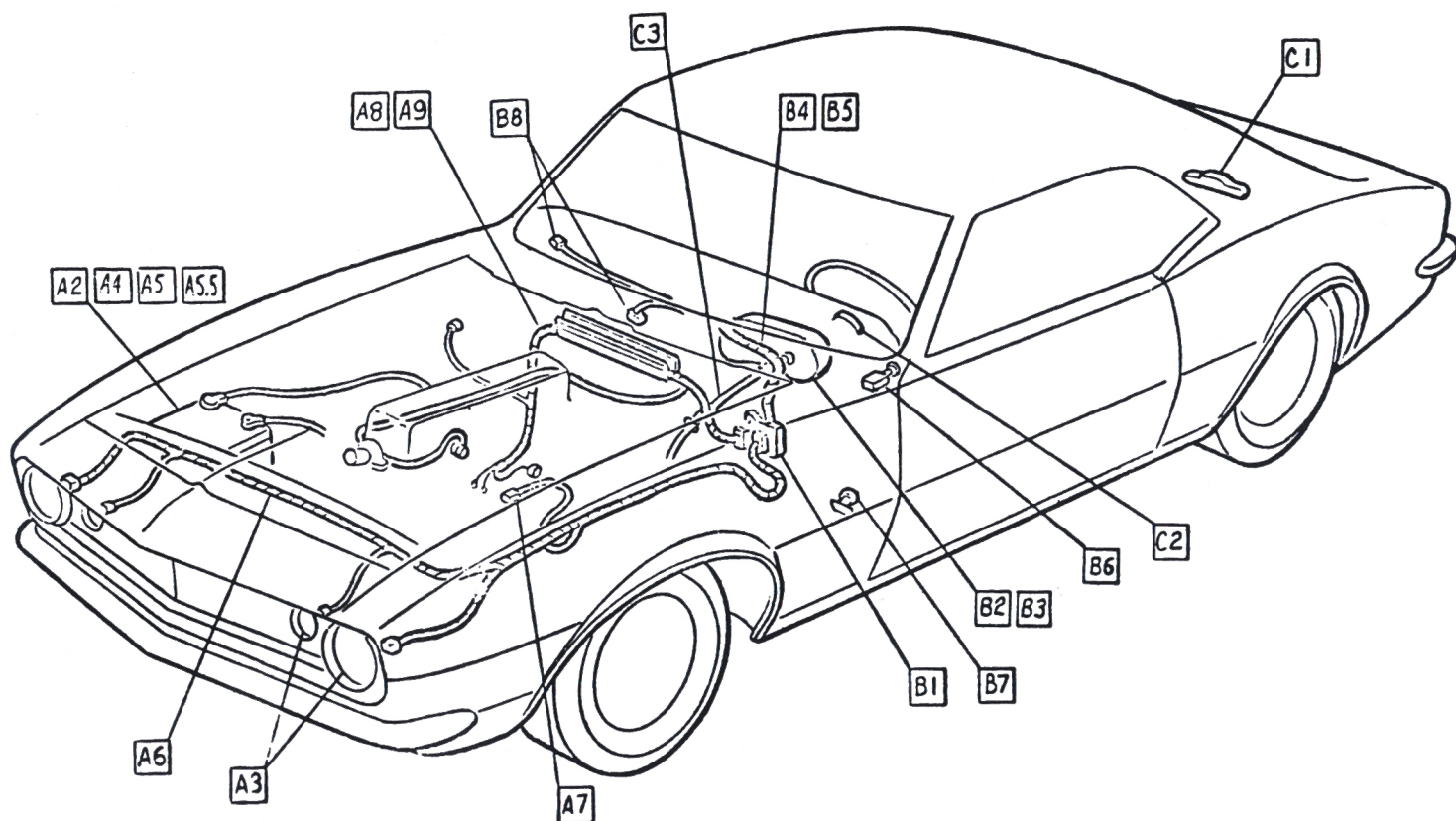


# 1967 CAMARO

3891775 "F" CAR 12000 SERIES



# FACTORY ASSEMBLY INSTRUCTION MANUAL

QUICK REFERENCE INDEX. To use, move either the hand or selection tool directly over the section you desire to reference. Simply click once with the mouse button and the manual will automatically jump to that section.



CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

INTRODUCTION

THIS 1967 INSTRUCTION MANUAL ILLUSTRATES THE OPERATIONS REQUIRED FOR THE FINAL ASSEMBLY OF THE VEHICLE. IT HAS BEEN DESIGNED TO EXPEDITE THE LATEST ASSEMBLY INFORMATION TO THE USER. IT IS IMPERATIVE THAT ADDITIONS AND REVISIONS BE INSERTED IN THEIR PROPER PLACES IMMEDIATELY AND THAT SUPERSEDED SHEETS BE REMOVED.

THE MANUAL IS ARRANGED IN SECTIONS, PRODUCTION AND OPTION, CORRESPONDING AS CLOSELY AS PRACTICABLE TO THE UNIFORM PARTS CLASSIFICATION (U. P. C. ) GROUPS TO WHICH THE COMPONENT PARTS AND ASSEMBLIES ARE ASSIGNED AT THE POINT OF RELEASE. A SECTION CONTENTS SHEET IS PROVIDED AT THE BEGINNING OF EACH SECTION WHERE WARRANTED. CERTAIN SECTIONS HAVE BEEN SUB-DIVIDED INTO AREAS OF ASSEMBLY WHICH ARE DETERMINED BY THE PHYSICAL LOCATION OF THE PARTS IN THE VEHICLE. THESE SUB-SECTIONS ARE IDENTIFIED BY A LETTER PREFACING THE SHEET NUMBER (SHEET B2 FOR EXAMPLE). REFER TO THE GENERAL INDEX FOR THE PRODUCTION SECTIONS AND SUB-SECTIONS, AND TO THE OPTION INDEX FOR ALL REGULAR PRODUCTION OPTIONS (R. P. O. ) CURRENTLY AVAILABLE.

THE OPTION INDEX WILL INDICATE IF AN OPTION IS ILLUSTRATED OR NON-ILLUSTRATED. AN OPTION WILL BE ILLUSTRATED IF IT VARIES IN ASSEMBLY FROM REGULAR PRODUCTION OR NON-ILLUSTRATED IF IT ASSEMBLES THE SAME AS REGULAR PRODUCTION OR A RELATED OPTION.

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
INTRODUCTION				0						
12000				A1						
DWG 2-18	DP	REF: Prel.	L-	L-						
DATE REL 3-1	CI	L-	L-	L-						
				SHEET X						



QUICK REFERENCE INDEX. To use, move either the hand or selection tool directly over the section you desire to reference. Simply click once with the mouse button and the manual will automatically jump to that section.

