

# WIRING DIAGRAMS

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## 8W-01 GENERAL INFORMATION

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### DESCRIPTION AND OPERATION

#### INTRODUCTION

Chrysler wiring diagrams are designed to provide information regarding the vehicles wiring content. In order to effectively use Chrysler wiring diagrams to diagnose and repair a Chrysler vehicle, it is important to understand all of their features and characteristics.

Diagrams are arranged such that the power (B+) side of the circuit is placed near the top of the page, and the ground (B-) side of the circuit is placed near the bottom of the page.

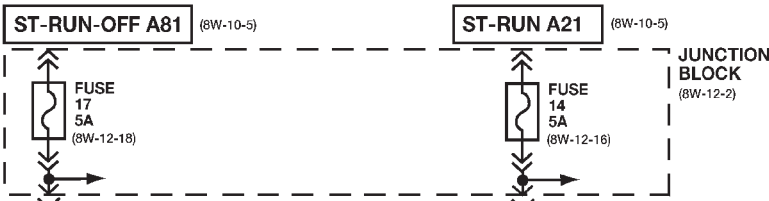
All switches, components, and modules are shown in the at rest position with the doors closed and the key removed from the ignition.

Components are shown two ways. A solid line around a component indicates that the component is complete. A dashed line around a component indicates that the component being shown is not complete. Incomplete components have a reference number to indicate the page where the component is shown complete.

It is important to realize that no attempt is made on the diagrams to represent components and wiring as they appear on the vehicle. For example, a short piece of wire is treated the same as a long one. In addition, switches and other components are shown as simply as possible, with regard to function only.

DESCRIPTION AND OPERATION (Continued)

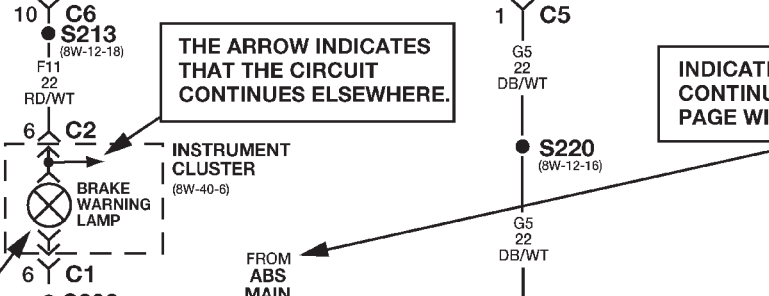
DIAGRAMS ARE ARRANGED WITH THE POWER B+ SIDE OF THE CIRCUIT NEAR THE TOP OF THE PAGE, AND THE GROUND SIDE OF THE CIRCUIT NEAR THE BOTTOM OF THE PAGE.



THE ARROW INDICATES THAT THE CIRCUIT CONTINUES ELSEWHERE.

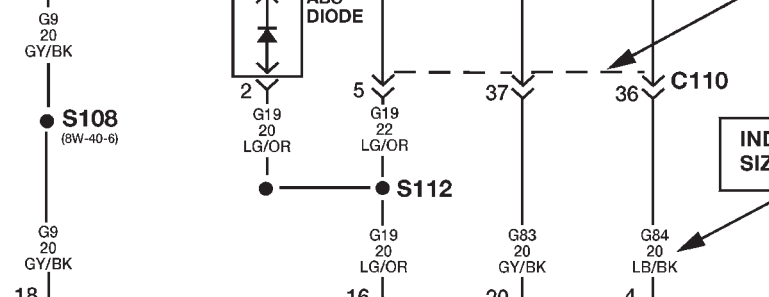
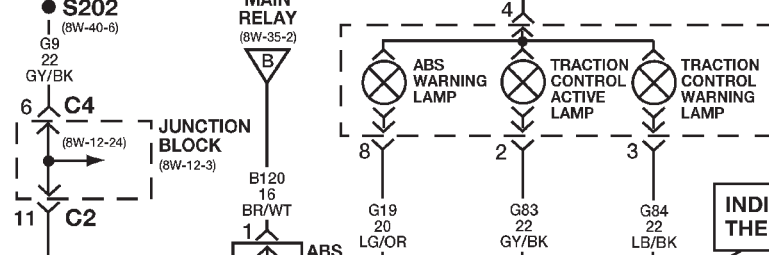
INDICATES CIRCUIT IS CONTINUED FROM ANOTHER PAGE WITHIN THE GROUP.

SYMBOLS USED ARE SIMILAR TO THOSE BEING USED WORLDWIDE.



INDICATES WIRES ARE PART OF THE SAME CONNECTOR.

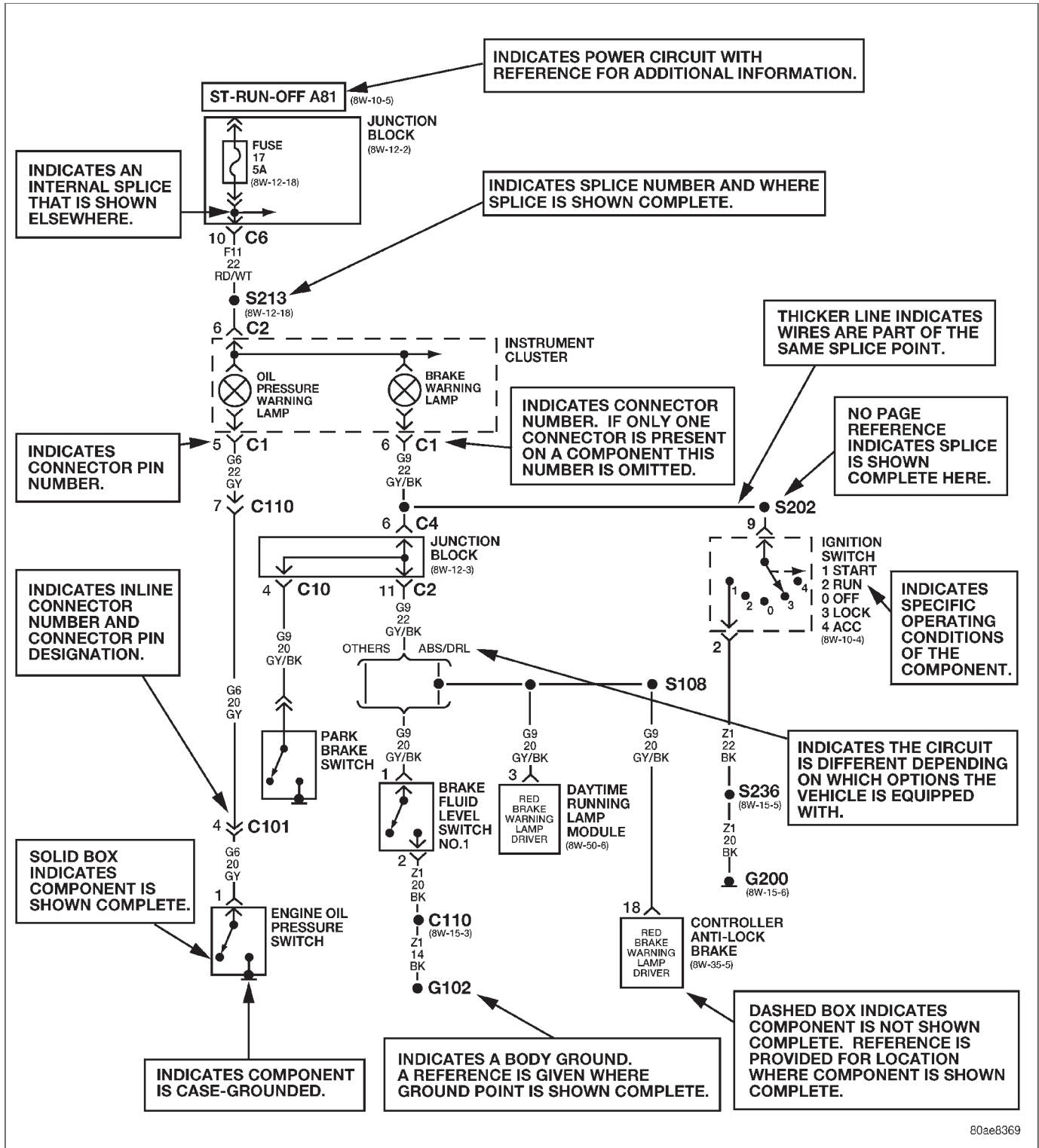
INDICATES CIRCUIT NUMBER, SIZE AND WIRE COLOR.



