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Repair Manual



R 1150 GS

BMW Motorrad After Sales

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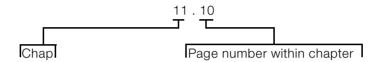
Introduction

This Repair Manual will help you to perform all the main maintenance and repair work correctly and efficiently. It should be consulted regularly by workshop personnel as an addition to the practical and theoretical knowledge obtained in Training School courses. It is a contribution towards achieving even higher Service quality.

A new issue of this repair manual will be published if amendments or additions (supplements) are needed. The latest issue date is shown in the header of the microfiche. Microfiches rendered invalid by the new issue should be destroyed without delay.

All information in both text and illustrations refers to motorcycles in standard condition or with genuine BMW accessories installed, and not to motorcycles which have been modified in any way to depart from the manufacturer's specification.

- The Repair Manual is structured in the logical sequence of the work to be performed: Removal, Disassembly, Repair, Assembly, Installation.
- The entire contents are divided into individual chapters, corresponding to the Construction Groups.



- Work to be performed during an Inspection is described in Group "00". The various inspection routines are numbered I, II, III and IV. This numbering is repeated in the work descriptions which follow, so that work can take place without interruption.
- Use of the BMW special tools needed for certain tasks is described in the work instructions.

If the need arises, repair instructions are also issued in the form of Service Information. This information is of course incorporated into the next issue of the Repair Manual. We also recommend you to consult the detailed illustrations on the Parts microfiches as an additional source of information.

BMW Motorrad After Sales

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BMW Motorrad Maintenance schedule R 1100 S / R 850/1200 C / R 1150 GS



		tion	E E	tion km	e S
Customer	Licence plate No.	nspect 3 km iles)	Service 10 000 miles)	Inspection 20 000 km 00 miles)	l Servi
Order No.	Mechanic's signature	BMW Inspection at 1000 km (600 miles)	BMW Severy 1 (6 000 p	BMW Ir every 2 (12 000	BMW Annual Service
Read the fault code memory with the M	oDiTeC				
Change oil while at regular operating ter if motorcycle is used only for short journeys or a 3 months, but at least every 3 000 km (1 800 miles)					
Change oil in gearbox while at operating at least every 2 years*)	g temperature				every 2 years
Change oil in rear wheel drive while at r if necessary, clean inductive sensor on every 40 000 km (24 000 miles) or at least every 2	rear wheel			40 000 (24 000)	every 2 years
Renew fuel filter *) normally every 40 000 km (24 000 miles), if fuel of	quality is poor every 20 000 km (12 000 miles)			40 000 (24 000)	
Check battery acid level, if necessary accelean and grease the battery terminals,					
Renew intake air filter element in very dusty or dirty operating conditions, renew (6 000 miles) or even more often if necessary *)	w the intake air filter element every 10 000 km				
Renew Poly-V belt *) renew Poly-V belt every 60 000 km (36 000 miles); do not adjust			60 000 (36 000)	
Check brake fluid level at front and rear					
Check operation of brake system and freedom from leaks; repair/replace items if nec. *)					
Examine brake pads and discs for wear	r, renew if necessary *)				
Change the brake fluid annually					
Check clutch fluid level					
Change the clutch fluid at least every 2 years *) Chank tightness of rear wheel stude					every 2 years
Check tightness of rear wheel studs					
Check rear wheel bearing play by tilting					
Check swinging arm bearings (zero play	/); adjust if necessary *)				
Grease the side stand pivot					
Check function of side stand contact sv	vitch				
Check condition of spark plugs Renew spark plugs					
Check security of cylinder head nuts				<u> </u>	
Check/adjust valve clearances					
·	, abrasion and kinking; renew if necessary *)				
Check cable play Check synchronisation and eliminate le	•				
Final inspection with road safety and fur Condition of tyres and wheels, rims a Lights and signalling equipment Telltale and warning lights Clutch, gear shift Front and rear brakes, steering Instruments If necessary, test ride	nctional check: and spokes if applicable, tyre pressures				
*) Charged as an additional item					