**UPC 0 GENERAL INFORMATION**

- A1 Introduction
- A2 General Index
- A3 General Information
- A4 General Information
- A5 General Instructions
- A6 General Instructions
- A7 Stapling Instructions
  
- B1 Labels & Stickers
- B2 Vehicle Identification Plate
- B3 Vehicle Protect-O-Plate
  
- ② C1 Misc. Shipping List
- C1.5 Misc. Shipping List
- C2 Shipping Protection
  
- D1 Lubrication
- D2 Lubrication
- D3 Lubrication
- D4 Lubrication
- D5 Cements & Sealers
- ③ D6, 5 Cements & Sealers
- D7 Fill Items
  
- E1 Paint & Trim (Open)
  
- F1 Publications (Open)
  
- G1 Export Info (Open)

**UPC 1**

- BODY**
- A. Dash Panel Area
  - B. Instrument Panel Area
  - C. Body Complete
  - D. Mounting

**UPC 2**

**FRAME**

**UPC 3**

**FRONT SUSPENSION**

**UPC 4**

- REAR SUSPENSION**
- A. Drive Line
  - B. Suspension

**UPC 5**

- BRAKES**
- A. Cylinder Mounting & Lever
  - B. Pipes
  - C. Parking

**UPC 6**

- ENGINES**
- A. Belt Trains
  - B. Cooling Electrical & Mounting
  - C. Carburetion & Exhaust
  - D. Controls

**UPC 7**

- TRANSMISSION**
- A. Column Mounting Controls
  - C. Clutch

**UPC 8**

- FUEL & EXHAUST**
- A. Exhaust System
  - B. Fuel System

**UPC 9**

**STEERING**

**UPC 10**

**WHEELS & TIRES**

**UPC 11-13**

- SHEET METAL-RADIATOR GRILLE**
- A. Inner Panels
  - B. Outer Panels

**UPC 12**

- ELECTRICAL**
- A. Engine
  - B. Instrument Panel
  - C. Body
  - D. Diagrams

**UPC 14**

- BUMPERS & MISCELLANEOUS**
- A. Front Bumpers
  - B. Rear Bumpers

**OPTION INDEX**

①

* CHEVROLET MOTOR DIVISION, GMC *				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK		
REVISION	GENERAL INDEX			<b>0</b>	1222	66	1	"INCOMPLETE" NOTE RMVD	---	JT		
								2	SHEET C1.5 ADDED			
								3	SHEET D6.5 ADDED			CI
MOD	12000			<b>A2</b>								
	DWG 2-18	DP	REF: Prel. --- L- L-									
	DATE REL 3-1	DP	L- L- L-	<input checked="" type="checkbox"/> SHEET								



**MODELS**

SHEETS DESIGNATED 12000 REPRESENT ALL MODELS RELEASED FOR PRODUCTION

**SYMBOLS**

**1** INDICATES CROSS REFERENCING OF PART NUMBERS OR NOTES.

**△** INDICATES TORQUE.

**①** INDICATES A REVISION

**⓪** INDICATES OPTIONAL PARTS THAT INSTALL THE SAME AS REGULAR PRODUCTION.

**1A** → INDICATES APPLIED MATERIALS-ITEMIZED IN UPC 0. NUMERAL REPRESENTS A CERTAIN MATERIAL; LETTER REPRESENTS USAGE.

**1**  
Ref. A3  
**A2** INDICATES RELATED SHEETS THAT CONTAIN INFORMATION REQUIRED TO COMPLETE A CERTAIN INSTALLATION. THIS IS NOTED ABOVE THE SHEET NUMBER.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DS	CR
GENERAL INFORMATION				0						
12000				A3						
DWG 2-18	DP	REF: Prel.	L- L-	SHEET X						
DATE REL 3-1	DP	L-	L- L-							



QUANTITY

QUANTITY WHEN SHOWN, REPRESENTS FULL AMOUNT PER VEHICLE FOR USAGE INDICATED.

QUANTITY OF STAPLES REPRESENTS NUMBER REQUIRED PER PART.

MISCELLANEOUS SHIPPING LIST

PERTAINS TO LOOSE ITEMS SHIPPED WITH VEHICLE FROM ASSEMBLY PLANTS-ITEMIZED IN UPC 0.

ATTACHING PARTS

THE INSTALLATION OF ALL ATTACHING PARTS IS SHOWN IN DESIGN POSITION & SHOULD BE ADHERED TO WHEREVER POSSIBLE. BOLT, NUT ASSEMBLIES & STAPLES MAY BE INSTALLED FROM EITHER DIRECTION UNLESS OTHERWISE SPECIFIED. THE TORQUE SYMBOL IS SHOWN ADJACENT TO THE DRIVEN PART AND THE MATING THREADED FASTENER MUST NOT MOVE DURING THE APPLICATION OF THE SPECIFIED TORQUE.

IT IS RECOMMENDED THAT TORQUE PREVAILING LOCK NUTS BE DRIVEN WITH AIR STALL TOOLS AT SPEEDS SLOWER THAN 350 R.P.M. THIS WILL PREVENT POSSIBLE GALLING OR DAMAGE TO THE LOCKING FEATURES.

FLUID CARRYING PIPES

PIPES CARRYING FLUIDS SUCH AS GASOLINE, OIL, BRAKE FLUID, ETC., MUST BE FREE OF ALL INCLUSIONS PRIOR TO INSTALLATION.

CLEARANCE DIMENSIONS

DIMENSIONS SHOWN ARE NOMINAL UNLESS OTHERWISE SPECIFIED.

LUBRICANT GREASE

LUBRICATION OPERATIONS ON ALL AFFECTED PARTS (e.g. SWIVELS, RODS, BUSHINGS, BOLTS, OR SHAFTS) MUST BE ACCOMPLISHED PRIOR TO SUB-ASSEMBLY, EXCEPT FOR ITEMS INCORPORATING LUBRICATION FITTINGS.

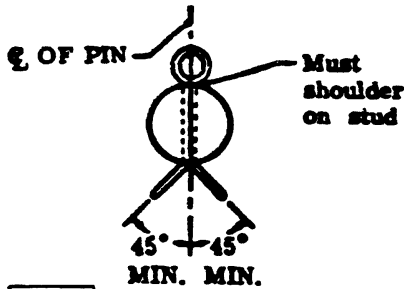
BELT TENSION

ALL BELT TENSION SPECIFICATIONS ARE SHOWN IN UPC 6 ENGINE.

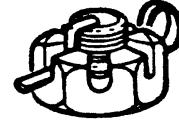
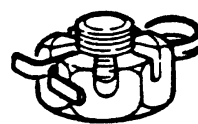
SPRINGS & SHOCKS

ALL OPTIONAL SPRING & SHOCK ABSORBERS ARE LISTED IN UPC 3, FRONT SUSPENSION & UPC 4, REAR SUSPENSION.

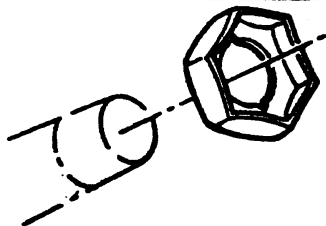
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M O D 12000				A4							
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DATE REL 3-1	DP	L-	L- L-	<input checked="" type="checkbox"/> SHEET							



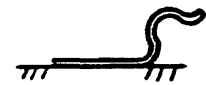
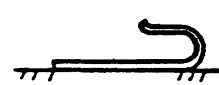
**NOTE** All cotter pins must be secured by spreading each leg away from the centerline of the pin not less than 45°.