INTERNAL DESCRIPTIONS ARE GIVEN TO INDICATE THE FUNCTION OF THE CIRCUIT.

COMPONENT NAME IS ALSO USED AS THE REFERENCE FOR CONNECTOR PINOUTS.

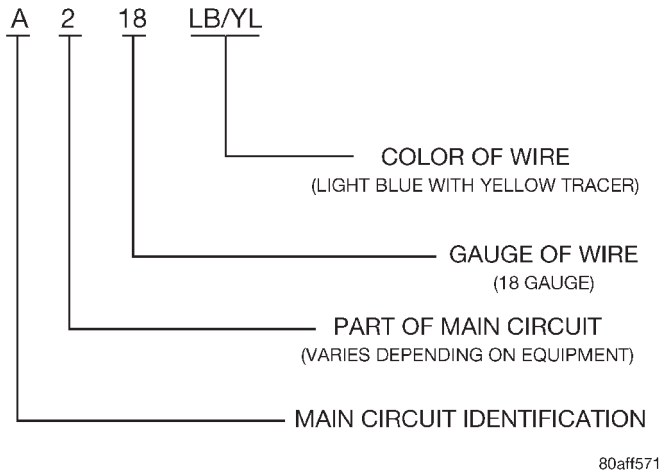
DESCRIPTION AND OPERATION (Continued)



DESCRIPTION AND OPERATION (Continued)

**CIRCUIT INFORMATION**

Each wire shown in the diagrams contains a code which identifies the main circuit, part of the main circuit, gage of wire, and color (Fig. 1)



**Fig. 1 Wire Code Identification**

COLOR CODE	COLOR	STANDARD TRACER COLOR
BL	BLUE	WT
BK	BLACK	WT
BR	BROWN	WT
DB	DARK BLUE	WT
DG	DARK GREEN	WT
GY	GRAY	BK
LB	LIGHT BLUE	BK
LG	LIGHT GREEN	BK
OR	ORANGE	BK
PK	PINK	BK or WT
RD	RED	WT
TN	TAN	WT
VT	VIOLET	WT
WT	WHITE	BK
YL	YELLOW	BK
*	WITH TRACER	

CIRCUIT	FUNCTION
A	BATTERY FEED
B	BRAKE CONTROLS
C	CLIMATE CONTROLS
D	DIAGNOSTIC CIRCUITS
E	DIMMING ILLUMINATION CIRCUITS
F	FUSED CIRCUITS
G	MONITORING CIRCUITS (GAUGES)
H	OPEN
I	NOT USED
J	OPEN
K	POWERTRAIN CONTROL MODULE
L	EXTERIOR LIGHTING
M	INTERIOR LIGHTING
N	NOT USED
O	NOT USED
P	POWER OPTION (BATTERY FEED)
Q	POWER OPTIONS (IGNITION FEED)
R	PASSIVE RESTRAINT
S	SUSPENSION/STEERING
T	TRANSMISSION/TRANSAXLE/ TRANSFER CASE
U	OPEN
V	SPEED CONTROL, WIPER/WASHER
W	OPEN
X	AUDIO SYSTEMS
Y	OPEN
Z	GROUNDS

**CIRCUIT FUNCTIONS**

All circuits in the diagrams use an alpha/numeric code to identify the wire and its function. To identify which circuit code applies to a system, refer to the Circuit Identification Code Chart. This chart shows the main circuits only and does not show the secondary codes that may apply to some models.

## DESCRIPTION AND OPERATION (Continued)

**SECTION IDENTIFICATION**
























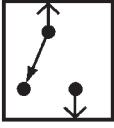
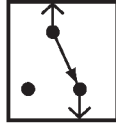




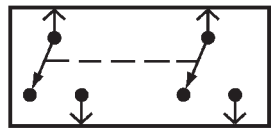
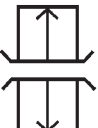



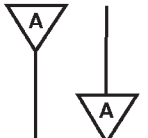






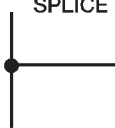










The wiring diagrams are grouped into individual sections. If a component is most likely found in a particular group, it will be shown complete (all wires, connectors, and pins) within that group. For example, the Auto Shutdown Relay is most likely to be found in Group 30, so it is shown there complete. It can, however, be shown partially in another group if it contains some associated wiring.

**SYMBOLS**

International symbols are used throughout the wiring diagrams. These symbols are consistent with those being used around the world.

GROUP	TOPIC
8W-01 thru 8W-09	General Information and Diagram Overview
8W-10 thru 8W-19	Main Sources of Power and Vehicle Grounding
8W-20 thru 8W-29	Starting and Charging
8W-30 thru 8W-39	Powertrain/Drivetrain Systems
8W-40 thru 8W-49	Body Electrical items and A/C
8W-50 thru 8W-59	Exterior Lighting, Wipers, and Trailer Tow
8W-60 thru 8W-69	Power Accessories
8W-70	Splice Information
8W-80	Connector Pin Outs
8W-90	Connector Locations (including grounds)
8W-95	Splice Locations

DESCRIPTION AND OPERATION (Continued)

