Diagnostic Tools

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Electrical Tools

368-9910 Multi-Tool Group, Phase 3

Model: All

Warranty: One Year

European Union compliant, CE marked

Step 1. Order the basic multi-tool group

- Replaces 9 separate diagnostic tools in 1 multi-function unit (8T-1000 Position Indicator Group, discontinued 8T-2700 Blowby/Air Flow Indicator Group, discontinued 8T-5200 Signal Generator/ Counter Group, 8T-5300 Engine Timing Indicator Group, 9U-7400, 9U-7401, 9U-7402 Multitach II, pressure, and burn rate computer)
- Reduces dealer cost by combining 9 tools into one; also provides greater convenience for technician
- Used as a blowby/airflow indicator, signal generator and counter, electronic position indicator, engine timing indicator, multi-tachometer, thermometer, fuel monitor, pressure gage, and flow computer
- Provides technician with a hand-held unit with multiple diagnostic tools using a menu-driven display
- Ergonomic design has large, dual control buttons for ease of use even with gloved hands
- Large, color display is easily readable even in bright sunlight conditions
- Diagnostic Interface Module (DIM) plugs into multi-tool to adapt existing diagnostic sensors and cables
- Multi-tool uses many of the same cables and adapters used by existing tools (for this reason, purchase of new cables and adapters may not be required)
- Once a Diagnostic Interface Module (DIM) is used with a multi-tool, it should remain in use with only that multi-tool (interchanging DIM units and multi-tool units is not recommended without sending both units to the factory for calibration)
- For identification purposes, corresponding serial numbers are printed on the back of each DIM
- Modular design allows additional functions to be added as new software becomes available
- All applications are activated and ready to use
- An internal battery, universal AC power supply, and DC cable for vehicle battery power provides 3 options for supplying power
- 4 AC power cords are included for worldwide use

| 368-9910 Multi-Tool Group, Phase 3 Includes: | |
|--|--------------------------------|
| Ī | Carrying Case |
| Ī | NEHS1087 Tool Operating Manual |

| 368-9910 Multi-Tool Group, Phase 3 | |
|------------------------------------|---|
| Part Number | Description |
| 285-0896 | 5 Pin DIN Adapter (gender changer) |
| 285-0903 | Cable Assembly with Ground Clip (used with 285-0900 Small Blowby Tool Group) |
| 285-0904 | Battery DC Power Cable Assembly (9-32 VDC) |
| 285-0905 | Battery Pack (NiMH, 9.6 VDC) |
| 285-0906 | Universal AC/DC Power Supply with 4 International Power Cords (90 - 240 VAC) |
| 285-0907 | Diagnostic Interface Module (DIM) |
| 285-0908 | Multi-Tool |
| 368-9910 | Multi-tool Group |

Step 2. Order the sensors for the desired tool functionalities

Blowby/Airflow Indicator

- Allows technician to measure volume of blowby gases released through crankcase breather or air velocity through a component, such as a radiator core
- Blowby measurements provide helpful information when planning engine repairs
- Airflow measurements identify plugged or partially restricted areas
- Large blowby group checks blowby on 3500 Series and 3600 Series Engines, including ACERT™ models as well as on larger 300 Series Engines

Step 2. Order the sensors for the desired tool functionalities (Continued)

- Small blowby group works on engines smaller than 3500 Series Engines and smaller 300 Series Engines
- Displays blowby and airflow, strip charts, and maximum and minimum values with differences
- Sample rate is adjustable
- Select SAE or metric units
- Print screen capability
- Six language support: English, French, German, Italian, Portuguese, Spanish

Signal Generator Group with Counter

- Used to simulate signal from a magnetic speed pickup for troubleshooting electronic controls for transmissions, as a frequency counter for pulsating AC or DC input, and for calibration of a number of electronic diagnostic tools
- Allows technician to make frequency and amplitude adjustments simply by pushing a button
- 285-0896 Five-Pin DIN Adapter, part of basic group, must be used to connect generator group cables to diagnostic interface module
- Print screen capability
- Six language support: English, French, German, Italian, Portuguese, Spanish

Engine Timing Indicator

- Allows technician to measure an engines fuel injection timing
- During timing test, multi-tool will chart engine RPMs vs degrees on built-in display
- For diesel engines, multi-tool must be used with existing 8T-5301 Engine Timing Diesel Group and 285-0897 Engine Timing Pickup Group
- Checks engine timing on natural gas engines using 6V-9060 Engine Timing Gas Group and 285-0897 Engine Timing Pickup Group
- Also checks automatic timing advance unit on engines so equipped
- Print screen capability
- Six language support: English, French, German, Italian, Portuguese, Spanish

Electronic Position Indicator (Upgraded)

- Replaces mechanical dial indicators in applications where they cannot be used, such as rack measurements on an operating engine or any other rapidly changing dynamic reading
- Simultaneously displays displacement, a strip chart, and maximum and minimum values with differences
- Select SAE or metric units
- Sample rate is adjustable
- Print screen capability
- Six language support: English, French, German, Italian, Portuguese, Spanish
- 4 Channels
- Record and Playback

Multitach II

- Simultaneously displays 4 channels, strip charts, minimum and maximum values at once
- Analog gauge or digital display graphic
- Set point indicator measurement
- Print screen capability
- Create channel labels
- Six language support: English, French, German, Italian, Portuguese, Spanish

Digital Thermometer

- · Simultaneously displays 4 channels, strip charts, minimum and maximum values at once
- Analog gauge or digital display graphic
- Two differential measurements
- Bias out small differences between channels
- Print screen capability
- Create channel labels
- Select SAE or metric units
- Six language support: English, French, German, Italian, Portuguese, Spanish

