aprilia

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workshopmanual



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INTRODUCTION	0
GENERAL INFORMATION	1
SERVICE AND SETTING UP	2
ENGINE	3
FUEL SUPPLY SYSTEM	4
COOLING SYSTEM	5
ELECTRIC SYSTEM	6
CHASSIS	7
REPAIR INFORMATION	8
ANALYTICAL INDEX	i



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aprilia part# 8140688

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INTRODUCTION

TABLE OF CONTENTS

0.1 UPDATE OF RELEASE 00/	
2002-10	0-3-00
0.1.1 INFORMATION ON THE	
UPDATING OF THE MANUAL	0-3-00
0.1.2 UPDATED MANUAL GENERAL LIST	0-3-00
0.2 HOW TO CONSULT THE MANUAL	0-5-00
0.3 FOREWORD	0-6-00
0.4 REFERENCE MANUALS	0-6-00
0.4.1 ENGINE SERVICE AND	
REPAIR MANUALS	0-6-00
0.4.2 SPARE PARTS CATALOGUES	0-6-00
0.4.3 SPECIAL TOOL MANUALS	0-6-00
0.4.4 USE AND MAINTENANCE MANUALS .	0-6-00
0.5 SAFETY WARNINGS	0-7 <i>-00</i>
0.5.1 PRECAUTIONS AND GENERAL	
INFORMATIONS	0-7 <i>-00</i>
0.5.2 BEFORE THE DISASSEMBLY OF THE	
COMPONENTS	0-7 <i>-00</i>
0.5.3 DISASSEMBLING THE COMPONENTS	0-7 <i>-00</i>
0.5.4 REASSEMBLING THE COMPONENTS	0-7 <i>-00</i>
0.6 HOW TO USE YOUR SERVICE	
AND REPAIR MANUAL	0-8-00
0.6.1 ADVICE FOR CONSULTATION	0-8-00
0.7 ABBREVIATIONS / SYMBOLS /	
INITIALS	0-9-00

INTRODUCTION nage#

0.1 UPDATE OF RELEASE 00/2002-10

Date of the first edition (Release 00) and of the following Releases:

First edition (Release 00)october 2002

0.1.1 INFORMATION ON THE UPDATING OF THE MANUAL

The manual must be updated every time a new "Release" is received.

Insert the pages of the last Release in the manual and eliminate the corresponding obsolete pages (even if belonging to a previous Release).

The failure to update the manual and to eliminate the obsolete pages makes it more difficult to consult the manual and may lead to the performance of incorrect operations on the vehicle, with serious consequences for the safety of the vehicle and of persons and property.

The manual consists of # 10 sections, for a total amount of # 384 pages, as listed below.

NOTE For the nomenclature of the standard page of the manual (and specifically for the definition of the page number) see 0.2 (HOW TO CONSULT THE MANUAL).

0.1.2 UPDATED MANUAL GENERAL LIST

page#	Release	page#	# Release
0 - 1 -	00 00	1 - 25	- 00 00
0-2 -	00 00	1 - 26	- 00 00
0-3 -	00 00	1 - 27	- 00 00
0 - 4 -	00 00	1 - 28	- 00 00
0-5 -	00 00	1 - 29	- 00 00
0-6 -	00 00	1 - 30	- 00 00
0-7 -	00 00	1 - 31	- 00 00
0-8-	00 00	1 - 32	- 00 00
0-9 -	00 00	1 - 33	- 00 00
0 - 10 -	00 00	1 - 34	- 00 00
1-1 -	00 00	1 - 35	- 00 00
1-2 -	00 00	1 - 36	- 00 00
1-3 -	00 00	1 - 37	- 00 00
1-4 -	00 00	1 - 38	- 00 00
1-5 -	00 00	2 - 1	- 00 00
1-6 -	00 00	2 - 2	- 00 00
1-7 -	00 00	2 - 3	- 00 00
1-8 -	00 00	2 - 4	- 00 00
1-9 -	00 00	2 - 5	- 00 00
1 - 10 -	00 00	2 - 6	- 00 00
1 - 11 -	00 00	2 - 7	- 00 00
1 - 12 -	00 00	2 - 8	- 00 00
1 - 13 -	00 00	2 - 9	- 00 00
1 - 14 -	00 00	2 - 10	- 00 00
1 - 15 -	00 00	2 - 11	- 00 00
1 - 16 -	00 00	2 - 12	- 00 00
1 - 17 -	00 00	2 - 13	- 00 00
1 - 18 -	00 00	2 - 14	- 00 00
1 - 19 -	00 00	2 - 15	- 00 00
1 - 20 -	00 00	2 - 16	- 00 00
1 - 21 -	00 00	2 - 17	- 00 00
1 - 22 -	00 00	2 - 18	- 00 00
1 - 23 -	00 00	2 - 19	- 00 00
1 - 24 -	00 00	2 - 20	- 00 00

page#	Rele	ase	page#		Release	3
2 - 21	- 00	00	4 - 3	- 00	00	C
2 - 22	- 00	00	4 - 4	- 00		C
2 - 23	- 00	00	4 - 5	- 00		C
2 - 24	- 00	00	4 - 6	- 00		C
2 - 25	- 00	00	4 - 7	- 00		C
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2 - 27	- 00	00	4 - 9	- 00)
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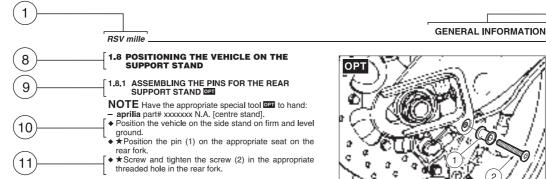
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INTRODUCTION