 BATTERY  GENERATOR STATOR COILS	 2 C123 IN-LINE CONNECTORS  2 C123
 FUSIBLE LINK  FUSE  CIRCUIT BREAKER	MULTIPLE CONNECTOR  8  5  2 C123 MALE CONNECTOR  4 C1 FEMALE CONNECTOR  6 C3
 BATT A0 HOT BAR  CHOICE BRACKET (8W-30-10) PAGE REFERENCE	 SINGLE FILAMENT LAMP  DUAL FILAMENT LAMP  ANTENNA
 CLOCKSPRING  GROUND G101  SCREW TERMINAL	NPN TRANSISTOR  PNP TRANSISTOR  TONE GENERATOR 
 OPEN SWITCH  CLOSED SWITCH	 LED  PHOTODIODE  DIODE  ZENER DIODE
 GANGED SWITCH  SLIDING DOOR CONTACT	 OXYGEN SENSOR  GAUGE  PIEZOELECTRIC CELL
 WIRE ORIGIN & DESTINATION SHOWN WITHIN CELL  WIRE DESTINATION SHOWN IN ANOTHER CELL	 RESISTOR  POTENTIOMETER  VARIABLE RESISTOR  HEATER ELEMENT
EXTERNAL SPLICE  S350 INTERNAL SPLICE  INCOMPLETE SPLICE (INTERNAL) 	NON-POLARIZED CAPACITOR  POLARIZED CAPACITOR  VARIABLE CAPACITOR 
 ONE SPEED MOTOR  TWO SPEED MOTOR  REVERSIBLE MOTOR	 COIL  SOLENOID  SOLENOID VALVE

Wiring Diagram Symbols



DESCRIPTION AND OPERATION (Continued)

**TERMINOLOGY**

This a list of terms with there definitions used in the wiring diagrams.

- Built-Up-Export . . . . . Vehicles Built For Sale In Markets Other Than North America
- Except-Built-Up-Export . . . . . Vehicles Built For Sale In North America
- LHD . . . . . Left Hand Drive Vehicles
- RHD . . . . . Right Hand Drive Vehicles
- ATX . . . . . Automatic Transmission-Front Wheel Drive
- MTX . . . . . Manual Transmission-Front Wheel Drive
- AT . . . . . Automatic Transmission-Rear Wheel Drive
- MT . . . . . Manual Transmission-Rear Wheel Drive
- SOHC . . . . . Single Over Head Cam Engine
- DOHC . . . . . Dual Over Head Cam Engine

**CONNECTOR INFORMATION**

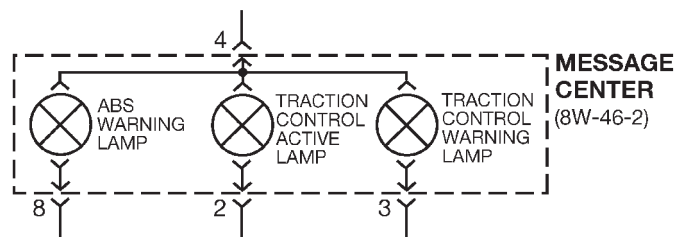
**CAUTION: Not all connectors are serviced. Some connectors are serviced only with a harness. A typical example might be the Supplemental Restraint System connectors. Always check parts availability before attempting a repair.**

**IDENTIFICATION**

In-line connectors are identified by a number, as follows:

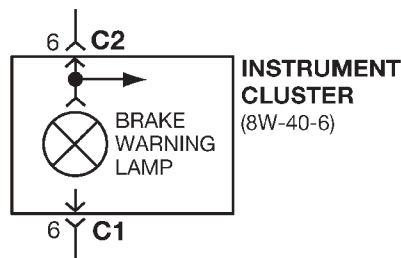
- In-line connectors located on the **engine compartment harness** are **C100** series numbers.
- Connectors located on the **instrument panel harness** are **C200** series numbers.
- Connectors located on the **body harness** are **C300** series numbers.
- **Jumper harness connectors** are **C400** series numbers.
- **Grounds and ground connectors** are identified with a "G" and follow the same series numbering as the in-line connector.

Component connectors are identified by the component name instead of a number (Fig. 2). Multiple connectors on a component use a C1, C2, etc. identifier (Fig. 3).



80aff5a3

**Fig. 2 Component Identification**



80aff5a4

**Fig. 3 Connector Identification**

**LOCATIONS**

Section 8W-90 contains connector/ground location illustrations. The illustrations contain the connector name (or number)/ground number and component identification. Connector/ground location charts in Section 8W-90 reference the illustration number for components and connectors.

Section 8W-80 shows each connector and the circuits involved with that connector. The connectors are identified using the name/number on the Diagram pages.

**SPLICE LOCATIONS**

Splice Location charts in Section 8W-70 show the entire splice, and provide references to other sections the splice serves.

Section 8W-95 contains illustrations that show the general location of the splices in each harness. The illustrations show the splice by number, and provide a written location.

**NOTES, CAUTIONS, and WARNINGS**

Throughout this group additional important information is presented in three ways; Notes, Cautions, and Warnings.

**NOTES** are used to help describe how switches or components operate to complete a particular circuit. They are also used to indicate different conditions that may appear on the vehicle. For example, an up-to and after condition.

**CAUTIONS** are used to indicate information that could prevent making an error that may damage the vehicle.

**WARNINGS** provide information to prevent personal injury and vehicle damage. Below is a list of general warnings that should be followed any time a vehicle is being serviced.

**WARNING: ALWAYS WEAR SAFETY GLASSES FOR EYE PROTECTION.**

**WARNING: USE SAFETY STANDS ANYTIME A PROCEDURE REQUIRES BEING UNDER A VEHICLE.**

## DESCRIPTION AND OPERATION (Continued)

**WARNING: BE SURE THAT THE IGNITION SWITCH ALWAYS IS IN THE OFF POSITION, UNLESS THE PROCEDURE REQUIRES IT TO BE ON.**

**WARNING: SET THE PARKING BRAKE WHEN WORKING ON ANY VEHICLE. AN AUTOMATIC TRANSMISSION SHOULD BE IN PARK. A MANUAL TRANSMISSION SHOULD BE IN NEUTRAL.**

**WARNING: OPERATE THE ENGINE ONLY IN A WELL-VENTILATED AREA.**

**WARNING: KEEP AWAY FROM MOVING PARTS WHEN THE ENGINE IS RUNNING, ESPECIALLY THE FAN AND BELTS.**

**WARNING: TO PREVENT SERIOUS BURNS, AVOID CONTACT WITH HOT PARTS SUCH AS THE RADIATOR, EXHAUST MANIFOLD(S), TAIL PIPE, CATALYTIC CONVERTER, AND MUFFLER.**

**WARNING: DO NOT ALLOW FLAME OR SPARKS NEAR THE BATTERY. GASES ARE ALWAYS PRESENT IN AND AROUND THE BATTERY.**

**WARNING: ALWAYS REMOVE RINGS, WATCHES, LOOSE HANGING JEWELRY, AND LOOSE CLOTHING.**

### TAKE OUTS

The abbreviation T/O is used in the component location section to indicate a point in which the wiring harness branches out to a component.

### ELECTROSTATIC DISCHARGE (ESD) SENSITIVE DEVICES

All ESD sensitive components are solid state and a symbol (Fig. 4) is used to indicate this. When handling any component with this symbol comply with the following procedures to reduce the possibility of electrostatic charge build up on the body and inadvertent discharge into the component. If it is not known whether the part is ESD sensitive, assume that it is.