Fuel Flow Monitor

- Simultaneously displays 2 engines (4 flow meters), burn rate, supply flow, return flow, total, grand total, time, average, windowed average, burn rate, and strip chart
- Sample rate is adjustable: slow, medium, normal
- Print screen capability

Step 2. Order the sensors for the desired tool functionalities (Continued)

- · Create channel labels
- Select SAE or metric units
- Run time, elapsed time mode
- Works with new 308-7271 Dual Turbine Flow Meter Group
- Works with 179-0710 Burn Rate Group (6V-2198 Cable required)
- Works with discontinued 154-8103, 154-8104, 168-7735, and 168-7745 Gear Meters (FT3098 Cable required)
- Six language support: English, French, German, Italian, Portuguese, Spanish

Burn Rate Computer

- Replaces 179-0701 Burn Computer
- Replaces 154-8106 Display
- Print Screen
- · Create channel label
- SAE or metric
- Six languages

Pressure

- 3 pressure pickups with couplers 500; 6,000; 10,000 PSI
- Analog/Digital Display
- Two differential measurements
- Print screen
- Create channel labels
- Select SAE or metric
- Six languages

| Sensor and Cable Groups Used with Multi-Tool | | | |
|--|---|--|--|
| Part Number | Part Number Description | | |
| 285- | 285-0897 Engine Timing Pickup Group | | |
| 5P-7362 | Cable Assembly - Signal TDC | | |
| 6V-2197 | Transducer - Magnetic TDC Pickup 114 mm (4.5 in) long | | |
| 6V-2199 | Adapter - Transducer, 1/8 in NPTF | | |
| 6V-3093 | Adapter - Transducer, 1/4 in NPTF | | |
| 8T-5184 | Transducer - Magnetic TDC Pickup 8.9 cm (3.5 in) long | | |
| 8T-5185 | Transducer - Magnetic 17.8 cm (7.0 in) long | | |
| 6V-9060 | Gas Engine Timing Adapter Group ¹ | | |
| 1U-5524 | Cable As Spark Timing Adapter | | |
| 8T-5258 | Cable - Coil Adapter | | |
| 8T-5301 | 8T-5301 Diesel Engine Timing Adapter Group ² | | |
| 5P-7435 | Adapter Group - Tee | | |
| 5P-7436 | Adapter | | |
| 5P-7437 | Adapter | | |
| 6V-2198 | Extension Cable (X8) | | |
| 6V-3016 | 6V-3016 Washer | | |
| 285-0898 Electronic Position Indicator Group (also part of 8T- | | | |
| 1000 Electronic Position Indicator Group) | | | |
| 6V-6042 | Point Group - Contact | | |
| 8T-1002 | Position Probe (X4) | | |
| 6V-2198 | Extension Cable (X8) | | |

| Sensor and Cable Groups Used with Multi-Tool | | |
|--|--|--|
| Part Number Description | | |
| | Generator Cable Group (also part of discon- | |
| | 200 Signal Generator/Counter Group) | |
| 8T-5112 | Signal Input Cable | |
| 8T-5197 | Calibrator Cable and Adapters | |
| 8T-5198 | Transmission Adapter Cable | |
| 6V-2198 | Extension Cable (X8) | |
| | by Tool Group (Small Engine) (also part of | |
| discontin | ued 8T-2700 Blowby/Airflow Group) ³ | |
| 285-0903 | Cable Assembly with Ground Clip (used | |
| | with 285-0900 Small Blowby Tool Group) | |
| 8T-2685 | Pickup - Blowby (1,000 CFH) | |
| | Blowby Tool Group (Large Engine) ⁴ | |
| 9M-0164 | Clamps - Nose | |
| | 368-9911 Burn Rate Group | |
| 4C-9660 | Carry Case | |
| 179-0706 | Foam Insert | |
| 154-8099 | Lid Foam Insert | |
| 179-0705 | Hose Group | |
| 362-9907 | Optional 12 to 24 VDC Invertor | |
| 362-9913 | Meter Cable | |
| | 368-9914 Pressure Group | |
| 6V-2198 | Extension Cable (X8) | |
| 376-4170 | 500 PSI (X1) | |
| 376-4171 | 6,000 PSI (X2) | |
| 376-4172 | 10,000 PSI (X1) | |

Step 2. Order the sensors for the desired tool functionalities (Continued)

| Sensor a | and Cable Groups Used with Multi-Tool |
|----------------------------|---|
| Part Number Description | |
| 390- | 7879 Ball Stud Measurement Group |
| 4C-9656 | Pelican Case™ |
| 067-6809 | Hex Bolt 3/8 x 5/8 (X4) |
| 8T-1002 | Position Probe (X4) |
| 5P-4162 | Contact Point (X4) |
| 6V-2198 | Extension Cable (X8) |
| 390-7875 | Magnetic Squaring Wedge |
| 390-7876 | Magnetic Base (X4) |
| 390-7877 | Probe Bracket (X4) |
| 390-7878 | Foam |
| 5P-7590 | Socket Screws 6-32 (X4) |
| 3 | 08-7265 Multitach 2 Photo Group |
| 1U-6605 | Retro-Reflective Tape, 12.5 mm (0.5 in) x 1.5 m (5.0 ft) long |
| 6V-3137 | Magnetic Mounting Base for 9U-5140 |
| 6V-3138 | Extension Rod for 6V-3137 |
| 9U-5140 | Pickup - LED Photo |
| 6V-2198 | Extension Cable (X8) |
| 308-7264 Multitach 2 Group | |
| 9U-5140 | Pickup - LED Photo |
| 1U-6605 | Retro-Reflective Tape, 12.5 mm (0.5 in) x 1.5 m (5.0 ft) long |
| 6V-3138 | Extension Rod for 6V-3137 |
| 9U-7506 | Magnetic Adapter Cable (required for TDC Sensors) |
| 1P-7446 | Rack Cable |
| 5P-1759 | Tachometer Drive Group (additional parts in accessory case) |

