### EURO 4 SERVICE MANUAL

# D27DTP / D27DT 1 ENGINE 2 D20DT ENGINE 2 G32D ENGINE 3 G23D ENGINE 4 KYRON SUPPLEMENT 5 SERVICE MANUAL 5

**SECTION INDEX** 

### **FOREWORD**

This manual includes procedure for maintenance, adjustment, service operation and removal and installation of components.

All information, illustrations and specifications contained in this manual are based on the latest product information available at the time of manual approval.

The right is reserved to make changes at any time without notice.

SSANGYONG PYUNGTAEK, KOREA

### **Section 1**

### D27DTP / D27DT ENGINE

- **▶** SYSTEM
- **▶** GENERAL INFORMATION
- **▶ D27DTP ENGINE**
- ► FUEL SYSTEM
- **▶ INTAKE SYSTEM**
- **► EXHAUST SYSTEM**
- ▶ PRE HEATING SYSTEM
- **► LUBRICATION SYSTEM**
- ► COOLING SYSTEM
- **► SWITCHABLE ENGINE MOUNT**
- **► ENGINE ECU**
- DIAGNOSIS

### **SYSTEM**

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### **TABLE OF CONTENTS**

SY	STEM	3
1.	Major changes in D27DTP (POWERUP) engine (for more information, refer to engine service manual)	.3
2.	Major changes in interior electric components	.4
3.	Major changes in electric components and units	.5
4.	Major changes in chassis	.6
5.	Major changes in vehicle exterior	.7
6.	Frame dimension	.8

# MAJOR CHANGES IN D27DTP (POWERUP) ENGINE (FOR MORE INFORMATION, REFER TO ENGINE SERVICE MANUAL)



This enhances the output power and torque, reduces the fuel consumption, and decreases the exhaust gas by changing the exhaust gas flow by controlling the vane in low and high speed range.

Cylinder head cover (oil + gas) PCV OIL SEPARATOR Blow-by gas (to air duct hose)

PCV oil separator with large capacity has been adopted to improve the separation efficiency for the oil and gas from crankcase.

Oil (to oil dipstick gauge pipe)

2880 HFM SENSOR - VERSION 6.0

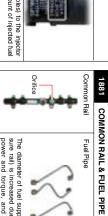
Only the vacuum modulator that controls VGT turbo charger actuator is adopted in accordance with the electrically controlled E-EGR.

1490 ENGINE ECU - VERSION 3.2 Connector B

E-EGR valve, throttle body and AQGS are adopted to D27DTP engine, along with two connectors to control the exhaust gas.

1881 INJECTOR (C3I LABEL)

Two injection holes are added (currently 7 holes) to the injector and C3I coding is adopted to control the amount of injected fuel more precisely.



Fuel Pipe

SYSTEM

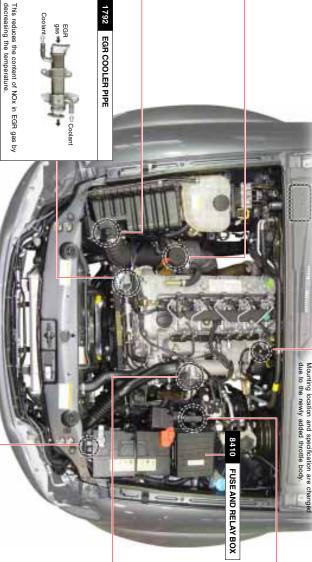
The diameter of fuel supply rail (including high pres-sure rail) is increased due to the increase of engine power and torque, and the orfice is installed in common rail and HP pump to prevent fuel pulsation.



1481 BOOST PRESSURE SENSOR

1412 GLOW PLUG

2820 AQGS



Normal: Open 1715 ELECTRONIC THROTTLE BODY

The glow plug for quick preheating is used with AQGS (Incompatible).

The glow plug for quick preheating function and CAN communication with ECU

During engine stopping: Close

Intake

When the engine is not running, the flap in the throttle body is closed to block the intake air to prevent the engine turning off with abnormal noise. This is directly controlled by ECU.