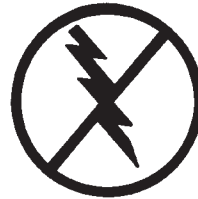
(1) Always touch a known good ground before handling the part. This should be repeated while handling the part and more frequently after sliding across a seat, sitting down from a standing position, or walking a distance.

(2) Avoid touching electrical terminals of the part, unless instructed to do so by a written procedure.

(3) When using a voltmeter, be sure to connect the ground lead first.

(4) Do not remove the part from its protective packing until it is time to install the part.

(5) Before removing the part from its package, ground the package to a known good ground on the vehicle.



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*Fig. 4 Electrostatic Discharge Symbol*

## DIAGNOSIS AND TESTING

### TROUBLESHOOTING TOOLS

When diagnosing a problem in an electrical circuit there are several common tools necessary. These tools are listed and explained below.

- Jumper Wire - This is a test wire used to connect two points of a circuit. It can be used to bypass an open in a circuit.

**WARNING: NEVER USE A JUMPER WIRE ACROSS A LOAD, SUCH AS A MOTOR, CONNECTED BETWEEN A BATTERY FEED AND GROUND.**

- Voltmeter - Used to check for voltage on a circuit. Always connect the black lead to a known good ground and the red lead to the positive side of the circuit.

**CAUTION: Most of the electrical components used in today's vehicle are solid state. When checking voltages in these circuits use a meter with a 10-megohm or greater impedance rating.**

- Ohmmeter - Used to check the resistance between two points of a circuit. Low or no resistance in a circuit means good continuity.

**CAUTION: - Most of the electrical components used in today's vehicle are Solid State. When checking resistance in these circuits use a meter with a 10-megohm or greater impedance rating. In addition, make sure the power is disconnected from the circuit. Circuits that are powered up by the vehicle electrical system can cause damage to the equipment and provide false readings.**

DIAGNOSIS AND TESTING (Continued)

• Probing Tools - These tools are used for probing terminals in connectors (Fig. 5). Select the proper size tool from Special Tool Package 6807, and insert it into the terminal being tested. Use the other end of the tool to insert the meter probe.

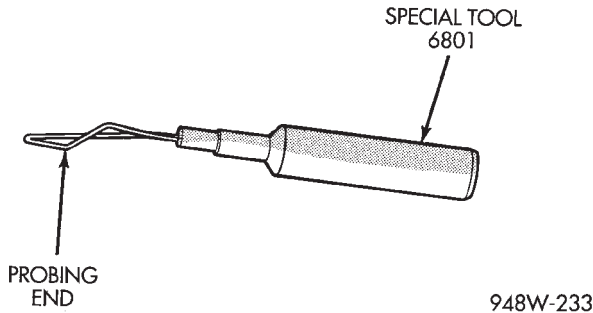


Fig. 5 Probing Tool

INTERMITTENT AND POOR CONNECTIONS

Most intermittent electrical problems are caused by faulty electrical connections or wiring. It is also possible for a sticking component or relay to cause a problem. Before condemning a component or wiring assembly check the following items.

- Connectors are fully seated
- Spread terminals, or terminal push out
- Terminals in the wiring assembly are fully seated into the connector/component and locked in position
- Dirt or corrosion on the terminals. Any amount of corrosion or dirt could cause an intermittent problem
- Damaged connector/component casing exposing the item to dirt and moisture
- Wire insulation that has rubbed through causing a short to ground
- Some or all of the wiring strands broken inside of the insulation covering.
- Wiring broken inside of the insulation

TROUBLESHOOTING TESTS

Before beginning any tests on a vehicles electrical system use the Wiring Diagrams and study the circuit. Also refer to the Troubleshooting Wiring Problems in this section.

TESTING FOR VOLTAGE POTENTIAL

- (1) Connect the ground lead of a voltmeter to a known good ground (Fig. 6).
- (2) Connect the other lead of the voltmeter to the selected test point. The vehicle ignition may need to be turned ON to check voltage. Refer to the appropriate test procedure.

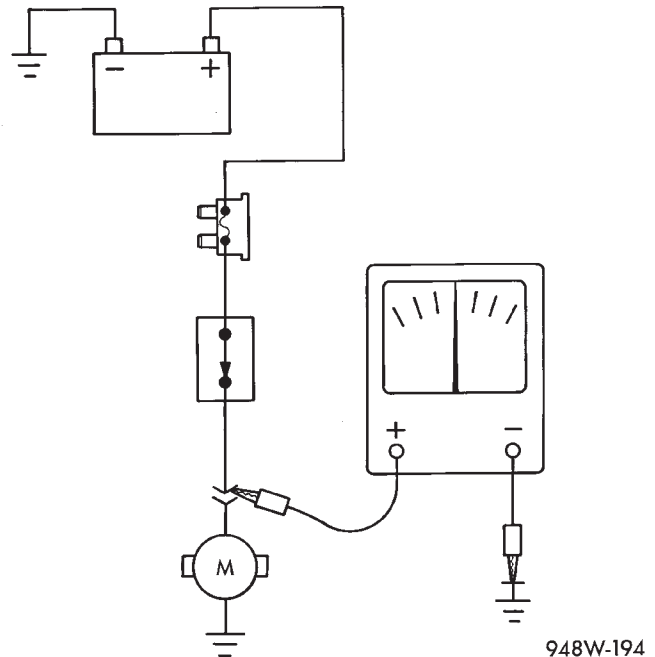


Fig. 6 Testing for Voltage Potential

TESTING FOR CONTINUITY

- (1) Remove the fuse for the circuit being checked or, disconnect the battery.
- (2) Connect one lead of the ohmmeter to one side of the circuit being tested (Fig. 7).
- (3) Connect the other lead to the other end of the circuit being tested. Low or no resistance means good continuity.

