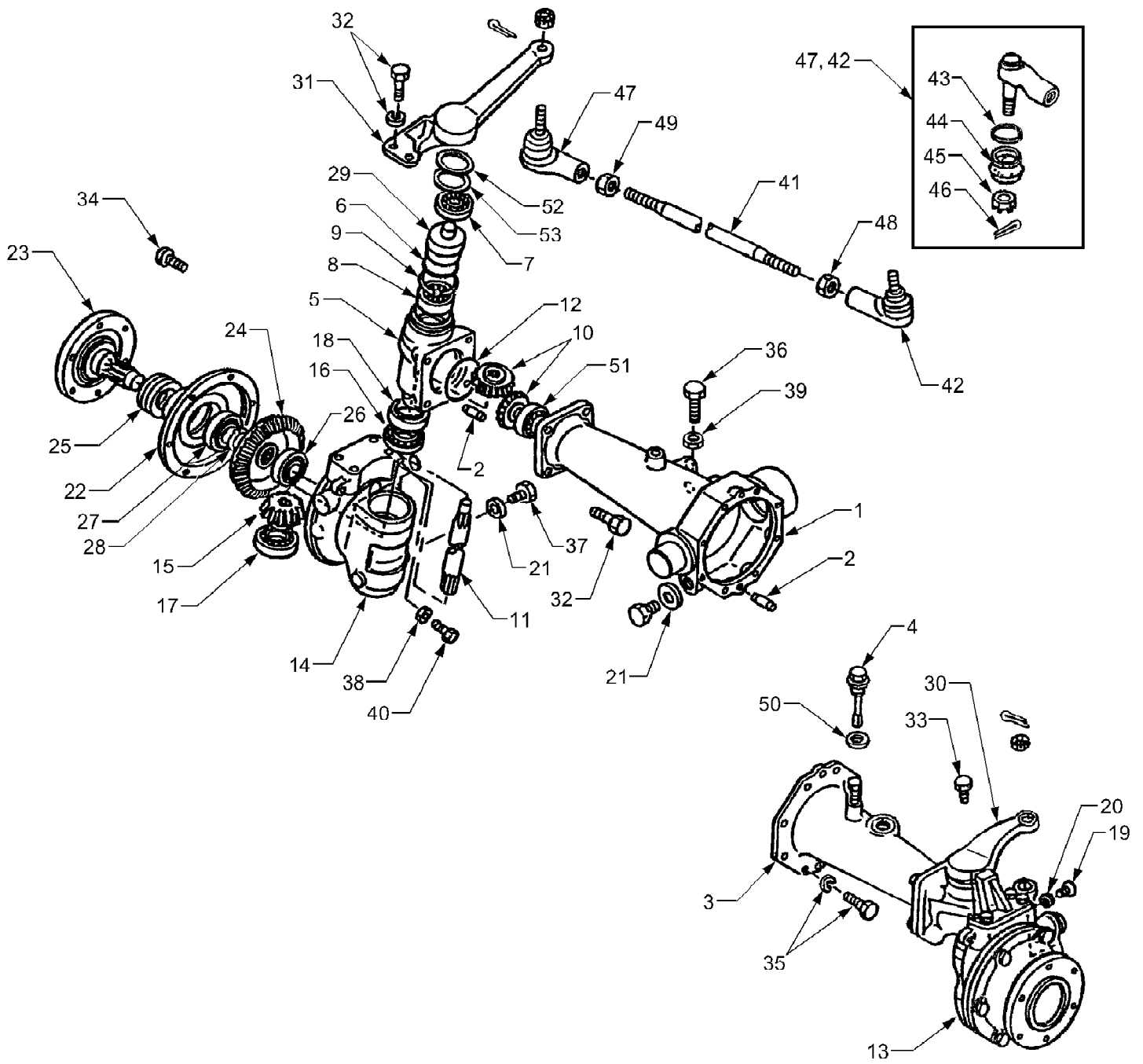


7254 Tractor
4WD Axle Assembly (Part 1)



7254 Tractor
4WD Axle Assembly (Part 1)

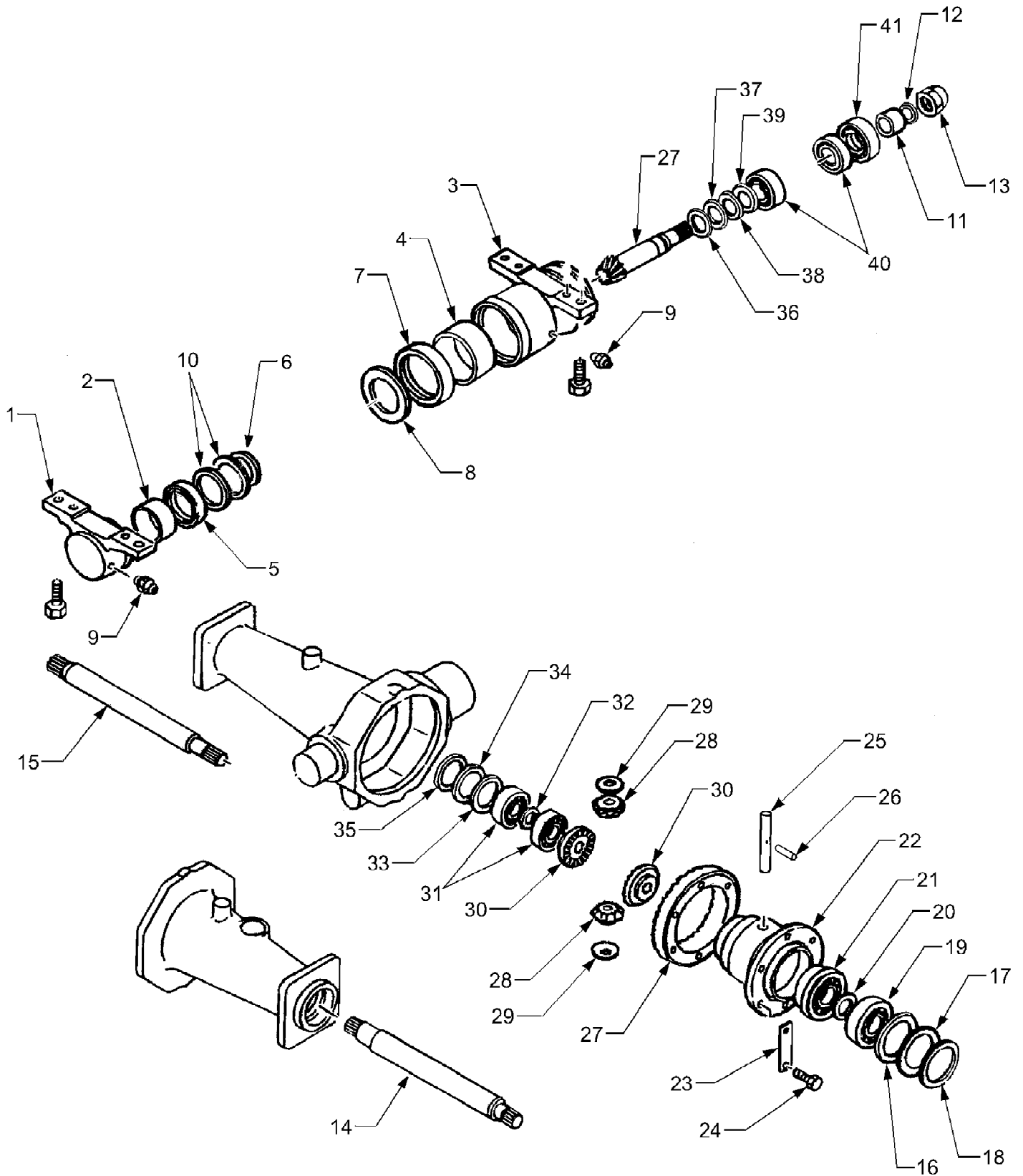
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Ref #	Part Number	Qty	S/P/F	Description
1	IM-326021860	1		Housing Assembly, Axle Includes Ref. No. 2
2	IM-030500820	4		Pin, Dowel
3	IM-326345040	1		Housing, Axle LH
4	IM-398400440	1		Gauge, Oil Level
5	IM-322013110	2		Housing Assembly, Pinion Gear Includes Ref. No. 2
6	IM-052300400	2		O-Ring
7	IM-040116204	2		Bearing, Ball
8	IM-040106303	2		Bearing, Ball
9	IM-036500047	2		Ring, Snap
10	IM-326240290	4		Gear, Final Pinion Idler
11	IM-322511091	2		Shaft, Idler Drive
12	IM-052300650	2		O-Ring
13	IM-322117840	1	S	Housing, Final Drive LH
14	IM-322117850	1	S	Housing, Final Drive RH
15	IM-326240280	2		Gear, Final Drive Pinion
16	IM-042532006	2		Bearing, Tapered
17	IM-040106006	2		Bearing, Ball
18	IM-050600038	2		Seal, Oil
19	IM-064600016	2		Plug
20	IM-025100016	2		Washer, Seal
21	IM-025100012	3		Washer, Seal