### Solenoid valve to draw or block the vacuum to the switchable engine mounting system by ECU control. LH/RH Switchable Engine Mount Connector

This is integrated in the front axle so that the center of gravity of the vehicle can be low-ered and NVH performance and power transfer can be improved.



In pursuit of the exhaust gas reduction policy, this system drastically reduces polluted material. This consists of CDPF assembly and sensors.

The EGR cooler and the coolant port (inside the cylinder block) are adopted to improve the cooling performance in high power engine.

With the continuous monitoring of refrigerant pressure, the engine ECU controls the air conditioner compressor precisely.

This engine mounting system can be electronically controlled in two stages (soft/hard) depending on the vehicle's condition.

The E-EGR valve electrically controls EGR valve, and transmits the location signal of EGR valve to ECU (Vacuum modulator for control eliminated).

From exhaust manifold

EGR gas

1520

HIGH-CAPACITY WATER PUMP

6820

REFRIGERANT PRESSURE SENSOR

1990 SWITCHABLE ENGINE MOUNT & VACUUM SOLENOID VALVE

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Retrigerant essure Sensor

To control the engine more precisely, the digital signal for inlet air mass is newly adopted and the arrangement of connector pin is changed.

1792 E-EGR VALVE

1792 EGR COOLER PIPE

**SYSTEM** D27DTP/D27DT (EU4) SM-2006.08

# **MAJOR CHANGES IN INTERIOR ELECTRIC COMPONENTS**



The 4WD system with three different specifications can be used since All Wheel Drive (AWD) is adopted in D27DTP engine. The AWD system, the mechanical device without electric controls, has no TCCU and control switch (Distribution ratio of driving force to the front wheel and rear wheel = 40: 60).

8511 MULTIFUNCTION SWITCH

Auto washer & wiper switch and auto hazard warning flasher switch have been added to the existing switches.

8511

REMOTE CONTROL SWITCH ON STEERING WHEEL



8010 INSTRUMENT CLUSTER (BLACKFACE)

This uses CAN communication and also has adopted new technologies (EAS, TPMS and EPB), along with the relevant warning lights and indicators. TPMS pressure value is displayed on the ODO (Trip Odometer) display window. (Press trip switch for two seconds in ODO display mode.)



Sun roof can be opened in 2-step operation with this switch. In the 1st step, the sun roof is opened as much as it can minimize wind buffet phenomenon (2nd step: Fully Open).



As an integral sensor, this controls wiper by sensing the amount of rain drops and the exterior lights according to the ambient illumination intensity (in Auto position).

Ear-

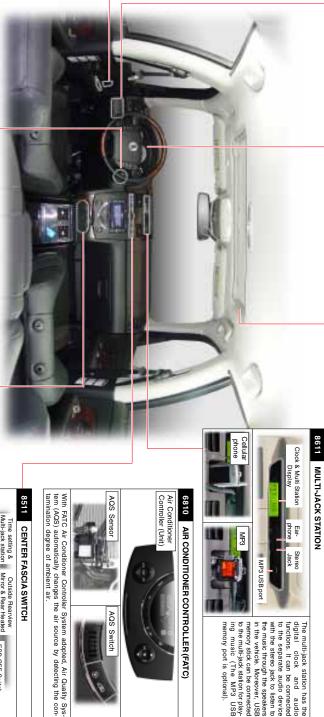
Stereo

MP3

memory port is optional)

MP3 USB port

The multi-jack station has the digital clook and audio functions. It can be connected to the separate audio device with the steps jack to listen to the music through the speakers in the vehicle. Moreover, USB memory stick can be connected to the multi-jack station torplaying music. (The MP3, USB memory users are set of the multi-jack station for playing music.)



Conditioner

AQS Switch

The tip switch, which can shift the gear when the shift lever is in "M" position, has been added to the system.

7120 DRIVER SEAT'S POWER WINDOW MOTOR

Motor

This unit has the function that memorize and adjust driver's seat and outside rearview mirror. In addition, it has the function that automatically lowers the outside rearview mirror by 3.5 degrees as well as the easy access function.

It has the immobilizer function and its battery can be replaced unlike.

The vehicle speed must be greater than 36 km/h to engage the cruise control. This feature is especially useful for motorway driving.

