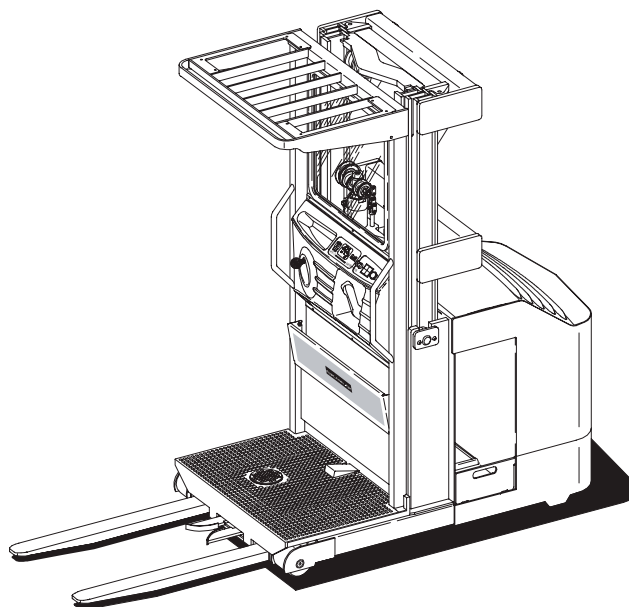

Service Manual

SM-714 Revision 1



OP15X

CLARK Material Handling
Company

2317 Alumni Park Plaza
Suite 500
Lexington, KY, 40517-4288
USA

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Standard Codes

B-Code = Business area

F-Code = Product family

C-Code = Component function

Worksheet standard

W-Code = Working code

R-Code = Reason code

SO-Code = Assortment

F-Code List

PT Order Picker Truck

T-Code List

No. Model

C-Code List

No	Function Group	C-Code
0	Chassis	0000
1	Motors	1000
2	Drive Gear / Transmission	2000
3	Brake / Wheel System	3000
4	Steering System	4000
5	Electrical System	5000
6	Hydraulic / Pneumatic System	6000
7	Operating Function-lifting Mast / Cylinders	7000
8	Peripheral / Installation Equipment	8000

F-code Section C-code

PT

Standard Codes

Version no T-code

000

9	Optionals / Attachments	9000
10	Tools	10000

Table of Contents

Standard Codes	1
Warning Symbols	15
Warning Levels	15
Prohibitory Symbols	16
Ordinance Symbols	16
Safety	17
General Safety	17
Battery Safety	21
Static Discharge Precautions	26
Welding Safety	28
Introduction, Service Manual	31
Contents, Section M	33
Machine Information	33
General Product Information	35
Truck Presentation	35
Truck Side Views	35
Intended Truck Application	35
Prohibited Truck Application	36
Truck Data	36
Dimensions	37
Data Plate	38
Main Components	39
Inch (SAE) and Metric Fasteners	43
Introduction	43
Nomenclature, Threads	44
Strength Identification	45
Conversion of Metric and English Units	52
Technical Service Data	55
Ordering Spare Parts	59
Contents, Section P	61
Planned Maintenance	61

Table of Contents

Introduction, Maintenance	63
Jacking Truck Off The Floor	64
Operator Platform	64
Truck Frame	64
Baseleg	65
Lubricants	66
Standard	66
Cold Storage	66
Freezer	68
Service Schedule	69
Planned Maintenance Schedule	69
Planned Maintenance Procedures	73
Services Performed Daily or Every 8 Operating Hours	73
Battery Level (BL)	73
Drive Wheel Indicator	74
Hourmeter	74
Hydraulic System	74
Frame/Sheet Metal	75
Wheels/Tires	75
Functions/Operations	75
Safety Belt, Tether, and Body Harness	75
Services Performed Monthly or Every 120 Operating Hours	75
Inspection	75
Transmission	75
Battery	76
Electrical Connections	76
Contactor Tips (NOT Sealed)	76
Motor Brushes	76
Drive Motor	76
Hydraulic Reservoir	77
Frame Lube	77
Pivot Points	77
Services Performed Semi-Annually or Every 720 Operating Hours	77
Inspection	77
Transmission	77
Hydraulic System	78
Brakes	78
Lift and Platform Chains	78
Services Performed Annually or Every 1440 Operating Hours	79
Battery	79
Brake	79
Hydraulic Fluid	79
Lubrication Chart	81

