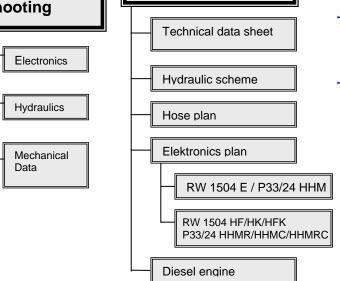
Service

Service Diesel engine

Service Machine

Maintenance

Trouble shooting Electronics Hydraulics





Overview



Overview components

Technical Description

Fastening torque for bolted joint

Valve play

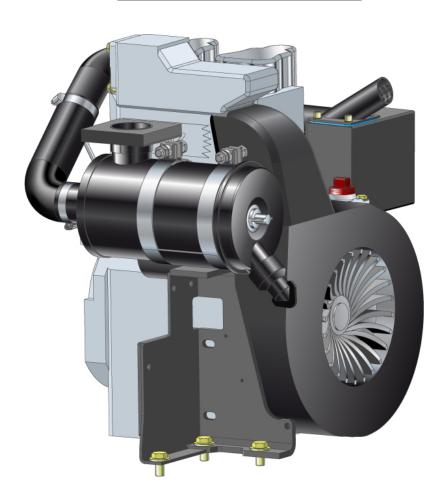
Injection valve

Fuel pump

Injection device

Hatz 2G40

- Operating manual
- Technical manual



Injection pump

Valve diesel

Oil pressure switch

Air filter

Cylinder head cover

Dismounting of coupling

Overview map – Service – Diesel engine



Maintenance scheme

Fuel filter exchange

Air filter exchange

Engine oil exchange

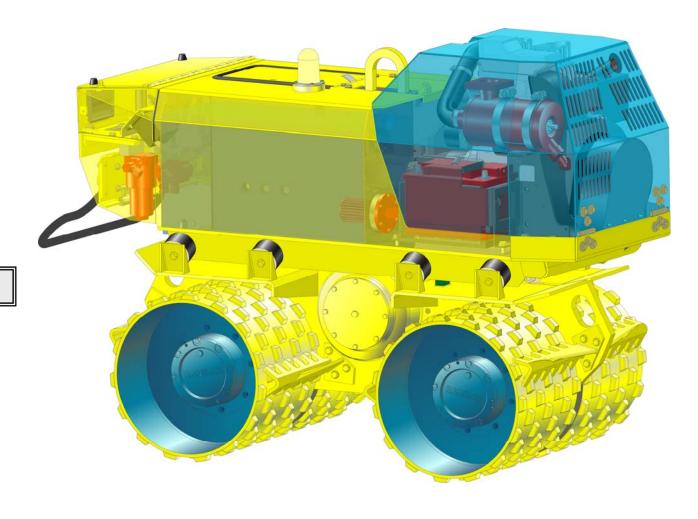
Hydraulic oil exchange

High pressure filter exchange

Suction filter exchange

Check battery acid level

Check that screws are tight



Overview map – Service - Machine



Check position of screws:

- Drums

Check position of screws:

- Scrapers

Check position of screws:

- Excentric housing

Check position of screws:

- Frame

Check position of screws:

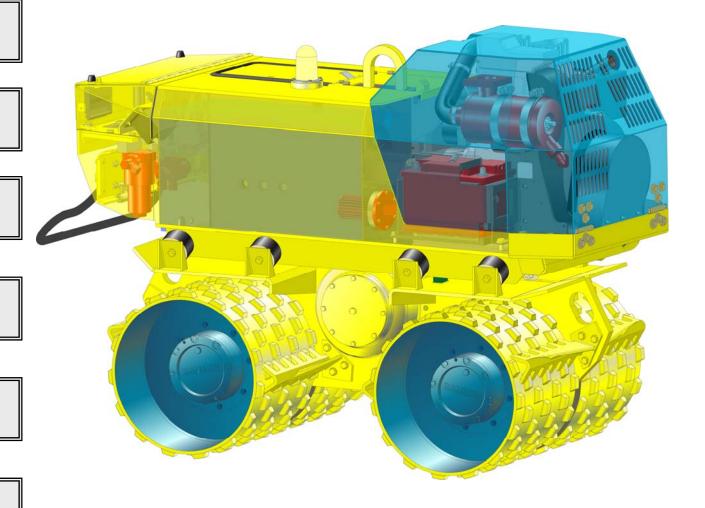
- Diesel engine

Check position of screws:

- Cover hinge

Check position of screws:

- Muffler



Overview map – Service – Position of screws



Service drive motors

Exchange control valve rest

Adjustment of shutdown valve

Control of battery acid level

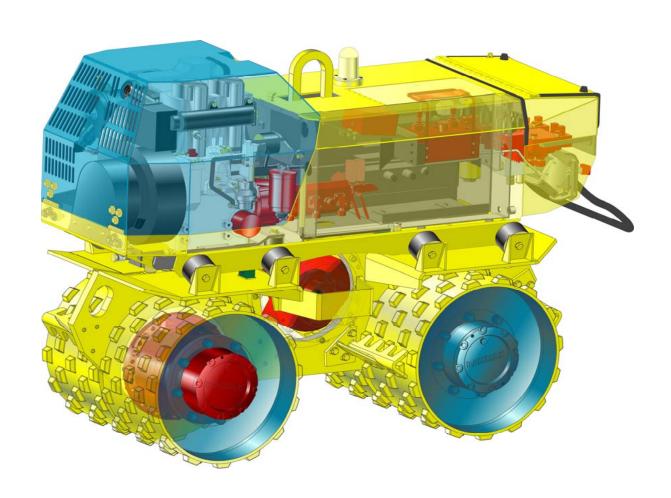
Fuel pump exchange

Checking the alternator

Change of exciter shaft bearings

Change of engine rubber mounts

Service hydraulic pump



Overview maintenance



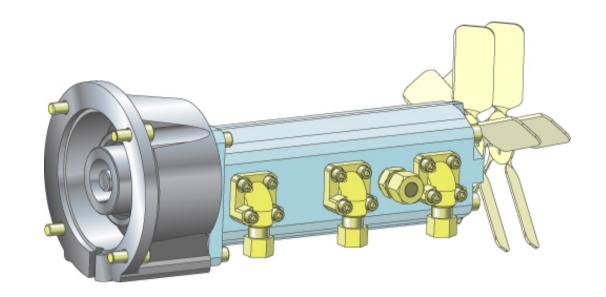
Coupling exchange:

- Flange coupling
- Gear coupling

Hydraulic pump:

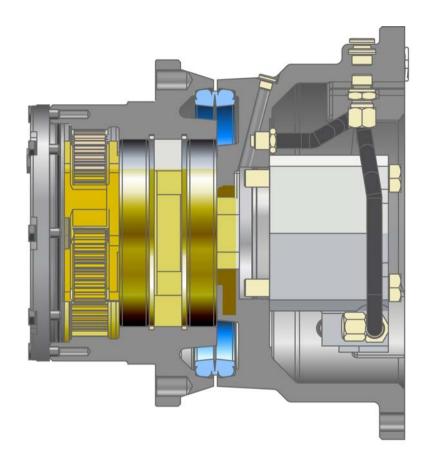
- Chek pump systems

Hydraulic pump:
- Change of fan blades





- Gear oil exchange
- Exchange drive motor



Overview maintenance



Check position of screws:

- Drums

Check position of screws:

- Scrapers

Check position of screws:

- Excentric housing

Check position of screws:

- Frame

Check position of screws:

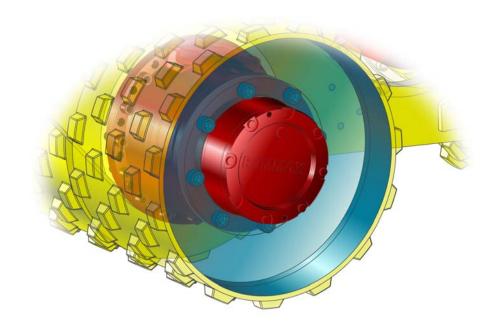
- Diesel engine

Check position of screws:

- Cover hinge

Check position of screws:

- Muffler



Overview map - Service - Position of screws



Check position of screws:

- Drums

Check position of screws:

- Scrapers

Check position of screws:

- Excentric housing

Check position of screws:

- Frame

Check position of screws:

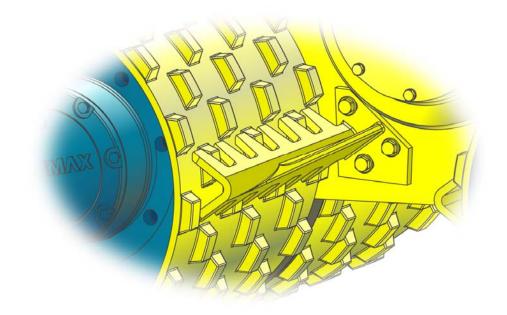
- Diesel engine

Check position of screws:

- Cover hinge

Check position of screws:

- Muffler



Overview map - Service - Position of screws

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Check position of screws:

- Drums

Check position of screws:

- Scrapers

Check position of screws:

- Excentric housing

Check position of screws:

- Frame

Check position of screws:

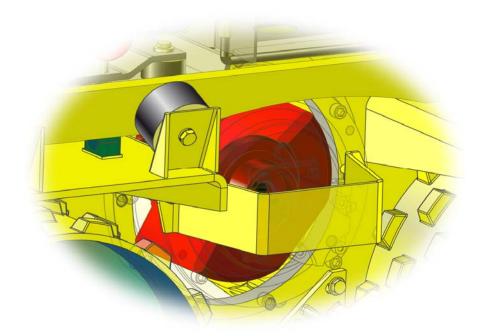
Diesel engine

Check position of screws:

- Cover hinge

Check position of screws:

- Muffler



Overview map - Service - Position of screws