This system is similar to the one of CHAIRMAN, and its control units are installed in the front and rear area of vehicle. (AUX Jack between switches is available in AV system type.)

SPWM unit (at the bottom of

Seat Memory Button

Auto-up function and anti-trap function are adopted to the driver's door glass. The system is initialized when the part is replaced or it is abnormally operated.

7410 SPWM UNIT

Easy Access Button

7010

IMMOBILIZER (REMOTE ENGINE STARTING

8511 CRUISE CONTROL

8611

VARIABLE SEAT WARMER SYSTEM

The cruise control is an automatic speed control system that maintains a desired driving speed without using the speed without using the accelerator pedal

000 AUX Jack

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**FUNCTION ELIMINATED)** 

D27DTP/D27DT (EU4) SM - 2006.08

HDC Switch 8511 CENTER FASCIA SWITCH Time setting & Outside Rearview
Multi-jack station Mirror & Rear Heated
Control Switch Glass Switch Windshield Heated Glass Switch HDC Switch Hill Descent Control (HDC) function is integrated into the ESP function, and the 2-corner EAS system is also adopted. ESP OFF Switch

# 3. MAJOR CHANGES IN ELECTRIC COMPONENTS AND UNITS



This unit controls three sensors made of piezo ceramic element in the rear bumper, and indicates the sensor's malfunction with buzzer, not with LED (LED eliminated).

8711 RKSTICS

As the remote engine starting function is eliminated, RE STICS is eliminated too. Auto hazard warning flasher, auto washer synchronized wiper, SPWM unit and other new technologies are newly adopted.

8981 AV HEAD UNIT

**AUDIO SYSTEM** 

8931

TV ANTENNA MODULE

SYSTEM

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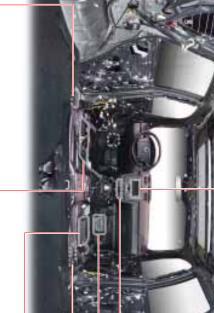
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The image quality of AV head unit has been improved by adopting 6.5 inch wide type TFT LCD panel. It can be connected to DSP amplifier and DVD changer with optic cables.

2-DIN type audio system is equipped in the vehicle as basic, and the tape slot is eliminated. The AUX button has been added to the system in accordance with introducing multi-jack station.

This antenna module receives TV channels and transfers them to tuner after amplifying them. Those are located on the rear quarter upper panel.

RADIO ANTENNA MODULE



### This amplifies the radio signal received from glass antenna and transfers it to tuner. It is installed on the rear right quarter upper panel. SENSOR CLUSTER & CHIME BELL



RADIO ANTENNA MODULE

TV ANTENNA MODULE

Sensor Cluster

Installed at the inner bottom of audio head unit, the yaw rate sensor and acceleration sensor are installed inside. Those sensors detect the vehicle stability to control ESP.





E-EGR valve, throttle body and AQGS are adopted to D27DTP engine, along with two connectors to control the exhaust gas.



Installed at the bottom of passenger's seat. It enforces mid-low sounds by receiving the output signal from DSP amplifier.

8-DVD changer is installed inside the rear left quarter lower panel.

The front seat warmer unit and rear seat warmer unit are mounted respectively. This variable seat warmer system is controlled in 5 stages.

Aside from the basic speaker control function, this exterior digital AMP can separate digital audio source to give digital effects.

DSP Amplifier

8981 DVD CHANGER

8611 REAR SEAT WARMER UNIT

8981 DSP AMPLIFIER

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DVD Changer



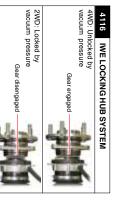
This device precisely tunes the input signal by filtering the signals from each antenna module.

**SYSTEM**D27DTP/D27DT (EU4) SM - 2006.08

### **MAJOR CHANGES IN CHASSIS**



Used for the vehicle with D27DTP (POWER-UP) engine, the engine oil pan and axie is integrated in the axie system. This system can lower the height of the mounted engine. In addition, engine vibration can be greatly reduced due to the mass increase effect under the condition that the front axie and engine are integrated.



