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# **320C 320C L Track-Type Excavators**

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**Powered by 3066 Engine**

**SERIAL NUMBER**

**FBA1 To Last Built(Vehicle)  
GAA1 To Last Built(Vehicle)  
MAA1 To Last Built(Vehicle)  
PAA1 To Last Built(Vehicle)  
7JK52509 To Last Installed(Engine)**

## HOW TO USE THE PARTS MANUAL

Caterpillar Parts Manuals include illustrations of the groups or assemblies which make up the machine. These illustrations show the standard components plus many of the attachments available for the machine.

The alphabetical index located in the front part of the book should be used to determine the page number on which specific illustrations are shown. Reference to those pages will identify each of the individual serviceable parts.

### Captions

The caption under each illustration identifies the part number and name of the group or assembly shown. If more than one illustration is included for any group, the caption identifies the specific machine serial numbers to which each illustration applies. In some cases it is not possible to determine the specific machine serial numbers to which different illustrations are applicable. In those cases the caption identifies the illustration as "First Type", "Second Type", etc. Reference to the actual group or assembly is necessary in those cases to determine which illustration should be used.

Captions provide additional information such as page numbers where illustrations of sub assemblies are shown, information regarding quantities used and other information intended to assist the user in determining parts needs.

This information indicates the effective serial number or effective date on which changes became effective.

Example :

D95.05- : Applicable on and after May 1995

↑  
—— D indicates the nineteen hundreds.

T00.05- : Applicable on and after May 2000

↑  
—— T indicates the two thousands.

## Indented Part Names

Within each illustration is a parts list identifying each serviceable part in the illustration. When a part name is indented in this list, it means that serviceable item is a part of the serviceable item under which it is indented.

### Abbreviations and Symbols

R.H. Right Hand  
L.H. Left Hand

} Refers to the side of the machine as viewed from the operator's compartment.

L Length  
T Thickness  
Z Number of Gear Teeth  
O.D. Outside Diameter  
I.D. Inside Diameter  
O.S. Over Size  
U.S. Under Size  
N/S Not Serviced  
AS Assembly  
NOM Nominal

