



**EVERY PART.
GENUINE.**



**RECON[®] DISTRIBUTOR MIDRANGE ENGINE HANDBOOK
MARCH 2008**



Contents

INTRODUCTION TAB

When Should a Cummins ReCon® Engine Be Considered?	MR-A-1
Cummins ReCon Engine Key Selling Points	MR-A-1
Cummins ReCon Premium Plus Engine Option	MR-A-2
Cummins ReCon RePower Engine Option.....	MR-A-2
Cummins ReCon Made-To-Order Engines	MR-A-2
Cummins ReCon Star Special Engines.....	MR-A-2
Cummins ReCon Reassembly Engine Credit.....	MR-A-2
Cummins ReCon Immediate Ship Program	MR-A-3
Guide to Engine Abbreviations.....	MR-A-3
QuickServe On-Line	MR-A-3

PART NUMBER LISTING TAB

Part Number Listing.....	MR-B-1 to 8
--------------------------	-------------

AUTOMOTIVE ENGINE DETAIL TAB

• 4BT Automotive	MR-C-1
• 4BTA Automotive	MR-C-1
• 4BTAA Automotive.....	MR-C-1
• 6BT Automotive	MR-C-2
• 6BTA Automotive	MR-C-2
• 6BTAA Automotive.....	MR-C-3 to 4
• ISB Automotive	MR-C-5
• 6BT Bus/Transit	MR-C-6
• 6BTA Bus/Transit	MR-C-6
• 6BTAA Bus/Transit.....	MR-C-6
• 6C Automotive.....	MR-C-7
• 6CTA Automotive.....	MR-C-7
• 6CTAA Automotive	MR-C-8 to 9
• ISC Automotive	MR-C-10 to 11
• ISL Automotive	MR-C-11
• 6CT Bus/Transit	MR-C-12
• 6CTA Bus/Transit	MR-C-12
• 6CTAA Bus/Transit.....	MR-C-12
• ISC Bus/Transit.....	MR-C-12

Continued next page



Contents (Continued)

INDUSTRIAL / GENERATOR ENGINE DETAIL TAB

- 4B Industrial MR-D-1
- 4BT Industrial MR-D-2
- 4BTA Industrial MR-D-3
- 6B Industrial MR-D-4
- 6BT Industrial MR-D-4- to 6
- 6BTA Industrial MR-D-7 to 9
- 6BTAA Industrial MR-D-9
- QSB Industrial MR-D-10
- 6CT Industrial MR-D-11 to 12
- 6CTA Industrial MR-D-13
- 6CTAA Industrial MR-D-14
- QSC Industrial MR-D-14
- QSL Industrial MR-D-14

- 4B Generator MR-D-15
- 4BT Generator MR-D-15
- 6B Generator MR-D-15
- 6BT Generator MR-D-15
- 6C Generator MR-D-15

MARINE ENGINE DETAIL TAB

- 4B MR-E-1
- 4B RePower MR-E-1
- 6B MR-E-1
- 6BT MR-E-1
- 6BT RePower MR-E-1
- 6BTA MR-E-2
- 6BTA RePower MR-E-2
- 6CTA MR-E-3
- 6CTA RePower MR-E-3

Continued next page



Contents (Continued)

LONG BLOCKS / SHORT BLOCKS / CYLINDER BLOCKS DETAIL TAB

- ISB Series Automotive Long Blocks MR-F-1
- 6B Series Automotive Long Blocks MR-F-2
- 6C Series Automotive Long Blocks MR-F-3
- 4B Series Long Blocks Construction / Industrial MR-F-4
- 4BT Series Long Blocks Construction / Industrial MR-F-4
- 4BTA Series Long Blocks Construction / Industrial MR-F-4
- 4BTAA Series Long Blocks Construction / Industrial MR-F-4
- 4BE Series Long Blocks Construction / Industrial MR-F-4
- ISB Series Long Blocks Construction / Industrial MR-F-5
- QSB Series Long Blocks Construction / Industrial MR-F-5
- 6B Series Long Blocks Construction / Industrial MR-F-5 to 6
- 6B Series CNG Long Blocks MR-F-6
- 6C Series Long Blocks Construction / Industrial MR-F-7 to 8
- 6C Series CNG Long Blocks MR-F-8
- ISC Series Long Blocks Construction / Industrial MR-F-8
- ISL Series Long Blocks Construction / Industrial MR-F-8

- 4B Series Long Block Marine MR-F-9
- 6B Series Long Block Marine MR-F-9
- 6C Series Long Block Marine MR-F-9