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page#	Release	page#	Release	page#	Release
6 - 29 - 00		7 - 45 - 00	00	8 - 1 - 00	
6 - 30 - 00		7 - 46 - 00	00	8 - 2 - 00	
6 - 31 <i>- 00</i>		7 - 47 - 00	00	8 - 3 - 00	0
6 - 32 <i>- 00</i>		7 - 48 - 00	00	8 - 4 - 00	0
6 - 33 <i>- 00</i>		7 - 49 - 00	00	8 - 5 - 00	0
6 - 34 <i>- 00</i>		7 - 50 - 00	00		0
6 - 35 <i>- 00</i>		7 - 51 - 00	00	-	0
6 - 36 <i>- 00</i>		7 - 52 - 00			0
6 - 37 <i>- 00</i>		7 - 53 - 00	00	8 - 9 - 00	0
6 - 38 <i>- 00</i>		7 - 54 - 00		8 - 10 <i>- 00</i>	
6 - 39 <i>- 00</i>		7 - 55 <i>- 00</i>		8 - 11 <i>- 00</i>	
6 - 40 <i>- 00</i>		7 - 56 - 00		8 - 12 <i>- 00</i>	0
6 - 41 <i>- 00</i>		7 - 57 - 00		8 - 13 - 00	
6 - 42 <i>- 00</i>		7 - 58 - 00		8 - 14 - 00	
6 - 43 <i>- 00</i>		7 - 59 - 00		8 - 15 <i>- 00</i>	
6 - 44 <i>- 00</i>		7 - 60 - 00		8 - 16 <i>- 00</i>	
6 - 45 <i>- 00</i>		7 - 61 <i>- 00</i>		8 - 17 <i>- 00</i>	0
6 - 46 <i>- 00</i>		7 - 62 - 00	00	8 - 18 <i>- 00</i>	0
6 - 47 <i>- 00</i>		7 - 63 - 00	00	8 - 19 <i>- 00</i>	0
6 - 48 <i>- 00</i>		7 - 64 <i>- 00</i>	00	8 - 20 - 00	0
6 - 49 <i>- 00</i>		7 - 65 <i>- 00</i>	00	8 - 21 - 00	0
6 - 50 <i>- 00</i>		7 - 66 - 00	00	8 - 22 - 00	0
6 - 51 <i>- 00</i>		7 - 67 - 00	00	8 - 23 - 00	0
6 - 52 <i>- 00</i>		7 - 68 - 00		8 - 24 - 00	
6 - 5 3 <i>- 00</i>		7 - 69 - 00	00	Ø - 1 <i>- 00</i>	0
6 - 54 <i>- 00</i>		7 - 70 - 00		Ø - 2 - 00	0
7 - 1 - 00		7 - 71 - 00		Ø - 3 - 00	0
7 - 2 - 00		7 - 72 - 00		Ø - 4 - 00	
7 - 3 - 00		7 - 73 - 00			
7 - 4 - 00		7 - 74 - 00		Ø - 5 <i>-</i> 00	
7 - 5 - 00		7 - 75 - 00		Ø - 6 <i>- 00</i>	
7 - 6 - 00		7 - 76 - 00		Ø - 7 - 00	0
7 - 7 - 00		7 - 77 - 00		Ø - 8 <i>- 00</i>	0
7 - 8 - 00		7 - 78 - 00		Ø - 9 <i>- 00</i>	0
7 - 9 - 00		7 - 79 - 00		Ø - 10 - <i>00</i>	0
7 - 10 - 00		7 - 80 - 00		Ø - 11 - 00	
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7 - 13 - 00		7 - 83 - 00			
7 - 14 - 00		7 - 84 - 00			
7 - 15 - 00		7 - 85 - 00			
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7 - 19 - 00		7 - 89 - 00			
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7 - 24 - 00		7 - 94 - 00			
7 - 25 <i>- 00</i>		7 - 95 - 00			
7 - 26 - 00		7 - 96 - 00			
7 - 27 - 00		7 - 97 - 00			
7 - 28 - 00		7 - 98 - 00			
7 - 29 <i>- 00</i>		7 - 99 - 00			
7 - 30 <i>- 00</i>		7-100-00			
7 - 31 <i>- 00</i>		7-101 - 00			
7 - 32 <i>- 00</i>		7-102 - 00			
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7 - 36 <i>- 00</i>		7-106 - 00			
7 - 37 <i>- 00</i>		7-107 - 00			
7 - 38 <i>- 00</i>		7-108 - 00			
7 - 39 <i>- 00</i>		7-109-00			
7 - 40 <i>- 00</i>		7-110 - 00			
7 - 41 - 00		7-111 - 00			
7 - 42 - 00		7-112 - 00			
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7 - 43 <i>- 00</i> 7 - 44 <i>- 00</i>		7-114 - 00			

2

0.2 HOW TO CONSULT THE MANUAL



1.8.2 POSITIONING THE VEHICLE ON THE REAR SUPPORT STAND

NOTE Have the appropriate special tool III to hand: - aprila part# xxxxxx N.A. [centre stand]. ♦ Fit the relevant pins, see 1.8.1 (ASSEMBLING THE PINS FOR THE REAR SUPPORT STAND III).

