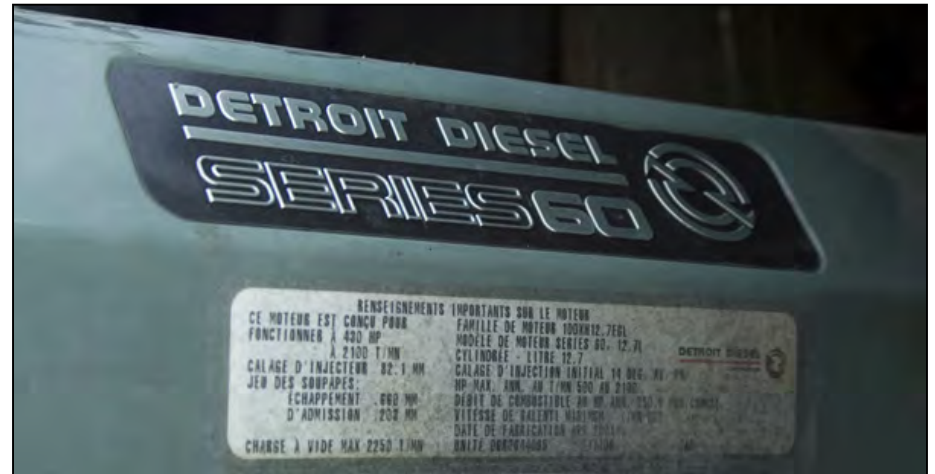


DENSO R5 Starter Installation Guide For:

- 2002 Freightliner Columbia
- Detroit Diesel Series 60 Engine



This guide will assist the technician with the installation of the R5 starter on this particular application.

These installation procedures may vary based on the engine and make, model & year of the vehicle.

Prior to component replacement carefully troubleshoot the starting circuit to identify the true cause of failure.

All replaced cables or wiring should match original (OEM) specifications AND when reinstalling bolts and hardware, torque to original specifications.