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Written In Clear 1 1d Simon English

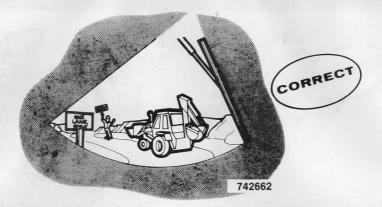
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WARNING: Make sure the windows of your cab are clean. Make sure the windshield wipers are operating correctly. Dirty windows can cause an accident. 24-1-A





CAUTION: Make sure all persons are away from the machine before you start the engine. 47-63



WARNING: Do the required maintenance and safety checks to the machine before you start each day. A machine that has not been given correct maintenance can cause an accident.

47-54



WARNING: Before each period of operation, check the machine for correct operation of the steering, brakes, hydraulic controls, instruments, and safety equipment. Check the Neutral position of the transmission control levers. A machine that runs correctly can prevent accidents. Make all necessary repairs or adjustments before you operate the machine.

48-32



Safe Open Area - Check Machine Controls



WARNING: Before you start to work in a new area, walk around and look for holes or obstructions. Failure to find hidden holes or obstructions can cause an accident and injury. 26-5-A





WARNING: Understand the limits of the machine. Keep the machine under control at all times. DO NOT TRY TO DO TOO MUCH TOO FAST.

3-7-B

Operation



CAUTION: Always fasten seat belt securely before starting engine.

D-17-6





CAUTION: Operate tractor and equipment controls from seat position only. Any other method could result in a serious injury.

D-45-7



CAUTION: Warn all personnel who may be servicing or in path of machine before starting.

D-28-10-A



WARNING: Put the parking brake in the Engaged position and put the control for the shuttle transmission in the Neutral position before you start the engine.

4-1-A



CAUTION: Always use the hand rails and steps when you get on or off the machine. Do not use the steering wheel or the controls as a hand rail. Any other method can cause an injury. 12-9-B



CAUTION: Do not permit riders on machine. This is a one man machine.

D-28-9





CAUTION: Lock brake pedals together for road travel or high speeds. There is danger of tipping the machine if either brake pedal is used alone when traveling over 5 mph (8 km/h).

D-45-8



CAUTION: Always operate slowly on hillsides, rough ground or ramps. Be extremely careful when working around trenches or banks. Failure to follow the above recommendations could cause the machine to roll over. Personal injury could result.

D-26-10-A



WARNING: Be careful when you operate the machine in dust, smoke or fog. If you can not see clearly, you can have an accident. 34-7-A





WARNING: If the engine stops or if the steering system does not work correctly, stop the machine as fast as possible. 32-1-B



WARNING: If you know there is a malfunction, a missing part or a part that needs adjustment, stop the machine immediately and correct the problem. Continued operation under these conditions can cause an accident or injury.

37-8-A



DANGER: Do not permit any part of the machine to come in contact with electric cables. If work must be done near electric cables, first make sure the Utility Company disconnects the power. It is not necessary for the machine to be in contact with the electric cable for the electricity to go through the machine. If the machine does come in contact with a power line, stay in the seat. Do not try to get off the machine. KEEP AWAY FROM THE METAL PARTS OF THE MACHINE. See the chart that follows.

4-4-B

Voltage of Electric Cables	Minimum Amount of Clearance from the Electric Cables When the Machine is Working	Minimum Amount of Clearance from the Electric Cables When You Drive the Machine Between Jobs
50,000 volts or less	10 feet (3 m)	4 feet (1.2 m)
Over 50,000 volts	10 feet (3 m) plus 1/2 inch (10 mm) for every 1,000 volts over 50,000 volts	10 feet (3 m)
345,000 - 750,000 volts		16 feet (5 m)

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NOTE: If the clearances in the specifications above are less than the clearances given in the rules and laws of your area, you must follow the rules and laws of that area.

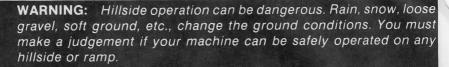




DANGER: Sparks can come from the exhaust pipe or sparks can come from the electrical system. Do not operate in closed areas where there are flammable materials, dust or vapor that can cause an explosion or fire. Severe injury or death can be the result if you do not follow these instructions.

47-99-B

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Before you operate on any hillside or ramp, always select low gear and never coast down the hill with the transmission in the Neutral position. The machine can go out of control and roll over if you do not follow these instructions.