NOTE Have someone help you keep the vehicle in vertical position with the two wheels on the ground.

- ★Loosen the knob (3).
- ♦★Move the fork support (4), positioning it so that the width corresponds to the distance between the two pins (1) on the rear fork.
- ★ Tighten the knob (3).
 At the same time introduce the two fork-shaped seats (4) of the stand (5) under the two pins (1) provided on the vehicle.

ACAUTION

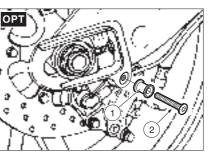
Grasping the stand in another way than indicated in the figure may cause your fingers to be crushed be-tween the stand and the ground.

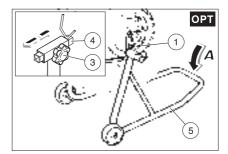
- + Grasp the terminal central part of the stand (5) with your hands (**Pos.A**). • Push the stand (5) downwards until it reaches the end
- of its stroke.

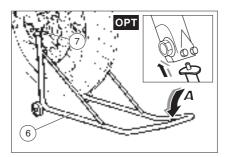
1.8.3 POSITIONING THE VEHICLE ON THE FRONT SUPPORT STAND

NOTE Have the appropriate special tool **P** to hand: **– aprilia** part# 8146486 (front support stand).

- ◆ Position the vehicle on the appropriate rear support stand, see 1.8.2 (POSITIONING THE VEHICLE ON THE REAR SUPPORT STAND ☑).
- Insert the two ends of the stand (6) in the two holes (7)
- positioned on the lower ends of the front fork









- 1) Vehicle (or engine) model
- 2) Section
- Release consecutive number ("00" indicates the first 3) edition)
- Year and month of publication of the Release 4)
- 5) Section number
- 6) Section page consecutive number

- 7) Updated page consecutive number
- Chapter title (numbered consecutively)
- 9) Paragraph title (numbered consecutively)
- 10) Description of the operation (always preceded by a rhombus)
- 11) Description of the operation: the star means that the operation must be repeated on the other side of the vehicle

0.3 FOREWORD

- This manual supplies the main information for normal servicing procedures.
- In the future, the information and illustrations that make up this manual will be updated by means of "Releases", see 0.1 (UPDATE OF RELEASE 00/2002-10).
- This publication is intended for the **aprilia** Dealers and their qualified engineers; many notions were voluntarily omitted, because they were considered superfluous. Since it is not possible to include complete mechanical information in this publication, the persons using this manual must have a basic mechanical training and a basic knowledge of the procedures regarding motor vehicles repair systems.

Without this knowledge, the repair or servicing of the vehicle may be ineffective or even dangerous.

The manual does not describe all the procedures for the repair and servicing of the vehicle in detail, therefore it is important to be particularly careful, in order to avoid any damage to components and persons.

In order to grant its customers more and more satisfaction in the use of the vehicle, **aprilia s.p.a.** will keep improving its products and the relevant documentation.

The main technical modifications and the modifications in the vehicle repair procedures are communicated to all **aprilia** Outlets and Branches the world over. These modifications will be described in the successive editions of this manual.

In case of need or doubts regarding the repair and inspection procedures, contact the Technical After-Sales Dpt., which can give you the information required and also inform you about any updates and technical modifications made to the vehicle.

aprilia s.p.a. reserves the right to modify its models at any time, without prejudice to the main characteristics here described.

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The mention to products or services supplied by third parties is made only for information purposes and it isn't binding in any case.

aprilia takes no responsibility as to the performance or use of said products.

For further information, see 0.4 (REFERENCE MANU-ALS).

First edition: october 2002

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0.4 REFERENCE MANUALS

0.4.1 ENGINE SERVICE AND REPAIR MANUALS

aprilia part# (countries)		
8140582 (1051-1) •		
8140584 (1053-1) •		
8140585 (1054-1) D		
8140583 (1052-1) 🕒		
8140586 (1055-1) 👁		
8140587 (1056-1) 🚳		

0.4.2 SPARE PARTS CATALOGUES

aprilia part# (countries)
390W
390Y D
3901

0.4.3 SPECIAL TOOL MANUALS

aprilia part# (countries)
8202278 ••••••

0.4.4 USE AND MAINTENANCE MANUALS

aprilia part# (countries)
models 1998 - 1999
8102623 • •
8102857 🕑 🕒 🕼
8102858 🕪 👁 🖙
8102859 GB 🕕 🕊
8104128 🚥
8104099 🚳
models 2000
8104089
8104142 🕑 🗉 🗷
8104143 🖤 👁 🚱
8104141 GB 🕑 🕊
8104164 🚥
8104171 🚳
RSV 01
8104152 • •
8104269 PEK
8104267 🖤 👁 🐨
8104268 GB 🛛 🖤
8104270 🚥
8104264 🚳

0.5 SAFETY WARNINGS

The following precautionary warnings are used throughout this manual in order to convey the following messages:

Safety warning. When you find this symbol on the vehicle or in the manual, be careful to the potential risk of personal injury. Non-compliance with the indications given in the messages preceded by this symbol may result in grave risks for your and other people's safety and for the vehicle!

AWARNING

Indicates a potential hazard which may result in serious injury or even death.

