

605-B

wheel loader

parts catalog

S/N 18Y04201-UP

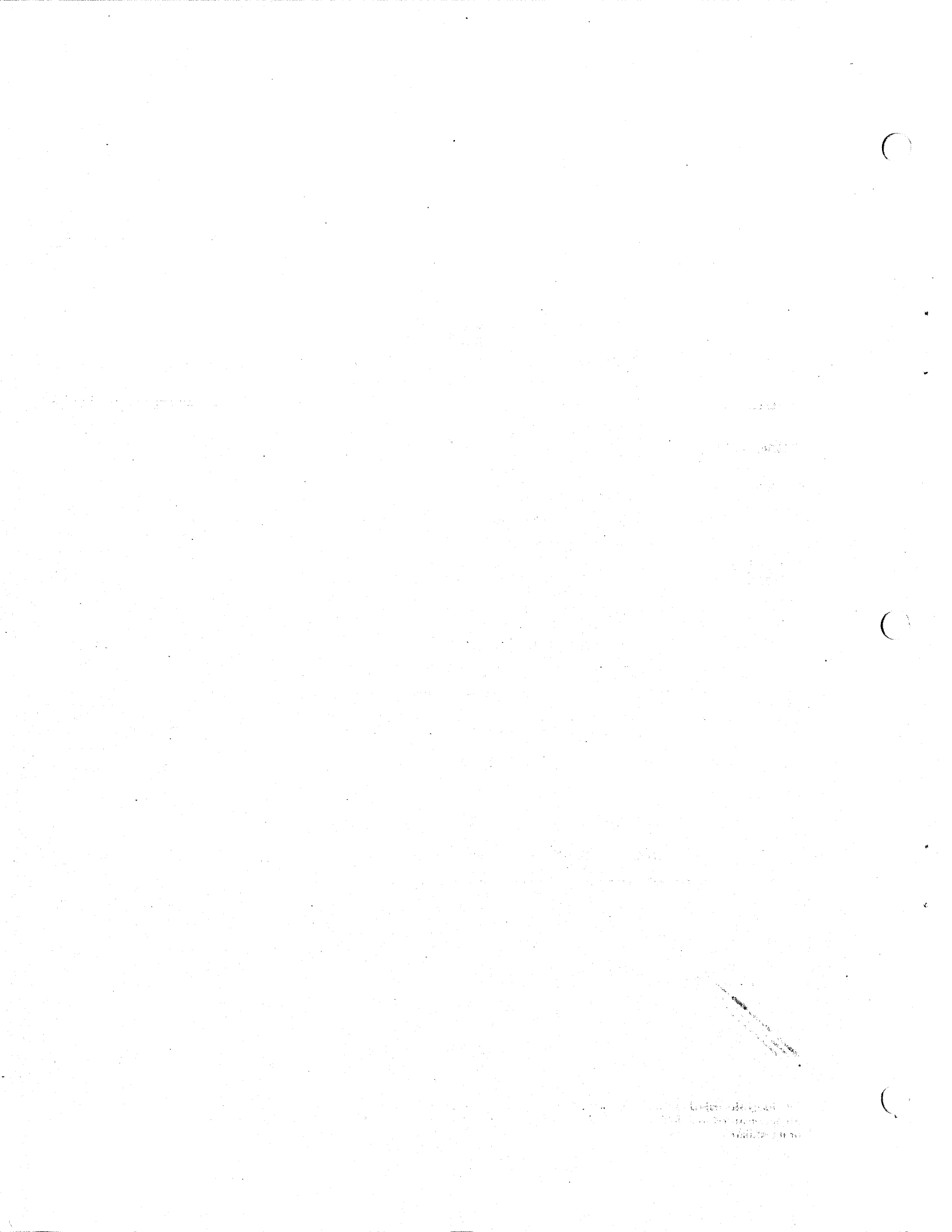
S/N 38S04201-UP

S/N 24U04201-UP

Form 73064202 English
(Replaces 73058656)

WARNING

STUDY THE OPERATION AND MAINTENANCE
INSTRUCTION MANUAL THROUGH BEFORE
STARTING, OPERATING, MAINTAINING,
FUELING OR SERVICING THIS MACHINE.





SUPPLEMENT NUMBER 3
605-B WHEEL LOADER
PARTS CATALOG FORM 73064202
FOR SERIES 18Y, 38S, 24U

(7-78)

ATTENTION: Insert this sheet in the front of publication as record of receipt. Replace or add pages in the publication according to instructions below.

Additional copies of this supplement are available. Please direct your request to:
*Fiat-Allis Construction Machinery, Inc., Publications Services Dept.,
3000 South 6th Street, Springfield, Illinois 62710 U. S. A.*

Replace the following like pages:

13 (Revised)	63 (No change)
14 (No change)	64 (Revised)

The purpose of this supplement is to provide part numbers for the soft mounts for engine and transmission as used in the 24U series.

THESE CHANGES INCLUDED IN THIS COPY

Any product change described in this publication is part of the continuing effort of Fiat-Allis to make its product responsive to customer need and is not to be construed as a field campaign. A product change may be incorporated with or without prior notice and without obligation to Fiat-Allis or its affiliates.