| Sensor and Cable Groups Used with Multi-Tool | | |
|--|---|--|
| Part Number Description | | |
| 308-7 | 264 Multitach 2 Group (Continued) | |
| 5P-7360 | Tach Generator (20-tooth internal gear) | |
| 8T-5111 | Cable As Rack Adapter | |
| 6V-2198 | Extension Cable (X8) | |
| 6V-3137 | Magnetic Mounting Base for 9U-5140 | |
| 308 | -7267 Digital Thermometer Group | |
| 6V-2198 | Extension Cable (X8) | |
| 4C-4545 | Adapter Group , 3/4 in O-ring | |
| 4C-4547 | Adapter Group , 1/2 in O-ring | |
| 4C-6264 | Probe - RTD 25.4 mm (1 in) long, 3. 2 mm | |
| | (0.125 in) diameter | |
| 4C-6265 | Probe - RTD 38.1 mm (1.5 in) long, 3.2 mm | |
| | (0.125 in) diameter | |
| 4C-6266 | Probe - RTD 63.5 mm (2.5 in) long, 3.2 mm | |
| | (0.125 in) diameter | |
| 4C-6268 | Exhaust Probe RTD | |
| 5P-2720 | Adapter Group - Probe, 1/8 in NPT | |
| 5P-2725 | Adapter Group - Probe, 1/4 in NPT | |
| 5P-3591 | Adapter Group - Probe, 9/16 in O-ring | |
| 308-7275 Hose Group (optional) | | |
| 285-0902 | Accessory Case (for cables and sensors | |
| | [not included]) | |
| | 308-7269 Accessory Case | |
| 308-7269 | Accessory Case (not included) | |

308-7271 Fuel Flow Group



308-7271 Fuel Flow Group

¹Includes: Fiber Optic Receiver (not serviced), Fiber Optic Transmitter (not serviced), Fiber Optic Cable (not serviced)

² Includes: Injection Timing Transducer Assembly(not serviced)

³Includes: Bushing and Hose Group

⁴Includes: Blowby Probe (4,000 Cf/h maximum) and Blowby Hose (large engine)

308-7271 Fuel Flow Group (Continued)

| Part Number | Description |
|-------------|-----------------------------|
| 308-7271 | Fuel Flow Group |
| 308-7273 | Dual Turbine Mtr (2 meters) |
| 308-7274 | Cable din to Mtr (2 cables) |
| 6V-3073 | Case - Plastic |

Step 3. Order the accessory case

- 285-0902 Accessory Case holds and protects all cables and sensors that are required for all blowby/airflow indicator, signal generator group, engine timing indicator, and electronic position indicator only
- 308-7269 Accessory Case offers convenience of storing all cables, probes, and adapters for all seven applications at a lower cost



References

NEHS1087, Tool Operating Manual, 348-5430 Multi-Tool Group NEHS0605, Tool Operating Manual, 9U-7400, 9U-7401, and 9U-7402 Multitach II SEHS8580, Special Instruction, Information and Use of 8T-5300 Engine Timing Group SEHS8579, Special Instruction, Use of 8T-5200 Signal Generator/Counter Group SEHS8623, Special Instruction, Using the 8T-1000 Position Indicator Group NEHS0776, 179-0710 Burn Rate Group

Repair Information

SPX Service Repair 755 Eisenhower Drive Owatonna, MN 55060 Attn: Repair Department Phone: 800-344-4013

Visit the SPX Repair Track web link to complete and submit the form for proper authorization: https://repairtrack.spx.com

The 308-7271 Fuel Flow Meter should have the calibration checked annually. ATS (Advanced Technology Service) can provide this service. If recalibration is required, the fuel flow meters should be returned to Flow Dynamics, the supplier. Recalibration is required if the flow meter has been physically damaged. Improper storage and contamination in the fuel can lead to physical damage to the flow meter.

Step 5. Memory Card

- Multi-tool software upgrades are available by ordering compact flash memory cards preloaded with software
- The flash memory cards are available by ordering the appropriate part number
- The card is permanently inserted into the multi-tool CF slot
- Phase I, 285-0910 Multi-Tool requires factory calibration before upgrade



Step 5. Memory Card (Continued)

| Multi-Tool Specifications with DIM (Diagnostic Interface Module) | | |
|--|---|--|
| Global AC input voltage | 90 to 240 VAC (50 to 60 Hz) | |
| Vehicle DC input voltage | 9 to 36 VDC (must use 285-0904) ¹ | |
| Internal battery voltage | 9.6 V (2300 mA hr) | |
| , - | Approximately 2 hours (dependent on | |
| Battery operating time | sensor current draw) | |
| Output voltages (sensor power) | 5 VDC @ 140 mA (total current 4 chan- nels) | |
| | 8 VDC @ 160 mA | |
| | 12 VDC @ 500 mA | |
| Operating temperature | 0° to 50° C (32° to 122° F) | |
| Storage temperature | -20° to 70° C (-4° to 158° F) | |
| Analog voltage | ± 100 V maximum input | |
| Signal frequency | 10 Hz - 100 kHz maximum input, 0.1 to 50 V, Sine Wave | |
| Input impedance | > 500k ohms | |
| Display | 320 x 240 LCD, color | |
| Output frequency | 1Hz to 100 kHz | |
| Frequency outputs | 0 - 8 V, ± 4 V, ± 1.5 V | |
| Frequency output current | 10 mA sink and source | |
| 1285-0904 DC Cable has a switching powe tool from harmful voltage transients | r supply to isolate and protect the multi- | |
| Part No. | Tool Function Description | |
| 386-5908 | CF Memory Card upgrade for phase 3 | |
| | Multi-language (English, Spanish, French, German, Italian, and Portuguese) for blowby/airflow, signal enerator/coun- ter, position indicator, upgrade engine timing indicator | |
| | Multitach 2, Digital Thermometer, Fuel Monitor (Phase 2), Burn rate computer, Pressure | |

