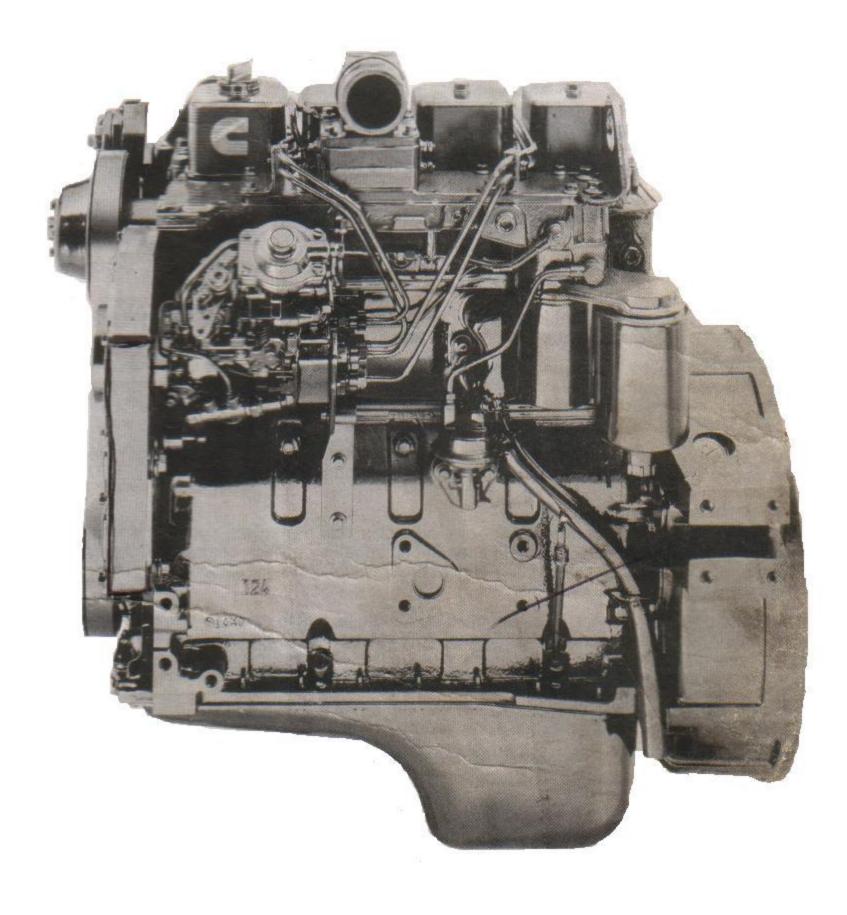
Full download: http://manualplace.com/download/cummins-4bt-parts-catalog/



Parts Catalog

4BT3.9

Charge Air Cooled Automotive





Cummins Engine Co., Inc.

New Parts Warranty Midrange

COVERAGE

PRODUCTS WARRANTED

This warranty applies to New Parts marketed by Cummins for its A, B, and C Series engines. It applies anywhere in the world where service is available through a Cummins distributor or A, B, and C Series dealer.*

COVERAGE

This warranty covers any failures of parts on or after December 1, 1986, which result, under normal use and service, from defects in workmanship or material (Warrantable Failures). The coverage extends six months from the date of first installation.

This warranty continues to all subsequent Owners until the end of the period of coverage.

CUMMINS RESPONSIBILITIES

Cummins will pay for all parts and labor needed to repair the damage to the engine resulting from the Warrantable Failure. All labor costs will be paid in accordance with Cummins published Standard Repair Time guidelines.

Cummins will pay for the lubricating oil, antifreeze, filter elements, and other maintenance items that are not reusable due to the Warrantable Failure.

Cummins will pay reasonable labor costs for engine removal and reinstallation when necessary to make the warranty repair.

OWNER RESPONSIBILITIES

At the time when the parts are installed, Owner is responsible for the preparation of a written record containing the following: (1) the date of installation of the parts; (2) the engine serial number; (3) the engine miles, hours or kilometers of operation; (4) the parts installed, and (5) the location of the parts in the engine. The purpose of this record is to protect Owner's interests and support any claim for a Warrantable Failure.

Owner is responsible for the operation and maintenance of the engine as specified in Cummins Operation and Maintenance Manuals.

sylva expiration of the warranty, Owner must give notice to a Cummins distributor or A, B, and C Series dealer* of a failure and deliver the engine to such facility for repair.

3 must is responsible for the cost of lubricating oil, antifreeze, filter elements and other maintenance items replaced during warranty agoairs except where such items are not reusable due to a Warrantable Failure.

vner is responsible for communication expenses, meals, lodging and similar costs incurred by Owner as a result of a Warrantable 39 liure. Owner is responsible for non-engine repairs and for "downtime" expenses, cargo damage and all business costs and cosses resulting from a Warrantable Failure. CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

(In the United States, some states do not allow the exclusion or limitation of incidental or consequential damages relating to Consumer Products, so the above limitation or exclusion may not apply to you.)