Indicates a potential hazard which may result in minor personal injury or damage to the vehicle.

NOTE The word "NOTE" in this manual precedes important information or instructions.

0.5.1 PRECAUTIONS AND GENERAL INFORMA-TIONS

Follow with care these recommendations when repairing, disassembling and reassembling the vehicle.

AWARNING

The use of naked flames is forbidden for any type of operation.

Before beginning any maintenance operation or any inspection of the vehicle, stop the engine, extract the key from the ignition block, wait until the engine and the exhaust system have cooled down and if possible lift the vehicle by means of the proper equipment, on firm and flat ground.

Keep away from the red-hot parts of the engine and of the exhaust system, in order to avoid burns.

AWARNING

Do not hold any mechanical piece or other parts of the vehicle with your mouth: the components are not edible and some of them are noxious or even toxic.

If not expressly indicated otherwise, for the reassembly of the units repeat the disassembly operations in reverse order.

Any reference to operations from other chapters must be interpreted logically in order to avoid components being removed unnecessarily.

Do not use polishing pastes on matt paints.

Never use fuel as a solvent for cleaning the vehicle.

Do not use alcohol, petrol or solvents to clean the rubber and plastic parts and the saddle: use only water and mild soap.

Disconnect the negative cable (-) from the battery when electric welding.

When two or more persons are working together, make sure that each is working in safe conditions.

Carefully read 1.2 (INSTRUCTIONS FOR USE OF FUEL, LUBRICANTS, COOLANT AND OTHER COMPONENTS).

0.5.2 BEFORE THE DISASSEMBLY OF THE COMPONENTS

- Remove any dirt, mud, dust and foreign matters from the vehicle before disassembling the components.
- Use, when necessary, the special tools designed for this vehicle.

0.5.3 DISASSEMBLING THE COMPONENTS

- Do not loosen and/or tighten the screws and nuts using pliers or other tools: instead, always use the proper spanner.
- Before disconnecting the joints (pipes, cables, etc.), mark the positions on all of them and mark them with different distinguishing signs.
 Each piece must be marked clearly, in order not to have problems during installation.
- Clean and wash carefully any disassembled parts with low inflammability detergents.
- Keep the parts that are used in pairs together, since they have adapted to each other following the normal wear.

Some components must be used together or replaced completely.

- Keep away from heat sources.

0.5.4 REASSEMBLING THE COMPONENTS

ACAUTION

Never use a seeger ring twice. When a seeger ring is removed, it must be replaced with a new one. When assembling a new seeger ring be careful not to stretch its ends more than strictly necessary to put it on the shaft.

After installing a seeger ring, make sure that it is completely and firmly inserted in its seat.

Do not use compressed air to clean the bearings.

NOTE The bearings must rotate freely, without halting a/o noise otherwise they must be replaced.

- Use only original aprilia SPARE PARTS.
- Use the recommended lubricants.
- Whenever possible, lubricate the parts before reassembly.
- When tightening screws and nuts, begin with those having greater diameters or with inner ones, proceeding diagonally.

Tighten screws or nuts in successive passages before applying driving torque.

 Always replace lock nuts, seals, sealing rings, snap rings, O-rings, split pins and screws, whenever the thread appears damaged, with new ones.

 Before the assembly, clean all the connection surfaces, the oil seal edges and the gaskets.
 Apply a thin layer of lithium-based grease on the oil seal edges.

Put back the oil seals and the bearings with the mark or serial number facing towards the outside (visible side).

Follow

Follow

- When installing the bearings, lubricate them abundantly.
- Make sure that each component has been reassembled correctly.
- After a repair or periodic maintenance operation, carry out the preliminary checks and test the vehicle in a private area or, in any case, in a low-traffic area.

0.6 HOW TO USE YOUR SERVICE AND REPAIR MANUAL

0.6.1 ADVICE FOR CONSULTATION

- This manual is divided into section and chapters, each one of which corresponds to a category of main components.
 - To consult them, see the sections' index, see page 0-1.
- If not expressly indicated otherwise, for the reassembly of the units repeat the disassembly operations in reverse order.
- The terms "right" and "left" are referred to the rider seated on the vehicle in the normal riding position.
- For normal maintenance operations and for the use of the vehicle, consult the "USE AND MAINTENANCE" manual.
 - ★ The operations preceded by this symbol must be repeated on the opposite side of the vehicle.

In this manual the various versions are indicated by the following symbols:

rsvol frame # ZD4RP.....(and in any case from model 2001)

- automatic light switching version (Automatic Switch-on Device)
- OPT optional
- catalytic version

VERSION

VERS	ION:				
0	Italy	GR	Greece	MAL	Malaysia
UK	United King- dom		Holland	RCH	Chile
A	Austria	CH	Switzerland	æ	Croatia
P	Portugal	DK	Denmark	AUS	Australia
SF	Finland	J	Japan	USA	United States of America
B	Belgium	SGP	Singapore	BR	Brazil
D	Germany	SLD	Slovenia	RSA	South Africa
Ð	France	❶	Israel	NZ	New Zealand
₿	Spain	ROK	South Korea	CDN	Canada