Memory Card Usage

Instructions for returning the multi-tool for re-calibration to the supplier:

- 1. Wrap the Multi-Tool and DIM in a cushion-type packaging material, such as Bubble Wrap[®].
- 2. Include the following information with the Multi-tool and DIM:
- Company Name
- Contact Name
- Return Address
- Service Description (Calibrate for Digital Thermometer Application)
- E-mail Address
- Telephone Number
- Dealer Name

3. Properly package the Multi-Tool, DIM, and information and send to:

SPX Service Repair 755 Eisenhower Drive Owatonna, MN 55060 USA

Phone: 800-344-4013

Visit the SPX Repair Track web link to complete and submit the form for proper authorization: https://repairtrack.spx.com

Memory Card Usage (Continued)

Upon receipt, Recalibration Service will contact you for credit card payment information. Caterpillar® will pay for the calibration. The dealer is responsible for shipping and handling fees. Allow about three weeks for calibration service and shipping. For status requests, contact Teleperformance at USA 1-800-344-4013. This program will end June 1, 2010.

225-8266 Clamp On Ammeter

SMCS Code: 1400-038, 1400-081, 1450-038

Model: All

Warranty: Manufacturer's One Year

European Union compliant, CE marked

- Used to measure AC or DC current
- Compact size and low cost make this unit indispensible
- Clamp-on probe replaces standard test leads (allows current measurements without breaking circuit)
- Measures current in cables up to 23 mm (0.9 in) diameter
- User selectable 400 amp and 1200 amp scales for both AC and DC
- Powered by two 1U-9533 AA Alkaline Batteries
- Designed with a built-in display, push button zero control for DC operation, "display hold" to freeze display, "max/min recording" to display highest and lowest readings, auto power-off (unit turns off automatically after 30 minutes), and low battery indicator
- Shipped with batteries, carrying case, and users guide

Repair Information

Extech Instruments 9 Townsend West

Nashua, NH 03061

Phone: (781) 890-7440, ext: 220

Fax: (781) 890-7864 Email: repair@extech.com

| | Weight | 190 g (6.7 oz) |
|--|--------------|---------------------------------------|
| | Overall size | 183 x 61 x 36 mm (7.2 x 2.5 x 1.4 in) |
| | Resolution | 1 A |

| Part Number | Description |
|-------------|--|
| 225-8266 | Clamp On Ammeter (400, 1200 A ranges) |
| Service/Re | epair Parts |
| 1U-9533 | AA Alkaline Battery , non-rechargeable, package qty 96 (5 required to power Indicator III) |
| 6V-6014 | Cable |



349-4205 Voltage Detector

SMCS Code: 1400-038, 1400-081

Model: All

Warranty: Manufacturers Two Year



European Union compliant, CE marked

- Used to quickly test for energized circuits (just touch tip to a terminal strip, outlet, or supply cord)
- Senses steady state electrostatic field produced by AC Voltage even through wire insulation (does not require contact with bare conductor)
- Tip will glow red if voltage is detected (high intensity red LED)
- An optional beeping noise also indicates presence of voltage (feature can be switched OFF)
- Safety rating of CAT IV, 1000 V for added protection
- Requires two AAA alkaline batteries (included)
- Press "Battery Check Button" to determine if batteries are good (if tip glows, batteries are good)
- Each unit is supplied with a manufacturers operating instruction sheet

| Operating range | 90 V AC to 1000 V AC |
|-----------------------|-------------------------------|
| Operating temperature | -10 to 50° C (14 to 122° F) |
| Operating altitude | 3000 M (9850 ft) |
| Voltage sensing range | 90 to 1000 V AC; 45 to 405 Hz |

| Part Number | Description |
|-------------|------------------|
| 349-4205 | Voltage Detector |

349-4199 AC/DC Probe (1000 Amp)

SMCS Code: 1400-038, 1400-081

Model: All

Warranty: Manufacturers One Year



European Union compliant, CE marked

- Used to measure AC or DC current
- Used with standard digital multimeter, recorders, digital or analog meters, data loggers/DAS, oscilloscopes, or other test and measurement instruments
- Converts high-current to a low level millivolt signal for input directly into a test instrument
- On/Off switch with red LED is illuminated when in On position
- Low battery voltage indicated by flashing LED
- Zero adjustment knob (adjust output voltage to zero by depressing thumbwheel and rotating)
- Current range selection switch for 200A or 1000A
- Includes carrying case, attached leads, and users manual

| Maximum conductor size | 31 mm (1.2 in) |
|------------------------|--|
| Lead length | 1.5 m (59 in) |
| Meter input impedance | 10 k Ohms minimum and 100 pF maximum |
| Current ranges | 200A and 1000A DC and AC peak |
| Overall accuracy | ±1% of reading ± 0.5A |
| Operating temperature | 0 to 50° C (32 to 122° F) |
| Power | 9 V battery, NEDA 1604, JIS 006P, IEC 6F22 |
| Battery life | 50 hours (alkaline) |
| Weight | 295 g (10 oz) |
| Size | 55 x 220 x 30 mm (2.2 x 8.6 x 1.2 in) |

