



This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about your safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

SB001

IF THIS MACHINE IS USED BY AN EMPLOYEE, IS LOANED, OR IS RENTED, MAKE SURE THAT THE OPERATOR UNDERSTANDS THE TWO INSTRUCTIONS BELOW.

BEFORE THE OPERATOR STARTS THE ENGINE:

- 1. GIVE INSTRUCTIONS TO THE OPERATOR ON SAFE AND CORRECT USE OF THE MACHINE.
- 2. MAKE SURE THE OPERATOR READS AND UNDERSTANDS THE OPERATOR'S MANUAL FOR THIS MACHINE.



IMPROPER OPERATION OF THIS MACHINE CAN CAUSE INJURY OR DEATH.

BEFORE STARTING THE ENGINE, DO THE FOLLOWING:

- 1. READ THE OPERATOR'S MANUAL.
- 2. READ ALL SAFETY DECALS ON THE MACHINE.
- 3. CLEAR THE AREA OF OTHER PERSONS.

LEARN AND PRACTICE SAFE USE OF MACHINE CONTROLS IN A SAFE, CLEAR AREA BEFORE YOU OPERATE THIS MACHINE ON A JOB SITE.

It is your responsibility to observe pertinent laws and regulations and to follow manufacturer's instructions on machine operation and maintenance.

See your Authorized Case dealer for additional operator's manuals, parts catalogs, and service manuals.

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TO THE OWNER



BP97H003

Read this manual carefully before operating the machine. Instructions concerning safety, operation and maintenance have been developed to permit safe service and operation of this machine. Refer to the alphabetical index at the end of this manual for locating specific information about your machine.

This manual provides information essential to keeping your machine in good working condition, as well as being safe, reliable and durable.

The attachments and equipment available for use with this machine are intended for general earth moving purposes, handling, boring, ditch digging, etc. Read the manual(s) provided with the attachment to learn safe maintenance and operation of the machine. Make sure the machine is suitably equipped for the type of work to be performed.

Do not use this machine for any application or purpose other than those described in this manual. If the machine is to be used for duties involving the use of special attachments or equipment other than those approved by Case Corporation, consult your Case dealer or contact Case Corporation. Any person making unauthorized modifications is responsible for the consequences.

Continued on next page

TO THE OWNER								

Before permitting a new operator on this machine, make sure that:

- 1. They have received necessary training on how to operate the machine correctly and safely.
- 2. They have read and fully understand the instructions given in this manual.

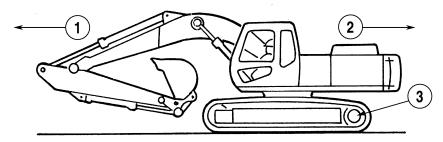
Always keep this manual in the storage compartment provided for it. Make sure that it is always complete and in good condition. Consult your Case dealer to obtain extra manuals or manuals in other languages. A **SAFETY VIDEO IS ALSO AVAILABLE** for purchase through your Case dealer.

Your Case dealer is at your disposal for any further information. He will also provide any after-sale service you may require, plus genuine spare parts. Your guarantee of quality.

TRIM THIS EDGE

RIGHT, LEFT, FRONT AND REAR SIDES OF THE MACHINE

Right-hand and left-hand, when used in this manual, indicate the right and left sides of the machine as seen from the operator's seat. Before you drive the machine, make sure the drive sprockets are at the rear of the machine. The following illustration shows the correct TRAVEL position.



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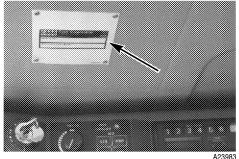
- 1. FORWARD
- 2. REARWARD
- 3. DRIVE SPROCKET

IDENTIFICATION NUMBERS

Write the Product Identification Number (P.I.N.) and the engine serial number on the lines provided below. If needed, give these numbers to your Case dealer when you need parts or information for your machine. Keep a record of these numbers and your Manufacturers Statement of Origin in a safe place. If the machine is stolen, report the numbers to your local law enforcement agency.

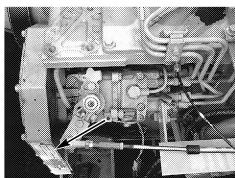
MACHINE MODEL NUMBER	
PRODUCT IDENTIFICATION NUMBER _	
ENGINE SERIAL NUMBER	

P.I.N.



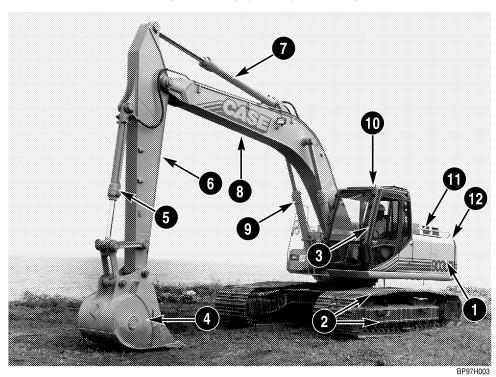
This same P.I.N. is also stamped under the base of the right boom cylinder.

Engine Serial Number



BP97H00

MACHINE COMPONENTS



- 1. UPPER STRUCTURE
- 2. STEPS
- 3. HAND RAILS
- 4. BUCKET
- 5. BUCKET CYLINDER
- 6. ARM

- 7. ARM CYLINDER
- 8. BOOM
- 9. BOOM CYLINDER
- 10. OPERATOR'S CAB
- 11. ENGINE COMPARTMENT
- 12. REAR COUNTERWEIGHT

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