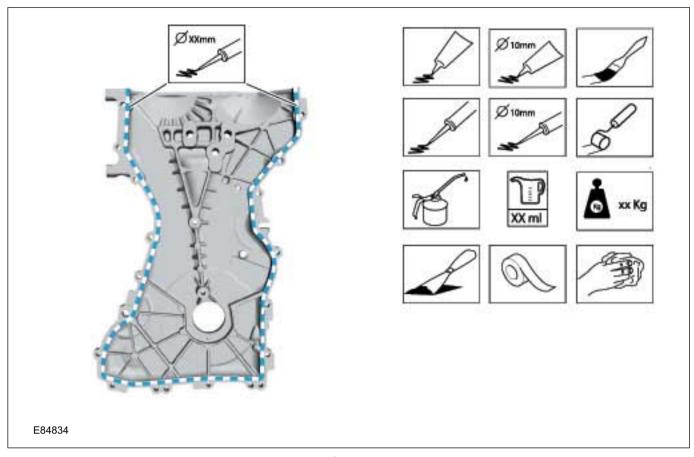


General Information

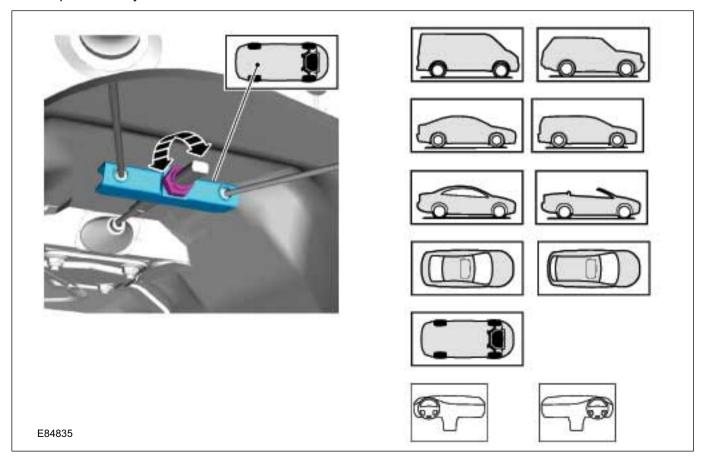
100-00-10



DESCRIPTION AND OPERATION



Location symbols are used to show the location of a component or system within the vehicle.









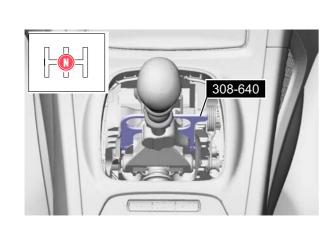
General Information

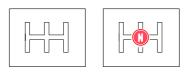
100-00-11



DESCRIPTION AND OPERATION

Gearshift lever or selector lever position symbols are used to show which gearshift lever or selector lever position is to be set.





















E84836

Pointer symbols are used to draw the attention to components and give special instructions such as a required sequence or number of components. The number of components is reflected by the value inside the luty arrow. A sequence number is

located inside the circle. Numbers inside circles are also used to allocate special information such as tightening torques or chemicals to a particular component.



E84837

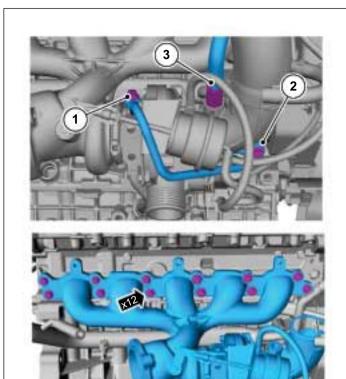


100-00-12 General Information

100-00-12



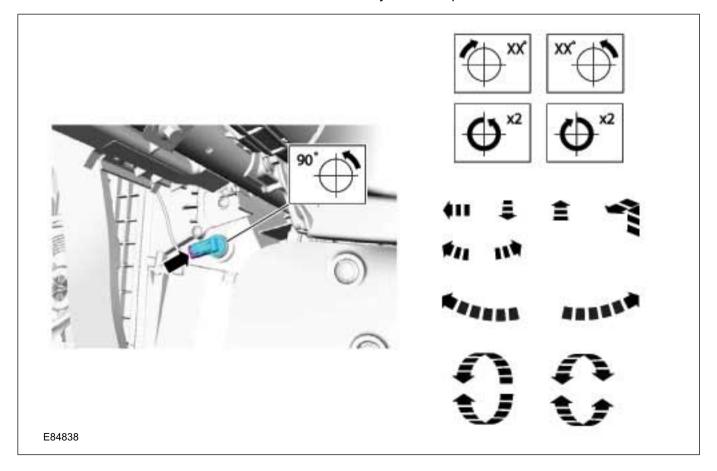
DESCRIPTION AND OPERATION



TO BE UPDATED LATER

Movement arrows are used to show three dimensional or rotational movements. These

movements can include specific values inside the symbol if required.