This vacuum locking hub system engages or disengages the gears at the end of the drive shaft and the end of hub by using vacuum pressure. This system is used for the vehicle with 4WD system.



Adopted to the vehicle with D27DTP engine, this full-time 4-wheel drive system is the mechanical type which has no control unit, shift motor and other swift switches. Its power distribution ratio to the front and rear is 40:60.



Independent suspension is used for the vehicle with D27DTP. Accordingly, rear axle types are varied.

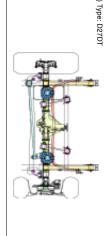




REAR SUSPENSION









The TGS lever of REXTON II communicates with Engine Control Unit (ECU), ESP Control Unit (ESP HECU) and instrument cluster, addition, it is possible to select the gear manually in M position of shifting lever by fitting the tip switch on the lever knob and steering wheel.



The EAS system in REXTON II adopts the air springs only on the rear wheels. (2-corner Open EAS system). 2-corner open EAS system enhances the driving conforts and driving stability by maintaining the height at the certain level irrespective of the road condition in the rear. The system is adopted to optimize the spring constant according to the load condition.



The existing mechanical parking brake is operated manually (by pulling up the lever). However, the vehicle with EPB system enables to automatically apply the parking brake by considering parking performance, driving speed, and the time when the main brake pedal is depressed. The parking brake system without EPB system is the same as the existing parking brake system.



TPMS system aims to ensure the driving stability and performance in advance, to prevent the unnecessary fuel waste, and to reduce the fire wear, when inflation pressure values of each tire are different each other. This system enables a driver to check the tire condition before or during driving by indicating the abnormality or defects on the instrument cluster.

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## MAJOR CHANGES IN VEHICLE EXTERIOR

7410 AIMING DOWN BY 3.5° WHEN REVERSING

6110 ENGINE HOOD

7630 CENTER CONSOLE

7410 SEAT

Blue Mirror

H 3.5°







Blue mirror is adopted to improve vehicle appearance and to reduce the beaming out of the head lamp of the vehicle behind. And when reversing, the outside mirror which downs the aiming by 3.5° is adopted.



7870 FRONT BUMPER

Front End Member Lower

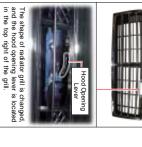
5720 FENDER PANEL

7430

SEATBELT



Turn Signal 12V-27W



8820 TAIL LAMP

**REAR GLASS ANTENNA & DEFOGGER** 

\* Front bumper nudge bar and energy absorber eliminated.

GLASS ANTENNA

Bumper Upper Garnish

Front Bumper



Press each switch (1 or 2) to turn on or off the room lamp in driver side or passenger side. If pressing the door coupled lamp (3), the lamp comes on or off when opening or closing a front door.

7770 ROOM LAMP (OVERHEAD CONSOLE LAMP)





SYSTEM
D27DTP/D27DT (EU4) SM-2006.08

### 6. FRAME DIMENSION

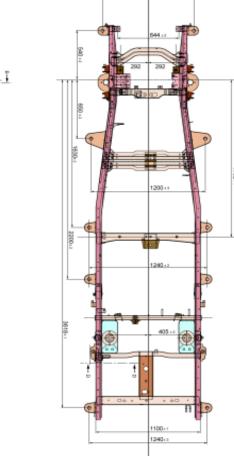


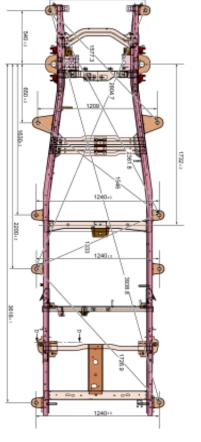


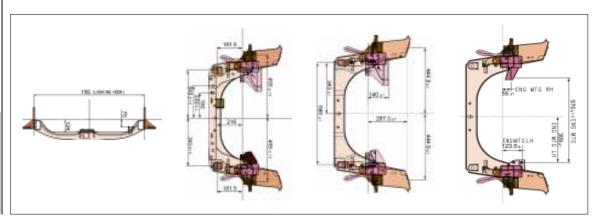




5-LINK TYPE









SYSTEM
D27DTP/D27DT (EU4) SM-2006.08

D27DTP/D27DT (EU4)

