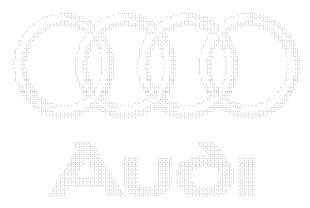
V.A.G Service.

Workshop Manual Audi 100 1983 ►, Audi 200 1984 ►

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Edition 05.89



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V-A-G

V.A.G Service.

Repair Group Index to Workshop Manual Audi 100 1983 ▶, Audi 200 1984 ▶

Engine Code letters	3B								
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Please note: the technical supplements given here start at page 86

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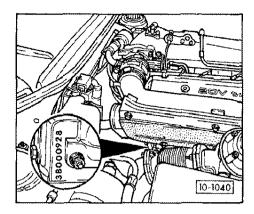
Technical Information should always be available to all foremen and mechanics, because compliance with the instructions given is essential to ensure vehicle roadworthiness and safety. In addition, the normal safety precautions to be observed when working on motor vehicles are also applicable.

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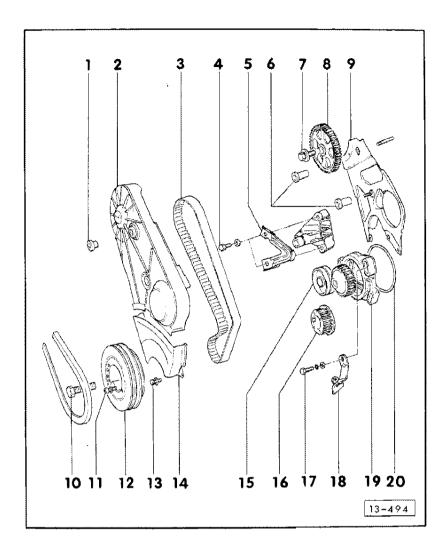


TECHNICAL DATA

ENGINE CODE AND SERIAL NUMBER

Engine code and serial number are stamped on the right hand side at the rear of the cylinder head.

00-1 LIST OF ENGINES 3 B Engine code Engine characteristics Valve timing for 1mm valve_Lift from 09.88 Manufactured and 0 mm valve clearance 5 No. of cylinders Inlet opens after TDC Inlet closes after BDC Outlet opens before BDC and boutlet closes before TDC and onless arreaded by AUDIAG AUDIA 25° 42° 2.226 Capacity cia purposes, in part of in whole, is not ses not guaramee or expept any liability of current. Copyright by AUD. AG. 162/5700 Output kW/rpm \$4871" with respective with conscious of information in t 309/1950 Torque Nm/rpm (unleaded) Motronic 81 Fuel injection system Bore mm Ø 86.4 Exhaust gas recirculations Stroke mm Catalytic converter 2 x 9.3 Compression ratio Lambda control х Turbocharger Vehicle is specially Low pollutant tuned for: exhaust.



DISMANTLING AND ASSEMBLING ENGINE

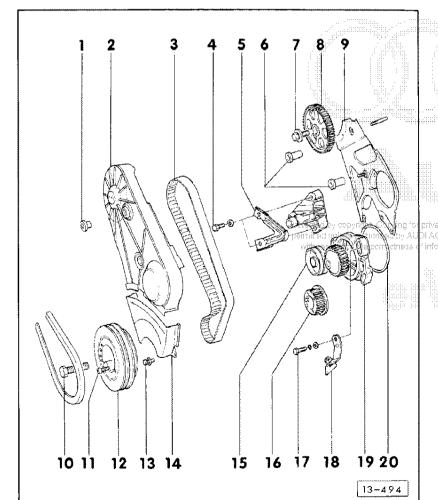
- Always renew all seals, gaskets and oil seals on shafts
- See manual gearbox assembly for repairs to clutch
- Removing and installing sump
 Figs. 3 and 4
- Checking compression Repair Group 15
- 1- 10 Nm
- 2- Toothed belt guard, upper

- 3- Tootheld belt

 Installing page 13-7

 Turn coolant pump to left to tension page 13-9
- 4- 43 Nm
- 6- Vee-Belt deflection limiter (right)
- 6- Spacer bushes
 Long spacer bush (top)
 Short spacer bush (bottom)
- 7- 67 Nm
- 8- Camshaft sprocket

13-1



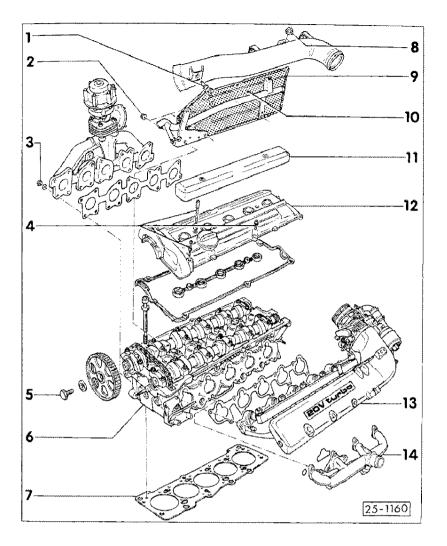
- 9- Toothed belt cover, rear
- 10- 350 Nm Fig. 1
- 11- <u>22 Nm</u>
- 12- Vibration damper

 Note method of securing when fitting to toothed belt sprocket, position when fitting toothed belt - page 13-9 • Assembly of vibration damper
 - with crankshaft toothed belt sprocket only possible in one position - holes offset
- 13- 10 Nm
- e or commercial cureces, in care or in whole, is not Idro Tootned be It guard . Lower, libeling
- nation in this document. Copyrigh: 15- <u>Idler pulley</u> Removing Fig. 2 ant. Cepyright by AUDI AG.