22	IM-322212311	2	S	Housing, Final Drive
23	IM-326312330	2	S	Wheel Hub/Shaft
24	IM-326370450	2		Gear, Final Drive
25	IM-050609043	2		Seal, Oil, 35mm x 55mm x 15mm
26	IM-040106205	2		Bearing, Ball
27	IM-040106206	2		Bearing, Ball
28	IM-036100030	2		Ring, Snap
29	IM-330310712	2		Kingpin
30	IM-334525190	1		Arm, Steering LH
31	IM-334525200	1		Arm, Steering RH
32	IM-011511025	12		Bolt, M10 x 25
33	IM-011511030	4		Bolt, M10 x 30
34	IM-011510820	12		Bolt, M8 x 20
35	IM-11510825	8		Bolt, M8 x 25
36	IM-010311035	2		Bolt, M10 x 35
37	IM-010301212	3		Bolt, M12 x 12
38	IM-020900008	2		Nut, M8
39	IM-399234470	2		Collar
40	IM-010310825	2		Bolt, M8 x 25
41	IM-334712010	1		Rod, Tie
42	IM-334801170	1		Tie Rod End, LH Includes Ref. Nos. 43 thru 46
43		2		Spring, Dust Cover (With Cover, Dust)
44	IM-334810207	2		Cover, Dust
45	IM-334810209	2		Nut, Castle, M12 x 1.25
46	IM-030103025	2	S	Pin, Cotter
47	IM-334801150	1		Tie Rod End, RH Includes Ref. Nos. 43 thru 46
48	IM-020109029	1		Nut, Jam, LH Thrd
49	IM-020800014	1		Nut, Jam, M14 RH Thrd
50	IM-025100020	1		Washer, Seal