### **GENERAL INFORMATION**

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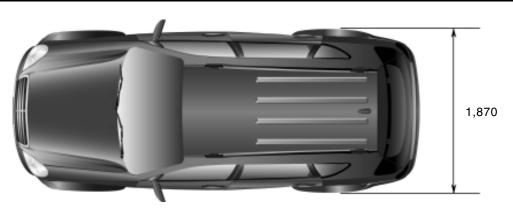
### **TABLE OF CONTENTS**

DIMENSIONS	. 3
VEHICLE IDENTIFICATION	. 6
SPECIFICATIONS	. 7
RECOMMENDED FLUIDS AND LUBRICANTS1	13
LIFTING POINTS	15
TIGHTENING TORQUE OF STANDARD BOLTS . 1	16

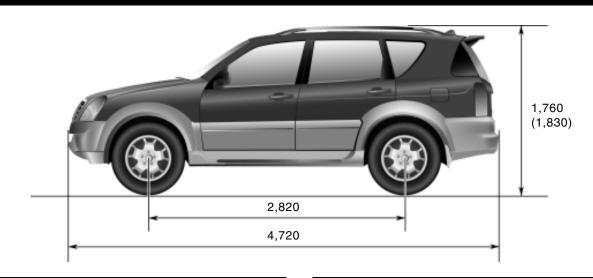
### **DIMENSIONS**

### 1. REXTON II Unit: mm

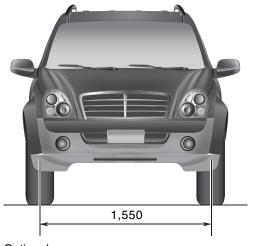
### **Top View**



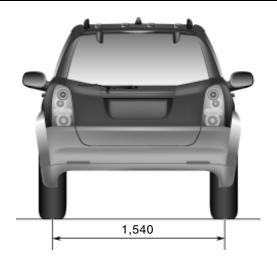
### Side View



### **Front View**



**Rear View** 



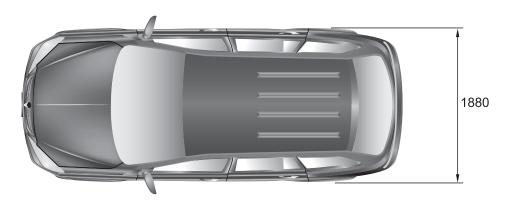
\* ( ): Optional

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AFFECTED VIN	

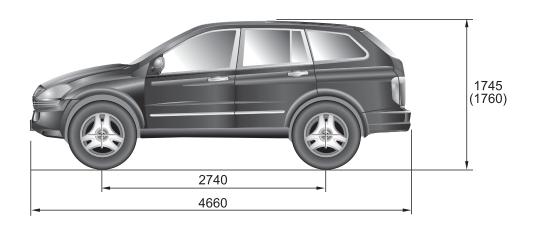
### 2. KYRON

Unit: mm

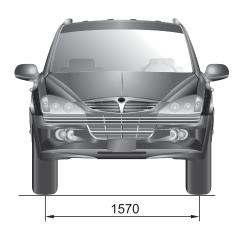
### **Top View**



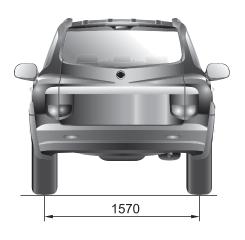
### Side View



### **Front View**



### **Rear View**



\* ( ): Optional

GENERAL INFORMATION D27DTP/D27DT (EU4) SM - 2006.08

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AFFECTED VIN	

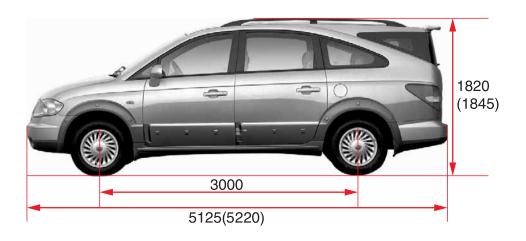
### 3. RODIUS / STAVIC

Unit: mm

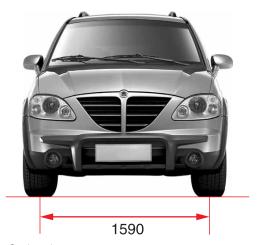
### **Top View**



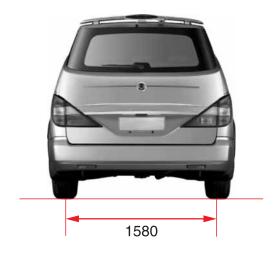
### Side View



### **Front View**



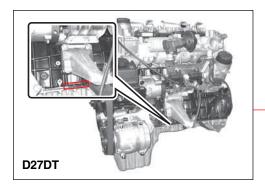
### **Rear View**

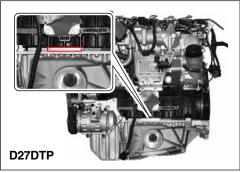


\* ( ): Optional

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AFFECTED VIN	

### **VEHICLE IDENTIFICATION**





### Diesel Engine (D27DTP, D27DT):

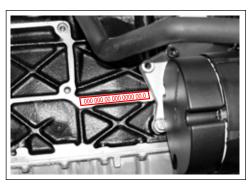
The engine number is stamped on the lower area of cylinder block behind the Intake manifold.

### 3. Certification Label



The certification label is located on the driver's door sill.