BMW Motorrad Pre-delivery check R 1100 S / R 850/1200 C / R 1150 GS



Customer	Licence plate No.	BMW Pre-delivery check	
Order No.	Mechanic's signature		
Check the shipping crate for damage			
Motorcycle: - unpack - install remaining items - inspect for damage - check that delivery is complete:	tools documentation keys correct optional extras		
Fill and charge the battery (mark with	charging date)		
Check engine oil level when cold; add	d oil if necessary		
Check headlight beam angle, adjust if necessary			
Check security of rear wheel studs (comply with correct tightening torque)			
Check tyre pressures			
Fill fuel tank			
Final inspection as functional check: - Clutch, gear shift - Front and rear brakes - Lights and signalling equipment, telltale and warning lights, instruments - Check operation of optional extras, ABS - If necessary, test ride			
Confirm pre-delivery check in Service and Technical Booklet			
Final cleaning			
Motorcycle handed over on:			

BMW Motorrad Service data R 1150 GS



Item	Desired value	Unit of measurement/ specification
Oil capacities Engine (with filter) (without filter)	3.75 (6.60) 3.50 (6.16)	litres (Imp. pints) litres (Imp. pints) [SI 11 048 90] Engine oil grade: brand-name HD oil for four-stroke spark-ignition engines, API classes SE, SF, SG; combination with CC or CD specification
Gearbox Initial filling/oil changes	approx. 1.0 (1.76) up to lower edge of filler hole	litres (Imp. pints) Brand-name hypoid gear oil, SAE class GL 5 SAE 90
Rear wheel drive Initial filling/oil changes	approx. 0.25 (0.44) oil level with bottom of filler neck	litres (Imp. pints) Brand-name hypoid gear oil, SAE class GL 5 SAE 90
Valve clearances Measured cold (max. 35 °C/95 °F)	Inlet: 0.15 (0.006) Exhaust: 0.30 (0.011)	mm (in) mm (in)
Ignition timing Static setting	adjust at TDC	
Spark plugs Electrode gap Wear limit	0.8 (0.03) 1.0 (0.04)	mm (in) mm (in)
Idle speed	1100± ⁵⁰	min ⁻¹
Throttle cable setting for cold-start (increased idle) speed for throttle (twistgrip) cable for divider cable	zero play app. 0.5 (0.02) zero play	mm (in) free travel
Brakes Minimum front pad thickness Minimum rear pad thickness Minimum front disc thickness Minimum rear disc thickness	1.0 (0.04) wear mark 4.5 (0.18) 4.5 (0.18)	DOT 4 brake fluid mm (in) mm (in) mm (in)
Tyre pressures depending on load	front: 2.2 - 2.5 (31.3 - 35.6) rear: 2.5 - 2.9 (35.6 - 41.2)	bar (psi) bar (psi)
Tightening torques: Oil filter Engine oil drain plug	11 32	Nm Nm
Gearbox oil filler plug Gearbox oil drain plug	30 30	Nm Nm
Rear wheel drive oil filler/drain plug	23	Nm
Fuel tank to rear frame Fuel pump unit to tank	21 6	Nm Nm
Poly-V belt preload Alternator to alternator carrier cover	8 20	Nm Nm
Brake calliper mounting, front/rear	40	Nm
Rear wheel studs	initial torque 72 105	Nm Nm
Tightening cylinder heads Nut M 10 screw	slacken/20 180 slacken/40	Nm ° tightening angle Nm
Locknut, valve adjusting screw	8	Nm
Cylinder head cover	8	Nm
Spark plugs	20	Nm

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00 Maintenance and general instructions