#### Abbreviations of Wire Colors

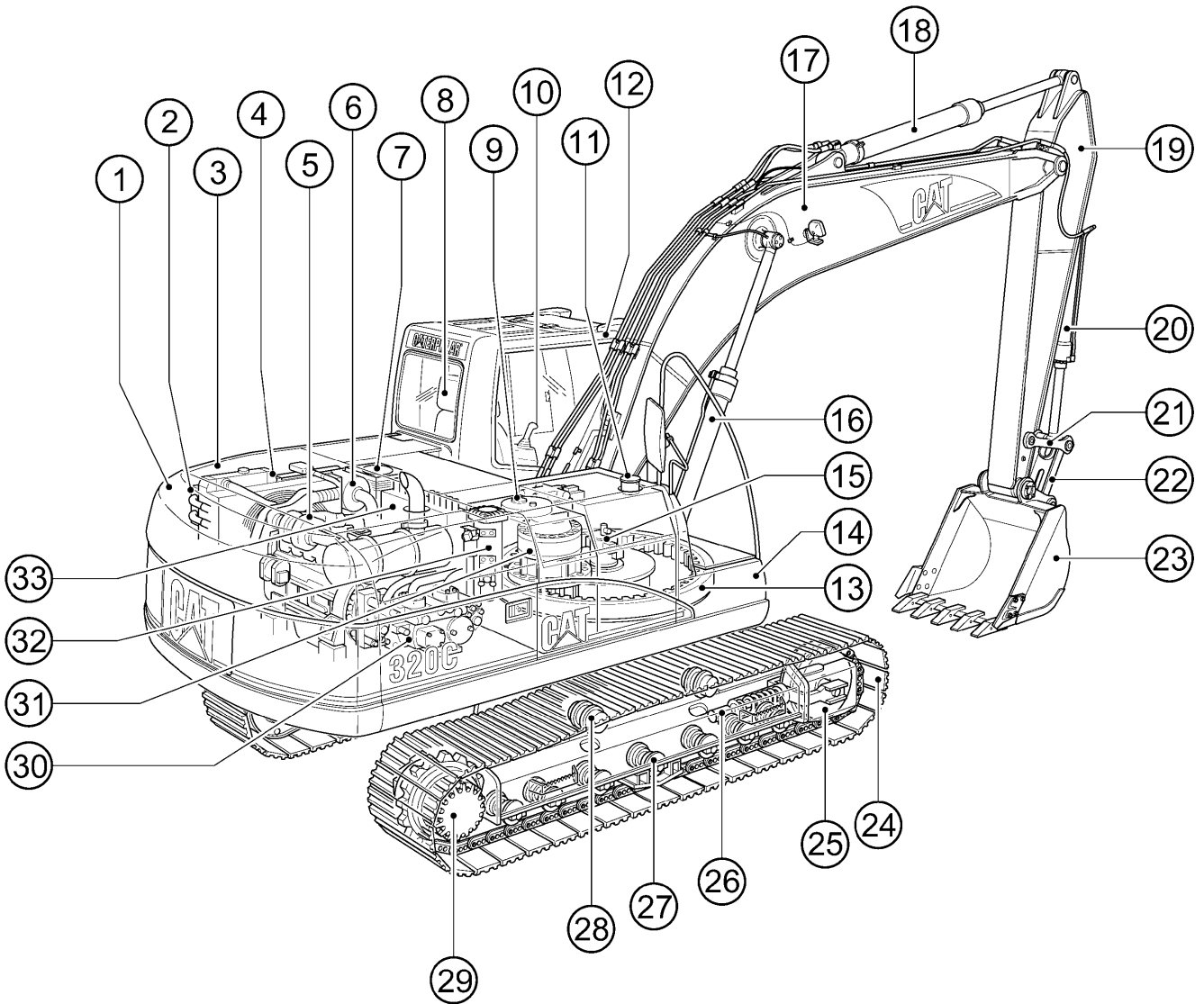
RD :Red	BR :Brown
WH :White	GN :Green
OR :Orange	BU :Blue
YL :Yellow	T :Tan
PK :Pink	DK/BU :Dark Blue
BK :Black	DK/GN :Dark Green
GY :Gray	LT/BU :Light Blue
PU :Purple	LT/GN :Light Green

### Note

Continuing improvement and advancement of product design may cause changes to your machine which may not be included in this publication. Each publication is reviewed and revised, as required, to update and include these changes in later editions.

Whenever a question arises regarding your Caterpillar product, or this publication, please consult your Caterpillar dealer for the latest available information.

# MODEL VIEW



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# REPLACEMENT ITEMS

The following chart provides a convenient listing of those items which require occasional replacement during normal operation or maintenance.

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# LIST OF ATTACHMENTS

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## 201-3831 ENGINE AR

S/N FBA (T06.03)-Up, GAA (T06.03)-Up, MAA (T06.03)-Up, PAA (T06.03)-Up



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THE FOLLOWING REPAIR KIT IS AVAILABLE:

1	272-4690 LONG BLOCK KIT	
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H91399E 00

## 222-8187 ENGINE AR

S/N FBA 1-04189, GAA 1-00550, MAA 1-00360, PAA 1-00350  
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THE FOLLOWING REPAIR KIT IS AVAILABLE:

1	272-4690 LONG BLOCK KIT	
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H91400E 02

## 222-8187 ENGINE AR

S/N FBA 04190-(T06.02), GAA 00551-(T06.02), MAA 00361-(T06.02), PAA 00351-(T06.02)  
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## **287-0068 ENGINE AR-COMPLETE**

S/N FBA (T06.03)-Up, GAA (T06.03)-Up, MAA (T06.03)-Up, PAA (T06.03)-Up  
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### 201-3877 ENGINE AR (2/2)

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