- 4B/4BT/4BTA/ISB Series Short Blocks MR-F-10
- 6B/6BT/ISB Series Short Blocks MR-F-10
- ISB Series Short Blocks MR-F-11
- 6C/QSL/ISL Series Short Blocks MR-F-11

- 4B Series Cylinder Blocks MR-F-11
- 6B Series Cylinder Blocks MR-F-11

- Long Block Information MR-F-12
- Short Block Information MR-F-13

CROSS REFERENCE INFORMATION TAB

- CPL To Engine Cross Reference MR-G-1 to 7
- 4B CPL Short Block & Long Block Cross Reference MR-G-8 to 9
- 6B CPL Short Block & Long Block Cross Reference MR-G-10 to 18
- 6C CPL Short Block & Long Block Cross Reference MR-G-19 to 27

Continued next page



Contents (Continued)

CORE INFORMATION TAB

- Core Number Listing MR-H-1 to 7
- Engine Core Conversion Charts..... MR-H-8
- Core Inspection Procedure MR-H-9
- Core Acceptance Standards..... MR-H-10
- Core Acceptance Illustrations MR-H-11 to 13
- Core Packaging Illustrations MR-H-14 to 15

WARRANTY INFORMATION TAB

- The Best Warranty In The Business..... MR-I-1
- Automotive Extended Coverage Price Matrix..... MR-I-2 to 3
- Extended Coverage Price Matrix MR-I-4 to 6

LITERATURE TAB

PRICING TAB

Note: All information is subject to change without notice • OEM names for reference purposes only.

Midrange INTRODUCTION TAB



Important Information

When Should a Cummins ReCon® Engine Be Considered?

1. When equipment duty cycle dictates the need for a complete engine out-of-frame overhaul to assure maximum reliability durability and performance.
2. When extensive block repair or replacement is required or when crankshaft or camshaft replacement is required.
3. When revenue loss from equipment down time needs to be minimized.
4. When resale value is important to your customer.
5. When nationwide warranty protection is important to your customer.

The Cummins ReCon engine is regarded in the marketplace as the high quality option to an out-of-frame overhaul. Present the Cummins ReCon engine program to your customers with confidence. And with the remanufactured option your distributorship/dealership can avoid the warranty exposure of doing in-house out-of-frame overhauls.

Cummins ReCon® Engine Key Selling Points

1. Remanufactured to latest Cummins specifications for improved performance and fuel economy
2. Assembled in a same plant as new Cummins engines
3. 100% Genuine Cummins new or ReCon parts for highest quality and durability
4. Every engine is tested at the plant before shipping.
5. Low cost or no cost uprates for more horsepower and later Cummins engine technology.
6. No-hassle engine core acceptance based on a simple visual inspection with no disassembly and no surprise billbacks.
7. Fast turnaround gets your customers back on the job faster and frees your service bays from costly machine shop delays.
8. The best warranty in the business backed by the largest and best independent service network in the world—Cummins.



Important Information

Cummins ReCon Premium Plus Engine Option

ReCon Premium Plus models are engines built for stock by Cummins ReCon. However, any Midrange engine may be ordered under the Premium Plus option. Exchange price* is \$400.

higher than corresponding 4B & 6B Series and \$750 higher for 6C Series.

** Price is subject to change without notice.*

Cummins ReCon RePower Engine Option

Cummins ReCon B & C Series Repower engines are available outright only. They may include accessory items such as starter,

alternator, fan hub, belt tensioner and air compressors. For specific option information refer to QuickServe Online.

Cummins ReCon Made-To-Order Engines

Some customers require engines not offered in our stocked product line. We will build non-stocked engines on a made-to-order basis

for your customers. For lead time on these made-to-order models contact your CAS.

Cummins ReCon Star Special Engine Program

ReCon factory will build your Star Special engine to your specific ESN and will include all necessary optional parts. Star Special Engines

can be purchased exchange or outright. Contact your salesperson for lead times and details.

Cummins ReCon Reassembly Engine Credit

Cummins will pay your cost up to \$75.00* U.S. to reassemble a disassembled engine core that is to be returned to Cummins MDC against an engine order. Cummins ReCon engine marketing approval is required before a claim to reassemble an engine core may be submitted.

totally disassembled. The intent of the policy is to allow dealers to recoup their cost in reassembling core so they will not have to turn in cores to Cummins MDC in a disassembled state.

To receive reassembly credit contact Cummins Customer Service Group for Authorization Form.

** Price is subject to change without notice.*

This policy makes it easier to sell ReCon engines in situations where the customer already has an engine either partially or

NOTE:

All Ford C engines have a notched cylinder head. The notched cylinder head does not have mounting pad for accessory brackets.

Use caution when specing Ford engines in non-Ford applications.