### 1. Engine Number



**Gasoline Engine:** The engine number is stamped on the lower area of cylinder block in exhaust manifold side.



### 2. Chassis Number



The chassis number is stamped on the frame behind the front right tire.

### GENERAL INFORMATION D27DTP/D27DT (EU4) SM - 2006.08

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EFFECTIVE DATE	
AFFECTED VIN	

### **SPECIFICATIONS**

### 1. REXTON II

\* ( ): Optional, [ ]: 2WD, D27DTP: Diesel 2.7 Power-Up, D27DT: Diesel 2.7, G32D: Gasoline

	Description	ns	D27DTP	D27DT	G32D
General	Overall leng	ıth	4,720 mm	<b>←</b>	<b>←</b>
	Overall width		1,870 mm	<b>←</b>	<b>←</b>
	Overall height		1,760 mm (1,830 mm)	<b>←</b>	<del>-</del>
	Gross vehicle weight		2,760 kg	<b>←</b>	<del>-</del>
	Curb vehicle	e A/T	2,099 kg	2,101 kg	2,088 kg
	weight	M/T	_	2,088 kg	_
	Fuel	·	Diesel	<b>←</b>	Gasoline
	Fuel tank ca	apacity	78 <i>l</i>	<b>←</b>	<b>←</b>
	Minimum Tu	ırning Radius	5.7 m	<b>←</b>	$\leftarrow$
Engine	Numbers of Compression		5 / 17.5:1	<b>←</b>	6 / 10:1
	Total displa	cement	2,696 cc	<b>←</b>	3,199 cc
	Camshaft a	rrangement	DOHC	<b>←</b>	<b>←</b>
	Max. power	A/T	186 PS / 4,000 rpm	165 PS / 4,000 rpm	220 PS / 6,100 rpm
		M/T	_	165 PS / 4,000 rpm	_
	Max. torque	A/T	402 Nm / 1,600 ~ 3,000 rpm	340 Nm / 1,800 ~ 3,250 rpm	312 Nm / 4,600 rpm
		M/T	_	340 Nm / 1,800 ~ 3,250 rpm	_
	Idle speed		750 ± 20 rpm	<b>←</b>	700 ± 50 rpm
	Cooling system		Water-cooled / forced circulation	<b>←</b>	<b>←</b>
	Coolant capacity		11.0 ~ 11.5 <i>l</i>	<b>←</b>	11.5 ~ 12.0 $\ell$
	Lubrication type  Max. oil capacity (when shipping)		Gear pump, forced circulation	<b>←</b>	<b>←</b>
			9.2 ℓ	<b>←</b>	9.8 ℓ
	Turbocharger and cooling type		Turbocharger, air-cooled	<b>←</b>	_
Manual Trans-	Operating type		-	Semiremote control, floor change type	-
mission	Gear ratio	1st	_	4.315	_
		2nd	_	2.475	_
		3rd	_	1.536	_
		4th	-	1.000	_
		5th	_	0.807	_
	Reverse		_	3.919	_