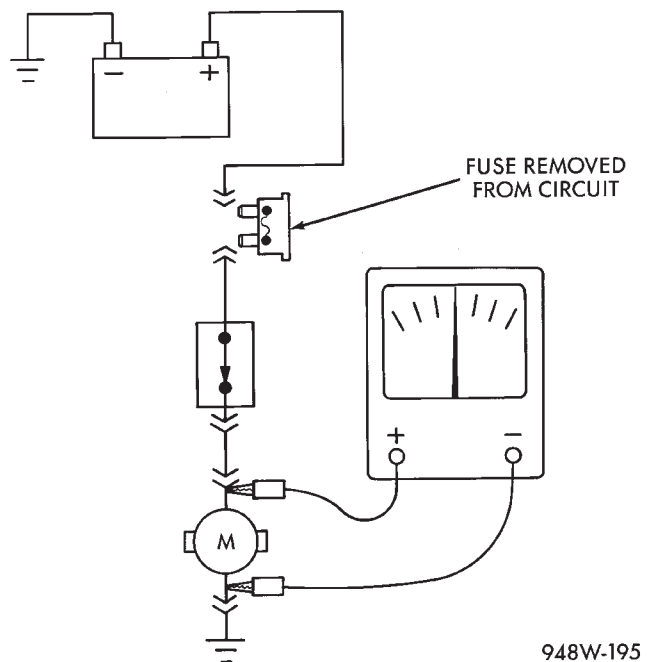


Fig. 7 Testing for Continuity

## DIAGNOSIS AND TESTING (Continued)

*TESTING FOR A SHORT TO GROUND*

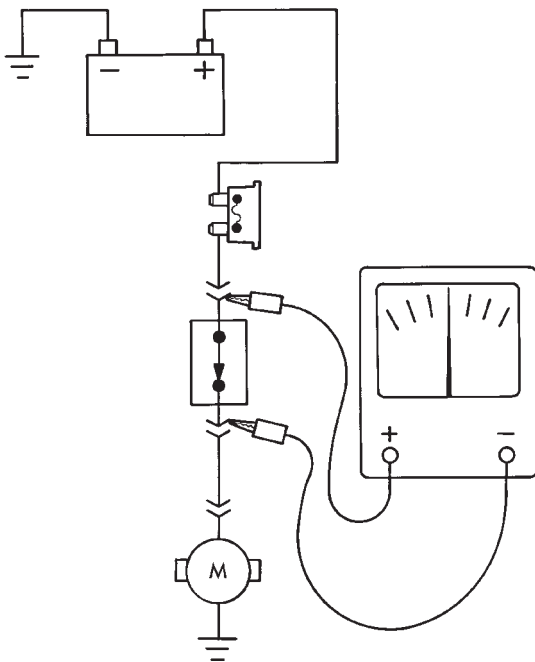
- (1) Remove the fuse and disconnect all items involved with the fuse.
- (2) Connect a test light or a voltmeter across the terminals of the fuse.
- (3) Starting at the fuse block, wiggle the wiring harness about six to eight inches apart and watch the voltmeter/test lamp.
- (4) If the voltmeter registers voltage or the test lamp glows, there is a short to ground in that general area of the wiring harness.

*TESTING FOR A SHORT TO GROUND ON FUSES POWERING SEVERAL LOADS*

- (1) Refer to the wiring diagrams and disconnect or isolate all items on the suspected fused circuits.
- (2) Replace the blown fuse.
- (3) Supply power to the fuse by turning ON the ignition switch or re-connecting the battery.
- (4) Start connecting the items in the fuse circuit one at a time. When the fuse blows the circuit with the short to ground has been isolated.

*TESTING FOR A VOLTAGE DROP*

- (1) Connect the positive lead of the voltmeter to the side of the circuit closest to the battery (Fig. 8).
- (2) Connect the other lead of the voltmeter to the other side of the switch or component.
- (3) Operate the item.
- (4) The voltmeter will show the difference in voltage between the two points.



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**Fig. 8 Testing for Voltage Drop****TROUBLESHOOTING WIRING PROBLEMS**

When troubleshooting wiring problems there are six steps which can aid in the procedure. The steps are listed and explained below. Always check for non-factory items added to the vehicle before doing any diagnosis. If the vehicle is equipped with these items, disconnect them to verify these add-on items are not the cause of the problem.

- (1) Verify the problem.
- (2) Verify any related symptoms. Do this by performing operational checks on components that are in the same circuit. Refer to the wiring diagrams.
- (3) Analyze the symptoms. Use the wiring diagrams to determine what the circuit is doing, where the problem most likely is occurring and where the diagnosis will continue.
- (4) Isolate the problem area.
- (5) Repair the problem.
- (6) Verify proper operation. For this step check for proper operation of all items on the repaired circuit. Refer to the wiring diagrams.

**SERVICE PROCEDURES****WIRING REPAIR**

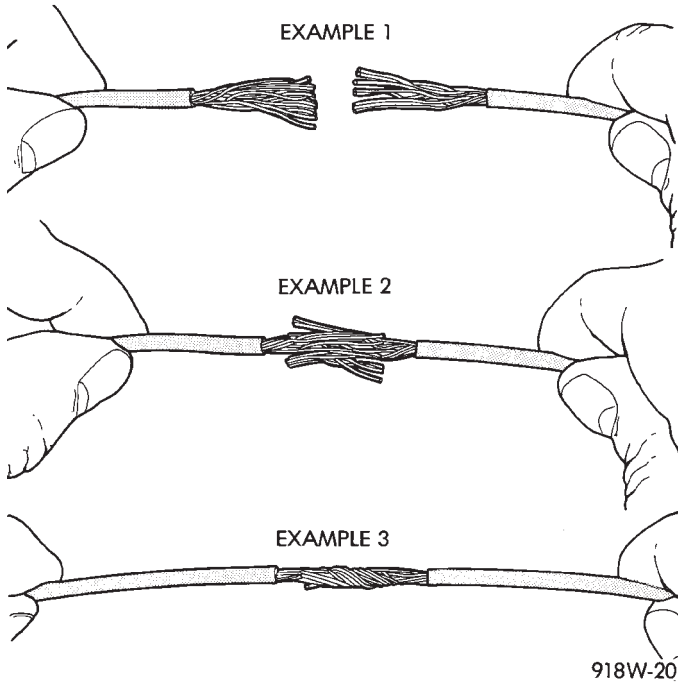
When replacing or repairing a wire, it is important that the correct gage be used as shown in the wiring diagrams. The wires must also be held securely in place to prevent damage to the insulation.

- (1) Disconnect battery negative cable
- (2) Remove 1 inch of insulation from each end of the wire.
- (3) Place a piece of heat shrink tubing over one side of the wire. Make sure the tubing will be long enough to cover and seal the entire repair area.
- (4) Spread the strands of the wire apart on each part of the exposed wire (example 1). (Fig. 9)
- (5) Push the two ends of wire together until the strands of wire are close to the insulation (example 2) (Fig. 9)
- (6) Twist the wires together (example 3) (Fig. 9)
- (7) Solder the connection together using rosin core type solder only. **Do not use acid core solder.**
- (8) Center the heat shrink tubing over the joint, and heat using a heat gun. Heat the joint until the tubing is tightly sealed and sealant comes out of both ends of the tubing.
- (9) Secure the wire to the existing ones to prevent chafing or damage to the insulation
- (10) Connect battery and test all affected systems.

**TERMINAL/CONNECTOR REPAIR-MOLEX CONNECTORS**

- (1) Disconnect battery.

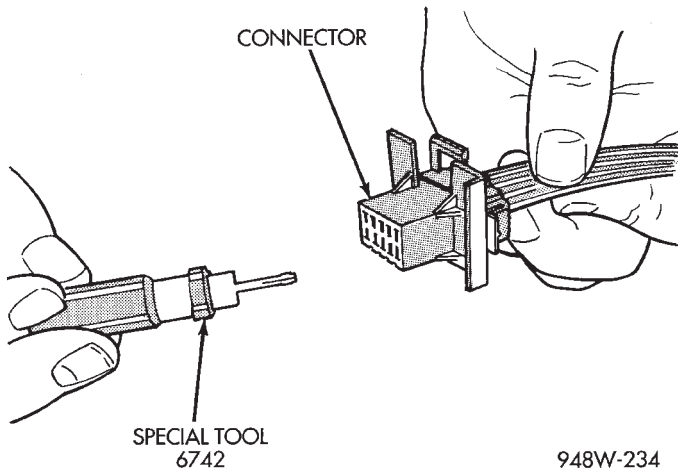
SERVICE PROCEDURES (Continued)



**Fig. 9 Wire Repair**

(2) Disconnect the connector from its mating half/component.