SUPPLEMENT NO. 2

(Includes Supplement No. 1)

PARTS CATALOG FORM 73064202

605-B WHEEL LOADER

(10/76)

ATTENTION: Insert this sheet in the front of publication as record of receipt. Replace or add pages in the publication according to instructions below.

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Replace the following like pages:

1 (Revised)	59 (Revised)	147 (Revised)	235 (Revised)
2 (No change)	60 (No change)	148 (Revised)	236 (Revised)
3 (No change)	63 (No change)	159 (Revised)	237 (Revised)
4 (Revised)	64 (Revised)	160 (No change)	238 (No change)
5 (Revised)	73 (No change)	193 (No change)	243 (No change)
6 (Revised)	74 (Revised)	193a (New)	244 (Revised)
19 (Revised)	87 (Revised)	193b (New)	245 (Revised)
20 (Revised)	88 (No change)	194 (No change)	246 (No change)
21 (Revised)	89 (Revised)	211 (Revised)	247 (Revised)
22 (No change)	90 (Revised)	212 (Revised)	248 (No change)
31 (No change)	99 (No change)	215 (Revised)	257 (Revised)
32 (New)	100 (Revised)	216 (No change)	258 (Revised)
33 (Revised)	101 (Revised)	217 (No change)	263 (Revised)
34 (No change)	102 (No change)	218 (Revised)	264 (Revised)
39 (Revised)	111 (Revised)	219 (Revised)	265 (Revised)
40 (Revised)	112 (Revised)	218 (No change)	266 (Revised)
41 (Revised)	113 (Revised)	227 (Revised)	267 (No change)
42 (Revised)	114 (Revised)	228 (Revised)	268 (Revised)
45 (Revised)	115 (Revised)	229 (Revised)	269 (Revised)
45a (New)	116 (Revised)	230 (Revised)	270 (No change)
45b (New)	127 (Revised)	231 (Revised)	273 (No change)
46 (No change)	128 (No change)	232 (Revised)	273a (New)
47 (Revised)	129 (Revised)	233 (Revised)	273b (New)
48 (Revised)	130 (No change)	233a (New)	273c (New)
57 (Revised)	145 (No change)	233b (New)	273d (New)
58 (No change)	146 (Revised)	234 (No change)	274 (Revised)

THESE CHANGES ARE INCLUDED IN THIS COPY

Write in the following changes and additions (changes are underlined). Some of the listed changes were incorporated in Supplement No. 1 and may appear in the 10/76 printing.

PAGE	ITEM	PART NO.	QTY.	DESCRIPTION
18	1	74024197	1	METER, ADD: (Used prior to unit no. 06114)
	ADD:	70691930	1	METER, electric (Effective with unit no. 06114) (Not illustrated)
30	11	74023541	1	MANIFOLD ASSY. ADD: (first type)
	ADD:	74023967	1	MANIFOLD (Second Type)
		74255492	1	PLUG ADD: (Use only with 74023541 MANIFOLD)
35				DELETE ALL CHECK DIGITS
36	1	74020685-6	1	MANIFOLD Delete check digit, ADD: (Used prior to engine s/n 2D-84115)
	ADD:	74006990	1	MANIFOLD (Effective with engine s/n 2D-84115)
				DELETE ALL CHECK DIGITS
38	7	73100825	1	STOP } <u>DELETE EACH LINE ENTIRELY</u>
		73100824	1	SCREW }
	ADD:	73066657	1	SCREW & STOP ASSY. (Serviced only as a unit)
44				DELETE ALL CHECK DIGITS
51	7	74513701	4	STUD ASSY. (Used prior to engine s/n 2D-84115)
	ADD:	70914847	4	CAPSCREW, 3/8" NC x 1-1/2" (Effective with engine s/n 2D-84115)
52				DELETE ALL CHECK DIGITS
55	15	70925635	2	CLAMP Chg. p/n to 70925263, Chg. des. to (4-13/16" to 4-1/2")
71	10	73057663	1	GEAR Chg. p/n to 73065176, ADD: (Replaces 73057663 GEAR)
75	10	ADD: 70904224	1	PL. 3/4" NPT
ADD:	16	73021091	1	
77	8	73058784	1	1
78				ARRIER ASSY. Chg. p/n to 73057409
79	8	73021249	1	DELETE ALL CHECK DIGITS
95	26	73044494	2	2
103	1	-----	1	SHAFT ASSY. Chg. page no. to 104
	2	-----	-	UNIVERSAL JOINT Chg. page no. to 107
	3	-----	1	SHAFT ASSY. Chg. page no. to 106
	4	-----	-	SHAFT ASSY. Chg. page no to 105
108	-	73057734	-	AXLE ASSY. Chg. p/n to 73065394
110	11	73062165	12	CAPSCREW Chg. NF to NC
		70929732	12	NUT Chg. NF to NC
	12	70930375	4	CAPSCREW DELETE-dr. hd.
	13	70930376	8	CAPSCREW DELETE-dr. hd.
117	1	70913636	1	NUT Chg. p/n to 70929251
	2	70913636	1	NUT Chg. p/n to 70929251
123	7	70911049	1	NUT Chg. p/n to 70910345
142	6	73059209	1	CRANKCASE ASSY. Chg. p/n 73061719
153	21	73044567	1	SEAL Chg. p/n to 73062521
	28	73044548	1	SEAL Chg. p/n to 73062522
162	NOTE: Change prefix from 21C to 18Y			
165	2	70920649	4	CAPSCREW Chg. p/n to 70916197
	3	70920649	4	CAPSCREW Chg. p/n to 70916197
166	5	73045963	4	PLATE Chg. p/n to 73064956
	7	73046171	1	GEAR SET Chg. p/n to 73064961 ADD: (For field replacement also order item 5)
167	15	70664021	1	GEAR SET Chg. p/n to 73064962 ADD: (For field replacement also order item 5)
175	ADD: 8	73053827	1	BUSHING, rod packing (Not illustrated) (Use with early units)
176	ADD: 8	73054066	1	BUSHING, rod packing (Not illustrated)(Use on early units)
	10	70926635	1	RING Chg. p/n to 73063368
188	25	73044015	6	CLIP Chg. p/n to 70925094
	26	73012689	1	GROMMET Chg. p/n to 70925425
190				DELETE ALL CHECK DIGITS