	escriptions	•	D27DTP	D27DT	G32D
Automatic Transmission	Model		Electronic, 5-speed	<b>←</b>	<b>←</b>
	Operating type		Floor change type	<b>←</b>	<b>←</b>
	Gear ratio	1st	3.595	<b>←</b>	3.951
		2nd	2.186	<b>←</b>	2.423
		3rd	1.405	<b>←</b>	1.486
		4th	1.000	<b>←</b>	1.000
		5th	0.831	<b>←</b>	0.833
		Reverse 1st	3.167	<b>←</b>	3.147
		Reverse 2nd	1.926	<b>←</b>	1.930
Transfer	Model		AWD	Part-time (TOD)	Part-time (AWD)
Case	Туре		Planetary gear type	<b>←</b>	<b>←</b>
	Gear ratio	High (4H)	_	1.000 : 1	<b>←</b>
		Low (4L)	_	2.483 : 1	← (AWD: −)
Clutch (M/T)	Operating type		_	Hydraulic type	_
	Disc type		_	Dry single diaphragm type	_
Power	Туре		Rack and pinion	<b>←</b>	<b>←</b>
Steering	Steering	Inner	35.72°	<b>←</b>	<b>←</b>
	angle	Outer	32.11°	<b>←</b>	<b>←</b>
Front Axle	Drive shaft type		Ball joint type	<b>←</b>	<b>←</b>
	Axle housing type		IOP type	Build-up type	Build-up type (IOP type)
Rear Axle	Drive shaft type		Semi-floating type (Ball joint type)	Semi-floating type	Semi-floating type (ball joint type)
	Axle housing type		Build-up type (IRS type)	Build-up type	Build-up type (IRS type)
Brake	Master cyli	nder type	Tandem type	<b>←</b>	<b>←</b>
	Booster type		Vacuum assisted booster type	<b>←</b>	<b>←</b>
	Brake typ	Front wheels	Disc type	<b>←</b>	<b>←</b>
		Rear wheels	Disc type	<b>←</b>	<b>←</b>
	Parking brake		Cable type (EPB)	<b>←</b>	<b>←</b>
Suspension	Front susp	ension	Wishbone + coil spring	<b>←</b>	<b>←</b>
Rear suspension		5-link + coil spring (Multi-link + Coil spring) (EAS)	5-link + coil spring	5-link + coil spring (Multi-link + Coil spring) (EAS)	