**NOTE** When castellated nuts & cotter pins are used together, torque nut as specified & then tighten to next notch for insertion of cotter pin except when otherwise specified. Cotter pin may be installed in either position shown but must be tight to prevent rotation or looseness.



**NOTE** Assemble all type "MB stamped nuts" with open end up.  
**CAUTION** If nut is assembled with open end down, it will strip mating stud before proper installation torque is obtained.

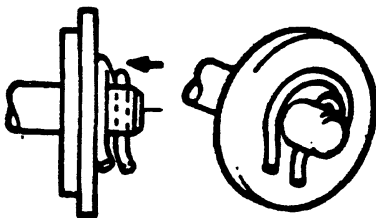


**OPEN POSITION**

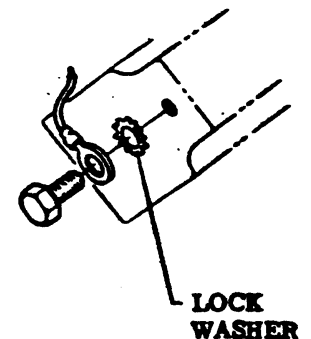
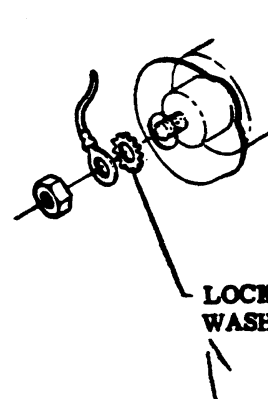


**CLOSED POSITION**

**NOTE** All non-hardened steel clips are to be clinched closed after wires, tubes or bowden cables are installed.



**NOTE** All special retainers must be installed as shown to provide end load in direction of arrow.

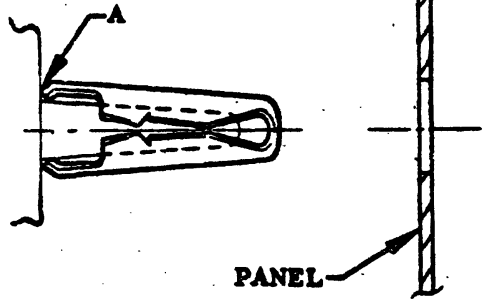


**NOTE** Lock washer must be positioned as shown to insure a proper ground.

CHEVROLET MOTOR DIVISION		UPC	12000		12000
GENERAL INSTRUCTIONS			0		
12000			A5		
DWG 2-18	DP	REF: —	L-	L-	
DATE: 7-3-1	DP	L-	L-	L-	

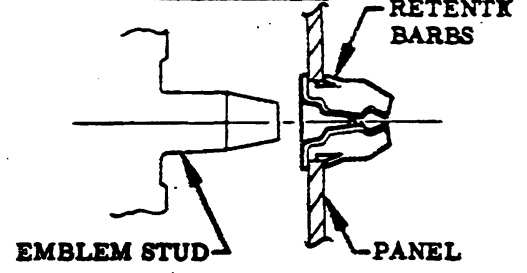


**HEADLESS TUBULAR CLIP**



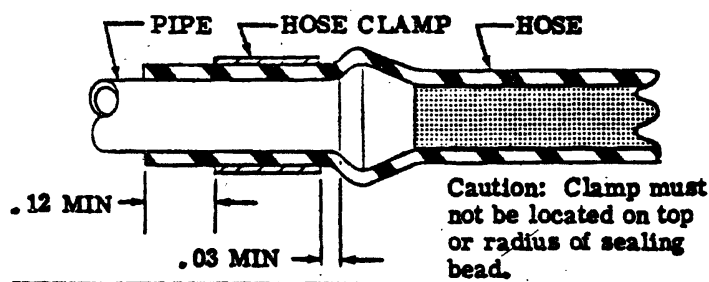
Install headless tubular clip on emblem stud so that clip contacts emblem as shown at point A, then push into hole in panel.

**TUBULAR CLIP**

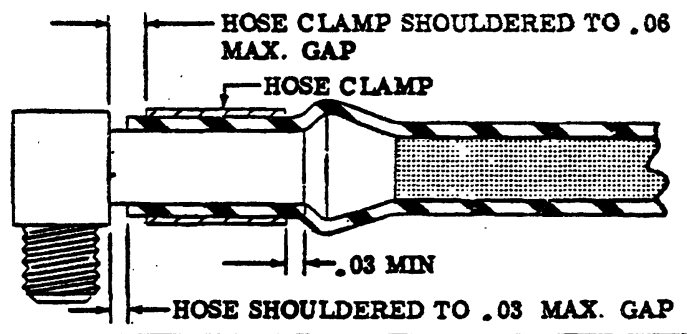


Install tubular clip in hole in panel so that retention barbs are engaged on back of panel, then push stud into clip until back of emblem contacts panel.

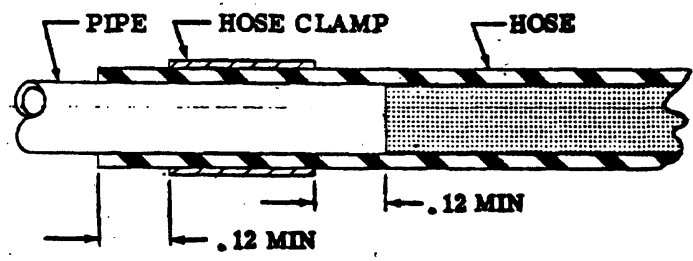
On hose clamp installations where the pipe, nipple, tee, connector etc has a bead, the hose clamp must be positioned directly beyond the bead. The hose must be assembled far enough to assure at least 1/8 hose protrusion beyond the clamp.



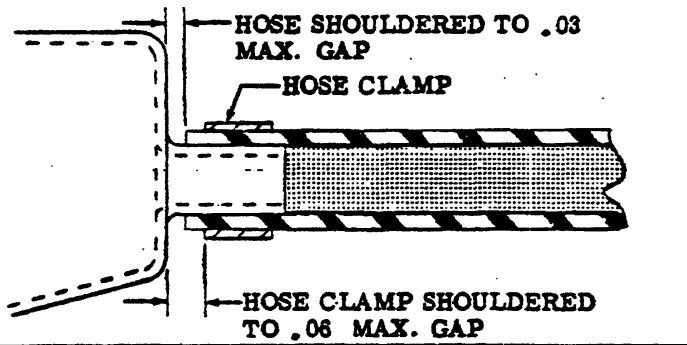
On hose clamp installations, where beaded hose nipples are short, the following procedure should be followed.



On hose clamp installations where the pipe, tubes or nipples have no beads the following procedure should be followed.



On hose clamp installations, where nipples up to and including 1/4 O.D. having no bead and are short as an integral part of a unit, the following procedure should be followed.