0.7 ABBREVIATIONS / SYMBOLS / INITIALS

	· · · · · · · · · · · · · · · · · · ·
#	= number
<	= is less than
>	= is greater than
\leq	= is equal to or less than
≥	= is equal to or greater than
~	= approximately
∞	= infinity
°C	= degrees Celsius (centigrade)
°F	= degrees Fahrenheit
±	= plus or minus
– a.c.	= alternating current
Δ.Ο.	= ampère
Ah	-
	= ampere per hour
	= American Petroleum Institute
HV	= high voltage
AV/DC	= AntiVibration Double Countershaft
bar	= unit of pressure (1 bar = 100 kPa)
d.c.	= direct current
cm ³	= cubic centimetres
CO	= carbon monoxide
CPU	= Central Processing Unit
DIN	= German industrial normative (Deutsche
	Industrie Norm)
DOHC	= Double Overhead Camshaft
ECU	= Engine Control Unit
rpm	= revolutions per minute
НС	= unburnt hydrocarbons
ISC	= idle speed control
ISO	= International Standardization Organization
kg	= kilograms
kgm	= kilograms per metre (1 kgm = 10 Nm)
km	= kilometres
km/h	= kilometres an hour
km/m kΩ	= kilo-ohms
kPa	= kiloPascal (1 kPa = 0.01 bar)
KS	= clutch side (Kupplungseite)
kW	= kilowatt
<i>l</i>	= litres
LAP	= lap (race course)
LED	= Light Emitting Diode
SIDE	= left side
m/s	= metres an second
MAX	
mbar	= millibar (1mbar = 0.1 kPa)
mi	= mile
MIN	= minimum
MPH	= miles per hour
MS	= flywheel side (Magnetoseite)
MΩ	= megaohm
N.A.	= not available (Not Available)
N.O.M.M.	= "Motor" method octane number
N.O.R.M.	= "Research" method octane number
Nm	= newton per meter (1 Nm = 0.1 kgm)
Ω	= ohm

PICK-UP	= pick-up
BDC	= bottom dead centre
TDC	= top dead centre
PPC	= Pneumatic Power Clutch
RIGHT	
SIDE	= right side
SAE	= Society of Automotive Engineers
TEST	= diagnostics test
T.B.E.I.	= convex socket head
T.C.E.I.	= hexagonal socket head
T.E.	= hex-head
T.P.	= flat head
TSI	= Twin Spark Ignition
UPSIDE-	
DOWN	= upside-down rods
V	= volt
W	= watt

= diameter

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GENERAL INFORMATION

GENERAL INFORMATION

TABLE OF CONTENTS

1.1 POSITION OF THE SERIAL	
NUMBERS	. 1-3-00
1.1.1 FRAME NUMBER	. 1-3-00
1.1.2 ENGINE NUMBER	. 1-3-00
1.2 INSTRUCTIONS FOR USE OF	
FUEL, LUBRICANTS, COOLANT AND	
OTHER COMPONENTS	
1.2.1 FUEL	. 1-4-00
1.2.2 ENGINE OIL	. 1-4-00
1.2.3 FORK OIL	. 1-4-00
1.2.4 BRAKE FLUID	. 1-5-00
1.2.5 COOLANT	
1.2.6 CLUTCH FLUID	
1.2.7 CARBON MONOXIDE	
1.2.8 HOT COMPONENTS	. 1-6-00
1.3 RUNNING-IN RULES	. 1-7 <i>-00</i>
1.4 SPARE PARTS	. 1-7 <i>-00</i>
1.5 TECHNICAL SPECIFICATIONS	1-8-00
	1-12-00
1.6.1 LUBRICANT CHART (for models up to 2001)	1 10 00
1.6.2 LUBRICANT CHART 550	
1.7.1 SUPPORT STANDS	
1.7.2 FRAME TOOLS	
1.7.3 FORK TOOLS 1.7.4 ENGINE TOOLS	
1.7.5 MISCELLANEOUS TOOLS	
1.7.6 TOOLS USED FOR OTHER	1-10-00
aprilia VEHICLES	1-20-00
•	. 20 00
1.8 POSITIONING THE VEHICLE ON THE SUPPORT STAND	1 01 00
1.8.1 ASSEMBLING THE PINS FOR THE	1-21-00
REAR SUPPORT STAND	1-21-00
1.8.2 POSITIONING THE VEHICLE ON	1-21-00
THE REAR SUPPORT STAND	1-21-00
1.8.3 POSITIONING THE VEHICLE ON THE	
FRONT SUPPORT STAND	1-21-00
1.8.4 POSITIONING THE VEHICLE ON THE	
CENTRE SUPPORT STAND DPT	1-22-00
1.9 CONSUMABLES	1-23-00
1.9.1 PRODUCT PROPERTIES	1-23-00
1.9.2 USE OF CONSUMABLES	1-25-00
1.10 FASTENING ELEMENTS	1-28-00
1.10.1 JOINTS WITH HOSE CLAMPS	1 20-00
AND SCREW CLAMPS	1-28-00
1.10.2 GENERAL SPECIFICATIONS OF	_0 00
THE DRIVING TORQUES	1-29-00
1.10.3 DRIVING TORQUES	

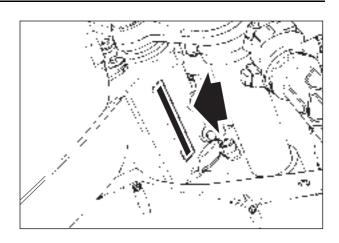
1.1 POSITION OF THE SERIAL NUMBERS

These numbers are necessary for the registration of the vehicle.