THESE CHANGES ARE INCLUDED IN THIS COPY

PAGE	ITEM	PART NO.	QTY.	DESCRIPTION
191	24 ADD:	70930350	2	SLEEVE, 1/4"
		70930351	2	NUT, 1/4"
226	1	73051063	1 -	BUCKET ASSY. (1 5 cu.yd.) - <u>DELETE ENTIRE LINE</u>
242	7	73048619	1	AMMETER Chg. p/n to 73064081
255	8	73057220	1	GLASS In des. chg. 70626019 to <u>70698502</u>
	16	73050726	2	GLASS In des. chg. 70626019 to <u>70698502</u>
259	1	73050746	1	GLASS In des. chg. 70626019 to <u>70698502</u>
260	2	73059606	1	GLASS In des. chg. 70626019 to <u>70698502</u>
271	ADD: 9	73063053	1	HEADLINER (Not illustrated)
		73063053	9	FASTENER (For canopies with mounting studs)
272		NOTE. For other.		Form 70680850 - <u>DELETE ENTIRE LINE</u>
275	ADD: 35	70697648	1	PLATE, operator warning (English)(Applied to instrument panel)
	ADD: 36	73065887	1	DECAL, danger, engine start instruction (applied to hydraulic console)

THESE CHANGES ARE INCLUDED IN THIS COPY

ADDITIONAL PUBLICATIONS

Additional publications pertaining to this model and to all other Fiat-Allis products are available through Fiat-Allis dealers. Publications are generally available in several languages. Refer to Service Publications Index Form 70658800 for all such publications; the index is available free from Fiat-Allis.

IMPORTANT

All parts listed herein, which have no specific usage indicated, are applicable to all models. Those parts which are used only on specific models are so indicated.

Attaching parts such as bolts, nuts, rivets, screws, washers, etc., are indented immediately following the parts which they attach.

Parts indicated with a square (□) are also available in packaged sets. Refer to section titled "PACKAGED PARTS".

The terms "right" and "left" used throughout this parts catalog are determined by facing the direction of forward travel.

The engine is mounted unconventionally with the flywheel toward the front of the machine, but all engine parts are designated in respect to the engine as it would be installed in a conventional machine with the flywheel to the rear.

INSTRUCTIONS FOR ORDERING PARTS

At the time this parts catalog was published the listed part numbers were current. It is our policy to constantly improve our machines and therefore, part numbers and design may change. When ordering parts, verify part numbers through your dealers microfiche which is up to date with all latest part numbers.

Order parts from the dealer covering the local territory.

ALWAYS GIVE THE MODEL AND SERIAL NUMBER OF MACHINE. IF PARTS ARE FOR AN ASSEMBLY WHICH HAS A MODEL AND/OR SERIAL NUMBER (SUCH AS ENGINE ASSEMBLY, PUMP ASSEMBLY), ALSO INCLUDE THIS INFORMATION.

To obtain parts promptly, give part name and part number.

Give post office address, town, county and state where parts are to be shipped. Also specify whether material is to be shipped by freight, express or parcel post.

Confirm all telephone or telegraph orders in writing.

Parts for standard motor accessories such as generators and starting motors should be ordered from authorized Service Stations maintained by manufacturers of these units throughout the country.

No credit will be allowed on parts unless they are returned to the dealer from whom they were purchased; from there they will be returned, at the customer's expense, to the factory for inspection.

Unless claims for shortages or errors are made immediately upon receipt of goods, they will not be considered.

When broken goods are received, a full description of the damage should be made by the carrier agent on the freight bill. If this description is insisted upon, full damage can always be collected from the transportation company.

No responsibility is assumed for delay or damage to merchandise while in transit. Our responsibility ceases upon delivery of shipment to the transportation company from whom a receipt is received showing that shipment was in good condition when delivered to them; therefore, claims (if any) should be filed with the transportation company.

The right is reserved to change the construction or material of any parts where it seems desirable to do so without incurring the obligation of installing such changes on units already delivered.