349-4199 AC/DC Probe (1000 Amp) (Continued)

SMCS Code: 1400-038, 1400-081

Model: All

Warranty: Manufacturers One Year

| Part Number | Description |
|-------------|------------------------|
| 349-4199 | AC/DC Probe (1000 Amp) |

271-8590 24-Volt Analyzer Group

Model: All

Warranty: Manufacturer's

European Union compliant, CE marked

- Used to perform battery, electrical system, and diode tests
- Used with 225-8266 Amp Probe and 271-8585 Printer
- Used on 12 and 24 volt electrical systems (digital circuitry accurately controls testing — requires minimal interaction)
- Hand-held
- Large, backlit display requires less scrolling, provides more information
- Long 4.6 m (15.0 ft) cables allow operator to perform tests from cab of machine
- Step-by-step instructions quickly and easily guide technician through tests
- Tests flooded lead acid and absorbed glass mat (AGM) batteries with 50 to 4000 Cold Cranking Amp (CCA), Cranking Amp (CA), Amp Hours (A-HR), Japanese Industrial Standard (JIS), or German-Deutsche Industry Norm (DIN) capacity ratings
- Tests battery pack configurations, through algorithm design:
 - single battery, 6- or 12-volt
 - 2 batteries in series, 24-volt
 - 2, 3, or 4 batteries in parallel, 12-volt
 - 2 banks in parallel, each bank with batteries in series,
 24-volt
- Internal resistance loads are applied for all configurations
- Amp clamp connections allow use of optional amp clamp cables for current
 - drain and starting/charging tests
- Features infrared communications compatibility for optional wireless printer
 - with user defined header and footer for custom printouts
- PC interface port allows unit updates as new software is released — download software for new battery types, system updates, and features
- Ergonomically designed over-molded surround with softtouch keys for easy operation while wearing gloves during cold weather
- Security cable connection tethers tool in order to prevent drops or for security purposes
- Includes 24-volt analyzer, test cables, battery terminal adapters, manual, and case with foam insert



271-8590 24-Volt Analyzer Group (Continued)

Model: All

Warranty: Manufacturer's

Repair Information

The unit is warrantied by the manufacturer for 3 years from the date of receipt. Cables are warrantied for 90 days from the date of receipt. If the unit needs servicing, contact the manufacturer's repair facility.

SPX Service Repair

755 Eisenhower Drive

Owatonna, MN 55060

Attn: Repair Department

Phone: 800-344-4013

Visit the SPX Repair Track web link to complete and submit the form for proper authorization: https://repairtrack.spx.com

Reference

NEHS0973, Tool Operating Manual, 271-8590 Analyzer Group (24 Volt)

| Item | Description |
|-------------------------|--|
| Battery tests | Flooded lead acid (FLA) ab- |
| | sorbed glass mat (AGM) |
| Cold cranking amp range | 50 - 4000 CCA / 24 V |
| Battery voltage | Single, series, or parallel to 24 V |
| Electrical system tests | 12 and 24 V, starting/charging/ |
| | diode test |
| Scales | CCA, CA, AHR, MCA, JIS, DIN |
| PC interface | For field software updates |
| IR compatible | For optional infrared wireless printer |
| Amp clamp ports | For optional amp clamp con- |
| | nections |
| Display | Backlit 4 x 20 character |
| | display |

| Part Number | Description |
|-------------|--------------------------------|
| 271-8590 | 24-Volt Analyzer Group |
| Rej | placement Parts |
| 271-8587 | Test cables, 4.6 m (15 ft) |
| 281-1947 | Rechargeable Battery |
| 281-1950 | Carrying Case with Foam Insert |
| 271-8589 | Analyzer Only |

| Part Number | Description | |
|----------------------|-------------------------------|--|
| Optional Accessories | | |
| 225-8266 | Clamp On Ammeter (400, 1200 A | |
| | ranges) | |
| 271-8585 | Optional Printer Group | |
| 281-1948 | Printer Serial Cable | |
| 184-7679 | Paper - Roll | |

177-2330 Digital Battery Analyzer

SMCS Code: 1401-081, 0785

Model: All

Warranty: One Year

- Replaces 127-8078 Battery Analyzer
- Used to quickly and accurately test condition of 6 and 12 volt batteries (even discharged to as low as 4 volt
- Check for full state charge, condition of battery, and battery voltage in 20 seconds
- Test batteries in machine or vehicle without disconnecting battery cables
- · Battery does not have to be fully charged at time of testing
- Saves time and money by allowing dealers to test condition of a battery while customer is present (works great for warranty claims)
- Eliminates need to charge and discharge a battery to test its condition
- Compensates for cold temperatures when testing batteries in extreme conditions
- Power-down feature prolongs battery life in analyzer
- Analyzer has reverse polarity and is protected to 17 volts maximum