D-45-10-A

Loader Operation



CAUTION: Never operate the loader when the seat is in the position for operation of the backhoe. 8-1-A



WARNING: When you operate the machine, keep the loader bucket as low as possible. This low position gives better balance and permits you to see more clearly. If you move the machine with a full loader bucket over ground that is rough or surfaces that can cause the machine to slide, always operate at a slow speed. If you do not use this procedure, the machine can go out of control and cause a rollover.

18-6-C





WARNING: Do not work next to a bank where there is a danger that material can fall on the machine. Do not work where there is a danger of a landslide. You can be injured if you operate in these areas.

41-10-B



CAUTION: Self-leveling is in effect only when raising; not in effect when lowering. Spillage of material could result if the bucket is not leveled by the operator as loader is lowered.

D-45-16

Backhoe Operation



WARNING: Before each period of operation, check the backhoe for correct function of each control. A backhoe that operates correctly can prevent accidents. Make all necessary repairs or adjustments before you operate the backhoe.

47-67



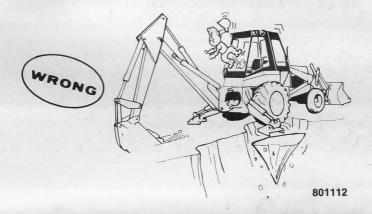
WARNING: Know the location of all underground electrical cables, water pipes, gas pipes, etc. A broken gas pipe or cut electrical cable can cause injury.

26-8-A



WARNING: Do not dig the ground under the backhoe stabilizers. The machine can fall into the excavation if the bank falls in.

41-8-A





WARNING: Put the stabilizers in the Operating position before you lower the boom and extend the dipper. The front of the machine can raise above the ground and cause an accident if the stabilizers are not down in the Operating position.

Before you raise the stabilizers from the Operating position, put the backhoe bucket on the ground or raise the boom and retract the dipper.

41-1-A



WARNING: When you operate the backhoe or when you do service, use the hand throttle to control the engine speed. You can have an accident if you use the hand throttle for any other operation.

46-23-A



CAUTION: Operate backhoe from seat position only. For transport, use overcenter position with bucket straight to rear. Install swing lock pin to prevent backhoe from swinging.

D-46-99



WARNING: Keep clear of this area, swinging boom can crush. Operate backhoe from operator's seat only. Any other method could result in injury to operator or bystanders.

D-47-56





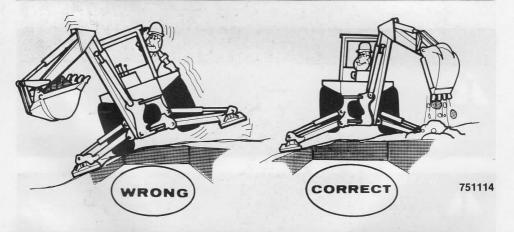
WARNING: Be careful when you dig on the side of a hill. When you move the machine forward, the machine can go out of control and turn over. You must be in the seat (seat in the loader position) when you move the machine forward. Always engage the parking brake before you operate the backhoe.

46-28-B



WARNING: When you operate the backhoe on the side of a hill, (1) make the machine level with the stabilizers and (2) put the earth from the trench on the highest side of the trench. Failure to follow these instructions can cause injury.

22-8-B





WARNING: If you use the backhoe to lift a load that is too heavy, the machine can turn over or the load can fall out of control. Before you lift objects with the backhoe, see the operator's manual topic, "Lifting with the Backhoe".

If you do not follow these instructions, severe injury can occur to you or other persons in the area.

D-48-30

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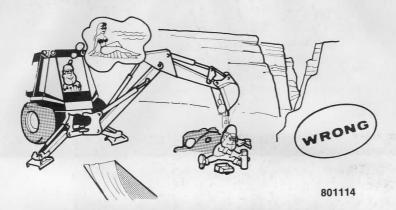
WARNING: Before you move the backhoe boom to either side, make sure that all persons are out of the way. Make sure that the area is clear of obstructions.

7-10-A



CAUTION: Be careful at all times. Keep the area clear of persons who are not authorized to be there. Know the location of authorized persons in the area.

2-3-A



Stopping the Machine

WARNING: Make sure you are on level ground before you stop the engine and leave the machine. If you must stop on the side of a hill, put the side of the machine toward the bottom of the hill. Engage the parking brake and lower the loader bucket to the ground. Put the backhoe in the Transport position. Stop the engine and remove the key. Failure to follow these instructions can cause an accident.

24-2-B





CAUTION: Be careful when you leave the machine. Use the hand rails and steps on the machine. Any other method can cause injury. 27-2-B