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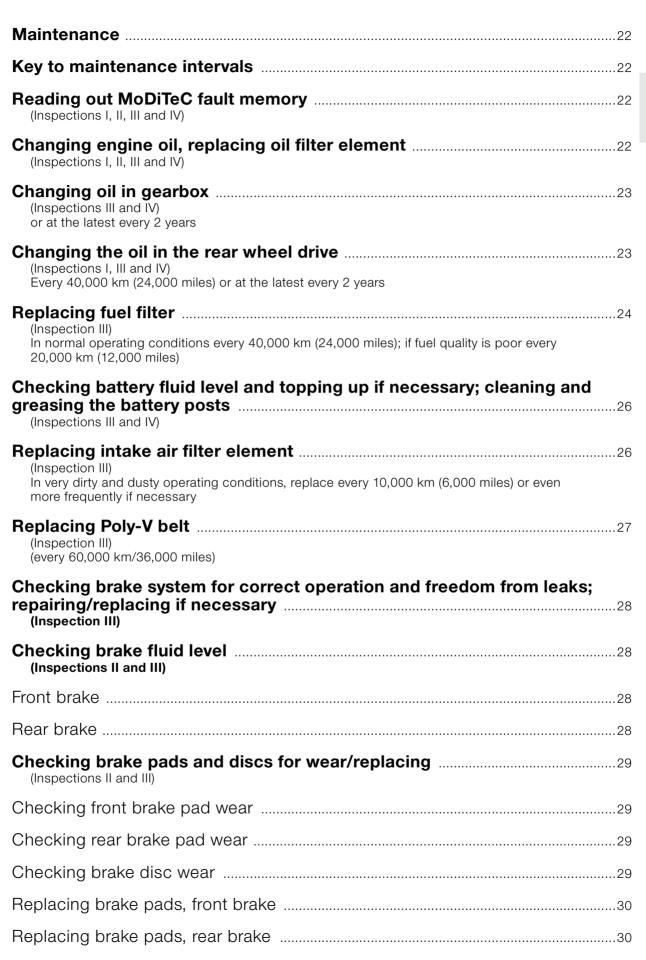
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Changing the clutch fluid	4
Checking tightness of rear wheel studs	5
Checking rear wheel bearing play by tilting wheel	5
Checking swinging arm bearings, adjusting if necessary	5
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Checking function of side stand contact switch	6
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Checking freedom of throttle cable, checking for chaffing and kinks, replacing if necessary Checking throttle-cable play Checking and adjusting idle speed and throttle-valve synchronisation3 (Inspections I, II and III)	8
Final inspection with road safety and functional check	9

Tightening torques

Model	R 1150 GS
Connection	Nm
11 Engine	
Cylinder head	
Tightening sequence:	
Tighten cylinder head nuts (oiled) in diagonally opposite sequence	
1.1 Tighten all nuts to closing torque	20
1.2 Tighten all nuts to correct angle 90°	
1.3 Tighten all nuts to correct angle 90°	
2. M 10 screw	40
3. M 6 screw	9
After 1,000 km (600 miles), tighten cylinder head nuts in diagonally opposite sequence:	
1. Slacken one nut	
2. Tighten nut to initial torque	20
3. Tighten nut to wrench angle 180°	
4. Slacken and retighten M 10 screw	40
Timing gear carrier to cylinder head	9
Bearing cap on rocker shaft	18
Locknut, valve adjusting screw	8
Cylinder head cover to cylinder head	8
Camshaft end cover to cylinder head	9
Air intake connection to cylinder head	9
Camshaft	
Chain sprocket to camshaft	65
Camshaft bearing cap	15
Alternator mount cover	
M 6 screw	9
M 8 screw	20
Auxiliary shaft	
Chain sprocket to crankshaft	10
Chainwheel to auxiliary shaft	70
Chain tensioner housing to engine block	9
Oil filter	
Oil filter	11
Oil drain plug	32



		-
Model		R 1150 GS
Connection		Nm
11 Engine		
Oil pump		
Mesh filter basket to e	ngine block	10
Oil pump cover		9
Pressure relief valve		42
Oil pressure switch		30
Oil cooler		
Cooling oil line to eng	ine block	10
Cooling oil line - banjo	screw with oil vent valve	25
Oil lines to oil cooler		25
Oil cooler to bracket		9
Oil cooler return line to	o engine block	35
Oil cooler connection	to crankcase	9
Cylinders		
Tightening sequence:		
1. M 8 screw		20
2. M 6 screw		9
3. Chain guide rail pivot screw		18
Timing chain		
Chain tensioner		32
Connecting rod		
Big end cap	Closing torque	20
	Wrench angle	:0°
Crankcase		
Tightening sequence:		
M 10 screw (oiled)	Initial torque	25
	Wrench angle	0°
M 8 screw (oiled)		22
M 6 screw		9
12 Engine electrics		
Starter motor to engin	ie	20
Starter cover to gearbox housing		7
Positive lead to starte	r motor	10
Alternator to alternator support cover		20