(Specifications and design are subject to change without notice)

MODEL IDENTIFICATION

The symbol listed below is stamped in front of the model serial number on each unit.

MODEL SYMBOL	ENGINE MODEL	DESCRIPTION
605 Series "B"	2900 MK II	Turbocharged Diesel powered engine, articulated four wheel drive loader equipped with: power shift transmission, torque converter, planetary axles, power steering and power brakes.

SERIAL NUMBER LOCATIONS

LOADER SERIAL NO: On plate attached to the left side of the bonnet in rear of the operator's compartment or to left side of platform.

ENGINE SERIAL NO: On plate attached to the right hand side of the engine block.

TRANSMISSION SERIAL NO: On plate attached to the right side of the transmission housing.

AXLE SERIAL NO: On plate attached to the axle housing.

Refer to page 12 for pictorial view.

RECORD YOUR SERIAL NUMBERS BELOW

WHEEL LOADER SERIAL NO. _____

ENGINE SERIAL NO. _____

TRANSMISSION SERIAL NO. _____

AXLE SERIAL NO. _____

FRONT: _____

REAR: _____

MODEL SERIAL NUMBER

* SERIAL NUMBER consisting of all 8 characters must always be submitted for positive identification of your machine.

LOADER MODEL	* SERIAL NO.	
	PRODUCT CODE	UNIT NO.
605B	18 Y	04201
	38 S	04201
	24 U	04201

ALPHABETICAL INDEX

A	
Air Application Valve Assy. -----	146
Air Brake System -----	126
Air Cleaner -----	54
Air Compressor -----	138
Air Heater -----	39
Air Heater Kit -----	39a
Air Horn -----	136
Air Horn & Lines -----	137
Air Tank & Lines -----	126
Alcohol Injector -----	130
Alternator & Mounting -----	247
Automatic Bucket Leveler -----	178
Automatic Boom Kick-Out -----	186, 190
Axle Housing Assy. (Front & Rear Axle) -----	109
Axle & Supports -----	108
B	
Back-up alarm -----	238
Batteries & Cables -----	234
Battery Covers -----	218
Brake Air Lines -----	126
Brake Assy. (Front & Rear Axle) -----	118
Brake Assy., parking -----	116
Bucket -----	226, 227a, 227c
Bucket (Multi-Purpose) -----	228
Bucket Hydraulics (Multi-Purpose) -----	230
Bucket Indicator (Multi-Purpose) -----	193, 193a
Bucket Level Indicator -----	193
Bucket Leveler, hyd. -----	178
Boom -----	224
Boom Kick-Out, hyd. -----	186, 190
C	
Cab -----	254
Cab Heater -----	262
Cab Rear Window -----	257
Charging Oil Pump, transmission -----	91
Clutch Cut-Off Valve -----	125
Cold Weather Starting Aid -----	38
Compressor Crankcase -----	142
Compressor Cylinder Block -----	140
Compressor Cylinder Head -----	143
Controls, hydraulic -----	202
Control Valve Parts -----	198
Counterweight -----	216
Cowl & Platform -----	212
Crankshaft -----	16
Cylinder	
Bucket (Multi-Purpose) -----	232, 233, 233a
Dump -----	174
Lift -----	176
Master -----	122, 132
Slave -----	178, 192
Steering -----	159
Wheel -----	120
Cylinder Block -----	14
Cylinder Head -----	20
Cylinder Parts (Multi-Purpose) -----	232, 233
D	
Dash Light -----	242
Decals -----	274
Defroster Fan -----	256
Demand Valve Assy. -----	156, 160
Diff. Carrier Assy. (Front & Rear Axle) -----	110
Differential No-Spin (Rear Axle) -----	112
Dipstick, transmission oil -----	102
Discharge Tube, hyd. tank -----	194
Door Assy., cab -----	262
Drain Valve -----	129
Drawbar -----	215, 220
Drive Shaft Assy.	
-----	104, 105, 106
Drive Shaft Group	
-----	103
Dump Cylinder Assy.	
-----	174
E	
Electrical System -----	236
Emergency Brake Control Group -----	134
Emergency Control Valve Assy. -----	135
Emergency Steering Group - 273d, 273e, 273g -----	
Engine Air Heater -----	39
Engine & Mounting -----	13
Engine Controls -----	56, 56a
Engine Oil Cooler -----	34
Engine Shut-Off Control -----	57
Engine Water Filter -----	58
Exhaust Manifold -----	36
Exhaust Tube -----	50
F	
Fan, defroster -----	256
Fan, engine -----	60
Fenders -----	218
Filter	
Engine Oil -----	30, 33
Fuel -----	42, 42a
Hydraulic Tank -----	194
Transmission Oil -----	101
Engine Coolant -----	58
"FILTER CARE" KIT: -----	11A, B, C
Flex Disk & Converter Drive -----	66
Flywheel Assy. -----	27
Flywheel Housing -----	26
Forward Clutch & Planetary -----	78
Frame -----	216
Front Plate & Gear Cover -----	25
Front Piping -----	171
Fuel Filter & Lines -----	42, 42a
Fuel Injection Pump -----	45, 45b
Fuel Injection Pump Aneroid -----	45c
Fuel Shut-off (mechanical) -----	57
Fuel Tank & Lines -----	40
G	
Governor (Air compressor) -----	144
Grille -----	218
H	
Hand Primer Pump -----	42c
Handle & Rails -----	218
Heater, cab -----	270
High Range Clutch -----	84
High Range Clutch & Transfer Drive Group -----	80
Hood -----	218
Horn, air -----	137
Hose Parts -----	6
Hour Meter -----	18, 236
Hour Meter Kit -----	237
Hyd. Brake System -----	122
Hyd. Controls -----	202
Hyd. Piping, rear -----	172
Hyd. Piping & Cylinders -----	168
Hyd. Power Steering System -----	150
Hyd. Pump Assy. -----	166
Hyd. Pump & Piping -----	165
Hyd. Tank & Valve -----	194
Hyd. Tank Filter -----	194
I	
Idle Gear Assy. -----	24
Injection Nozzle -----	48
Injection Nozzles & Lines -----	46, 47a, 47c
Injection Pump, fuel -----	45, 45b
Instrument Panel Cover -----	246