Do not alter the identification numbers if you do not want to incur severe penal and administrative sanctions. In particular, the alteration of the frame number results in the immediate invalidity of the guarantee.

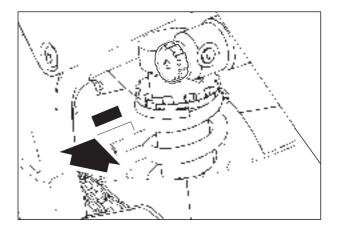
1.1.1 FRAME NUMBER

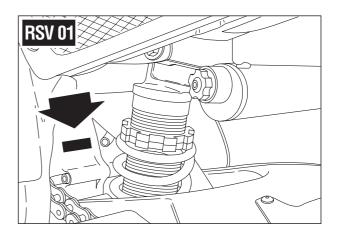
The frame number is stamped on the right side of the steering column.



1.1.2 ENGINE NUMBER

The engine number is stamped on the rear part of the engine, near the pinion.





1.2.1 FUEL

AWARNING

The fuel used for internal combustion engines is extremely inflammable and in particular conditions it can become explosive.

It is important to carry out the refuelling and the maintenance operations in a well-ventilated area, with the engine off.

Do not smoke while refuelling or near fuel vapours, in any case avoid any contact with naked flames, sparks and any other heat source to prevent the fuel from catching fire or from exploding.

Further, prevent fuel from flowing out of the fuel filler, as it could catch fire when getting in contact with the red-hot surfaces of the engine.

In case some fuel has accidentally been spilt, make sure that the area has completely dried and before starting the vehicle verify that there is no fuel inside the fuel filler neck.

Since petrol expands under the heat of the sun and due to the effects of sun radiation.

Never fill the tank to the brim.

Screw the plug up carefully after refuelling.

Avoid any contact of the fuel with the skin and the inhalation of vapours; do not swallow fuel or pour it from a receptacle into another by means of a tube.

DO NOT DISPOSE OF FUEL IN THE ENVIRONMENT.

KEEP AWAY FROM CHILDREN.

Use only premium grade unleaded petrol, min. O.N. 95 (N.O.R.M.) and 85 (N.O.M.M.).

AWARNING

Engine oil may cause serious damage to the skin if handled daily and for long periods.

Wash your hands carefully after use. Do not dispose of the oil in the environment.

Deliver it to or have it collected by the nearest oil salvage center or by the supplier.

In case any maintenance operation has to be carried out, it is advisable to use latex gloves.

For the maintenance intervals, see 2.1.1 (REGULAR SERVICE INTERVALS CHART).

For the lubricant types, see 1.6 (LUBRICANT CHART).

1.2.3 FORK OIL

Fork oil may cause serious damage to the skin if handled daily and for long periods.

Wash your hands carefully after use.

Do not dispose of the oil in the environment. Deliver it to or have it collected by the nearest oil sal-

vage center or by the supplier.

In case any maintenance operation has to be carried out, it is advisable to use latex gloves.

By changing the damper settings and/or the viscosity of the oil contained in them, the suspension response may be altered partially.

Standard oil viscosity: SAE 20 W.

The viscosity ratings which can be chosen based on the type of fork stiffness desired (SAE 5W soft, 20W stiff).

The two products can be used in different percentages until the desired response is obtained.

F.A. is that your viscosity alters little with changes in temperature and their damping response therefore remains constant.

For the maintenance intervals, see 2.1.1 (REGULAR SERVICE INTERVALS CHART).

For the lubricant types, see 1.6 (LUBRICANT CHART).

1.2.4 BRAKE FLUID

NOTE This vehicle is provided with front and rear disc brakes, with separate hydraulic circuits. The following information refers to a single braking system, but is valid for both.

AWARNING

If the brake fluid gets in contact with the skin or the eyes, it can cause serious irritations.

Carefully wash the parts of your body that get in contact with the liquid. Consult a doctor or an oculist if the liquid gets in contact with your eyes.

DO NOT DISPOSE OF THE FLUID IN THE ENVIRON-MENT.

KEEP AWAY FROM CHILDREN.

When using the brake fluid, take care not to spill it on the plastic or painted parts, since it can damage them.

For the maintenance intervals, see 2.1.1 (REGULAR SERVICE INTERVALS CHART).

For the lubricant types, see 1.6 (LUBRICANT CHART).

To avoid serious damage to the braking system, do not use fluids other than the recommended ones nor mix different fluids for topping up.

Do not use brake fluid taken from old or already opened containers.

Sudden variations in clearance or an elastic resistance in the brake levers may be due to trouble in the hydraulic circuits.

Make sure that the brake discs and the friction pads are completely free of grease or oil, especially after maintenance or checking operations.

Check that the brake cables are neither twisted nor worn out.

Prevent water or dust from accidentally getting into the circuit.

In case maintenance operations are to be performed on the hydraulic circuit, it is advisable to use latex gloves.

1.2.5 COOLANT

The coolant is noxious: do not swallow it; if the coolant gets in contact with the skin or the eyes, it can cause serious irritations. If the coolant gets in contact with your skin or eyes, rinse with plenty of water and consult a doctor.

If it is swallowed, induce vomit, rinse mouth and throat with plenty of water and consult a doctor without delay.

DO NOT DISPOSE OF THE FLUID IN THE ENVIRON-MENT.

KEEP AWAY FROM CHILDREN.