7254 Tractor
4WD Axle Assembly (Part 1)

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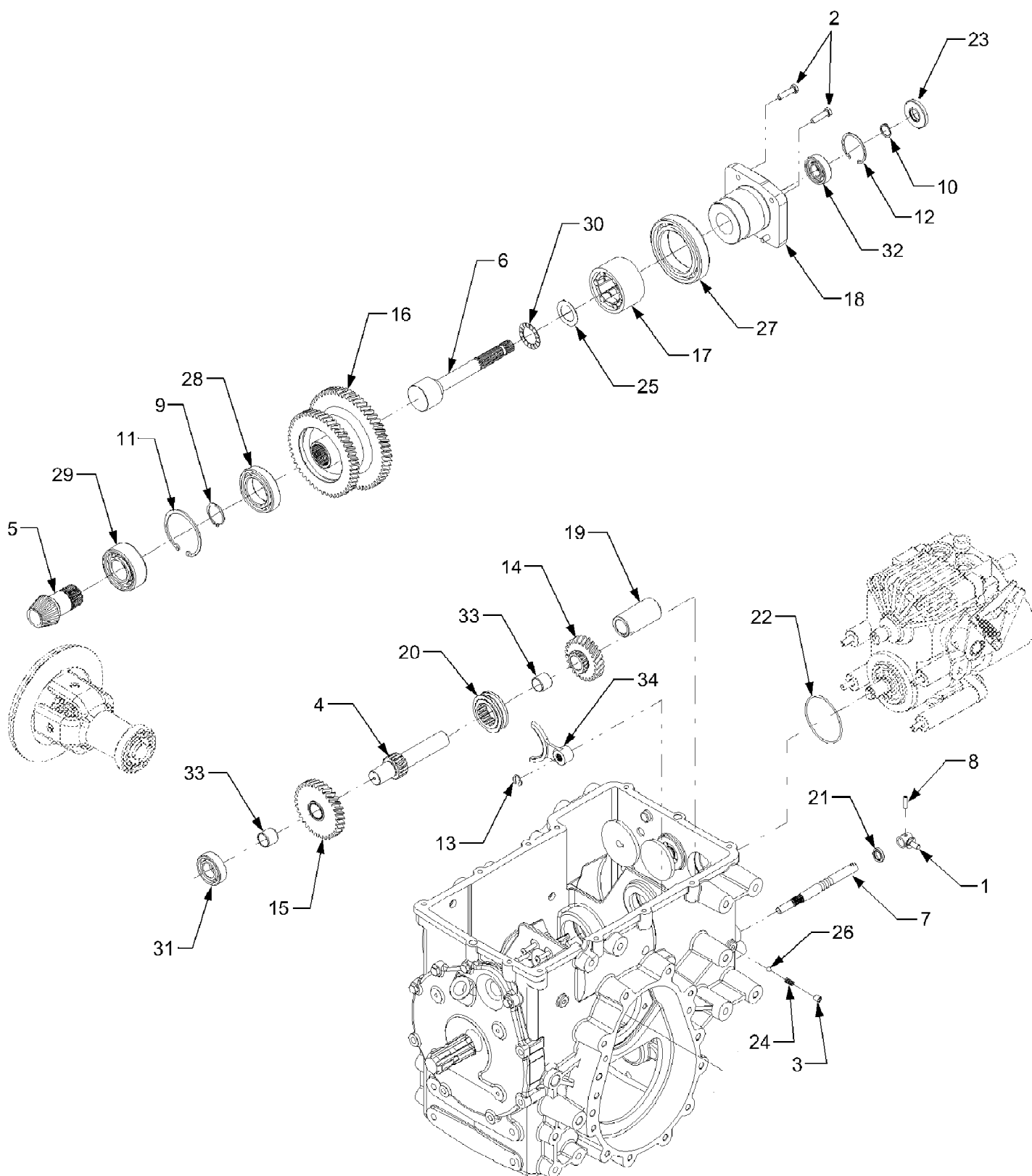
Ref #	Part Number	Qty	S/P/F	Description
51	IM-040106304	2		Bearing, Ball
52	IM-199280540	AR		Shim, 0.2T
53	IM-199280550	AR		Shim, 0.5T