Table of Contents

Oil and Grease Specifications	82
Approved Oils and Grease	82
Grease Location Points	83
Contents, Section S	85
Service Instructions	85
Chassis	87
Theory of Operation	88
Maintenance	88
Troubleshooting	88
Repair and Rebuild	88
Front Cover	88
Front Panel	89
Left-hand Cover	89
Right-hand Cover	90
Operator Platform	91
Theory of Operation	92
Maintenance	92
Troubleshooting	92
Repair and Rebuild	93
Console Cover	93
Floor Mat	94
Battery Compartment	95
Theory of Operation	96
Maintenance	96
Troubleshooting	96
Repair and Rebuild	97
Battery Stop Plate	97
Battery	98
Battery Rollers	99
Operator Controls	101
Theory of Operation	101
Maintenance	101
Troubleshooting	101
Throttle Potentiometer Test	101
Repair and Rebuild	102
Multi-Function Control Handle	102
Steer Wheel	104
Deadman Pedal	105
Pallet Clamp	108
Tether	110

Table of Contents

Decals	111
Decal with Protective Sheet	111
Decal without Protective Sheet	111
Electric Motors	115
Theory of Operation	115
Maintenance	115
Troubleshooting	116
Repair	125
Brush Replacement	125
Pump Motor	125
Drive Motor	129
Fan Motor Assembly	131
Rebuild	132
Pump Motor and Drive Motor Component Disassembly	132
Inspection	134
Drive End Head	134
Commutator End Head	134
Bearings	134
Brush and Commutator	134
Armature	137
Frame and Field Assembly	138
Assembly/Testing	139
Bearing Installation	139
Testing	140
Fan Motor Rebuild	140
Transmission	141
Theory of Operation	142
Maintenance	142
Fluid Changing	142
Troubleshooting	142
Repair and Rebuild	146
Transmission Disassembly	146
Pivot Ring	148
Drive Unit Gear Case	152
Radial Ring	152
Axle Shaft and Bevel Gear	153
Spiral Gear and Helical Gear	155
Bearing Cup and Shim	157
Spur Gear	159
Transmission Reassembly	160
Gear Case	160
Axle Shaft	160
Bevel Gear	162

Table of Contents

Spiral Gear	163
Gear Set	164
Calculating Shim Formulas	165
Gear Case Bearing Cup and Shim	168
Helical Gear/Spiral Pinion Gear	170
Axle	173
Measuring Backlash	177
Pivot Ring	179
Drive Unit	181
Gear Case Cover	184
Electric Brake	185
Theory of Operation	185
Maintenance	185
Brake Air Gap Adjustment	185
Troubleshooting	186
Repair and Rebuild	187
Brake Assembly	188
Brake Friction Plate (Rotor)	189
Drive Wheel	191
Theory of Operation	191
Maintenance	191
Troubleshooting	191
Repair and Rebuild	192
Load Wheels	195
Theory of Operation	198
Maintenance	198
Troubleshooting	198
Repair and Rebuild	198
Single Load Wheel	199
Tandem Articulated Load Wheel	200
Side Guide Rollers (Optional)	202
Steering Unit	203
Theory of Operation	206
Maintenance	206
Troubleshooting	206
Repair and Rebuild	207
Steering Arm / Wheel / Lever	209
Theory of Operation	210
Maintenance	210
Troubleshooting	210

Table of Contents

Steer Encoder Test	210
Repair and Rebuild	212
Steering Wheel	212
Steering Encoder	213
Steering Bearing	215
Theory of Operation	216
Maintenance	216
Troubleshooting	216
Repair and Rebuild	216
Electrical Functions	219
Theory of Operation	219
Battery Plugged In	220
Deadman	226
General	226
Closing Deadman Switches (S2 and S23)	226
Steering	232
Travel	234
Lift/Lower	240
Lift (S5)	240
Lower (S4)	244
Maintenance	266
Horn Button Pass Codes	266
Wiring	272
Definitions	272
Shorts to Frame Test	273
Troubleshooting	278
Maintenance (Chirp) Mode	280
Entering Maintenance Mode Using Deadman Pedal	280
General Testing	280
Platform Manager Fault Codes	282
Electronic Components	319
Theory of Operation	321
Maintenance	322
Troubleshooting	322
Repair and Rebuild	322
Battery	325
Theory of Operation	325
Maintenance	325
Inspection and Care	325
Exterior Cleaning	326
Charging	326

Table of Contents

Storage	327
History Record	327
Troubleshooting	328
Repair and Rebuild	329
Battery Connector	331
Theory of Operation	331
Maintenance	331
Inspection	331
Troubleshooting	332
Repair and Rebuild	332
Lights (Optional)	335
Theory of Operation	335
Maintenance	335
Troubleshooting	335
Repair and Rebuild	335
Overhead Guard Light	335
Adjustable Lights (Optional)	338
Warning Light	339
Horn and Travel Alarm	341
Theory of Operation	341
Maintenance	341
Troubleshooting	341
Repair and Rebuild	342
Horn	342
Travel Alarm	343
Instrument Panel and Displays	345
Theory of Operation	345
Start Up	345
Battery Level Display LED Messages	347
Steering Indicator Messages	350
Display Messages	351
Hourmeter	351
Sounder	352
Maintenance	353
Troubleshooting	353
Display	353
Hourmeter	354
No Display	354
Hourmeter Glass Icon Does Not Flash	354
Hourmeter Glass Icon Always Flashes	354