References

NEHS0764, Tool Operating Manual, Using the 177-2330 Battery Analyzer

| Battery rating range: | | |
|-----------------------------|---|--|
| Cold cranking amps (CCA) | 50 - 4000 | |
| Cranking amps (CA) | 65 - 5000 | |
| Ampere hours (A h) | 6 - 500 | |
| DC voltmeter range | 1.0 - 14 V | |
| Voltmeter accuracy | ±0.1 V | |
| Power source | 9 V battery or test battery | |
| Test time | 20 seconds | |
| Analyzer cable length | 815 mm (32 in) | |
| Overall size | 210 x 140 x 38 mm (8.25 x 5.5 x 1.5 in) | |
| Weight | 0.68 kg (1.5 lb) | |
| Operating temperature range | 0° to 50° C (32° to 120° F) | |
| Storage temperature range | -20° to 70° C (0° to 160° F) | |
| Over voltage protection | Up to 18 V | |

| Part Number | Description |
|-------------|--------------------------|
| 177-2330 | Digital Battery Analyzer |

4C-4911 Battery Load Tester

SMCS Code: 1401-081, 0785 Model: All Models Warranty: One Year

- Used to test 6, 8 and 12 volt heavy equipment and automotive batteries
- Has built-in LCD digital voltmeter and ammeter
- Load adjustment knob for current drawn from battery to be adjusted up to maximum of 1000 amperes
- Cooled by internal fan automatically activated when load applied to prevent carbon pile overheating
- Large, 15 mm (0.59 in) high display digits are easier to read

Reference

SEHS9249, Special Instruction





4C-4911 Battery Load Tester (Continued)

SMCS Code: 1401-081, 0785 Model: All Models Warranty: One Year

| Load test | 6, 8 and 12 V batteries |
|-----------------------|---|
| Load current | 0 - 1000 A (carbon pile) |
| Duty cycle | Continuous, limited only by cable and clamp heating |
| Operating temperature | 0° - 50° C (32° ± 122° F) |
| Voltmeter accuracy | 0.1% of full scale ± 1 digit |
| Ammeter accuracy | ±3% of reading ± 1 digit |
| Size | 33 x 33 x 30 cm (13 x 13 x 12 in) |
| Weight | 12.428 kg (27.375 lb) |

| Part Number | Description |
|-------------|---------------------|
| 4C-4911 | Battery Load Tester |

372-5253 Battery Tester with Expansion Capabilities

Model Usage: CT660 Truck Warranty: Manufacturer's



- Used to test batteries in multi-battery vehicles
- Test up to 6 batteries in parallel without disconnecting
- Test 6 and 12V batteries, group 31 and commercial batteries, AGM and Gel, test
 12 and 24V starting and charging systems
- Cable-drop test simultaneously calculates voltage drop across positive and negative sides of any circuit and total circuit drop without running engine
- Digital multi-meter capabilities with scope and infrared temperature readings
- Displays voltage, measured CCA, battery, starting and charging system condition, SD memory card capable for record keeping, data transfer, and software upgrades.
- Recall last test on screen or print to optional printer

| Specifications | |
|----------------|------------------|
| Dimensions | 9.5 x 4 x 2.5 in |
| Weight | 0.43 kg |

| Part Number | Description |
|-------------|---|
| 372-5253 | Battery Tester with Expansion Capabili- |
| | ties |

8T-0500 Continuity Testing Light

SMCS Code: 1000-017, 1000-025, 1250-025, 1250-036, 1355-081, 1400-038, 3071-017, 3100-017, 3156-010, 3156-012, 3200-038, 3224-025, 4208-010, 5050-038, 7400-036, 7451-038, 7401-045

Model: All Models Warranty: One Year

- Used to test non-energized circuits; lamp comes on brightly when connected across low resistance circuit; no light appears if resistance of circuit exceeds 10 ohms
- Designed for rugged field use
- Comes with light bulb and 2 "N" size batteries (1.5 volts) and instruction decals

Reference

NEHS0543, Special Instruction, Checking Diodes

| Part Number | Description | |
|------------------------------------|-------------|--|
| 8T-0500 Light - Continuity Testing | | |
| Service/Repair Parts | | |
| 4C-8363 Battery, Size N, 1.5 V | | |
| 6V-3061 | Bulb | |



5P-7277 Voltage Tester

SMCS Code: 1400-038, 1400-081, 1450-081, 1700-081, 1800-081, 3168-035, 5050-081, 7300-081, 7400-081, 7451-038

Model: 215, 428, 621E, 627E, 768C, 769C, 793 All models

Warranty: One Year

- Used to make quick checks for presence of voltage
- Indispensable for checking out circuits, relays, bulbs, wires, and switches
- Designed for voltage range from 12 to 36 volts
- Bulb lights brightly when connected to 36 volts and gets progressively dimmer with lower voltages
- Encased in rugged, high-impact plastic housing which is grease and chemical resistant
- Standard 8D-1429 Bulb required for replacement

| Part Number | Description |
|-------------|----------------|
| 5P-7277 | Voltage Tester |



197-7875 Lock Removal Tool 197-7876 Connector Removal Tool

SMCS Code: 1800-0776

Model: All

Warranty: Six Months

- Used to service Cat[®] fuse blocks using mini-fuses (GM style)
- 197-7875 used to remove fuse block terminal locks
- 197-7876 used to remove wire and terminal from RTA, if replacement is necessary

Instructions for use of 197-7875

- From rear side of RTA, insert tool fingers into slots on outboard side of wires.
- With tool handle parallel to wires, press down on locking tabs of terminal locks.
- Pull out terminal locks by hand or with a small, flat blade screw driver.

Instructions for use of 197-7876

- Remove fuse from top of RTA.
- Locate wire terminal on outboard sides of RTA.
- Place long square fingers into square holes above and below slot for fuse blade.
- Press removal tool fingers completely into connector to compress terminal locking tabs.
- Remove wire and terminal.