 - When installing, tighten to
- 16- Toothed belt sprocket Crankshaft
- 17- 22 Nm
- 18- Vee-belt deflection limiter (left)
- 19- Coolant pump

 Turn to left to tension toothed belt page 13-9
- 20- '0' ring

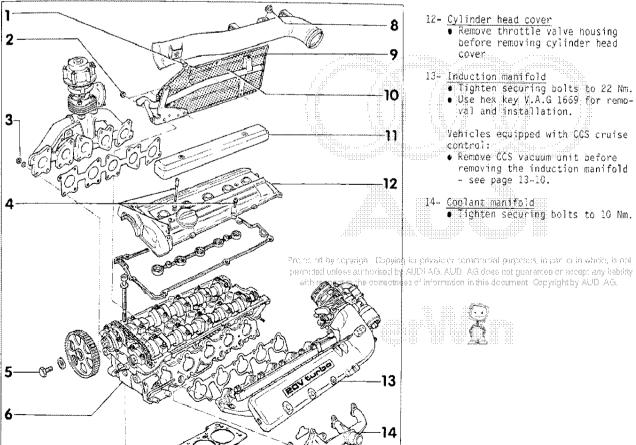
13-2



DISMANTLING AND ASSEMBLING ENGINE

- 1- 22 Nm
- 2- 22 Nm
- 3- 25 Nm
- 4- 10 Nm
- 5- <u>67 N</u>m
- 6- Cylinder head
 - Removing and refitting -repair group 15
- 7- Cylinder head gasket
 Ensure correct installation
 position. The marking "OBEN" or the part number must face the cylinder head.
 - Fit over locating pin in cylinder block.
- 8- 22 Nm
- 9- Heat shield
- 10- Crankcase breather pipe
- 11- Ignition cable cover

13-3



12- Cylinder head cover
• Remove throttle valve housing before removing cylinder head cover

- 13- Induction manifold

 Tighten securing bolts to 22 Nm.

 Use hex key V.A.G 1669 for removal and installation.

Vehicles equipped with CCS cruise control:

- Remove CCS vacuum unit before removing the induction manifold see page 13-10.
- 14- Coolant manifold
 Tighten securing bolts to 10 Nm.

25-1160

13-4

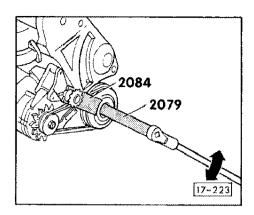


Fig. 1 Removing and installing vibration damper

- Tightening torque 350 Nm.
- Use special tools 2079 and 2084.
- Coat threads and contact surface of bolt head with anti-corresion compound AMV 188 000 02.

Caution
The tightening torque applies when using the special tool 2079 and this tool must be flush with the torque wrench during this operation.

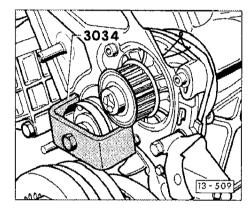


Fig. 2 Removing idler pulley using 3034

13-5

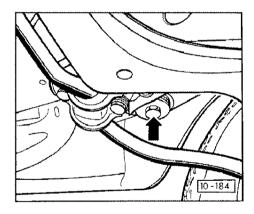


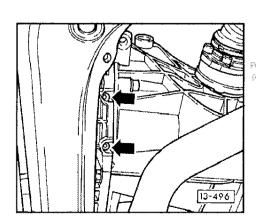
Fig. 3 Removing and installing oil sump

<u>Caution</u>
The subframe will suddenly drop approx. 100mm.

To remove sump remove the two front bolts securing the subframe.

Caution Renew these two subframe bolts when refitting.

During refitting the two subframe bolts should be tightened to 65 Nm and further tightened a quarter turn.



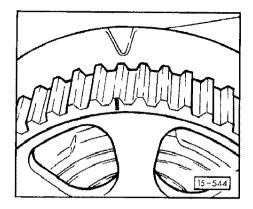
➡ Fig. 4

- There are two cutouts on the flywheel side of the sump recommended arrows). The bolits accessible through these cutouts promited the samp the sagon as chetched doolts.
 - win respect to the concentrates a in paradien in the decourant Cocanight to AUC AG.

 When installing the sump tighten all bolts by hand and then tighten M6 bolts to 10 Mm and M8 bolts to 22 Km.



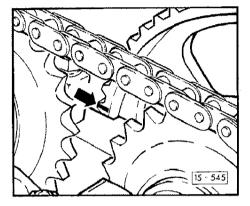
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INSTALLING TOOTHED BELT

Cylinder head cover in situ

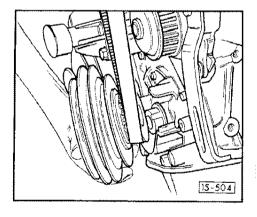
- Mark on camshaft sprocket must align with arrow on cylinder head cover.



Cylinder head cover off

- Mark on camshaft sprocket must align with upper edge of cylinder head.

13-7

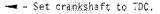


Fit toothed belt on crankshaft toothed belt sprocket and secure vibration damper to crankshaft - Fig. 1, page 13-5.

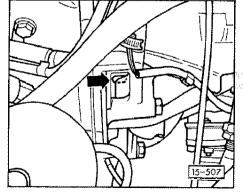
Caution

When securing vibration damper, the toothed belt must not become trapped between the oil pump and toothed belt sprocket.





With engine in situ:
- Align TDC marking (0) with boss on clutch housing.



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