(3) Insert the terminal releasing special tool 6742 into the terminal end of the connector (Fig. 10).

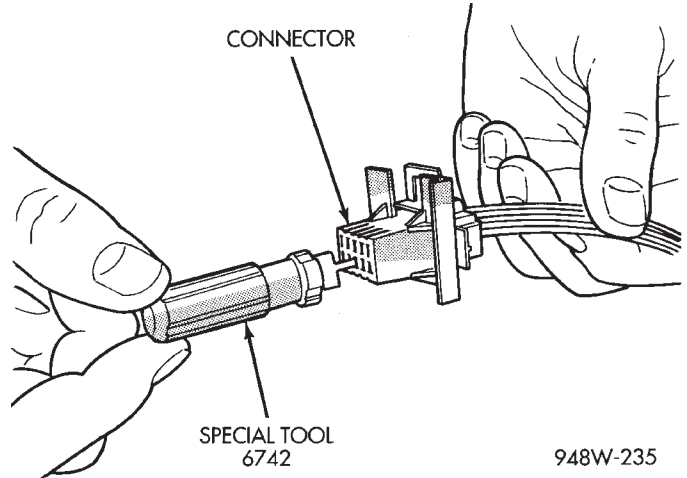


**Fig. 10 Molex Connector Repair**

(4) Using special tool 6742 release the locking fingers on the terminal (Fig. 11).

(5) Pull on the wire to remove it from the connector.

(6) Repair or replace the connector or terminal, as necessary.



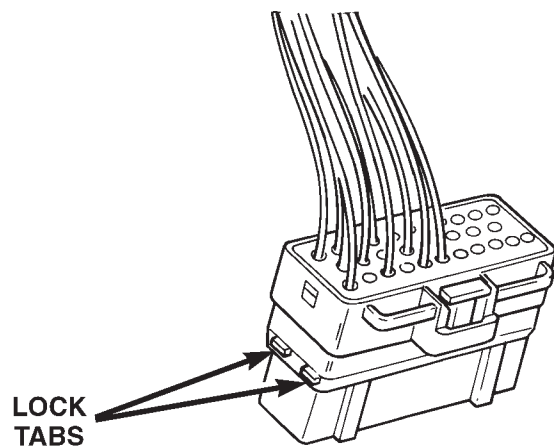
**Fig. 11 Using Special Tool 6742**

**TERMINAL/CONNECTOR REPAIR—THOMAS AND BETTS CONNECTORS**

(1) Disconnect battery.

(2) Disconnect the connector from its mating half/component.

(3) Push in the two lock tabs on the side of the connector (Fig. 12).



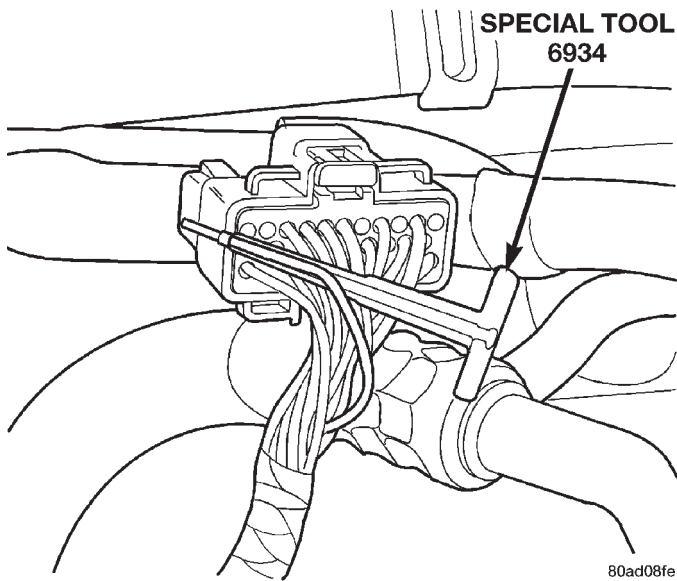
**Fig. 12 Thomas and Betts Connector Lock Release Tabs**



## SERVICE PROCEDURES (Continued)

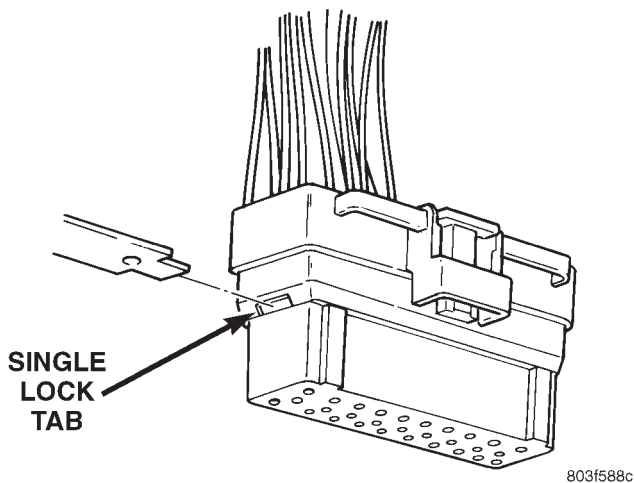
(4) Insert the probe end of special tool 6934 into the back of the connector cavity (Fig. 13).

(5) Grasp the wire and tool 6934 and slowly remove the wire and terminal from the connector.



**Fig. 13 Removing Wire Terminal**

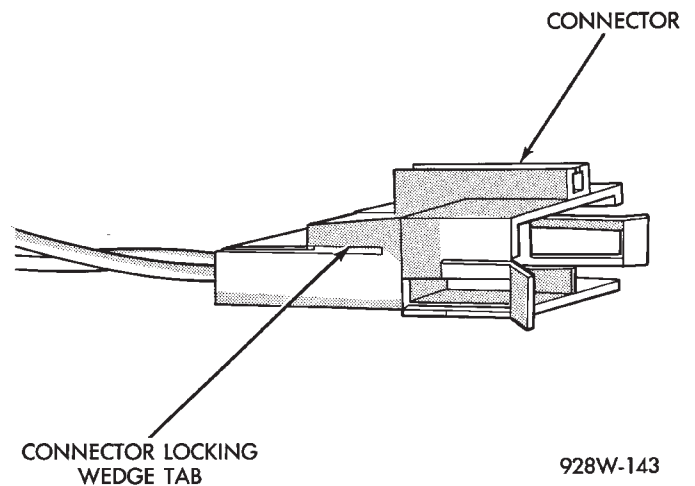
- (6) Repair or replace the terminal.
- (7) Install the wire and terminal in the connector. Fully seat the terminal in the connector.
- (8) Push in the single lock tab on the side of the connector (Fig. 14).