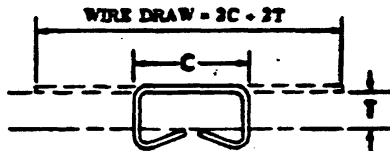
①

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	BY	REVISION RECORD	AUTH	DR	CK
GENERAL INSTRUCTIONS				0	5-23-66	1	HOSE CLAMP INSTALLATIONS	78566	DP	
							ADDED			DP
12000				A6						
DWG 2-18	DP	REF:	L-		L-					
DATE REC. 3-1	DP		L-	L-						
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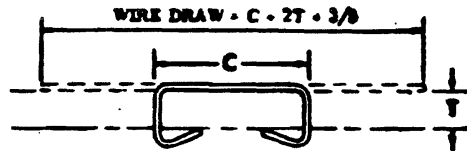


**STAPLING**

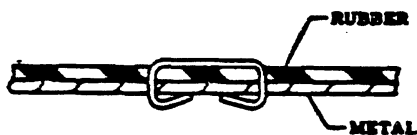


**FIGURE 1**

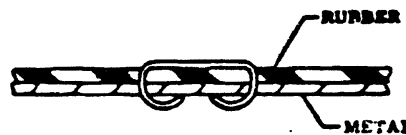
C - CROWN SIZE  
T - THICKNESS OF WORK



**FIGURE 2**



**37 1/2° CLINCH**



**45° CLINCH**



**FLAT CLINCH**



**37 1/2° CLINCH SHOWN - 45° & FLAT CLINCH TYPICAL**

**NOTE** STAPLES MUST NOT BE COUNTERSUNK IN THE RUBBER MORE THAN TWICE THE DIAMETER OF THE STAPLE WIRE TO AVOID TEARING RUBBER.

IN ORDER TO INSURE QUALITY STITCHING IT IS ESSENTIAL THAT THE WIRE DRAW (AMOUNT OF WIRE FED FOR EACH STITCH) BE THE CORRECT LENGTH FOR THE WORK TO BE STITCHED. THE LENGTH OF THE WIRE DRAW IS DEPENDENT UPON THE CROWN SIZE OF THE STAPLE TO BE USED AND THE THICKNESS OF THE WORK TO BE STITCHED.

AS A GENERAL RULE, STITCHES HAVING A CROWN WIDTH SIZE WITHIN THE RANGE OF .175 THROUGH .50 SHOULD HAVE SUFFICIENT WIRE DRAW SO THAT THE CLINCHED LEGS OF THE STAPLE JUST ABOUT MEET. (SEE FIG. 1). FOR STITCHES IN THIS RANGE OF CROWN SIZES THE CORRECT LENGTH OF WIRE DRAW WOULD BE: TWICE THE CROWN SIZE PLUS TWICE THE THICKNESS OF WORK TO BE STITCHED OR, WHEN REDUCED TO A FORMULA: WIRE DRAW = 2C + 2T.

FOR EXAMPLE: IF CROWN SIZE OF STITCH IS 7/16" AND THE THICKNESS OF WORK TO BE STITCHED IS 3/16", 2 TIMES 7/16" (OR 7/8") PLUS 2 TIMES 3/16" (OR 3/8"), EQUALS 1-1/4" WIRE DRAW.

STITCHES HAVING CROWN SIZES GREATER THAN .50 SHOULD HAVE SUFFICIENT WIRE DRAW SO THAT EACH

CLINCHED LEG OF THE STAPLE IS 3/16" IN LENGTH. (SEE FIG. 2). FOR STITCHES IN THIS RANGE OF CROWN SIZES THE CORRECT WIRE DRAW WOULD BE: CROWN SIZE PLUS TWICE THE THICKNESS OF WORK TO BE STITCHED PLUS 3/8", OR WHEN REDUCED TO A FORMULA: WIRE DRAW = C + 2T + 3/8".

FOR EXAMPLE: IF CROWN SIZE OF STITCH IS 1-1/8" AND THE THICKNESS OF WORK TO BE STITCHED IS 1/2", THE CORRECT WIRE DRAW WOULD BE 1-1/8", PLUS 2 TIMES 1/2", (OR 1"), PLUS 3/8", EQUALS 2-1/2" WIRE DRAW.

THE ABOVE FORMULAS DO NOT TAKE INTO CONSIDERATION THE TYPE OF MATERIAL TO BE STITCHED. SOME MATERIALS MIGHT REQUIRE STAPLE LEG LENGTHS DIFFERENT THAN THOSE SHOWN IN FIGS. 1 & 2. HOWEVER, AS A GENERAL RULE THE FORMULA GIVEN IN FIG. 1 CAN BE USED FOR STITCHES HAVING CROWN SIZE WITHIN THE RANGE OF .175 THROUGH .50, WHILE THE FORMULA GIVEN IN FIG. 2 CAN BE USED FOR STITCHES HAVING CROWN SIZES GREATER THAN .50.

• CHEVROLET MOTOR DIV. DIV. GMCO				UPC	DATE	SYM	REVISION	RECORD	AUTH.	DR	CK
STAPLING INSTRUCTIONS				0							
12000				A7							
DWG 2-18	DP	REF: —	L-	L-							
DATE REL 3-1	DP	L-	L-	L-							
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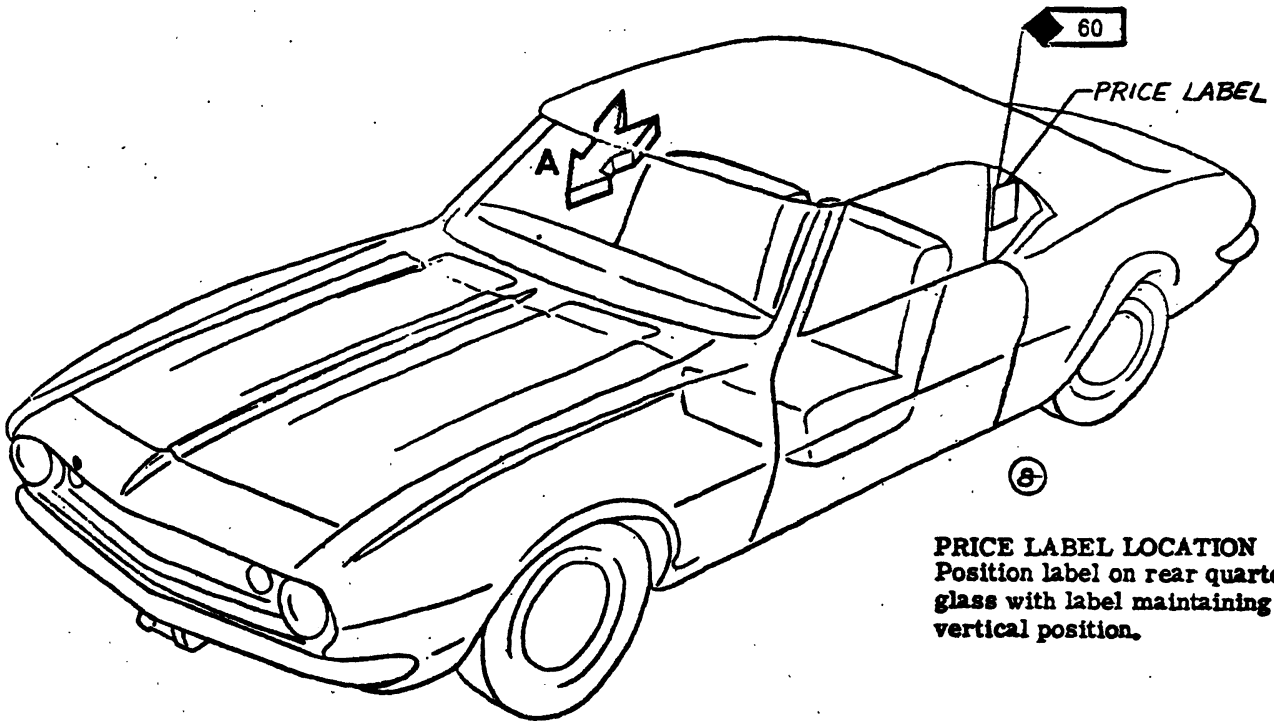
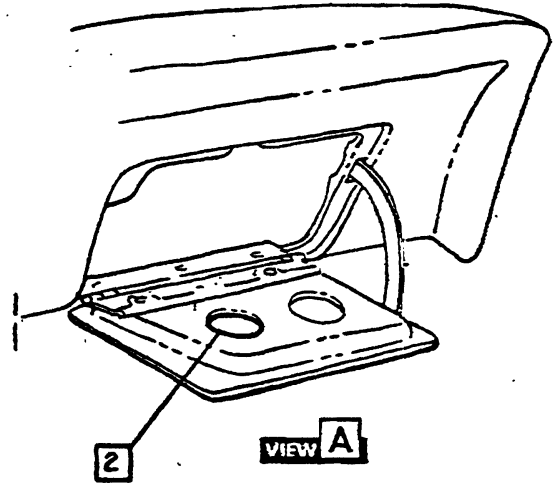


CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

- 1 60 ADHESIVE .00375 GAL.
  - 2 3909991 STICKER-TIRE PRESSURE CHART
- NOTE** Surface must be clean.  
Locate as shown using gummed  
gummed back to adhere.



**PRICE LABEL LOCATION**  
Position label on rear quarter  
glass with label maintaining  
vertical position.



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
TITLE	MISCELLANEOUS LABELS & STICKERS			0	9-2-66	7	REDRAWN & REDESIGNED	80519	CS	
					3-3-67	8	LABEL DWG. & NOTE REVISED	81495	HB	
MOD	12000			B1						
DWG PREL	148	CS	REF: Prel. B1		L-	L-				
DATE REL	3-1		L-	L-	L-					
				1 SHEET						

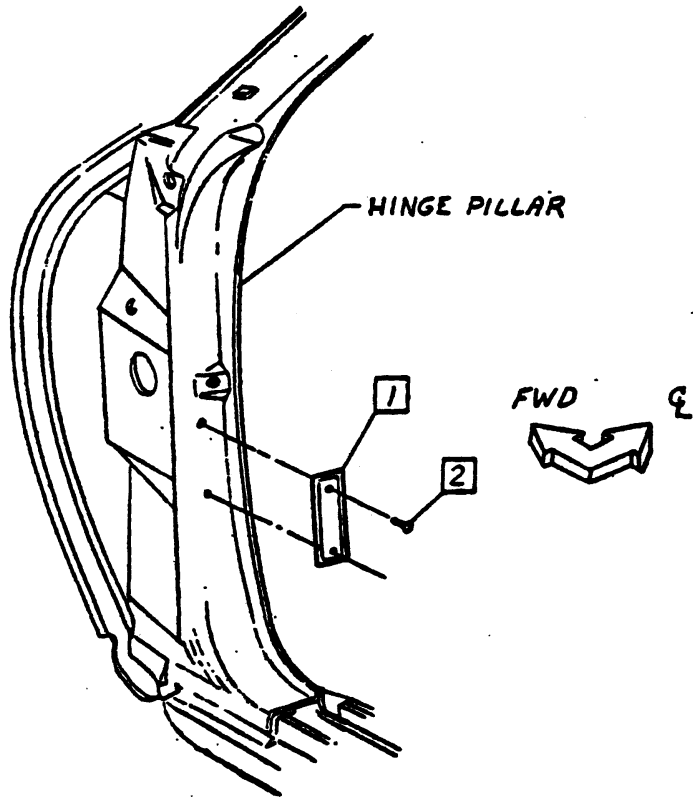


CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

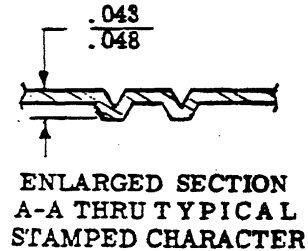
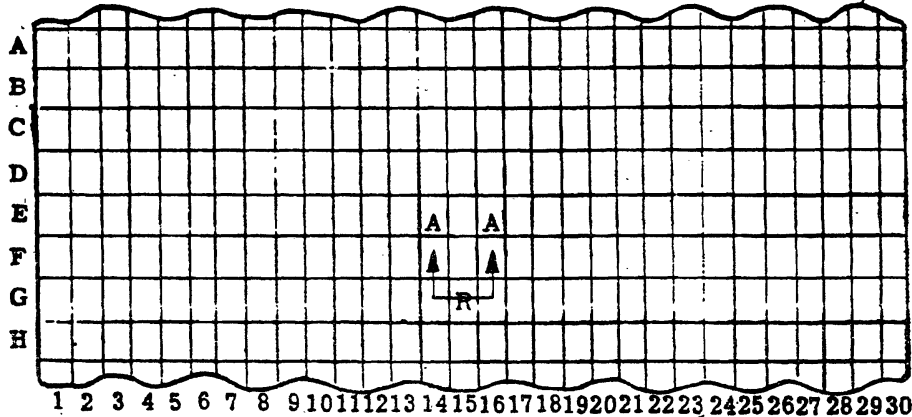
- 1 3864626 PLATE
- 2 9423220 RIVET



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
TITLE VEHICLE IDENTIFICATION PLATE				0						
MOD 12000				B 2						
DWG PREL 12-29	BR	REF: Prel. B2	L-78001 L-	1 SHEET						
DATE REL 3-1		L-	L-							



**1** 3865853 PLATE  
After plate is stamped, attach to adhesive backed portion of last page in owners protection plan booklet.



REFERENCE GRID FOR DATA LOCATION

STAMP PROTECT-O-PLATE WITH NO. 35 SIZE TYPE WITH DATA AT LOCATION NOTED BELOW. STAMPED SIDE OF PLATE MUST READ NORMALLY (NOT REVERSED OR MIRROR IMAGE). DATA OF MORE THAN ONE TYPE CHARACTER LENGTH WILL START AT INDICATED LOCATION & CONTINUE TOWARD RIGHT FOR APPROPRIATE NUMBER OF CHARACTERS. PLATE WILL BE 33 COLUMNS LONG & 9 ROWS DEEP WHEN OPTIONAL NO. 28 SIZE TYPE IS USED.