21



Tensioning and retaining link to alternator

Model	R 1150 GS	
Connection	Nm	
12 Engine electrics		
Spacer to alternator	21	
Positive lead to alternator	15	
Belt pulley to alternator Standard alternator 560 W Special alternator 700 W	Do not release 50	
Belt pulley to crankshaft	50	
Poly-V belt preload	8	
Spark plug	20	
13 Fuel preparation and control		
Temperature sensor, oil, in crankcase	25	
Temperature sensor, air, in air-filter housing	10	
16 Fuel tank and lines		
Fuel tank to rear frame	21	
Fuel pump assembly to tank	6	
18 Exhaust system		
Manifold to cylinder head	21	
Clamp for manifold	45 (apply Optimoly TA to clamp seat)	
Front silencer to manifold	45 (apply Optimoly TA to clamp seat)	
Front silencer to main-stand link	20	
Silencer to rear frame at top	35	
Oxygen sensor to silencer	45 (apply Optimoly TA to thread)	
End cap to rear silencer	8 (threads greased)	
Bracket to rear silencer	15 (threads greased)	
21 Clutch		
Clutch housing Closing torque	40 (oil screw threads lightly)	
Wrench angle 32		
Housing cover to housing	12	
Clutch line to handlebar fitting	14	
Slave cylinder to gearbox	9	
Grub screw in filler adapter	10	



Model Connection	R 1150 GS Nm
Connection	NIII
23 Transmission	
Oil drain plug	30
Oil filler plug	30
Gearbox to engine block	22
Shift lever to footrest plate	35
Selector lever to selector shaft	9
Housing cover to housing	9
Frame tube to gearbox	
1. to gearbox and left footrest plate	42 (clean thread + Loctite 243)
2. clamp block, frame tube to gearbox	9
3. to gearbox and right footrest plate	42 (clean thread + Loctite 243)
31 Front forks	
Quick-release axle clamp screws	22
Fastener, fixed tube and fork bridge	45 (free from oil and grease)
Slider tube bridge to slider tube	25 (clean thread + Loctite 243)
Threaded stud to frame	130 (clean thread + Loctite 243)
Ball joint to fork slider bridge	230 (apply light coat of Never Seeze to thread)
Leading link to ball joint	130 (clean thread + Loctite 2701)
Leading link to engine right	73
Screw cap to leading link left	42 (apply light coat of Never Seeze to thread)
Suspension strut to front frame	43
Spring strut to leading link	50
20 Standing	
32 Steering	
Handlebar to fork bridge	21
Handlebar weight to handlebar	21

11 (Tuflok Blue thread-locking compound; screw can be released and tightened a number of times)



Pivot screw, handlebar lever

Model	R 1150 GS
Connection	Nm
33 Rear wheel drive	
Oil filler plug	23
Oil drain plug	23
Threaded ring	160 (clean thread + Loctite 577)
Hexagon nut, input bevel gear	200 (clean thread + Loctite 2701)
Cover to rear-wheel drive housing	35
Fixed bearing stud, swinging arm to gearbox/rear axle housing	160 (clean thread + Loctite 2701)
Floating bearing stud, swinging arm to gearbox/rear axle housing	7 (clean thread + Loctite 2701)
Locknut of floating bearing stud bolt	160
Reaction link to rear wheel drive	43 (load approx. 85 kg (187 lbs) onto motorcycle and tighten loose reaction link)
Reaction link to gearbox	40 (load approx. 85 kg (187 lbs) onto motorcycle and tighten loose reaction link)
Spring strut to rear frame	50
Spring strut to rear swinging arm	58 (clean thread + Loctite 243)
Hydraulic spring preload adjuster to footrest plate	22
34 Brakes	
Brake caliper to fork slider tube	40
Brake caliper to rear wheel drive	40
Brake disc to front wheel	24 (clean thread + Loctite 243)
Brake disc to rear wheel drive	21 (clean thread + Loctite 243)
Master cylinder to footrest assembly	9
Footbrake lever to footrest assembly	21
Footbrake-lever stop	9
Brake lines/brake hose to brake components	18
Brake hose to bracket	9
Brake hose to brake lever fitting	18
Hose bracket to helmet lock	9
Bracket to front frame	9
Bracket to rear frame	9 (clean thread + Loctite 2701)
Bracket to fork bridge	5 (clean thread + Loctite 2701)
ABS sensor	4 (handtight)