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4WD Axle Assembly (Part 2)

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Ref #	Part Number	Qty	S/P/F	Description
1	IM-322017890	1		Mtg. Bracket, Axle Front Includes Ref. No. 2
2	IM-398510090	1		Bushing
3	IM-322017900	1		Mtg. Bracket, Axle Rear Includes Ref. No. 4
4	IM-398510450	1		Bushing
5	IM-050301140	1		Seal, Oil
6	IM-399261550	1		Washer, Thrust
7	IM-050309056	1		Seal, Oil
8	IM-399261580	1		Washer, Thrust
9	IM-060620000	2		Fitting, Grease
10	IM-395910030	1		Shim Kit, Service Only
11	IM-399234160	1		Collar
12	IM-052100210	1		O-Ring
13	IM-020109079	1		Nut
14	IM-326211011	1		Shaft, Differential LH
15	IM-326211021	1		Shaft, Differential RH
16	IM-199280630	AR		Shim, 0.1T
17	IM-199280640	AR		Shim, 0.2T
18	IM-199280650	AR		Shim, 0.5T
19	IM-040106305	1		Bearing, Ball
20	IM-399211140	1		Spacer
21	IM-040156305	1		Bearing, Ball
22	IM-326110490	1		Housing, Differential
23	IM-399310150	3		Plate, Locking
24	IM-010110816	6		Bolt, M8 x 16
25	IM-326130160	1		Shaft, Pinion
26	IM-030300540	1		Pin, Spring
27	IM-322050621	1		Gear Set, Ring and Pinion
28	IM-326160060	2		Gear, Pinion
29	IM-399261070	2		Washer, Thrust
30	IM-326140200	2		Gear, Differential
31	IM-040106304	2		Bearing, Ball
32	IM-399211130	1		Spacer
33	IM-199281030	AR		Shim, 0.1T
34	IM-199281040	AR		Shim, 0.2T
35	IM-199281050	AR		Shim, 0.5T
36	IM-399260530	1		Washer, Thrust
37	IM-199281240	AR		Shim, 0.1T
38	IM-199281250	AR		Shim, 0.2T
39	IM-199280430	AR		Shim, 0.5T
40	IM-042530205	2		Bearing, Tapered Roller
41	IM-050209004	1		Seal, Oil



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4WD Traction Drive

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0906	1		Pin Assembly, 2 Speed
2	710-0573	4		Screw, Hex Cap Lock, 5/16-18 x 1.25 GR5
3	710-3006	1	/P	Screw, Cup Set, 5/16-18 x 3/8
4	711-1339	1		Shaft, Motor
5	711-1344	1	S	Shaft, Pinion, 16T
6	711-1372	1		Shaft, 4WD
7	711-1397	1		Shaft, 2 Speed Actuator
8	715-0159	1		Pin, Spirol, 3/16 x .875
9	716-0185	1		Ring, Retaining
10	716-0384	1		Ring, Retaining
11	716-0387	1		Ring, Retaining
12	716-0393	1		Ring, Retaining
13	716-0396	1		Clip, Rotor
14	717-3472	1		Gear, Drive Pinion, LO 24T:17T
15	717-3473	1		Gear, Drive Pinion, HI 33T: 17T
16	717-3480	1		Gear, Drive, LO:59T; HI 50T
17	717-3484	1		Clutch, Overrunning
18	718-0674	1		Cover, Front
19	718-0678	1		Spacer, Drive
20	718-3116	1		Collar, 2 Speed
21	721-0496	1		Seal, Oil
22	721-0501	1		O-Ring
23	721-0507	1		Seal, Oil
24	732-0863	1	S	Spring, Detent
25	736-0715	1		Washer, Thrust
26	741-0862	1	/P	Ball, Detent
27	741-1106	1		Bearing, Ball
28	741-1107	1		Bearing, Ball
29	741-1109	1		Bearing, Angular Contact Ball
30	741-1112	1		Bearing, Thrust
31	741-3037	1	S	Bearing, Ball
32	741-3057	1	S	Bearing, Ball
33	741-3118	2		Bearing, Sleeve
34	748-3096	1		Yoke, 2 Speed