ALPHABETICAL INDEX

Instrument Panel & Gages ----- 244
 Instrument Panel & Elect. Components-- 242
 Instrument Panel & Wiring ----- 252
 Intake Manifold ----- 35

L

Ladder, Hand Rail & Fenders ----- 211
 Ladder - Right Side ----- 211
 Lift Cylinder Assy. Parts ----- 176
 Light Assy. Parts ----- 241
 Lights & Wiring ----- 238
 Linkage Group ----- 224
 Logging Counterweight & Drawbar ---- 220
 Low Range Clutch & Transfer
 Drive Gear ----- 82

M

Master Cylinder Assy. ----- 122, 132
 Mirror, Rear View ----- 261
 Moisture Ejector ----- 129
 Muffler ----- 37
 Multi-Purpose Bucket ----- 228
 Multi-Purpose Bucket Hydraulics ----- 230

Nozzle Holder Assy. ----- 48, 49

O

Oil Cooler ----- 34
 Oil Filter, engine ----- 30, 33
 Oil Pan ----- 28
 Oil Pump ----- 29

P

Packaged Parts ----- 8
 Painting & Marking ----- 274
 Parking Brake Assy. ----- 116
 Parking Brake Control ----- 117
 Parking Brake Warning Light ----- 121
 Piston & Connecting Rod ----- 19
 Pivot Pin (Hitch King) ----- 216
 Platform ----- 212
 Power Clusters ----- 132
 Power Steering Cylinder ----- 159
 Power Steering Pump Assy. ----- 162-164
 Power Takeoff ----- 92
 Pump

Engine Oil ----- 29
 Fuel Injection ----- 45, 45b
 Hand Primer ----- 42c
 Hydraulic ----- 166
 Steering ----- 156, 162
 Transmission Charging Oil ----- 91
 Water ----- 60

R

Radiator & Fan Guard ----- 62
 Radiator Assy. ----- 61
 Radiator Support, Hood & Fenders --- 218
 Rear Axle Disconnect ----- 88
 Rear Axle Disconnect Controls ----- 98
 Rear Output Group ----- 86
 Rear Panel Assy. (ROPS Cab) ----- 260
 Rear Window Assy. ----- 259
 Relief Valve Assy. ----- 158
 Reverse Clutch & Planetary ----- 76

S

Safety Locking Bar ----- 216
 Seat Belt ----- 222
 Seat & Mounting ----- 221

Shaft & Hub (Front & Rear Axle) ----- 114
 Side Panels ----- 214
 Sight Gauge Assy. ----- 197
 Slide Windows ----- 265a
 Sound Suppression Group ----- 273a
 3-Spool Valve Control ----- 204, 206
 Starter ----- 235
 Steering Cylinder ----- 159
 Steering Cylinder & Piping ----- 150
 Steering Gear Assy. ----- 152
 Steering Gear & Linkage ----- 149
 Steering Pump, Demand Valve & Lines 156
 Strainer & Magnet ----- 194
 Suction Fan ----- 60

