

**DDC-SVC-MAN-0056**

# **EPA04 MBE 4000 Operator's Manual**

**DETROIT DIESEL**

**DEMAND PERFORMANCE™**



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**CALIFORNIA  
Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

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## To the Operator

This Manual contains instructions on the safe operation and preventive maintenance of your Detroit Diesel MBE 4000 engine. Maintenance instructions cover routine engine services such as lube oil and filter changes in enough detail to permit self-servicing if desired.

The operator should become familiar with the contents of this Manual before operating the engine or carrying out maintenance procedures.

Power-driven equipment is only as safe as the person operating the controls. You are urged, as the operator of this diesel engine, to keep fingers and clothing away from the revolving belts, drive shafts, etc. on engine installation.

Throughout this Manual **CAUTIONS** regarding personal safety and **NOTICES** regarding engine performance or service life will appear. To avoid personal injury and ensure long engine service life, always heed these instructions.

Whenever possible, it will benefit you to rely on an authorized Detroit Diesel® service outlet for all your service needs from maintenance to major parts replacement. Authorized service outlets worldwide stock factory original parts and have the specialized equipment and

experienced, trained personnel to provide prompt preventive maintenance and skilled engine repairs.

The information and specifications in this publication are based on the information in effect at the time of approval for printing. Contact an authorized Detroit Diesel service outlet for information on the latest revision. The right is reserved to make changes at any time without obligation.

### NOTICE:

Coolant must be inhibited with the recommended Supplemental Coolant Additives (SCA) listed in this Manual. In addition, the engine can be equipped with a coolant filter/inhibitor system as an installed option or as an after-sale item. Failure to check and maintain SCA levels at required concentrations will result in severe damage corrosion to the engine cooling system and related components.

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# TABLE OF CONTENTS

<b>CAUTION SUMMARY</b> .....	1
ENGINE OPERATION .....	1
PREVENTIVE MAINTENANCE .....	2
ELECTRICAL SYSTEM .....	4
COOLING SYSTEM .....	5
AIR INTAKE SYSTEM .....	5
FUEL SYSTEM .....	7
COMPRESSED AIR .....	8
LUBRICATING OIL AND FILTERS .....	8
<b>IDENTIFICATION</b> .....	9
PERSONNEL REQUIREMENTS .....	10
ENGINE CONVERSIONS AND MODIFICATIONS .....	10
GENERAL VIEW OF THE MBE4000 ENGINE .....	10
ENGINE TYPE PLATE .....	13
DETAILS ON THE PLATE .....	13
ENGINE FEATURES .....	14
EXHAUST BRAKE/CONSTANT-THROTTLE VALVES .....	15
TURBO BRAKE, OPTIONAL .....	16
EXHAUST GAS RECIRCULATION .....	16
ELECTRONIC ENGINE CONTROL SYSTEM .....	17
DDEC-ECU — ENGINE-RESIDENT CONTROL UNIT .....	18
VEHICLE CONTROL UNIT .....	19
SENSOR LOCATIONS .....	19
<b>OPERATION</b> .....	21
BEFORE STARTING THE ENGINE .....	21
CHECKING THE BATTERIES .....	21
CHECKING THE OIL LEVEL .....	22
CHECKING THE COOLANT LEVEL (COLD CHECK) .....	23
ADDING FUEL .....	23
PRIMING THE FUEL SYSTEM .....	23
STARTING THE ENGINE .....	24
CHECKING THE COOLANT LEVEL (HOT CHECK) .....	24

TABLE OF CONTENTS

---

STARTING AN ENGINE THAT HAS NOT BEEN RUN FOR A LONG TIME .....	25
MONITORING ENGINE OPERATION .....	26
BATTERY CHARGE .....	26
OIL PRESSURE .....	26
EXCESSIVE IDLING .....	27
CHANGING THE IDLE SPEED .....	27
SHUTTING DOWN THE ENGINE .....	27
SHUTTING DOWN AFTER HIGH LOAD OPERATION .....	27
EMERGENCY RUNNING MODE .....	28
STOP ENGINE OVERRIDE OPTION .....	28
COLD WEATHER OPERATION .....	29
WINTER FRONTS .....	29
<b>CLEANING AND STORAGE .....</b>	<b>30</b>
CLEANING THE ENGINE .....	30
HIGH-PRESSURE CLEANING EQUIPMENT .....	30
CLEANING THE COOLING SYSTEM .....	30
DEGREASING .....	31
STORAGE .....	32
<b>TROUBLESHOOTING .....</b>	<b>33</b>
EMERGENCY STARTING .....	33
TROUBLESHOOTING THE ELECTRONIC ENGINE CONTROL SYSTEM .....	33
GENERAL TROUBLESHOOTING .....	34
<b>SERVICE PRODUCTS .....</b>	<b>47</b>
DIESEL FUELS .....	47
FLOW IMPROVERS .....	47
KEROSENE .....	47
ENGINE OILS .....	48
SYNTHETIC OILS .....	48
COOLANT .....	49
FULLY-FORMULATED ANTIFREEZE .....	49
WATER .....	49
COOLANT SPECIFICATIONS .....	50
COOLANT CONCENTRATION .....	50