### 2. KYRON

С	escriptions		D20DT	D27DT	G32D
General Overall length		4,660 mm	<b>←</b>	<b>←</b>	
	Overall wic	lth	1,880 mm	<b>←</b>	<b>←</b>
	Overall hei	ght	1,740 (1,755: with roof rack) mm	<b>←</b>	<b>←</b>
	Gross veh	icle A/T	2,530 kg	<b>←</b>	<b>←</b>
	weight	M/T	2,530 kg	<b>←</b>	_
	Curb vehic	le A/T	2WD: 1,920 kg/4WD: 2,028 kg	2,071 kg (AWD: 2,053 kg)	2,046 kg
	weight	M/T	2WD: 1,893 kg/4WD: 2,001 kg	2030 kg	_
	Fuel	· · · · · · · · · · · · · · · · · · ·	Diesel	<b>←</b>	Gasoline
	Fuel tank o	apacity	75 <i>l</i>	<b>←</b>	<b>←</b>
Engine	Numbers of Compress	of cylinders/ ion ratio	4 / 17.5:1	5 / 17.5:1	6/10:1
	Total displ	acement	1,998 cc	2,696 cc	3,199 cc
	Camshaft	arrangemer	DOHC	<b>←</b>	<b>←</b>
	Max. powe	r A/T	141 PS / 4,000 rpm	165 PS/4,000 rpm	220 PS / 6,100 rpm
		M/T	141 PS / 4,000 rpm	165 PS/4,000 rpm	_
	Max. torque	e A/T	310 Nm / 1,800 ~ 2,700 rpm	340 Nm / 1,800 ~ 3,250 rpm	312 Nm / 4,600 rpn
		M/T	310 Nm / 1,800 ~ 2,700 rpm	340 Nm / 1,800 ~ 3,250 rpm	_
	Idle speed		780 ± 50 rpm	750 ± 20 rpm	700 ± 50 rpm
	Cooling system		Water- cooled / forced circulation	<b>←</b>	<b>←</b>
	Coolant capacity		10.5 ~ 11.0 <i>l</i>	11.0 ~ 11.5 ℓ	11.5 ~ 12.0 ℓ
	Max. oil capacity (when shipping) Lubrication type		8.2 l	9.2 ℓ	9.8 ℓ
			Gear pump, forced circulation	<b>←</b>	<b>←</b>
	Turbocharger and cooling type		Turbocharger, air-cooled	<b>←</b>	_
Manual Transmission	Operating type		Semi-Remote control, floor change type	<b>←</b>	_
	Gear ratio	1st	4.315	←	_
		2nd	2.475	←	_
		3rd	1.536	←	_
		4th	1.000	←	_
		5th	0.807	←	_
	Reverse		3.919	<b>←</b>	_
Automatic	Model		Electronic, 5-speed	←	<b>←</b>
Transmission	Operating	type	Floor change type	←	←
	Gear ratio	1st	3.951	3.595	3.951
		2nd	2.423	2.186	2.423
		3rd	1.486	1.405	1.486
		4th	1.000	1.000	1.000
		5th	0.833	0.831	0.833
		Reverse 1	st 3.147	3.167	3.147
		Reverse 2	d 1.930	1.926	1.930

CHANGED BY	
EFFECTIVE DATE	
AFFECTED VIN	

Full download; http://manualplace.com/download/diesel-engines-ssangyong-www-manual-car-org-ua/D27DTP/D27DT (EU4)

Descriptions		D20DT	D27DT	G32D	
Transfer Case	Model		Part-time	Part-time (AWD)	AWD
	Туре		Planetary gear type	<b>←</b>	<b>←</b>
	Gear ratio	High (4H)	1.000 : 1	<b>←</b>	<b>←</b>
		Low (4L)	2.483 : 1	← (AWD: −)	_
Clutch (M/T)	Operating type		Hydraulic type	<b>←</b>	_
	Disc type		Dry single diaphragm type	<b>←</b>	-
Power Steering	Туре		Rack and pinion	<b>←</b>	<b>←</b>
	Steering angle	Inner	35.88°	<b>←</b>	<b>←</b>
		Outer	32.08°	<b>←</b>	<b>←</b>
Front Axle	Drive shaft type		Ball joint type	<b>←</b>	<b>←</b>
	Axle housing type		Build-up type	Build-up type (IOP type)	IOP type
Rear Axle	Drive shaft type		Semi-floating type	Semi-floating type (Ball joint type)	Ball joint type
	Axle housing type		Build-up type	Build-up type (IRS type)	IRS type
Brake	Master cylinder type		Tandem type	<b>←</b>	$\leftarrow$
	Booster type		Vacuum assisted booster type	<b>←</b>	<b>←</b>
	Brake type	Front wheels	Disc type	<b>←</b>	<b>←</b>
		Rear wheels	Drum (disc)	<b>←</b>	Disc type
	Parking brake		Cable type: internal expansion	Cable type: internal expansion (EPB type)	<b>←</b>
Suspension	Front suspension		Wishbone + coil spring	<b>←</b>	$\leftarrow$
	Rear suspension		5-link + coil spring	5-link + coil spring (Multi link + coil spring) (EAS)	Multi link + coil spring (EAS)
Air Conditioner	Refrigerant (capacity)		R-134a (650 ± 30g)	<b>←</b>	$\leftarrow$
Electrical	Battery type / Capacity (V-AH)		MF / 12 - 90	<b>←</b>	<b>←</b>
	Starter capacity (V-kW)		12 - 2.2	<b>←</b>	12 - 1.8
	Alternator capacity (V-A)		12 - 140 (12 - 115)	<b>←</b>	12 - 115

GENERAL INFORMATION D27DTP/D27DT (EU4) SM - 2006.08