General Information

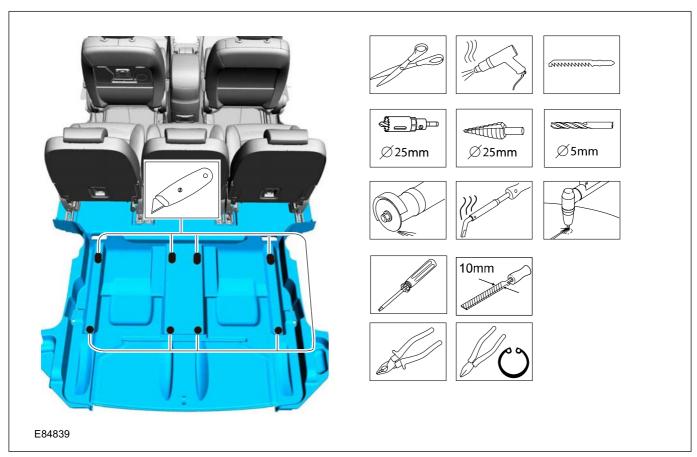
100-00-13



DESCRIPTION AND OPERATION

Standard tool symbols recommend the use of certain standard tools. These tools can include

dimension values if required.



The following graphic illustrates a set of symbols that are used to provide detailed information on where to apply a material.





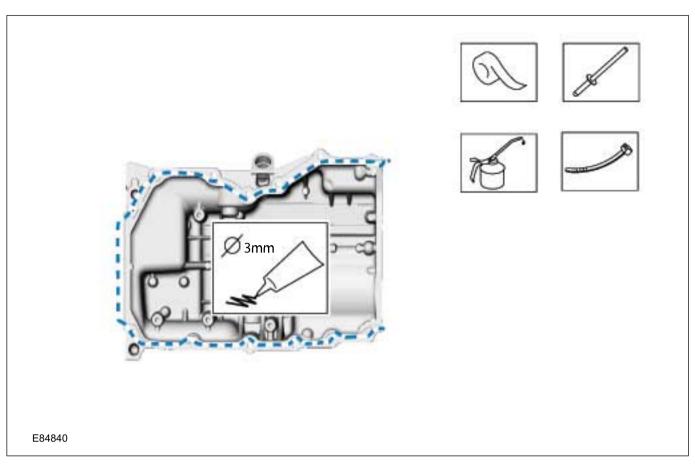


100-00-14 General Information

100-00-14

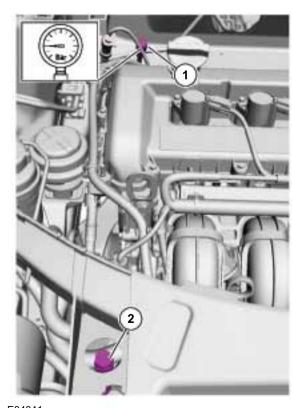


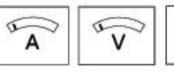
DESCRIPTION AND OPERATION

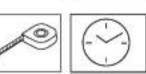


Measurement symbols provide detailed information on where to carry out a specific measurement.

These symbols can include specific values if required.















Full download: http://manualplace.com/download/ford-ranger-2011-workshop-manual/



100-00-15

General Information

100-00-15



DESCRIPTION AND OPERATION

Special Tools and Torque Figure(s)

Special tools will be shown with the tool number in the illustration. The special tool number(s), general equipment, material(s) and torque figure(s) used for the procedure step will be shown in the text column.

How to Use This Manual - Diagnosis and Testing procedures

This manual covers diagnosis and testing, service and repair procedures.

This manual is structured into groups and sections, with specific system sections collected together under their relevant group.

A group covers a specific portion of the vehicle. The manual is divided into five groups, General Information, Chassis, Powertrain, Electrical and Body and Paint. The number of the group is the first number of a section number.

Pages at the start of the manual list all sections available. Each section has a contents list detailing Specifications, Description and Operation, Diagnosis and Testing, In Vehicle Repairs, Disassembly and Assembly, Removal and Installation.

If components need to be removed or disassembled in sequence, the sequence will be identified numerically in a graphic and the corresponding text will be numbered accordingly.

All left and right-hand references to the vehicle are taken from a position sitting in the driver seat looking forward.

All left and right-hand references to the engine are taken from a position at the flywheel looking towards the front camshaft pulley.

Where appropriate, instructions will be given for the use of the diagnostic tool.

Inspection and Verification

Visual Inspection Charts, Symptom Charts and other information charts (such as diagnostic routines) or supplement test procedures with technical specifications will navigate the user to a specific test procedure.

Symptom Chart

The symptom chart indicates symptoms, sources and actions to address a condition.

Pinpoint Tests

For electrical systems, pinpoint test steps are used to identify the source of a concern in a logical, step-by-step manner. pinpoint tests have two columns: CONDITIONS and DETAILS/RESULTS/ACTIONS.

The CONDITIONS column is used exclusively for graphics and icons (with or without captions) and the DETAILS/RESULTS/ACTIONS column provides direction to another test step or specific corrective actions.

The boxed numbers indicate the order in which the described action is to be performed.

Component Tests

A component test is used when a component is tested in multiple pinpoint tests, or if a procedure is too complicated to be formatted within a single page of the pinpoint test.

Graphics

Test graphics show the measurement or test to be performed in a test step.

A representative tester graphic is used for voltmeters and ohmmeters.

If multiple measurements are made in a single graphic, the test leads are drawn with a solid line until the test lead splits to indicate the multiple measurements, at which point dashed lines are used

Breakout box-type testers are represented by a double circle test pin. Test pins are labeled with the pin number.