Model	R 1150 GS
Connection	Nm
34 Brakes	
of Blakes	
Front brake caliper bleed screw	14
Rear brake caliper bleed screw	6
Pressure modulator bleed screw	14
Filler adapter in brake caliper	18 (clean thread + Loctite 243 or new filler adapte
Grub screw in filler adapter	10
ABS unit to holder	
M 6 screw	8 (clean thread + Loctite 243)
36 Wheels and tyres	
ou wheels and tyres	
Quick-release axle clamp screws	22
Quick-release axle threaded fastener	30
Rear wheel to rear-wheel drive Hand-tighten wheel studs, then tighten in diagonally opposite sequence	
Initial tightening	72
Final tightening	105
Sensor ring to front/rear wheel	4 (hand tight, clean threads + Loctite 2701)
Spoke nipple	3.5 + 2
Grub screw	1.1
46 Frame	
40 France	
Frame to engine	82
Struts to frame	58
Struts to engine	58 (clean thread + Loctite 2701)
Rear frame to gearbox/engine	
to gearbox and footrest plate	42 (clean thread + Loctite 243)
to engine	42
Carrier plate for main stand to engine, right	
M 12 screw	72 (clean thread + Loctite 2701)
Pivot mount to engine, left	
M 12 screw	72 (clean thread + Loctite 2701)
M 8 screw	21
Pivot mount of main (centre) stand (stud bolt)	21 (clean thread + Loctite 243)

21

58 (clean thread + Loctite 2701)



Pivot mount of main (centre) stand (machine screw)

Side stand to pivot mount

Model	R 1150 GS
Connection	Nm
46 Frame	
Footrest plate to gearbox/ Rear footrest plate to rear frame M 8 screws	21
Fairing bracket to front frame	21
Front carrier to fairing bracket	8
Mudguard at bottom to slider tube	4 (clean thread + Loctite 2701)
Mudguard at bottom to slider tube bridge	5 (clean thread + Loctite 2701)
51 Equipment	
Mirrors	10
Ignition/steering lock to fork bridge	20 (micro-encapsulated)
61 General electrical equipment	
Horn to holder	10 (clean thread + Loctite 243)
Ground (earth) strap to engine block	9



Table of operating fluids



Item	Use	Order number	Quantity	
Lubricant				
Staburags NBU 30 PTM	High-performance lubricating paste	07 55 9 056 992	75 g tube	
Optimoly MP 3	High-performance lubricating paste	07 55 9 062 476	100 g tube	
Optimoly TA	High-temperature assembly paste	18 21 9 062 599	100 g tube	
Silicone grease 300, heavy	Damping grease	07 58 9 058 193	10 g tube	
Retinax EP2	Wheel, steering head and taper roller bearing grease	83 22 9 407 845	100 g tube	
Contact spray	Contact spray	81 22 9 400 208	300 ml spray	
Chain spray	Drive chain	72 60 2 316 676 72 60 2 316 667		
Sealants				
3-Bond 1110 B	Surface sealant	07 58 9 056 998	5 a tube	
3-Bond 1209	Surface sealant	07 58 9 062 376		
OMNI VISC 1002	Surface sealant	07 58 1 465 170		
Loctite 574	Surface sealant	81 22 9 407 301	50 ml tube	
Loctite 577	Thread locking compounds	07 58 2 328 736		
Curil K 2	Heat-conductive sealant	81 22 9 400 243		
Adhesives and retaining agents				
Loctite 648	Joint adhesive (low clearance)	07 58 9 067 732	5 g bottle	
Loctite 638	Joint adhesive (greater clearance)	07 58 9 056 030	10 ml bottle	
Loctite 243	Thread retainer, medium-strength	07 58 9 056 031	10 ml bottle	
Loctite 270	Thread retainer, strong	81 22 9 400 086	10 ml bottle	
Loctite 2701	Thread retainer, strong	33 17 2 331 095	10 ml bottle	
Loctite 454	Cyanacrylate adhesive (gel)	07 58 9 062 157	20 g tube	
Cleaners				
Brake cleaner	Brake cleaner	83 11 9 407 848	600 ml spray	
Metal Polish	Polish for chrome-plated parts	82 14 9 400 890	100 g tube	
Testing agents				
Penetrant MR 68	Crack testing agent for aluminum housings	83 19 9 407 855	500 ml spray	
Developer MR 70	Crack testing agent for aluminum housings	81 22 9 407 495	500 ml spray	
Installation aids				
BMW cooling spray	Cooling spray	83 19 9 407 762	300 ml spray	
			* *	