LIMITATIONS

Cummins is not responsible for failures resulting from Owner or Operator abuse or neglect, such as: operation without adequate coolant or lubricants; overfueling; overspeeding; lack of maintenance of lubricating, cooling or air intake systems; improper storage, starting, warm-up, run-in or shutdown practices. Cummins is also not responsible for failures caused by incorrect fuel, or by water, dirt or other contaminants in the fuel.

Except for fuel pumps, Cummins does not warrant parts supplied by Cummins which bear the name of another company. These parts are warranted by their manufacturers and not by Cummins. This category of parts includes, but is not limited to: hydraulic pumps, alternators, starters, fans, air conditioning compressors, clutches, filters, transmissions, torque converters, marine gears, air cleaners and non-Cummins air compressors, engine compression brakes, and steering pumps.

Parts used in warranty repairs may be new Cummins, Cummins approved rebuilt parts, or repaired parts. Cummins is not responsible for failures resulting from the use of parts not approved by Cummins.

Before a claim for excessive oil consumption will be considered, Owner must submit adequate documentation to show that consumption exceeds Cummins published standards.

This warranty does not apply to parts furnished by Cummins at no charge to the Owner.

THIS WARRANTY IS THE SOLE WARRANTY MADE BY CUMMINS IN REGARD TO THESE PARTS. CUMMINS MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

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Product Identification Information

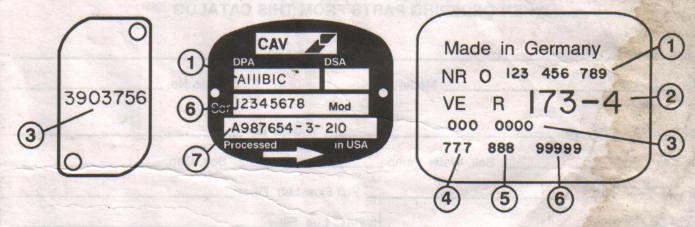
Data plates should be referred for parts identification.

1. ENGINE DATA PLATE

Cummins	Cummins Engine Company, Inc. Columbus, Indiana 47292-3005 Made in U.S.A. 3920701	Engine Cert. I.D. Certificat d'Identite'	C.I.D./L. Pouce Cube/L	Family Famille	CPL	Model Modele	FEL	EPA	CARE
						Injector P/N Injecteur P/N	NDX		
WARNING: Injury may result and warranty is voided if fuel rate rpm or attitudes exceed published maximum values for this model and application. AVERTISSEMENT: Danger de bleasures et d'annulation de la garantie si de'bit de combustible tr/min ou attitude de'passant les voleurs maximum announce'es pour ce modele et son utilisation. Date of Mfg. Date of Fabrication		Timing –T.D.C. Colage – P.M.H.			Engine No. Moteur No.	РМ			
		Valve lash co Jeux Soup. a		Int. Adm.	Exh. Ech.	Ref. No.			
		Firing Order Order d'Allum	nage	TERES	985	Fuel rate at adv. HP De'bit combust, a puiss, indiqu	1944 P	FRET	mm³ stroke
		Idle Speed (r Vitesse Role		.C.S.	9	Advertised HP Puiss. Indiquee (ch)	at a		rpn

- 1. Shop order number
- 2. Model designation
- 3. Engine serial number
- 4. Control parts list

2. FUEL PUMP DATA PLATE



- 1. Supplier part number
- 2. Supplier alpha-numerica designation
- 3. Cummins part number
- 4. Factory code
- 5. Manufacturing date code
- 6. Serial number of pump
- 7. Pump setting code

This catalog was compiled by Rita Wheeler in Parts Communications.

Customer Service Information

This standard Parts Catalog contains parts information for the following Cummins Engine Model(s):

4BTA

D383017BX02

CPL 986, 1260

Certain basic engine components have been matched to give optimum performance to your engine. The part numbers listed in this catalog for these components are for a standard engine configuration. When ordering any of the Control Parts List (CPL) components listed below, please order by part description and engine serial number. Reference to the CPL number stamped on the engine data (name) plate will also help identify the proper service parts for your engine.

Control Parts List (CPL) Components

Pump, Injection Camshaft Cylinder Head Injector Page 30-31 Page 56 Page 59 Page 61-63

Engine Piston Turbocharger Exhaust Manifold Page 55 Page 64-67 Page 71

USER INFORMATION

- . Parts numbers appearing in () are for identification purposes only and should not be used when ordering service replacement parts.
- . The reference numbers appearing on the art pages is for publication use only.
- . Assembly content is shown by part number indentation.
- . Options are engineered production part groupings, specifically used for compiling engine orders.
- . Option numbers are for reference only and are not sold for service.
- . Use assembly and not option content to determine service parts replacement.