**Fig. 14 Single Lock Tab**

## CONNECTOR REPLACEMENT

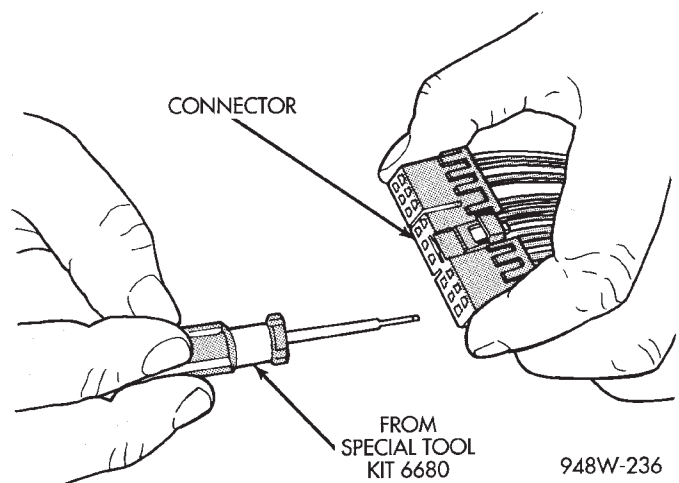
- (1) Disconnect battery.
- (2) Disconnect the connector that is to be repaired from its mating half/component
- (3) Remove the connector locking wedge, if required (Fig. 15)
- (4) Position the connector locking finger away from the terminal using the proper pick from special tool



**Fig. 15 Connector Locking Wedge**

kit 6680. Pull on the wire to remove the terminal from the connector (Fig. 16) (Fig. 17).

- (5) Reset the terminal locking tang, if it has one.
- (6) Insert the removed wire in the same cavity on the repair connector.
- (7) Repeat steps four through six for each wire in the connector, being sure that all wires are inserted into the proper cavities. For additional connector pin-out identification, refer to the wiring diagrams.
- (8) Insert the connector locking wedge into the repaired connector, if required.
- (9) Connect connector to its mating half/component.
- (10) Connect battery and test all affected systems.

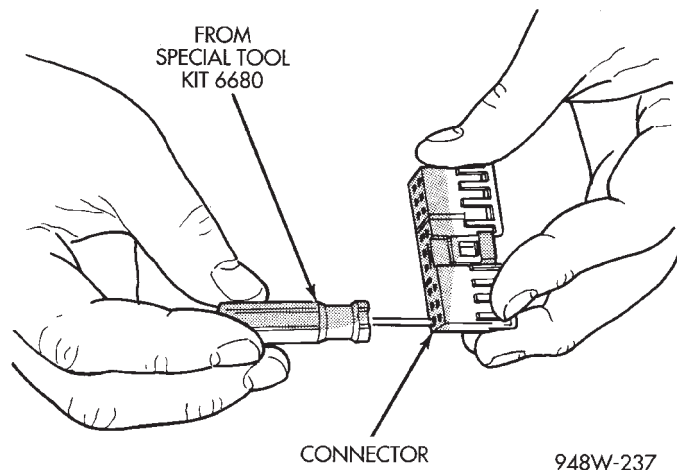


**Fig. 16 Terminal Removal**

## CONNECTOR AND TERMINAL REPLACEMENT

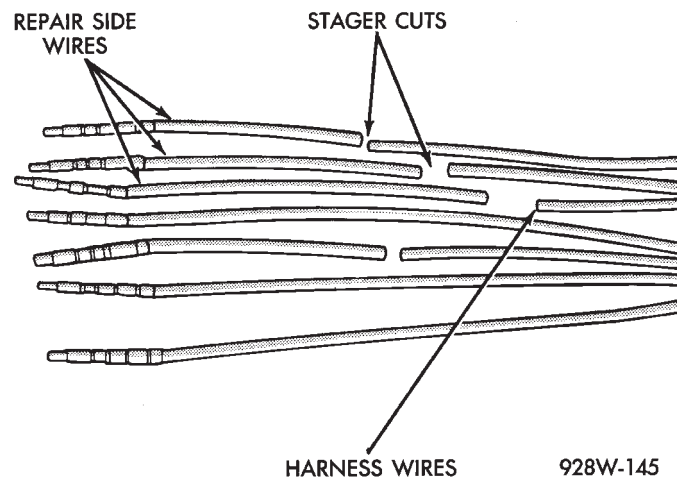
- (1) Disconnect battery.
- (2) Disconnect the connector (that is to be repaired) from its mating half/component.
- (3) Cut off the existing wire connector directly behind the insulator. Remove six inches of tape from the harness.

SERVICE PROCEDURES (Continued)



**Fig. 17 Terminal Removal Using Special Tool**

- (4) Stagger cut all wires on the harness side at 1/2 inch intervals (Fig. 18).
- (5) Remove 1 inch of insulation from each wire on the harness side.
- (6) Stagger cut the matching wires on the repair connector assembly in the opposite order as was done on the harness side of the repair. Allow extra length for soldered connections. Check that the overall length is the same as the original (Fig. 18).



**Fig. 18 Stagger Cutting Wires**

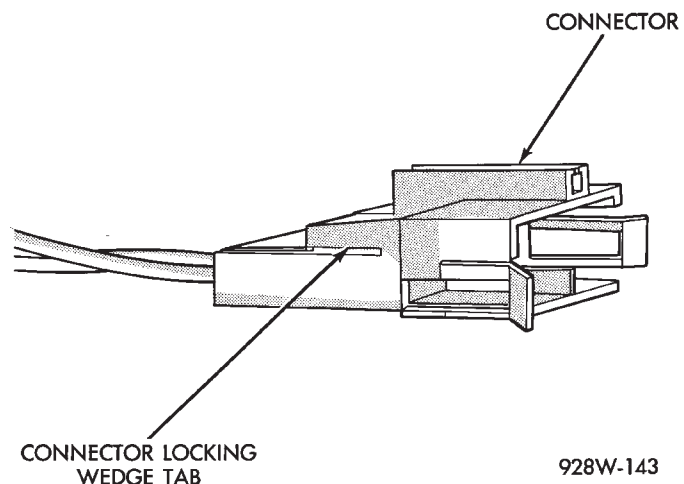
- (7) Remove 1 inch of insulation from each wire.
- (8) Place a piece of heat shrink tubing over one side of the wire. Be sure the tubing will be long enough to cover and seal the entire repair area.
- (9) Spread the strands of the wire apart on each part of the exposed wires.
- (10) Push the two ends of wire together until the strands of wire are close to the insulation.
- (11) Twist the wires together.
- (12) Solder the connection together using rosin core type solder only. **Do not use acid core solder.**
- (13) Center the heat shrink tubing over the joint and heat using a heat gun. Heat the joint until the

tubing is tightly sealed and sealant comes out of both ends of the tubing

- (14) Repeat steps 8 through 13 for each wire.
- (15) Re-tape the wire harness starting 1-1/2 inches behind the connector and 2 inches past the repair.
- (16) Re-connect the repaired connector.
- (17) Connect the battery, and test all affected systems.