LOCATION	DATA TO BE STAMPED
*A-1	TRIM CODE
*A-5	PAINT CODE (LEAVE BLANK IF F & SO, COPO OR PRIME PAINT IS SPECIFIED)
A-15	VEHICLE SERIAL NUMBER
***A-29	CARBURETOR SOURCE
B-1	ENGINE SOURCE, DATE, & TYPE CODE
B-8	TYPE DESIGNATIONS ON CERTAIN OPTIONAL ENGINES ONLY WILL BE FOLLOWED BY AN "R" OR "E" TO DESIGNATE CARBURETOR REQUIREMENTS.
B-15	REAR AXLE TYPE, DATE & SOURCE CODE
#B-29	MONTH PRODUCED
<b>2</b> **C-1	TRANSMISSION SOURCE & DATE CODE EXCEPT OPTION M40 TO BE STAMPED WITH CODE NUMBER ON UNIT EXCEPT THAT THE LARGE "C" PREFIX AND LARGE "A" SUFFIX ARE TO BE DROPPED.
*C-15	POWER BRAKE AND/OR STEERING CODE
<b>3</b> *C-16	RADIO CLOCK
*C-17	RADIO CODE
<b>4</b> *C-18	DISC BRAKE
*C-19	AIR CONDITIONING CODE
*C-20	POWER WINDOW CODE
*C-21	POWER SEAT CODE
*C-29	CHEVROLET "BOW TIE" SYMBOL

# CODE	*** CODE
AUG. 1966	V BAY CITY
SEPT.	L CARTER
OCT.	R HOLLY
NOV.	K ROCHESTER
DEC.	Z
JAN. 1967	S
FEB.	P
MAR.	W
APR.	N
MAY	Y
JUNE	T
JULY	X

**5** **NOTE** Whenever a Warner Gear Transmission is installed, use the code "W" only with no date code.

\*CODES ARE OBTAINED FROM OPTION SALES CODES SHOWN IN THE DATA SYSTEMS STANDARDS MANUAL NO. 5

REV	DATE	BY	DESCRIPTION	APP'D	CHK'D
1	6-23-66		CODE LETTERS ADDED		
2	7-16-66		C-1 DATA REVISED		
3			C-16 DATA REVISED		
4			C-18 DATA ADDED		
5			TRANS NOTE ADDED		

CUSTOMER VEHICLE PROTECT-O-PLATE		0	
M 12000		B3	
DWG. NO. 5-5	BR C1	REF. Prel. L-	L-
		L-	L-



CHEVROLET

ASSEMBLY INSTRUCTIONS

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PART NO	NAME	UPC	MODELS	SHPC REF
3890678	CAP UNIT		ALL	1
3893121	COVER UNIT-WHL TRIM	RPO P01	ALL	1
3908760	COVER UNIT-WHL TRIM	RPO P02	ALL	1
3903085	COVER UNIT-WHL TRIM	RPO N96	ALL	1
3901710	CAP UNIT	RPO J52	ALL	1
3921105	RING UNIT	RPO J52	ALL	1
7301199	INSTRUCTION-RADIO OPERATING	U00	ALL	2
3904876	CARTRIDGE UNIT-STEREO TAPE PLAYER	U57	ALL	2
3875313	LICENSE PLATE ATTACHMENT UNIT		ALL	2
1382037	BOOKLET-SUN, AIR & WHEELS		ALL	2
3871173	COVER UNIT - WHL TRIM	RPO P01	RPO L48, L34, L35 & L78	1
3876412	ANTENNA ROD & MAST ASM-FRT	RPO U63-73	ALL	1
3875700	ANTENNA ROD & MAST ASM-FRT (AM/FM)	RPO U69	ALL	1
9417730	EXTENSION-TIRE VALVE STEM	RPO N96-P02	ALL	1
3901632	CLOCK ASM - FLR MT	RPO U35	ALL	2
3873951	SCREW - FLR MT CLOCK	RPO U35	ALL	2
3913832	INSTRUCTION - WHEEL TRIM RING		ALL	1
3834059	ENVELOPE-OWNER INFO BKLT		ALL	2
3903457	FOLDER-ACCESSORY MERCHANDISE		ALL	2
3901021	BOOKLET-OWNER PROTECTION PLAN		ALL	3 3
3929232	BOOKLET-OWNER GUIDE		ALL	2 3
7792010	BOOKLET-FLDG TOP INSTR		CONV	2
3907426	MAT L. & R.H. FRONT (CHART)	RPO-B37	ALL	1
3907442	MAT L. & R.H. REAR (CHART)	RPO-B37	ALL	1
See Sect 12	CIG. LIGHTER		ALL	2

- 1 PLACE IN LUGGAGE COMPT
- 2 PLACE IN INSTR PANEL COMPT
- 3 DOMESTIC ONLY SHOWN. SEE PARTS LIST OR BILL OF MATERIAL FOR CANADA EXPORT VEHICLES

• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CR
MISCELLANEOUS SHIPPING LIST		0	5-1-67	19	3871775 COVER UNIT ADJ-1			
		C1		20	WH 3501222 P. 1 LET			
12000								
DW. PREL 1-28 HB								
LAL. REL 3-1								



CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

PART NO.	NAME	UPC	MODELS	SHPG R'
3917535	INSTRUCTION-EXH. MANIF. TO EXH. PIPE ADAP.	RPO Z28	12437-637	1
3916383	MANIFOLD ASM-EXH. -L. H.			
3916384	MANIFOLD ASM-EXH. -R. H.			
217911	SCREW - EXH. MANIFOLD			
② ⑦ 6424495	AIR CLEANER & SIL ASM.			
⑨ 3869954	STUD-A/C1 & SIL.			
⑩ 3916621	DUCT ASM. -A/C1/TO DASH			
⑪ 9419322	SCREW-A/C1/ TO DASH/DUCT			
⑫ 3916622	TAG-A/C1/ TO DASH/DUCT INSTR.			
180124	BOLT-GEN BRKT AT FRONT			
180126	BOLT-GEN BRKT AT REAR			
103321	LOCK WASHER-GENERATOR BRACKET			
3894057	WASHER-GENERATOR BRACKET SPACER			
3917531	ADAPTER-EXHAUST MANIF. TO EXH. PIPE-L. H.			
3917532	ADAPTER-EXHAUST MANIF. TO EXH. PIPE-R. H.			
3917533	CLAMP			
3917534	BOLT-U			
103320	LOCK WASHER			
102634	NUT			
⑬ 3923298	CONTAINER			