Table of Contents

Start/Stop Switches	355
Theory of Operation	356
Maintenance	356
Troubleshooting	356
Repair and Rebuild	357
Key Switch	357
Emergency Power Off (EPO)	358
Contact Block	358
EPO Actuator	360
Deadman Switches	360
 Mast Switches	 361
Theory of Operation	362
Maintenance	363
Adjustment	363
Troubleshooting	366
Repair and Rebuild	366
 Steer Switches	 367
Theory of Operation	368
Maintenance	368
Troubleshooting	369
Repair and Rebuild	370
 Fuses	 371
Theory of Operation	372
Maintenance	372
Wiring Harness	372
Power Cables	373
Troubleshooting	373
Repair and Rebuild	373
 Contactors Panel	 375
Theory of Operation	376
Maintenance	376
Contact Tip Inspection	377
Resistance Testing	377
Troubleshooting	377
Repair and Rebuild	378
Contact Assembly	378
 Traction Power Amplifier (TPA) [Transistor Controller]	 381
Theory of Operation	381
Basics Of Circuit Operation	381
Interface	383

Table of Contents

Control Features	383
Motor Circuit	385
Control Circuit	386
Definitions	387
Maintenance	388
Safety	388
Cleaning	388
TPA Adjustable Settings	389
Troubleshooting	390
Diagnostics and Troubleshooting	390
Handset Diagnostics	390
Fault Codes	393
Troubleshooting Chart	394
Repair and Rebuild	396
Hydraulic System	397
Theory of Operation	397
Lift	397
Lower	399
Maintenance	401
Changing Hydraulic System Fluid	401
System Draining	402
Refilling System	402
Bleeding Hydraulic System	403
Troubleshooting	404
Repair and Rebuild	404
Lift Manifold	407
Hydraulic Reservoir	410
Manual Release Valve	411
Lift Pump	414
Two Stage Mast Staging Cylinder	417
Theory of Operation	418
Maintenance	418
Troubleshooting	418
Repair and Rebuild	418
Bearing and Seals	419
Three Stage Mast Staging Cylinder	427
Theory of Operation	428
Maintenance	428
Troubleshooting	428
Repair and Rebuild	428
Bearing and Seals	429

Table of Contents

Three Stage Mast Freelift Cylinder	437
Theory of Operation	438
Maintenance	438
Troubleshooting	438
Repair and Rebuild	439
Mast	447
Theory of Operation	447
Maintenance	448
Visual Inspection	448
Chain Inspection	448
Lubrication	452
Adjustment	454
Troubleshooting	455
Repair and Rebuild	455
Platform	483
Theory of Operation	485
Maintenance	486
Platform Shimming	486
Troubleshooting	488
Repair and Rebuild	488
Lifting Gear (Crosshead), Three Stage Mast	495
Theory of Operation	497
Maintenance	497
Troubleshooting	497
Repair and Rebuild	497
Fork Assembly	499
Theory of Operation	500
Maintenance	500
Troubleshooting	500
Repair and Rebuild	500
Forks	500
Pallet Clamp	502
Handset, Old	505
Operating Modes	508
Revert to Previous Settings	511
Handset Self Test	511
Handset, New	513
Display Screen	514
Menu Navigation Key	514

Table of Contents

Data Inc/Dec Key	514
Bookmark Keys	514
Operation	515
Menu Structure	515
Main Menu	516
Interface Protocols and Backward Compatibility	517
Parameter Changing	517
Real-Time Monitoring	518
Reading Faults and Diagnostic History File	518
Cloning and Restoring the Previous Programming	519
Information Displays	519
Programmer SetUp	520

Table of Contents

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Warning Symbols

Always follow the warnings given in this Service Manual and on the truck to avoid accidents from occurring.

1. Warning Levels

Warning text is given in four levels and provides information on the risks, describes the consequences, and instructs how to avoid accidents.



DANGER

Warns that an accident will occur if the instructions are not followed.

The consequences are serious personal injury or possibly death, and/or extremely severe material damage.



WARNING

Warns that an accident can occur if the instructions are not followed.

The consequences are serious personal injury or possibly death, and/or severe material damage.



CAUTION

Warns that an accident can occur if the instructions are not followed.