T

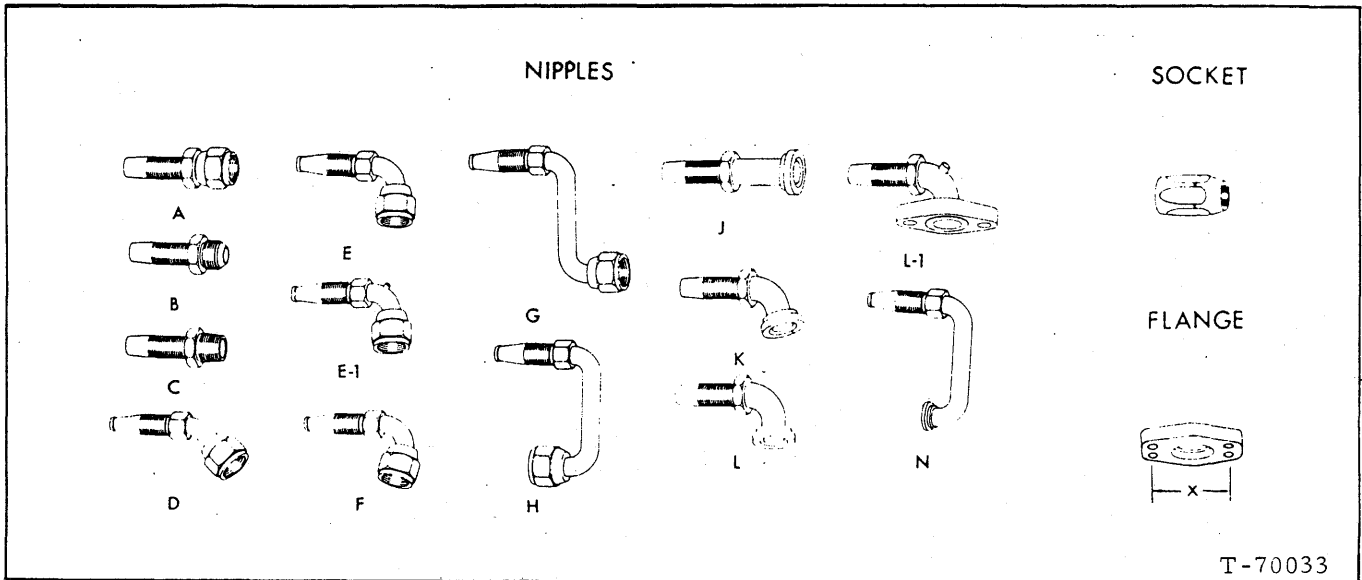
Tail Light/Stoplight Assy. ----- 240
 Tank, Fuel ----- 40
 Tank, hydraulic ----- 194
 Thermostat & Housing ----- 59
 Tie Rod Assy. ----- 155
 Tire Inflation Kit ----- 223
 Timing Gear Housing ----- 25
 Tools ----- 272
 Torque Converter ----- 68
 Torque Converter Housing ----- 70
 Transmission ----- 64
 Transmission Charging Oil Pump ----- 91
 Transmission Control Group ----- 96
 Transmission Control Valve ----- 94
 Transmission Cooling Lines
 & Dipstick ----- 102
 Transmission Filter & Mounting ----- 100
 Transmission Housing & Covers ----- 74
 Transmission Oil Filter ----- 101
 Transmission Oil Cooler ----- 34
 Transmission Parking Brake ----- 116
 Transmission Rear Housing ----- 90
 Transmission Rear Mounting ----- 64
 Turbocharger and Lines ----- 50
 Turbocharger Assy. ----- 52
 Turbine Driven Gears &
 Freehweel Unit ----- 72
 Turn Signals ----- 250

U

Undercarriage Guard ----- 210b
 Universal Joint Cartridge & Support----- 107

V

Valve
 Air Application ----- 146
 Air Horn ----- 137
 Air Tank ----- 128
 Clutch Cut-Off ----- 125
 Demand ----- 156, 160
 Engine Oil Pressure ----- 14
 Hydraulic Control ----- 198
 Relief, steering ----- 158
 Steering ----- 152
 Transmission Control ----- 94
 Valve Operating Mechanism ----- 22
 Warning System, High pressure,
 Low Temp. ----- 246a
 Water Filter ----- 58
 Water Pump & Fan ----- 60
 Wheel Cylinder Assy. ----- 120
 Wheel Group and Tires ----- 209
 Window Assy. (Rear Cab) ----- 259
 Windshield Wiper Group, Rear ----- 267
 Wiper Group ----- 266-268



NOTE: Refer to left hand column for identity of original hose. Hose is crimped-type (fitting not re-usable) unless otherwise noted. Equivalent hose assembly may be constructed from data indicated.

ORIGINAL HOSE ASSY NUMBER	BULK HOSE	HOSE LENGTH (inches)	NIPPLE (#1 end)			NIPPLE (#2 end)			SOCKET (both ends)
			ASSY. NO. (w/socket)	NIPPLE only		ASSY. NO. (w/socket)	NIPPLE only		
73043353	70920793	40-3/8	70920942	70921562	A	70920942	70921562	A	70920971
73044144	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
73044145	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
73044146	70920795	22-1/4	70920945	70922831	A	70920945	70922831	A	70920973
73044164	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
73044165	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
73044172	70920793	77-1/4	70920951	70921563	E	70920961	70921302	K	70920971
73044802	70920727	24-3/4	70920852	70920344	A	70920852	70920344	A	70919281
73047173	70920795	25-3/16	70924408	70923259	K			E	70920973
73052396	70920982	49-1/4	70921020	70922830	A	70921020	70922830	A	70920972
73053208	70924031	18-3/4	70924041						
73053209	70920794	30-1/4	70921020		A	70926039		L	70920972
73053210	70920794	25	70924177	70921513	L	70926039	70924978	L	70920972
73054019	70920221	32	70920852	70920344	A	70920867	70919277	E	70919281
73057704	70922347	34-3/4	70920852	70920344	A	70920852	70920344	A	70919281
73057706	70920388	25-1/2	70920806		A				
73057707	70920720	29-1/2	70920828		R	70920805		D	
73058071	70920388	26-3/4	70920806		D				
73058072	70920388	10-7/16	70920806		D	70920389		P	
*73056768	70924031	38-15/16	70928340		A	70928340		A	
70668927	70920794	40		70920798	A		70920798	A	70920792
73070493	70920383	25-3/8	70920806		A				
*73071129	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
*73071130	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
*73071131	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972
*73071132	70920794	32	70923506	70922894	L	70923506	70922894	L	70920972