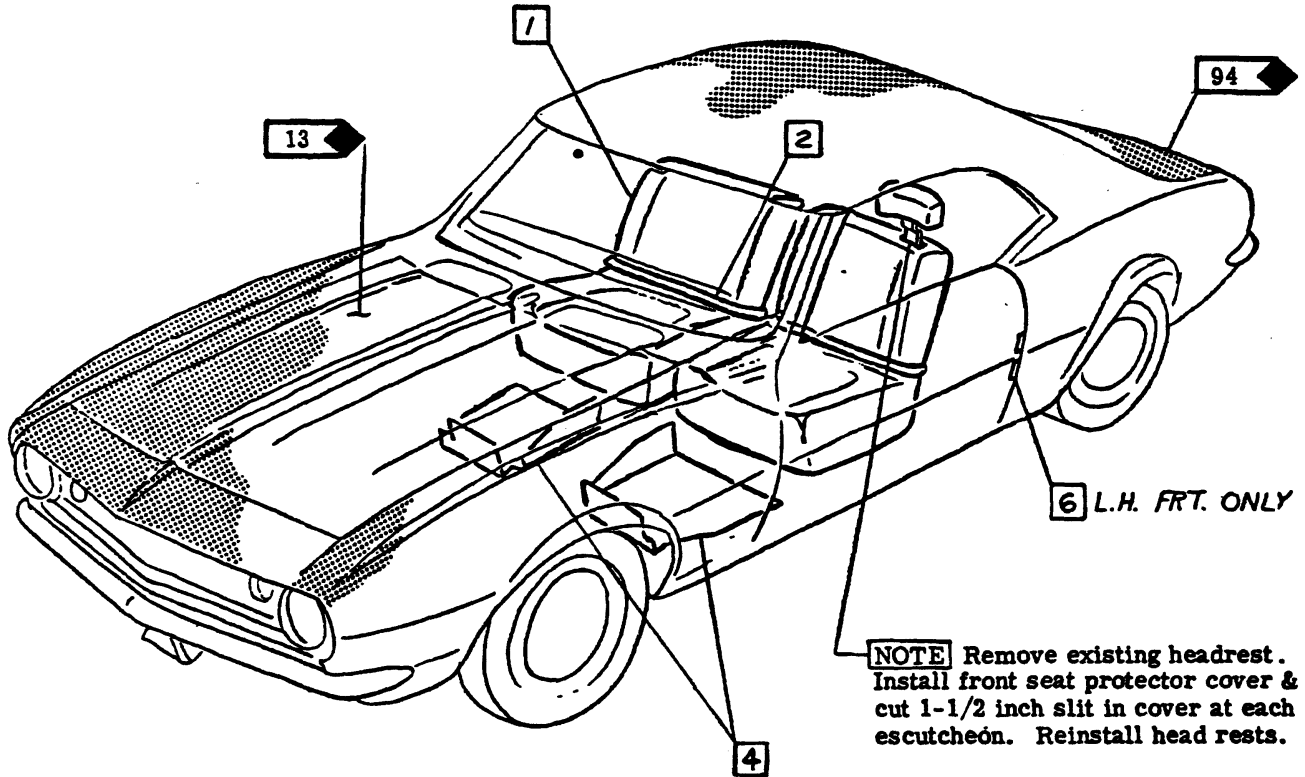
1 PLACE IN LUGGAGE COMPT.



• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	REV	REVISION RECORD	AUTL	DR	CR
MISCELLANEOUS SHIPPING LIST		0	5-1-67	7	3917677 CLEANER UNIT RMVD	86373	RT	
				8	6424495 A/C ADDED			
				9	3869954 STUD ADDED			
				10	3916621 DUCT ADDED			
				11	9419322 SCREW ADDED			
				12	3916622 TAG ADDED			
				13	3923298 CONTAINER ADDED			C1
DWC 11-29		EM	REF	ECR	586L-	L-		
DATE 2-6-67		AS	L-					



- 1 4461452 COVER-FRONT SEAT PROTECTOR  
4461486 RPO AL4 (12337-437-500-600)
- 2 7600004 BAND ASM.
- 3 94 LIQUID WAX
- 11 4 3918729 CVR-FLR MAT PROTECTOR
- 9 5 13 OIL-, 01
- 10 6 9785740 PROTECTOR



8

• CHEVROLET MOTOR DIVISIC. , GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
TITLE SHIPPING PROTECTION				0	11-30-66	8	WAS L.H. SHEET	---	RM	CF
					12-16-66	9	ITEM 5 ADDED	---	RU	
MOD 12000				C2		10	ITEM 6 ADDED	83/57	RT	CI
						11	1-19-67	11	WAS 1366019 FLR. MAT PROTR	84938
DWG PREL 12-29	CS	REF: Prel. C3	L-	L-						
DATE REL 3-1	CI	L-	L-	L-						



CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

PART	USAGE	UPC
9985060. GREASE-ZINC OXIDE	1 ← CLUTCH PEDAL PUSH RODS-BOTH ENDS, PEDAL SHAFT, & PULL BACK SPRING	7
	1A ← TRANS CONTROL LEVER-BALL & FULCRUM.	
	1B ← BRAKE PEDAL BUSHING SHAFT OR PINS	5-M35
	1C ← BRAKE PEDAL HUB	5
	1D ← REAR CABLE AT EQUALIZER	
①	1E ← BRUSH LIGHTLY ON O. D. OF PINS & CONNECTING LEVER ASSEMBLIES TO PUSH ROD & CYL ASM & PULL BACK SPRING-BOTH ENDS	
②	1F ←	
	1G ← ASH TRAY RETAINER-BOTH SIDES	1
	1H ← CLUTCH FORK PULL BACK SPRING & EXTENSION-ALL CONTACT POINTS	7
③	1J ←	
	1K ← HOOD LOCK BOLT	11-13
	1L ← HOOD BUMPERS (AT FENDER OPENING, APPLIED TO THE SURFACE WHICH CONTACTS THE HOOD FLANGE)	
	1M ← TRANS CONTROL RODS-BOTH ENDS	M35
④	1N ← TRANS PARKING LOCK & RANGE SELECTOR LEVER, CROSS SHAFT & PIN	
	1P ← TRANS THROTTLE VALVE CONTROL RODS	
	1Q ← TRANS CONTROL IDLER LEVER BEARING SURFACES	
	1R ← SHIFTER TANG OF CONTROL LEVER	7
⑤	1S ←	

● CHEVROLET MOTOR DIVISION, GMC ●		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
LUBRICATION		0	4/18/66	1	USAGE 1E REVISED			
12000		D1		2	USAGE 1J REMOVED			
DNG PREL 1-28 HB				3	USAGE 1N REVISED			
DATE REF. 3-1 1C1				4	USAGE 1S REMOVED			HB
REF: Prel. D1								
L- L- L-								
L- L- L-								