197-7875 Lock Removal Tool (Continued) 197-7876 Connector Removal Tool

SMCS Code: 1800-0776

Model: All

Warranty: Six Months

| Part Number | Description |
|-------------|------------------------|
| 197-7875 | Lock Removal Tool |
| 197-7876 | Connector Removal Tool |

140-9944 Terminal Kit

SMCS Code: 1400-023, 0700 Model: All Cat® Engines Warranty: Six Months



- Replaces discontinued 1P-2305 Terminal Kit
- Used to repair wiring harness terminal ends which have become damaged or unserviceable
- Hand crimping tool has built-in dies for crimping insulated and non-insulated terminals, cutting edges for cutting wire, notches for stripping 10 to 22 gauge wire, shears for cutting up to 4.7 mm (0.18 in) diameter bolts, 2-thread chasers for screws with 24 and 32 threads-per-inch screws, and a scale for measuring screw length
- Splice connectors have hot-melt adhesive and shrink ends that when heated will provide an environmental seal around wire

| Qty. Shipped | Part No. | Description | Replacement Oty. |
|-----------------|----------|---|---------------------|
| 1 | 140-9944 | Terminal Kit | 1 |
| | Terr | ninal and Wire Splice Service/Repair Pa | rts |
| 1 | 9S-9150 | Terminal Crimp Tool | 1 |
| 10 | 2L-8058 | Terminal (8 Gauge 1/4 in Stud) | 10 |
| 10 | 2L-8066 | Terminal (12 - 10 Gauge No. 10 Stud) | 10 |
| 10 | 2L-8067 | Terminal (12 - 10 Gauge 1/4 in Stud) | 10 |
| 10 | 2L-8069 | Terminal (12 - 10 Gauge 3/8 in Stud) | 10 |
| 10 | 2L-8071 | Terminal (12 - 10 Gauge 1/2 in Stud) | 10 |
| 20 | 2L-8075 | Terminal (16 - 14 Gauge No. 8 Stud) | 20 |
| 20 | 2L-8076 | Terminal (16 - 14 Gauge No. 10 Stud) | 20 |
| 15 | 2L-8077 | Terminal (16 - 14 Gauge 1/4 in Stud) | 15 |
| 15 | 2L-8079 | Terminal (16 - 14 Gauge 3/8 in Stud) | 15 |
| 30 | 5P-4571 | Terminal (16 - 14 Gauge) | 20 |
| 10 | 4S-1988 | Terminal (Blade, Crimp Type) | 50 |
| 15 | 136-4876 | Wire Splice (12 - 10 Gauge) | 1 |
| 15 | 136-4877 | Wire Splice (16 - 14 Gauge) | 1 |
| 15 | 136-4878 | Wire Splice (22 - 18 Gauge) | 1 |

8T-5319 CE/VE Connector Tool Group

SMCS Code: 1400-023

Model: All Models with CE/VE Connectors

Warranty: Six Months

- Used to service all CE/VE Connectors
- Contacts can be removed, installed or rearranged within connector

Reference

SEHS8038, Special Instruction



| Item | Tool Part No. | Description | Color | Wire Gauge | |
|------|---------------|-----------------------------|--------|------------|--|
| _ | 8T-5319 | Connector Tool Group | _ | _ | |
| | Connectors | | | | |
| 1 | 4C-4074 | Removal Tool, 16 - 18 Gauge | Black | 16, 18 | |
| 2 | 4C-4073 | Removal Tool, 12 - 14 Gauge | Yellow | 12, 14 | |
| 3 | 4C-4072 | Removal Tool, 8 - 10 Gauge | Green | 8, 10 | |
| 4 | 4C-4071 | Removal Tool, 4 - 6 Gauge | Grey | 4, 6 | |

6V-4148 Electrical Connector Repair Kit

Model: Some models with electronic controls

Warranty: Six Months

 Used to repair electrical connectors made by Amp Special Industries that are used in electrical controls and harnesses

| Part Number | Description |
|-------------------|----------------------|
| 9G-5859 Includes: | 301741 Terminal (8) |
| | 384841 Contact (18) |
| | 384843 Plug (12) |
| | 309491 Housing (16) |
| | 309492 Housing (16) |
| | 301782 Housing (10) |
| | 301531 Housing (4) |
| | 344953 Housing (4) |
| | 301739 Socket (8) |
| | 301740 Housing (10) |
| | 301781 Housing (10) |
| | |
| 9G-6790 Includes: | 399860 Contact (22) |
| | 368748 Connector |
| | 368747 Connector |
| | 389688 Connector (2) |



6V-4148 Electrical Connector Repair Kit (Continued)

Model: Some models with electronic controls Warranty: Six Months

| Part Number | Description | |
|-------------|---------------------------------------|--|
| 6V-3001 | Sure Seal Crimping Tool | |
| 6V-4145 | Extraction Tool | |
| 6V-4146 | Extraction Tool - 301530 Terminal (8) | |
| 6V-4147 | Extraction Tool - 399862 Housing (4) | |
| 6V-4148 | Electrical Connector Repair Kit | |
| 7N-6545 | Terminal (32) | |

| Part Number | Description | |
|-------------|-------------------------------------|--|
| 7N-6546 | Terminal (32) | |
| 9G-5859 | Pin (8) | |
| 9G-6789 | Connector (2), 387062 Connector (2) | |
| 9G-6790 | Socket (37) | |
| 9G-6791 | Pin (32) | |
| 9G-6793 | Terminal (9), 384842 Connector (6) | |

300-8648 Insulation Tester Group

SMCS Code: 4450-082, 0785 Model: General and Generator Sets Warranty: Manufacturers One Year OEM