* Includes hose guard

PACKAGED PARTS

PACKAGE NO.	DESCRIPTION
73048750	REPAIR KIT, alcohol injector (See page 131)
73056492	REPAIR KIT, dump cylinder (See page 175)
73056485	REPAIR KIT, lift cylinder (See page 177)
73064517	REPAIR KIT, steering cylinder (See page 159)
73061711	REPAIR KIT, master cylinder (See page 133)
73021893	REPAIR KIT, wheel cylinder (See page 120)
73048402	REPAIR KIT, air application valve (See page 148)
74024604	REPAIR KIT, water pump (See page 60)
73031056	LINING KIT, parking brake (See page 116)
73058675	LINING KIT, front and rear axle (See page 119)
-----	DECAL KIT (See page 275)
73024625	SHIM KIT, pinion bearing cage assy., rear axle
1	73024624 SHIM (.003" thick)
1	73024626 SHIM (.005" thick)
1	73024627 SHIM (.010" thick)
73046168	SEAL AND GASKET KIT, transmission (2-speed forward, 1-reverse)
24	73021041 NUT
1	73021053 *SEAL, oil, shifter shaft
2	73067517 GASKET, strainer and core cover
1	73021058 RING, seal
1	73026156 *SEAL, oil
1	73027012 RING, seal, cover
1	73031847 CUP, cut-off plug
1	73035714 RING, seal, hi-clutch
1	73035745 RING, seal
2	73042138 *SEAL KIT (Includes expander)
2	73042146 *SEAL KIT (Includes expander)
1	73042151 SEAL KIT (Includes expander)
6	73044377 STRIP, locking, pump retainer
1	73044382 RING, seal
1	73044386 GASKET, oil pump
1	73044390 GASKET, housing, transmission
1	73044400 RING, seal, suction tube nut
1	73044402 GASKET, cover, oil pump
1	73044409 SEAL, oil
1	73044410 GASKET, rear cover
1	73044411 RING, seal, rear cover
3	73044414 NUT (two required for this transmission)
2	73044422 RING, seal, 2nd turbine
6	73044460 TAB, lock, piston housing
2	73044462 SEAL, oil, output shaft
2	73044474 GASKET
1	73044485 GASKET, trimmer valve
2	73044489 GASKET, cut-off plug
6	73046029 STRIP, locking
1	73048782 GASKET, control valve
1	73051197 DIAPHRAGM AND SEAL ASSY.

* Not required for this application

(Continued)

PACKAGED PARTS

PACKAGE NO.	DESCRIPTION	
73046168 (Cont'd)	SEAL AND GASKET KIT, transmission (2-speed forward, 1-reverse)	
	1	73054475 GASKET, pump, torque converter
	1	73055857 SEAL, oil
	2	73058791 RING, seal
	2	73058792 RING, seal
	2	73058793 RING, seal
	2	73063376 SEAL, oil, valve (one required for this transmission)
73046957	SEAL AND GASKET KIT, transmission (2-speed forward, 2-reverse)	
	24	73021041 NUT, converter cover
	1	73021053 *SEAL, oil
	2	73067517 GASKET
	1	73021058 RING, seal, cut-off, valve plug
	2	73021121 RING, seal, low piston
	1	73026156 *SEAL, oil pump body
	1	73027012 RING, seal, cover
	1	73027016 *RING, seal converter drive
	1	73031847 CUP, plug
	1	73042138 *SEAL KIT (Includes expander)
	2	73042146 *SEAL KIT (Includes expander)
	1	73042147 SEAL KIT (Includes expander)
	6	73044377 STRIP, locking, pump retainer
	1	73044382 RING, seal, input gear
	1	73044386 GASKET, oil pump
	1	73044390 GASKET, transmission housing
	1	73044400 RING, seal, nut, suction tube
	1	73044402 GASKET, pump cover
	1	73044409 *SEAL, oil
	1	73044411 RING, seal, rear housing
	2	73044414 NUT, drive flange
	2	73044422 RING, seal, ground sleeve
	2	73044462 SEAL, oil
	2	73044474 GASKET, plug
	1	73044485 GASKET, trimmer valve
	2	73044489 GASKET, cut-off, valve plug
	1	73045285 GASKET, adapter, rear housing
	2	73045289 RING, seal, piston housing
	1	73045313 SEAL KIT (Includes expander)
	1	73045320 GASKET, rear housing
	1	73045327 SEAL, oil
	1	73048782 GASKET, control valve
	1	73051197 DIAPHRAGM AND SEAL ASSY.
	1	73054475 GASKET, pump
	1	73055857 SEAL, oil
	2	73058791 RING, seal
	2	73058792 RING, seal
	2	73058793 RING, seal
	1	73063376 SEAL, range selector valve

*Not required for this application

(Continued)