ALWAYS SPECIFY ENGINE MODEL AND SERIAL NUMBER WHEN ORDERING PARTS FROM THIS CATALOG

Engine Model	Engine	e Serial No.	
MFG Make	Model	Chassis No	leal -
Fuel Pump Assembly No	100 000 - 101 di	_ Injector No	
Belt, Fan	Belt, Water Pump	Belt, Gen.	oliv
Element, Fuel Filter	Full	Flow Lub. Filter	36, 17, 14, 15
Air Cleaner	By-Pass	Lub. Filter	
Special Equipment			
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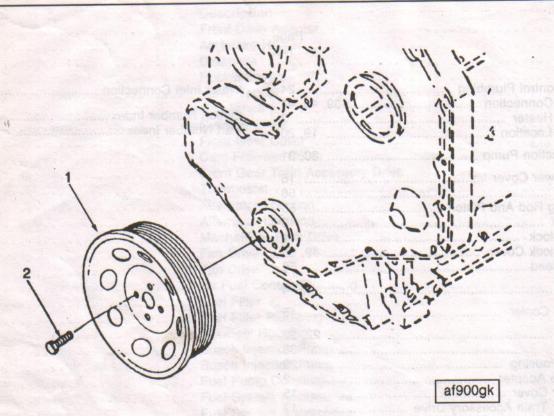
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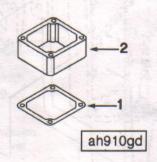
	No.
Air Fuel Control Plumbing	41
Bosch Injection Pump 30,	31
Cam Follower Cover Camshaft	59
Dataplate	4
Engine Oil Cooler	45
Fan Drive	38 29 2 15 17 25 26 63 32
Lifting Bracket Lubricating Oil Pump	42 47
Main Bearing Kits	83 21
Oil Level Gauge	46 53
Piston Kits	83 37 79
Rocker Levers	7
Service Gasket Set	83 69
Turbocharger	83
Valve Tappet	

2字等。	No.
Water Inlet Connection	77, 78
Option Number Index	A-1

Page



Ref No.	Part Number	Part Name	Req	Remarks
1	3914494 3903857	Pulley, Crankshaft Screw, Hex Flange Head Cap	1 4	Adapter, Front Drive Cylinders: 4/6 Kit: No No. of Grooves: 8 Groove Torque Limit #FT: 210 Location From FFOB: Unknown Pulley Diameter MM: 174.00 Pulley Mounting Location: Crankshaft M12 x 1.25 x 36
Wis				Stored Selver 250 tells 3 selver 200 tells 4 selver 200 tells 5 selver 200 tells 5 selver 200 tells 5 selver 200 tells 6

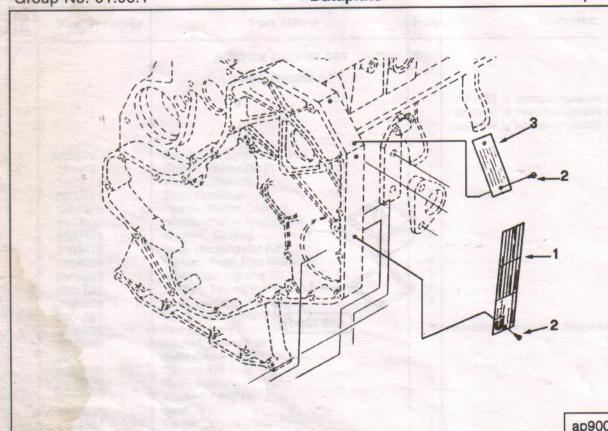


Ref No.	Part Number	Part Name	Req	Remarks
1151) 1151) 800)	alfonda (1996) catal) might - kes lind a die sel er olikes. Tirch	AIR INTAKE HEATER OPTION AH9021	oce na le	Spacer connection for use when no grid-type engine air heater is required. For use on (4 & 6B) charge air cooled engines.
1 2	3913352 3922484	Gasket, Connection Connection, Spacer	1 1	
101	we do with the party	A COMPANY OF THE PARTY OF THE P		
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				T

Group No. 01.06.1

Dataplate

Option No. AP9056



ap900gl

Ref No.	Part Number	Part Name	Req	Remarks
		DATAPLATE OPTION AP9056	TA BOY	Certified EPA and California (ARB) dataplate for (1991 model year) engine classified as medium heavy duty diesel engines. Includes dataplate for engines manufactured for Cummins Engine Company. Located on fuel pump side of engine on the outboard edge of gear housing, orientated 90 degrees counterclockwise from horizontal. Includes provision for tracking of emissions credits for banking and trading.
1 2 3	3919603 3908612 3920701 (3916103)	Dataplate Screw, Drive Dataplate Tag, Instruction	1 4 1 1	and traumg.

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