European Union compliant, CE marked

- Replaces discontinued 243-3134 1KV Insulation Tester
- Used to test insulation on generator sets, cables, motors, insulators, and wiring installations
- Test voltages of 50, 100, 250, 500, and 1000 volts
- Automatic calculation of Dielectric Absorption Ratio (DAR) and Polarization Index (PI)
- Repetitive or hard-to-reach testing is made easier with 300-9489 Remote Test Probe
- Make repetitive tests simple and easy with Compare (Pass/Fail) function
- Live circuit detection prevents insulation test if voltage of 30 volts or greater is detected
- Auto-discharge of capacitive voltage for added user protection
- Auto power off extends battery life
- CAT IV 600 volt overvoltage
- Read measurements easily with large, backlit display
- 4 AA alkaline batteries provide at least 1000 insulation tests

| Part Number | Description | |
|----------------------------------|-----------------|--|
| 300-8648 Insulation Tester Group | | |
| Service/Repair Parts | | |
| 300-8649 | Test Leads | |
| 300-8650 | Test Probes | |
| 300-9487 | Alligator Clips | |

| Part Number | | Description |
|-------------|------------------|-------------------|
| | Service/Repair F | Parts (Continued) |
| 300-9488 | | Case |
| 300-9489 | | Remote Test Probe |

AC/DC Voltage Measurement

| AC/DC Voltage Measurement | |
|---|---|
| Accuracy | 50 Hz to 400 Hz \pm (% of reading + digits): \pm (2% of reading + 3 digits) |
| Range | 0.1 V to 600.0 V |
| Resolution | 0.1 V |
| Input impedance | 3 MΩ (nominal), < 100 pF |
| Common mode rejection ratio (1 k Ω unbalanced) | > 60 dB at DC, 50 or 60 Hz |
| Overload protection | 600 V RMS or DC |
| Earth Bond Resistance Measurement Specifications | |
| Range/Resolution | $20.00\Omega/0.01\Omega$ |
| | 200.00 Ω / 0.1 Ω |
| | 2000 Ω / 1.0 Ω |
| | 20.00 kΩ / 0.01 kΩ |
| Accuracy | ± (1.5% of reading + 3 digits) |
| Overload protection | 2 V RMS or DC |
| Open circuit test voltage | > 4.0 V, < 8 V |
| Short circuit current | > 200.0 mA |
| Insulation Specifications | |
| Measurement range | 0.01 M Ω to 10 G Ω |
| Test voltages | 50 V, 100 V, 250 V, 500 V, and 1000 V |
| Test voltage accuracy | + 20%, - 0 % |
| Short-circuit current | 1 mA nominal |
| Auto discharge | Discharge time < 0.5 second for $C = 1 \mu F$ or less |
| Live circuit indicator | Inhibit test if terminal voltage > 30 V prior to initialization of tes |
| Maximum capacitive load | Operable with up to 1 µF load |
| Measure accuracy | 50 V: ± (3% + 5) |
| | 100 V: ± (3% +5) |
| | 250 V: ± (1.5% + 5) |
| | 500 V: ± (1.5% + 5) |
| | 1000 V: \pm (1.5% + 5) to 2000 MΩ, \pm (10% + 3) above 2000 MΩ |

Environmental Specifications

| Environmental Specifications | |
|--|--|
| Maximum voltage applied to any terminal | 600 VAC RMS or DC |
| Storage temperature | -40° to 60° C (-40° to 140° F) |
| Operating temperature | -20° to 55° C (-4° to 131° F) |
| Temperature coefficient | 0.05 x (specified accuracy) per °C for temperatures < 18 or > 28 °C (< 64 or > 82 °F) |
| Relative humidity | 0% to 95% at 10° to 30° C (50° to 86° F) |
| | 0% to 75% at 30° to 40° C (86° to 104° F) |
| | 0% to 40% at 40° to 55° C (104° to 131° F) |
| Vibration | Random, 2 g, 5 - 500 Hz per MIL-PRF-28800F, Class 2 instrument |
| Shock | 1 meter drop per IEC 61010-1 2nd Edition (1 meter drop test, 6 sides, oak floor) |
| Electromagnetic accuracy (EN 61326-1:1997) compatibility | In an RF field of 3 V/M, accuracy = specified |
| | · |
| Compliance to Standards | |
| Complies with | ANSI/ISA 82.02.01 (61010-1) 2004, CAN/CSA-C22.2 NO. 61010-1- 04, and IEC/EN 61010-1 2nd Edition for measurement category IV 600 V (CAT IV) |
| Certifications | CSA per standard CSA/CAN C22.2 No. 61010.1-04; TUV per standard IEC/EN 61010-1 2nd Edition |
| Power Specifications | |
| Batteries | 4 AA batteries (NEDA 15A or IEC LR6) |
| Battery Life | |
| Insulation test use | Tester can perform at least 1000 insulation tests with fresh alkaline batteries at room temperature. |
| | These are standard tests of 1000 V into 1 M Ω with a duty cycle of 5 seconds on and 25 seconds off. |
| Resistance measurements | Tester can perform at least 2500 earth bond resistance measurements with fresh alkaline batteries at room temperature. |
| | These are standard tests of 1Ω with a duty cycle of 5 seconds on and 25 seconds off. |
| General Specifications | |
| Size (H x W x L) | 5.0 x 10.0 x 20.3 cm (1.97 x 3.94 x 8.0 in) |
| Weight | 550 g (1.2 lb) |
| IP Rating | IP40 |
| Operating altitude | 2000 m CAT IV 600 V, 3000 m CAT III 600 V |
| Non-operating (storage altitude) | 12,000 m |
| Over-range capability | 110% of range |
| | , |