PACKAGED PARTS

PACKAGE NO.	DESCRIPTION	
74007065	GASKET KIT, intermediate	
	1	70226012 GASKET, drain plug (not used - discard)
	1	70923817 O-RING, accessory drive
	2	70923958 O-RING, water pump
	4	70923973 O-RING, oil cooler
	2	70928944 O-RING, oil cooler
	4	70931309 O-RING, oil filter
	1	74020016 O-RING, flywheel housing
	1	74020098 GASKET, front plate
	1	74020879 O-RING, rear plate
	1	74021022 GASKET, oil pan
	1	74023459 GASKET, oil pump
	1	74023480 GASKET, water pump
	1	74023567 GASKET, front cover
	1	74023813 GASKET, oil manifold
	1	74023816 GASKET, cover plate
	1	74024018 GASKET, oil cooler elbow
	1	74025019 GASKET, fuel pump cover
	1	74025021 GASKET, filler elbow
	1	74026549 GASKET, accessory drive cover
74007199	GASKET KIT, cylinder head	
	1	74007990 GASKET, air heater base
	1	74008074 GASKET, cylinder head cover
	3	74020090 GASKET, exhaust manifold
	1	74021332 GASKET, intake manifold
	1	74007790 GASKET, cylinder head
	1	74023471 GASKET, cylinder head end cover
	1	74023504 GASKET, thermostat housing
	1	74023505 GASKET, thermostat housing mounting plate
	1	74023554 GASKET, water outlet flange
	6	74024010 SHIELD, dust, injection nozzle
	1	74025781 GASKET, turbo mounting
	1	74339532 GASKET, turbo drain tube
	2	74025101 GASKET
	6	74025150 GASKET, nozzle tip
74061938	SLEEVE KIT (for one cylinder)	
	1	----- SLEEVE
	1	74020032 O-RING
	1	74023827 O-RING
74062155	PISTON KIT (for one cylinder)	
	1	----- PISTON
	2	70927693 RETAINER
	1	74062157 RING SET
	1	74023970 PIN
74009125	PISTON AND SLEEVE KIT (for one cylinder)	
	1	74062155 PISTON KIT
	1	74061938 SLEEVE KIT

(Revised October 1980)

PACKAGED PARTS

PACKAGE NO.

DESCRIPTION

74009208

NOZZLE AND LINES CONVERSION KIT

(Lower spring type nozzles)(Engines prior to S/N 49-12167)

1	70920411	TEE
6	74009013	NOZZLE AND HOLDER ASSY.
6	74009035	WASHER
6	74009040	SHIELD
1	74009060	TUBE
1	74009061	TUBE
1	74009062	TUBE
1	74009063	TUBE
1	74009064	TUBE
1	74009065	TUBE
1	74009092	TUBE
1	74009128	TUBE
12	74009199	CAPSCREW
6	74322188	SCREW
6	74322189	GASKET
6	74322293	FLANGE
12	74504411	SLEEVE
12	74504409	NUT
1	-----	INSTRUCTION SHEET

(Revised October 1980)

"FILTER CARE" KIT

605B SERIES 35C ENGINE S/N 2D-112196 & UP
605B SERIES 18Y, 38S, 24U ENGINE S/N 2D-112242 & UP

250 HOUR KIT

PART NUMBER: 75124727

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
2	70663977	GASKET HYDRAULIC FILTER
1	70926821	O'RING HYDRAULIC FILTER
1	70666421	HYDRAULIC FILTER
2	74035556	LUBE OIL FILTER

NOTE: For machines equipped with a bypass lube oil filter, sell the customers one 74060879 as a separate item in addition to the Filter Care Kit.

"FILTER CARE" KIT

605B SERIES 35C ENGINE S/N 2D-112196 & UP
605B SERIES 18Y, 38S, 24U ENGINE S/N 2D-112242 & UP

500 HOUR KIT

PART NUMBER: 75124730

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
2	70663977	GASKET HYDRAULIC FILTER
1	70926821	O'RING HYDRAULIC TANK
1	70666421	HYDRAULIC FILTER
2	74035556	LUBE OIL FILTER
1	74029089	COOLANT FILTER
1	74321716	FUEL FILTER

NOTE: For machines equipped with a bypass lube oil filter, sell the customer's one 74060879 as a separate item in addition to the Filter Care Kit.

"FILTER CARE" KIT

605B SERIES 35C ENGINE S/N 2D-112196 & UP

605B SERIES 18Y, 38S, 24U ENGINE S/N 2D-112242 & UP

1000 HOUR KIT

PART NUMBER: 75124731

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
2	70663977	GASKET HYDRAULIC FILTER
1	70926821	O'RING HYDRAULIC FILTER
1	70666421	HYDRAULIC FILTER
2	74035556	LUBE OIL FILTER
1	74029089	COOLANT FILTER
1	73067517	GASKET TRANSMISSION SUCTION STRAINER
1	70679513	TRANSMISSION FILTER
1	70662608	AIR FILTER - SAFETY
1	70684732	AIR FILTER - PRIMARY
1	74321716	FUEL FILTER

NOTE: Clean and reuse:
Transmission suction strainer - 73044396.

For machines equipped with a bypass lube oil filter, sell the customers one 74060879 as a separate item in addition to the Filter Care Kit.