Be careful not to spill the coolant on the red-hot parts of the engine: it may catch fire and send out invisible flames.

In case any maintenance operation should be required, it is advisable to use latex gloves.

Do not use the vehicle if the coolant is below the minimum prescribed level.

For the maintenance intervals, see 2.1.1 (REGULAR SERVICE INTERVALS CHART).

The coolant is composed of 50% water and 50% antifreeze. This mixture is ideal for most running temperatures and ensures good protection against corrosion.

It is advisable to keep the same mixture in the hot season as well, since in this way losses due to evaporation are reduced and it is not necessary to top up so frequently. The mineral salt deposits left in the radiator by evaporated water are thus lessened and the efficiency of the cooling system remains unaltered.

If the outdoor temperature is below 0°, check th cooling circuit frequently and inf necessary increase the antifreeze concentration (up to maximum 60%).

For the cooling solution use distilled water, in order not to damage the engine.

For the lubricant types, see 1.6 (LUBRICANT CHART).

On the basis of the desired freezing temperature of the coolant mixture, add to the water the percentage of coolant indicated in the following table:

Freezing point °C	Coolant of the volume %
-20	35
-30	45
-40	55

NOTE The characteristics of the various antifreeze liquids are different. Be sure to read the label on the product to learn the degree of protection it guarantees.

Use only antifreeze and anticorrosive without nitrite, ensuring protection at -35 $^\circ\text{C}$ at least.

1.2.6 CLUTCH FLUID

NOTE This vehicle is provided with hydraulic clutch control.

A WARNING

If the clutch fluid gets in contact with the skin or the eyes, it can cause serious irritations.

Carefully wash the parts of your body that get in contact with the liquid. Consult a doctor or an oculist if the liquid gets in contact with your eyes.

DO NOT DISPOSE OF THE FLUID IN THE ENVIRON-MENT.

KEEP AWAY FROM CHILDREN.

When using the clutch fluid, take care not to spill it on the plastic and painted parts, since it damages them.

For the maintenance intervals, see 2.1.1 (REGULAR SERVICE INTERVALS CHART).

For the lubricant types, see 1.6 (LUBRICANT CHART).

To avoid serious damage to the system, do not use fluids other than the recommended ones nor mix different fluids for topping up.

Do not use clutch fluid taken from old or already opened containers.

Sudden variations in clearance or an elastic resistance in the clutch levers may be due to trouble in the hydraulic circuits.

Check that the clutch hoses are not twisted or worn. Prevent water or dust from accidentally getting into the circuit.

In case maintenance operations are to be performed on the hydraulic circuit, it is advisable to use latex gloves.

1.2.7 CARBON MONOXIDE

If it is necessary to let the engine run in order to carry out some work, make sure that the area in which you are operating is properly ventilated.

Never run the engine in enclosed spaces.

If it is necessary to work indoors, use an exhaust evacuation system.

The exhaust fumes contain carbon monoxide, a poisonous gas that can cause loss of consciousness and even death.

Run the engine in an open area or, if it is necessary to work indoors, use an exhaust evacuation system.

1.2.8 HOT COMPONENTS

AWARNING

The engine and the components of the exhaust system become very hot and remain hot for some time after the engine has been stopped.

Before handling these components, wear insulating gloves or wait until the engine and the exhaust system have cooled down.

1.3 RUNNING-IN RULES

The running-in of the engine is essential to ensure its duration and correct functioning.

If possible, drive on hilly roads and/or roads with many bends, so that the engine, the suspensions and the brakes undergo a more effective running-in.

During running-in, change speed.

In this way the components are first "loaded" and then "relieved" and the engine parts can thus cool down. Even if it is important to stress the engine components during running-in, take care not to exceed.

ACAUTION

Only after the first 1500 km (937 mi) of running-in is it possible to obtain the best performance.

Keep to the following indications:

- Do not open the throttle completely if the speed is low, both during and after the running-in.
- During the first 100 km (62 mi) put on the brakes with caution, avoiding sharp and prolonged brakings. This ensures a correct bedding-in of the pads on the brake disc.
- During the first 1000 km (625 mi) never exceed 6000 rpm. (see table).

ACAUTION

After the first 1000 km (625 mi) perform the checking operations indicated in the "after running-in" column, see 2.1.1 (REGULAR SERVICE INTERVALS CHART) in order to avoid injuring yourself or others a/o damaging the vehicle.

- Between the first 1000 km (625 mi) and 1500 km (937 mi) drive more briskly, change speed and use the maximum acceleration only for a few seconds, in order to ensure better coupling of the components; never exceed 7500 rpm (see table).
- ♦ After the first 1500 km (937 mi) you can expect better performance from the engine, however, without exceeding the maximum allowed (10500 rpm).

Engine maximum rpm recommended			
Mileage km (mi)	rpm		
0 - 1000 (0 - 625)	6000		
1000 – 1500 (625 – 937)	7500		
over 1500 (937)	10500		

1.4 SPARE PARTS

For any replacement, use **aprilia** Genuine Spare Parts only, see 0.4.2 (SPARE PARTS CATALOGUES). **aprilia** Genuine Spare Parts are high-quality parts, expressly designed and manufactured for **aprilia** vehicles.

Failure to use **aprilia** Genuine Spare Parts may result in incorrect performance and damages.