SUPPLEMENTAL COOLANT ADDITIVES FOR FULLY FORMULATED COOLANT .....	51
DROPOUT .....	51
NON-APPROVED COOLANTS .....	51
RECYCLED ANTIFREEZE .....	52
CORROSION INHIBITORS .....	52
DISPOSAL .....	53
COLD WEATHER PRODUCTS .....	53
WINTER-GRADE DIESEL FUEL .....	53
LOW-VISCOSITY ENGINE OIL .....	54
WINTER COOLANT ANTIFREEZE PROTECTION .....	54
BATTERIES .....	54
<b>TECHNICAL DATA</b> .....	<b>55</b>
ENGINE DATA .....	56
TESTING AND ADJUSTING VALUES .....	57
<b>MAINTENANCE</b> .....	<b>59</b>
SCHEDULED INTERVALS .....	59
MAINTENANCE SCHEDULE TYPES .....	59
SEVERE SERVICE .....	59
SHORT-HAUL .....	60
LONG-HAUL .....	60
MAINTENANCE SCHEDULE AND INTERVAL OPERATIONS .....	60
MAINTENANCE INTERVALS .....	60
MAINTENANCE OPERATION SETS .....	60
SCHEDULE USE .....	61
MAINTENANCE TABLES .....	62
REQUIRED MAINTENANCE OPERATIONS .....	68
ENGINE INSPECTING .....	68
VALVE LASH CHECKING AND ADJUSTING .....	68
GAINING ACCESS TO THE VALVES .....	68
CHOOSING A METHOD .....	69
METHOD ONE .....	70
METHOD TWO .....	71
ADJUSTING VALVE LASH .....	72
RESTORING THE VEHICLE TO OPERATING CONDITION ..	72

TABLE OF CONTENTS

---

FUEL/WATER SEPARATOR PREFILTER ELEMENT CLEANING .....	73
FUEL PRO® 382 FUEL/WATER SEPARATOR ELEMENT REPLACEMENT .....	74
MAIN FUEL FILTER ELEMENT CHANGING .....	75
ENGINE OIL AND FILTER CHANGING .....	76
OPTIONAL OIL CENTRIFUGE .....	79
COOLANT CONCENTRATION AND INHIBITOR LEVEL CHECKING .....	80
COOLANT INHIBITOR TEST INTERVALS .....	81
INHIBITOR LEVEL CHECKING .....	83
COOLANT FLUSHING AND CHANGING .....	84
COOLING SYSTEM INSPECTING .....	85
REAR ENGINE POWER TAKE-OFF (REPTO) .....	86
REPTO TORSIONAL DAMPER INSPECTION .....	86
REPTO TORSIONAL DAMPER CLEANING .....	86
<b>CUSTOMER ASSISTANCE</b> .....	<b>88</b>
WORKING WITH DDC SERVICE OUTLETS .....	92
STEP ONE .....	92
STEP TWO .....	92
STEP THREE .....	93
<b>LIMITED WARRANTY ON NEW DETROIT DIESEL MBE 4000 ENGINES USED IN ON-HIGHWAY VEHICLE APPLICATIONS</b> .....	<b>94</b>
TERMS OF COVERAGE .....	94
USES .....	94
DEFECTS .....	94
REPAIRS .....	94
WARRANTY PERIOD .....	94
LIKE REPLACEMENT ENGINE .....	95
SERVICE SUPPLIES .....	95
ENGINE REMOVAL AND REINSTALLATION .....	95
THIS WARRANTY DOES NOT COVER: .....	96
REPAIRS DUE TO ACCIDENTS, MISUSE, STORAGE DAMAGE, NEGLIGENCE OR CERTAIN MODIFICATIONS .....	96
FUEL INJECTION SYSTEM AFTER 100,000 MILES/160, 000 KILOMETERS .....	96
MAINTENANCE .....	96



INCIDENTAL OR CONSEQUENTIAL DAMAGES .....	96
OTHER LIMITATIONS .....	96
<b>LIMITED WARRANTY ON NEW DETROIT DIESEL MBE 4000 ENGINES USED IN FIRE TRUCK OR CRASH VEHICLE</b>	
<b>APPLICATIONS .....</b>	<b>98</b>
TERMS OF COVERAGE .....	98
USES .....	98
DEFECTS .....	98
REPAIRS .....	98
WARRANTY PERIOD .....	98
LIKE REPLACEMENT ENGINE .....	99
SERVICE SUPPLIES .....	99
ENGINE REMOVAL AND REINSTALLATION .....	99
THIS WARRANTY DOES NOT COVER: .....	99
REPAIRS DUE TO ACCIDENTS, MISUSE, STORAGE DAMAGE, NEGLIGENCE OR CERTAIN MODIFICATIONS .....	99
FUEL INJECTION SYSTEM AFTER 100,000 MILES/160, 000 KILOMETERS .....	99
MAINTENANCE .....	100
INCIDENTAL OR CONSEQUENTIAL DAMAGES .....	100
OTHER LIMITATIONS .....	100

*TABLE OF CONTENTS*

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