PART	USAGE	UPC
9985011 GREASE-GRAPHITE	<p>2 → CLUTCH LINKAGE STUD SEAT &amp; SEAL</p> <p>2A → CLUTCH RELEASE BEARING COLLAR-COAT O. D. GROOVE LIGHTLY &amp; FILL I. D. GROOVE</p>	7
9985005 LUBRICANT-SOAP-DILUTE WITH 4 TO 8 PARTS WATER	<p>3 → TO ASSEMBLE TIRE TO RIM</p> <p>3A → FOR MISC APPLICATIONS TO FACILTATE ASM.</p>	10- N65 (6) 10, C60 (2)
9985133 FLUID-SYN TRANS	<p>4 → TRANS 3-4 SPEED THRU HOLE IN CASE</p> <p>4A → TRANS EXT BUSHING BEFORE INSTALLING PROP SHAFT YOKE</p> <p>4B → PROP SHAFT YOKE-TRANS END ON INSIDE</p>	(3) 7-M13 (3) 7-M13-35 4
9985044 LUBRICANT-HYPOID	<p>5 → SOAK WASHER FOR BATTERY POSITIVE TERMINAL</p> <p>5A → REAR AXLE THRU FILLER PLUG HOLE IN HOUSING</p> <p>5B → TRANS - THRU FILLER PLUG IN HOUSING</p> <p>(4)</p>	12 4 (5) M20
9985035 LUBRICANT-P/TRK-HYPOID	<p>6 → REAR AXLE THRU FILLER HOLE IN HOUSING</p> <p>6A → REAR AXLE THRU FILLER HOLE IN HOUSING</p>	G80 WITH L46 G80
9985013 FLUID-HYD BRAKE	<p>7 → HYDRAULIC BRAKE SYSTEM</p> <p>7A → HYDRAULIC BRAKE SYSTEM-VAC PWR BRAKE</p>	5 J50

• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CR
TITLE	LUBRICATION	0	4-15-66	1	DILUTE NOTE ADDED		HJ	
MOD	12000	D2	6-1-66	2	UPC 10 & C60 ADDED			MS
DWG PREL 1-28 HB	REF: Prel. 02 L- L-			3	M20-1-2 RMYD(2) PLACES			
DATE Rev 3-1	L- L- L-			4	TRANS WAS REAR AXLE			
				5	M13-21 RMYD			MS
			12-22-66	6	UPC N-65 ADDED	84600	RT	CI



CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

PART	USAGE	UPC
9985038 GREASE-CHASSIS	<p>⑨ 8 →</p> <p>8A → UPPER CONTROL ARM BALL STUD ASM 1-FITTING EACH SIDE</p> <p>8B → LOWER CONTROL ARM BALL STUD ASM 1-FITTING EACH SIDE</p> <p>8C → STEERING RELAY &amp; TIE ROD ASM 7-FITTINGS</p> <p>8D → FUEL PUMP PUSH ROD LUBE-APPROX (1) INCH ON CAMSHAFT END V-8 ENGINE</p> <p>8E →</p> <p>8F → PROP. SHAFT YOKE TRANS END ON INSIDE AND OUTSIDE</p>	<p>3</p> <p>9</p> <p>6</p> <p>M-40</p>
9985158 FLUID-AUTO TRANS	9 → HYDRAULIC STEERING PUMP	N40
9985010 OPT	<p>9A →</p> <p>9B →</p>	
9985006 OIL REFRIG-ERATION	10 → COAT "O" RING SEAL AT A/C COMPRESSOR FITTING ASM	C60
9985002 OIL-ENG	<p>11 → THRU FILLER HOLE IN VALVE ROCKER COVER L-6</p> <p>11A → THRU OIL FILLER TUBE V-8</p> <p>11B → OIL FILTER GASKET-DEP GASKET</p>	6
9985158 FLUID-AUTO TRANS	<p>12 → TRANS-THRU FILLER NECK ON RIGHT SIDE</p> <p>12A → OIL FILLER TUBE "O" RING SEAL-WET SEAL PRIOR TO INSTALLING FILLER TUBE</p> <p>12B → BODY DAMPENER &amp; BRACKET</p> <p>⑩ 12C → TRANS. EXT. BUSHING BEFORE INSTALLING PROP SHAFT YOKE.</p> <p>12D → PROP SHAFT YOKE - TRANS. END ON INSIDE</p>	<p>M35</p> <p>1</p> <p>M35</p>

CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CR
LUBRICATION		0	2-17-67	9	USAGE	4425	1	C1
12000		D3	5-1-67	10		433	1	C1
DWG PREL 1-28 HB REF Prel. D3 L- L-								
DATE 2-22-67 C1 L- L-								



CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

PART	USAGE	UPC
3834716 GREASE-TEFLON	12.5 → DIRECTION SIGNAL CANCELLING CAM-APPLY TO O.D. OF CAM	12
4985014 OIL-RUST PROOFING-DILUTE WITH 9 PARTS WATER	13 → SPRAY ENG COMPT & ALL PARTS AFTER FINAL ASM, EXCEPT UNDER SURFACE OF HOOD	0
9915164 LUBRICANT-GREASE	14 → HEAD LAMP ARMING PADS ⑧ 14A → USED TO LUB TRANS CONTROL RODS & SWIVELS 14B → BETWEEN SUPPORT & TRANS. CONTROL SHIFTER LEVER RETAINER AT CENTER PIVOT	12 D55-M13-M20-21 M13-M20
9985008 GREASE-ZINK OXIDE	15 → HOOD LOCK CATCH	11-13

K 12

• CHEVROLET MOTOR DIVISION, GMC •		U.P.C.	DATE	SYN	REVISION RECORD	AUTH	DR	CK
LUBRICATION		0	6 67	8	USAGE 14A REVISED	84925	GY	CI
12000		D4						
DESIGNED BY: <i>ARL</i> <i>MB</i> <i>HA</i> <i>HLF</i> <i>PLM</i> <i>DA</i> DRAWN BY: <i>PLM</i>		<input checked="" type="checkbox"/> SHIP						



**CHEVROLET ASSEMBLY INSTRUCTIONS**

**3891775 "F" CAR 12000 SERIES**

PART	USAGE	UPC
9981098 ADHESIVE-NEOPRENE SOLVENT	50 → STEERING COLUMN COVER TO DASH PANEL	9
	50A → SEAL TO PLENUM PLATE	C60
	50B → FRONT SEAL TO PLENUM VALVE PLATE	
	50C → REAR SEAL TO PLENUM VALVE PLATE	
	⑧ 50D → HEATER ASM SEAL TO DASH PANEL CORE PIPE HOLES	L35
	50E → GASKET TO SELECTOR	
	50F →	
	50G →	
	50H → COWL TOP VENT GRILLE SEAL	
	50J → GASKET TO FUSE PANEL	12
	50K → CLUTCH HOLE PEDAL COVER TO SEAL	M35
	50L → HEADLAMP RETRACTABLE COVER BUMPER TO COVER	Z22
	50M → PARKING BRAKE COVER TO PEDAL PAD	5
	50N → SEAL TO EVAPORATOR & BLOWER	C60
9985059 SEALER-BLACK PUMPABLE	51 → BETWEEN BLOWER & EVAPORATOR ASM & DASH PANEL	C60
	51A → BETWEEN BLOWER INLET ASM & DASH PANEL	1

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE SYN	REVISION RECORD	AUTH. DR. CK.
TITLE	CEMENTS & SEALERS			0	1-16-68 8	USAGE 50D ADDED	80961 GND/DF
	MOD	12000			D5		
UWG PREL 1-28 HB		REF: Prel D5	L-	L-			
DATE REL 3-1 HB	L-	L-	L-	SHEET X			