1.5 TECHNICAL SPECIFICATIONS

DIMENSIONS			
Max. length		2080 mm	
RSVOI Max. length		2070 mm	
Max. length (with number plate-holder extension)		2140 mm	
Max. width		720 mm	
ESVOI Max. width		725 mm	
Max. height (front part of the fairing i	ncluded)	1170 mm	
Seat height		820 mm	
Distance between centres		1415 mm	
Min. ground clearance		130 mm	
Weight ready for starting (fuel and flu	uid included)	221 kg	
ENGINE			
Model		V990	
Туре		60° longitudinal V-type, two-cylinder, 4-stroke, with 4 valves per cylinder, DOHC.	
Number of cylinders		2	
Total displacement		997.62 cm ³	
Max. rated power (to driving shaft)		86.5 kW at 9250 rpm	
REVOI Max. rated power (to driving sha	aft)	92 kW at 9250 rpm	
Bore/stroke		97 mm/67.5 mm	
Compression ratio		11.8 ± 0.4 : 1	
Average piston speed		22.5 m/s at 10000 rpm	
Camshaft during intake stroke		259°, valve lifting= 10.6 mm	
FSV01 Camshaft during intake stroke		262°, valve lifting= 11.4 mm	
Camshaft during exhaust stroke		259°, valve lifting= 10.6 mm	
Valve advance (with valve clearance	1mm) opening during	, , , , , , , , , , , , , , , , , , , ,	
intake stroke	closing during intake	20° before TDC 59° after BDC	
stroke	0	64° before TDC	
stroke	opening during exhaust	15° after BDC	
	closing during exhaust		
stroke	ana tuma) ananing during		
Isvon Valve advance (with valve clear intake stroke		25° before TDC	
stroke	closing during intake	58° after BDC 64° before TDC	
	opening during exhaust	15° after BDC	
stroke	closing during exhaust		
stroke			
Valve clearance during intake stroke		0.12 – 0.17 mm	
Valve clearance during exhaust stroke		0.23 – 0.28 mm	
Diameter of the inlet valve plate		36.0 mm	
Diameter of the exhaust valve plate		31.0 mm	
# Engine revolutions at minimum rpm		1250 ± 100 rpm	
# Engine revolutions at peak rpm		10250 ± 100 rpm	
Ignition		electronically controlled	
Starting		electric	
Spark advance		Variable according to speed and load	
Starter motor gear ratio		i= 49/9 * 30/11 * 64/30 = 31.677	
Clutch		multidisc in oil bath, with hydraulic control on the left side of the handlebar and PPC device - # 9 lined discs; thick 3.5 mm - # 9 internal discs; thick 1.5 mm	

Aprilia Rsv Mille Repair Manual

Full download: http://manualplace.com/download/aprilia-rsv-mille-repair-manual/

RSV mille ____

Follow				
ENGINE				
Transmission			Mechanical, 6 gears with foot control on the left side of the engine	
Lubrication system			dry pan with separate oil tank, # 2 trochoidal pumps and cooling radiator	
Lubrication pressure			min 500 kPa (5 bar) at max 80 °C (176 °F) and 6000 rpm	
Air cleaner			with dry filter cartridge	
Cooling			liquid-cooled	
Coolant pump gear r	atio		i _{wp} = 28/27 * 28/28 = 1.037	
Coolant pump delive	ery (with therma	l expansion valve open)	90 ℓ/min and 9000 rpm	
Thermal expansion v	alve opening s	tart temperature	75 ± 2 °C (149 ± 5 °F)	
Engine dry weight	-		~ 65 kg	
CAPACITY				
Fuel (reserve include	əd)		20 /	
RSV01 Fuel (reserve in	ncluded)		18 /	
Fuel reserve			4.5 ± 1 ℓ	
Engine oil			oil change 3700 cm ³ oil and oil filter change 3900 cm ³	
Fork oil (per rod)			$520 \pm 2.5 \text{ cm}^3$	
Coolant			2.5 /(50% water + 50% antifreeze with ethylene glycol)	
Seats			2	
Vehicle max. load (d	lriver + passeng	ger + luggage)	182 kg	
RSV01 Vehicle max. lo	ad (driver + pa	ssenger + luggage)	180 kg	
DRIVE				
GEAR RATIOS # sprocket teeth	Ratio 1 ^a 2 ^a 3 ^a 4 ^a 5 ^a 6 ^a	Primary 31/60 = 1: 1.935	SecondaryFinal ratioTotal ratio $14/35 = 1: 2.500$ $17/42 = 1: 2.470$ 11.948 $16/28 = 1: 1.750$ 8.368 $19/26 = 1: 1.368$ 6.543 $22/24 = 1: 1.090$ 5.216 $23/22 = 1: 0.956$ 4.573 $27/23 = 1: 0.851$ 4.073	
Drive chain			Endless type (with no connection link) with sealed links, model 525, dimensions 5/8" x 5/16"	
FUEL SUPPLY SYS	TEM			
Туре			electronic injection	
Choke			Ø 51 mm	
FUEL SUPPLY				
Туре			indirect injection (MULTIPOINT)	
Fuel			premium grade unleaded petrol, min. O.N. 95 (N.O.R.M.) and 85 (N.O.M.M.).	
FRAME				
Туре			two-beam frame with light alloy cast elements and extruded elements	
Steering inclination angle			25°	
Fore stroke			97 mm	
RSV01 Fore stroke			99 mm (with front tyre 120/70)	

Follow