The consequences are personal injury and/or material damage.

NOTE!

Marks the risk of an accident or breakdown if the instructions are not followed.

PT**Prohibitory Symbols****000**

Prohibitory Symbols

**NO SMOKING**

If smoking occurs in situations where a restriction against smoking is stated, a serious accident can occur.

**OPEN FLAMES PROHIBITED**

If open flames are used in situations where open flames are prohibited, a serious accident can occur.

**GENERAL PROHIBITION**

If the prohibition is ignored, a serious accident can occur.

1. Ordinance Symbols

**SAFETY SHOES**

When the directive for safety shoes is given, safety shoes shall always be worn to reduce personal injury.

**PROTECTIVE GLASSES**

When the directive for protective glasses is given, protective glasses shall always be worn to reduce personal injury.

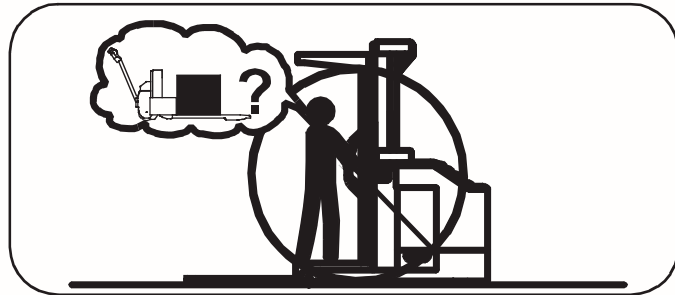
Safety

1. General Safety

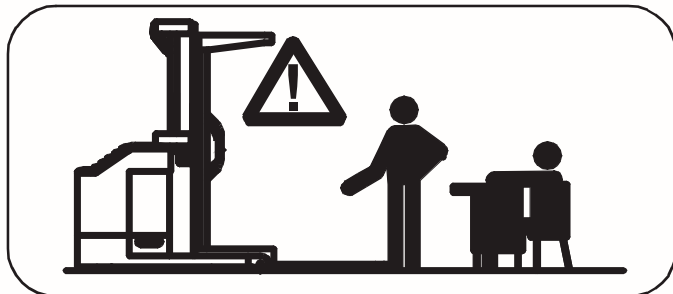
Do **NOT** operate or work on this truck unless trained, qualified, and authorized to do so and have read the Operator's Manual.



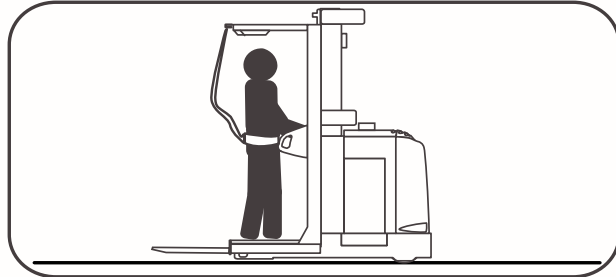
Know the truck controls and what they do.



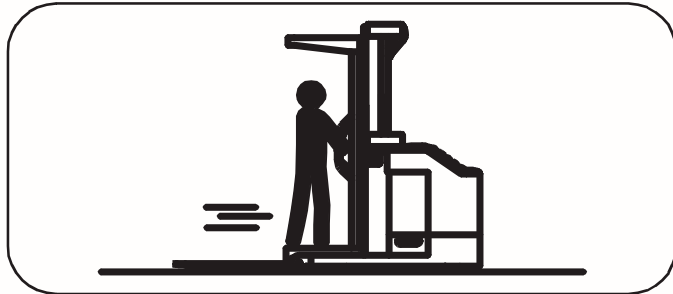
Do **NOT** operate truck if it needs repair or if it is in any way unsafe.



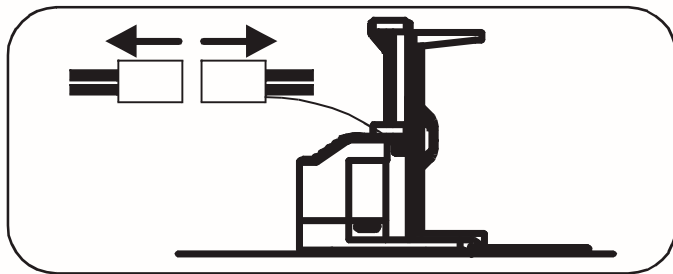
Do **NOT** operate truck unless the safety belt or harness is securely fastened around you.



Operate truck from the position of the Operator.



Before working on this truck, always turn the key switch to **OFF** and disconnect truck's battery connector (unless this manual states otherwise).



Do **NOT** wear watches, rings, or jewelry when working on the truck.