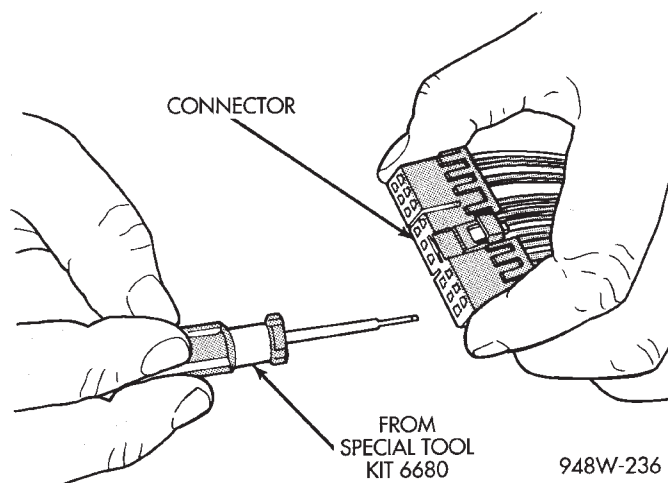
**TERMINAL REPLACEMENT**

- (1) Disconnect battery.
- (2) Disconnect the connector being repaired from its mating half. Remove connector locking wedge, if required (Fig. 19).
- (3) Remove connector locking wedge, if required (Fig. 19).



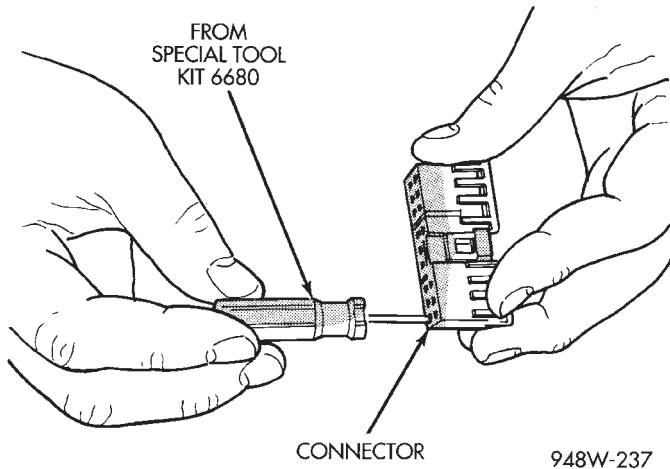
**Fig. 19 Connector Locking Wedge Tab (Typical)**

- (4) Position the connector locking finger away from the terminal using the proper pick from special tool kit 6680. Pull on the wire to remove the terminal from the connector (Fig. 20) (Fig. 21).



**Fig. 20 Terminal Removal**

## SERVICE PROCEDURES (Continued)



**Fig. 21 Terminal Removal Using Special Tool**

(5) Cut the wire 6 inches from the back of the connector.

(6) Remove 1 inch of insulation from the wire on the harness side.

(7) Select a wire from the terminal repair assembly that best matches the color wire being repaired.

(8) Cut the repair wire to the proper length and remove 1 inch of insulation.

(9) Place a piece of heat shrink tubing over one side of the wire. Make sure the tubing will be long enough to cover and seal the entire repair area.

(10) Spread the strands of the wire apart on each part of the exposed wires.

(11) Push the two ends of wire together until the strands of wire are close to the insulation.

(12) Twist the wires together.

(13) Solder the connection together using rosin core type solder only. **Do not use acid core solder.**

(14) Center the heat shrink tubing over the joint and heat using a heat gun. Heat the joint until the tubing is tightly sealed and sealant comes out of both ends of the tubing.

(15) Insert the repaired wire into the connector.

(16) Install the connector locking wedge, if required, and reconnect the connector to its mating half/component.

(17) Re-tape the wire harness starting 1-1/2 inches behind the connector and 2 inches past the repair.

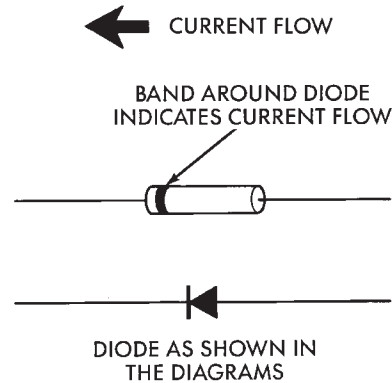
(18) Connect battery, and test all affected systems.

### DIODE REPLACEMENT

(1) Disconnect the battery.

(2) Locate the diode in the harness, and remove the protective covering.

(3) Remove the diode from the harness, pay attention to the current flow direction (Fig. 22).



948W-197

**Fig. 22 Diode Identification**

(4) Remove the insulation from the wires in the harness. Only remove enough insulation to solder in the new diode.

(5) Install the new diode in the harness, making sure current flow is correct. If necessary refer to the appropriate wiring diagram for current flow.

(6) Solder the connection together using rosin core type solder only. **Do not use acid core solder.**

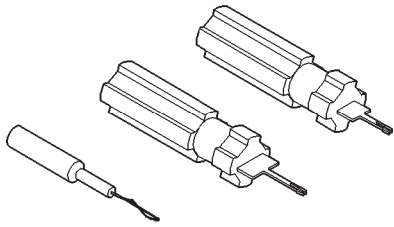
(7) Tape the diode to the harness using electrical tape making, sure the diode is completely sealed from the elements.

(8) Re-connect the battery, and test affected systems.

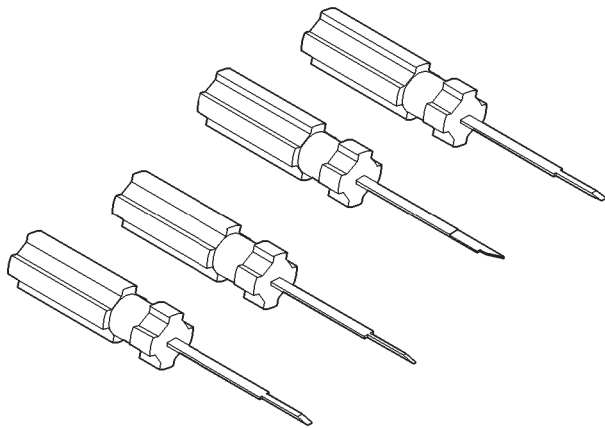


SPECIAL TOOLS

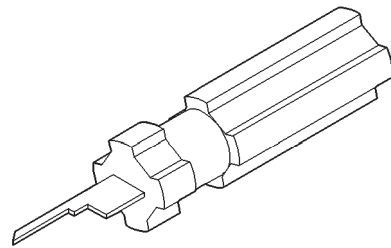
WIRING/TERMINAL



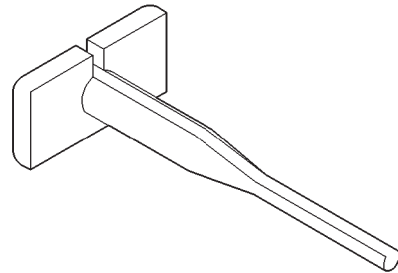
***Probing Tool Package 6807***



***Terminal Pick 6680***



***Terminal Removing Tool 6932***



***Terminal Removing Tool 6934***



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